

POWER

SOURCING GUIDE

2021-2022

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WELCOME TO THE POWER SOURCING GUIDE 2021-2022

Roughly a year after we first heard the odd term “COVID-19,” the pandemic has continued to wreak havoc on people, companies and the economies of virtually everywhere. And while right now many regions are beginning to show real signs of recovery, others have seen a resurgence of the virus, or worse, a mutated variant that has even some in the medical field scratching their collective heads.

Yet while so much has happened since the pandemic really took hold in the early part of 2020 – whole industries shut down, supply chain issues came to the fore and almost all of us learned the joys of remote working, with terms like MS Teams, Zoom and Google Meet becoming part of our everyday lexicon – there were some things that remained. The industries related to energy, transportation, power generation, all those segments that rely on engines of one kind or another and power system products, pretty much kept going. And while the processes may have been different than before, things were still designed, engineered and manufactured.

Which brings us to this, the 2021-2022 Power Sourcing Guide.

Pandemics or no, people who design all of the things that make societies work – everything from heavy trucks that haul our goods, construction machines that build our roads, schools and homes, power generations systems that keep the lights on, etc. – need information about the components and systems that go into their machines and equipment. And since 1935, the Power Sourcing Guide, which has existed under many names since the original “Diesel Plan Book and Engine Catalog,” has provided it in a way like no other reference.

In print or online (at www.powersourcingguide.com), the Power Sourcing Guide delivers more information about all manner of reciprocating engines, gas turbines, powertrain components and many of the myriad products that go into what makes the world go. Want to find information on engine ratings? It’s in here. What are the emissions regulations in the EU or Canada? It’s in here. Need to know the latest NFPA hydraulic standards? That’s in here, too.

And again, it’s presented however you want it. Tired of looking at a screen all the time? The Power Sourcing Guide remains solidly in print as what one user called “the original desktop search engine.” If you choose to do all of your research online, of course it’s there too.

Whenever things once again become “normal,” the Power Sourcing Guide, like so many people and companies in the industries it covers, will continue to do its job.

We hope you enjoy the Power Sourcing Guide 2021-2022.

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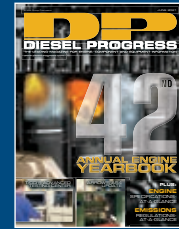
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 FAX: +61 2 97 29 42 77
 EMAIL: engines@hatz.com.au
 WEB: www.hatz.com.au
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ DIESEL (S.A.) PTY. LTD.182

9 JERSEY DRIVE
 LONGMEADOWS EAST, BUSINESS
 ESTATE
 EDENVALE
 SOUTH AFRICA
 TEL: +27 11 5 74 09 00
 FAX: +27 11 5 74 09 39
 EMAIL: info@hatz.co.za
 WEB: www.hatz.co.za
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ DIESEL OF NORTH AMERICA, INC.182

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 WAUKESHA, WISCONSIN 53187-0258
 U.S.A.
 TEL: +1 262 544 0254
 FAX: +1 262 544 6120
 EMAIL: sales@hatznorthamerica.com
 WEB: www.hatznorthamerica.com
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ FRANCE182

5BIS, RUE LAVOISIER
 69684 CHASSIEU CEDEX
 FRANCE
 TEL: +33 4 78 90 73 25
 FAX: +33 4 78 90 72 03
 EMAIL: commercial@hatz.fr
 WEB: www.hatz-diesel.info
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ GREAT BRITAIN LTD.182

4 ALAN BRAY CLOSE
 DODWELLS BRIDGE IND EST, HINCKLEY,
 LEICS. LE 10 3BP
 U.K.
 TEL: +44 1455 61 21 01
 FAX: +44 1455 61 12 33
 EMAIL: info@hatzgb.com
 WEB: www.hatzgb.com
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ ITALIA S.R.L.182

VIA PAPA GIOVANNI XXIII NO.26
 41100 MODENA
 ITALY
 TEL: +39 059 25 41 29
 FAX: +39 059 25 41 37
 EMAIL: info@hatzitalia.it
 WEB: www.hatz-diesel.com
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

HATZ NEDERLAND BV ...182

ANTHONIE VAN DIEMENSTRAAT 38
 4104 AE CULEMBORG
 NETHERLANDS
 TEL: +31 345 47 00 40
 FAX: +31 345 47 00 44
 EMAIL: info@hatz.nl
 WEB: www.hatz-diesel.com
 ■ *For Product Listing, See Motorenfabrik Hatz GmbH & Co. KG*

**MOTORENFABRIK HATZ
GMBH & CO. KG182**

XIAMEN REPRESENTATIVE OFFICE
NO. 323 JIAHE ROAD
501B HUITENG METROPOLIS
XIAMEN
CHINA
TEL: +86 592 520 45 28
FAX: +86 592 520 45 98
EMAIL: rita.chen@hatz.com.cn
WEB: www.hatz.com.cn

■ For Product Listing, See Motorenfabrik
Hatz GmbH & Co. KG

**MOTORES HATZ ESPAÑA
S.R.L.182**

CALLE CHOPO, S/N
COMPLEJO IND. EUROARAGÓN, NAVE 5
POLIGONO MALPICA ALFINDÉN, 50171
LA PUEBLA DE ALFINDÉN ZARAGOZA
SPAIN
TEL: +34 976 10 81 28
FAX: +34 976 10 82 76
EMAIL: info@motoreshatz.com
WEB: www.hatz-diesel.com

■ For Product Listing, See Motorenfabrik
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**HEINZMANN GMBH & CO. KG
.....CONTROLS TAB, 335, 342**

AM HASELBACH 1
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WUERTTEMBERG
GERMANY
TEL: +49 7673 8208-0
FAX: +49 7673 8208-188
EMAIL: info@heinzmann.de
WEB: www.heinzmann.com

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Hydraulic Actuators
Solenoid Actuators

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Electronic Controls
Engine Controls

Gen-Set Paralleling Controls
Generator Controls
Knock Detection & Control Controls
Load Controls
Load Transfer Controls
Marine Propulsion Controls
Mechanical Controls
Speed Controls
Throttle Controls
Turbocharger Controls

Converters

Catalytic Converters
Converters
I/F Converters

Diesel Common Rail Systems

Diesel Common Rail Injectors
Diesel Common Rail Supply Pump
Diesel Common Rail Systems

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Electrical Drives

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Equipment**

Electrical Power Generation Equipment

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Diesel & Gas Turbine Exhaust Systems
Exhaust Gas Recirculation Valves

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Exhaust Filters

Fuel & Lube Systems

Oil Mist Detectors

Fuel Injection

Common Rail Systems Fuel Injection
Fuel Injection Control
Fuel Injection Nozzles
Fuel Injection Timing Sensors
Fuel Pumps, Electronic
High-Pressure Common Rail Pumps Fuel

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Electric/Electronic Governors
Hydraulic Governors
Mechanical Governors

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Controls Hydraulic

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Oil Mist Indicators
Temperature Indicators

Monitoring, Monitors

Monitoring

Motors

Electric Motors
Wheel Motors

Pump Sets

Gas Turbine-Driven Pump Sets

Pumps

Common Rail Fuel Oil Pump

Sensors

Hall-Effect Sensor
Oil Mist Sensors
Position Sensors
Pressure Sensors
Speed Sensors
Temperature Sensors

Services

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Gas Turbine Overhaul & Repair Services

Servomotors

Servomotors

Solenoids

AC & DC Solenoids

Synchronizers

Automatic Synchronizers

Test Equipment, Testing

Engine Systems Test Equipment
Fuel Injection Test Equipment

Valves

Fuel Valves
Solenoid Valves

**CPK AUTOMOTIVE GMBH &
CO. KG
..... CONTROLS TAB, 335, 342**

GILDENSTR. 4C
48157 MÜNSTER
GERMANY
TEL: +49 251 2394850
FAX: +49 251 2394854
EMAIL: info@cpk-automotive.com
WEB: www.cpk-automotive.com

■ For Product Listing, See Heinzmann
GmbH & Co. KG

**GIRO ENGINEERING LTD.
..... CONTROLS TAB, 335, 342**

TALISMAN BUSINESS CENTRE
DUNCAN ROAD, PARK GATE
SOUTHAMPTON, HAMPSHIRE SO317GA
U.K.

TEL: +44 1489 885288
FAX: +44 1489 885199
EMAIL: giro@giroeng.com
WEB: https://www.giroeng.com/

■ For Product Listing, See Heinzmann
GmbH & Co. KG

**HEINZMANN / REGULATEURS
EUROPA AMERICA INC.**
..... CONTROLS TAB, 335, 342

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1305 DUFF DRIVE
FORT COLLINS, COLORADO 80524
U.S.A.
TEL: +1 970 484 1863
FAX: +1 970 484 0073
EMAIL: info.usa@heinzmann.com
WEB: www.heinzmann.com
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

**HEINZMANN AUSTRALIA
PTY LTD.**
..... CONTROLS TAB, 335, 342

10 VIRGINIA STREET
GEEBUNG QLD 4034, QUEENSLAND 4009
AUSTRALIA
TEL: +61 7 3868 3333
FAX: +61 7 3868 4666
EMAIL: c.staff@heinzmann.com
WEB: www.heinzmann.com.au
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

**HEINZMANN
AUTOMATION AS
.....CONTROLS TAB, 335, 342**

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8514 NARVIK
NORWAY
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FAX: +47 769 610 99
EMAIL: post@heinzmann.no
WEB: www.heinzmann.no
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

**HEINZMANN INDIA PRIVATE
LTD.**
..... CONTROLS TAB, 335, 342

REGD. OFFICE: 'ANTARAL' SOCIETY
BLOCK NO. 1, SANGANNA DHOTRE
MARG, MODEL COLONY
PUNE 411016
INDIA
TEL: +91 20 25675790
EMAIL: s.jog@heinzmann.in

WEB: heinzmann.com
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

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CONTROL (JIAXING) CO. LTD.
..... CONTROLS TAB, 335, 342**

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DAYUN TOWN
JIASHAN 314113
CHINA
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EMAIL: hzm-sh@heinzmann.com
WEB: www.heinzmann.cn
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

HEINZMANN UK LTD.
..... CONTROLS TAB, 335, 342

STANLEY HOUSE
WALLIS ROAD
SKIPPERS LANE INDUSTRIAL ESTATE
MIDDLESBROUGH TS6 6JB
U.K.
TEL: +44 1 642 467 484
FAX: +44 1 642 458 488
EMAIL: info@heinzmannuk.com
WEB: www.heinzmann-turbine-controls.
com
■ *For Product Listing, See Heinzmann
GmbH & Co. KG*

**REGULATEURS EUROPA B.V.
..... CONTROLS TAB, 335, 342**

EKKELKAMP 3
9301 ZZ RODEN
NETHERLANDS
TEL: +31 5050 19888
FAX: +31 5050 13618
EMAIL: sales@regulateurs-europa.com
WEB: www.regulateurseuropa.com
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**REGULATEURS EUROPA LTD.
..... CONTROLS TAB, 335, 342**

PORT LANE
ESSEX, COLCHESTER CO1 2NX
U.K.
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FAX: +1 909 396-1677
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..... 278, 282, 290

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CHINA

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FAX: +86 510 85165099
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USA, Inc.*

IMPRO EUROPE SARL
..... 278, 282, 290

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 LUXEMBOURG

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 FAX: +352 26 26 29 11

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 WEB: www.improprecision.com

■ For Product Listing, See Impro Industries USA, Inc.

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..... 278, 282, 290

AM SCHÜRMANNSHÜTT 11
 47441 MOERS
 GERMANY

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 FAX: +49 2841 1798 90

EMAIL: sales@impro-europe.com
 WEB: www.improprecision.com

■ For Product Listing, See Impro Industries USA, Inc.

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.....278, 282, 290

1055 REMINGTON BLVD, SUITE A
 BOLINGBROOK, ILLINOIS 60440
 U.S.A.

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 FAX: +1 630 759-0353

EMAIL: sales@improusa.com
 WEB: www.improprecision.com

■ For Product Listing, See Impro Industries USA, Inc.

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.....278, 282, 290

UNIT 803, SHUI ON CENTRE
 6-8 HARBOUR ROAD,
 WANCHAI

HONG KONG
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 FAX: +852 2572 8638

EMAIL: sales@impro.com.hk
 WEB: www.improprecision.com

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Waukesha

INNIO JENBACHER GMBH & CO OG
.....211

ACHENSEESTR. 1-3
 A-6200 JENBACH, TYROL
 AUSTRIA

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 FAX: +43 0 5244 600-527

EMAIL: communications@innio.com
 WEB: www.innio.com

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 WAUKESHA, WISCONSIN 53188
 U.S.A.

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 FAX: +1 262 549-2795

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 WEB: www.innio.com/en/products/waukesha

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Electrical Power Generation Equipment

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Power Generation Equipment

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.....211

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 WESTWAY PLAZA
 HOUSTON, TEXAS 77041
 U.S.A.

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EMAIL: communications@innio.com
 WEB: www.innio.com

■ For Product Listing, See INNIO Waukesha Gas Engines Inc.



ISOTTA FRASCHINI MOTORI S.P.A., A FINCANTIERI COMPANY
.....209

VIALE FRANCESCO DE BLASIO
 ZONA INDUSTRIALE
 70100 BARI

ITALY
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 FAX: +39 080 5345153

EMAIL: isottafraschini@isottafraschini.it
 WEB: www.isottafraschini.it

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FAX: +1 734 455-7581
EMAIL: laura.blanke@isza.com
WEB: www.isuzuengines.com

Engines

Diesel Engines

ISUZU MOTORS LTD. ENGINES TAB, 154

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SHINAGAWA-KU
TOKYO 140-8722
JAPAN

TEL: +81 3 5471 1423
EMAIL: pt.marketing@isza.com
WEB: www.isuzu.co.jp

■ For Product Listing, See Isuzu Motors America, LLC

J



JBJ TECHNIQUES LIMITED 300, 318

28 TROWERS WAY, HOLMETHORPE
INDUSTRIAL ESTATE
REDHILL, SURREY RH1 2LW
U.K.

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Hydraulic Pumps
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FAX: +44 1283 585630
EMAIL: engine.sales@jcb.com
WEB: www.jcbpowersystems.com

Engines

Diesel Engines



JOHN DEERE

JOHN DEERE POWER SYSTEMS 178

3801 WEST RIDGEWAY AVENUE
WATERLOO, IOWA 50704-5100
U.S.A.

TEL: +1 800 533-6446
FAX: +1 319 292-5075
EMAIL: jdpower@johndeere.com
WEB: www.johndeere.com/jdpower

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FAX: +52 81 8288-8284
EMAIL: mexweb@johndeere.com
WEB: www.johndeere.com

■ For Product Listing, See John Deere
Power Systems

JOHN DEERE ASIA (SINGAPORE) PTE. LTD. ..178

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438 ALEXANDRA ROAD
119958
SINGAPORE
TEL: +65 6879 8800
FAX: +65 6278 0363
EMAIL: jdasiaengines@johndeere.com
WEB: www.johndeere.com

■ For Product Listing, See John Deere
Power Systems

JOHN DEERE POWER SYSTEMS178

ORLÉANS-SARAN UNIT
1, RUE JOHN DEERE – B.P. 11013
45401, FLEURY-LES-AUBRAIS CEDEX
FRANCE
TEL: +33 238 82-61-19
FAX: +33 238 84-62-66
EMAIL: jdengine@johndeere.com
WEB: www.johndeere.com

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Power Systems

K

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KOHLER192

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ITALY
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FAX: +39 0522 389503
EMAIL: infodiesel@kohler.com
WEB: www.kohlerengines.com

Engines

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- Gas Engines
- Gasoline Engines

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444 HIGHLAND DRIVE
KOHLER, WISCONSIN 53044
U.S.A.
TEL: +1 920 457-4441
WEB: www.kohlerpower.com

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NO.158, JIANG CHANG SAN ROAD
JING'AN DISTRICT
SHANGHAI
CHINA
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EMAIL: power@kohler.com.cn
WEB: www.kohlerpower.cn/engines

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KOHLER ENGINES EMEA - FRANCE192

LOMBARDINI FRANCE S.A.
47 ALLÉE DE RIOTTIER
69400 LIMAS-VILLEFRANCHE S/S
FRANCE
TEL: +33 04 74626500
FAX: +33 04 74623945
EMAIL: fr.infodiesel@kohler.com

WEB: www.kohlerpower.it

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FRITZ-KLATTE-STRASSE 6,
BÜROGEBÄUDE 2
D-65933 FRANKFURT AM MAIN
GERMANY
TEL: +49 69 9508160
FAX: +49 69 5073410
EMAIL: de.infodiesel@kohler.com
WEB: www.kohlerpower.it

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2
42100 REGGIO EMILIA
ITALY
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FAX: +39 0522389357
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WEB: www.kohlerpower.it

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KOHLER ENGINES EMEA - SPAIN192

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C/PARIS, 1-9 - ZONA. IND. COVA
SOLERA
RUBI - BARCELONA 08191
SPAIN
TEL: +34 935 862111
FAX: +34 936 971613
EMAIL: es.infodiesel@kohler.com
WEB: www.kohlerpower.it

■ For Product Listing, See KOHLER

KOHLER ENGINES EMEA - UK192

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1 ROCHESTER BARN, EYNSHAM ROAD,
BOTLEY, OXFORD OX2 9NH
U.K.
TEL: +44 0 1865 793299

FAX: +44 0 1865 793301
 EMAIL: uk.infodiesel@kohler.com
 WEB: www.kohlerpower.it
 ■ For Product Listing, See KOHLER

KOHLER POWER INDIA PRIVATE LTD192

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 AURANGABAD, MAHARASTRA 431210
 INDIA
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 FAX: +91 240 2486234
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 WEB: www.kohlerpower.it
 ■ For Product Listing, See KOHLER

KOHLER POWER MEXICO192

KOHLER TRADING MEXICO
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 AZCAPOTZALCO, CIUDAD DE MÉXICO
 45 772
 MEXICO
 TEL: +52 1 55 3689 1300
 EMAIL: infolatam@kohler.com
 WEB: www.kohlerpower.com
 ■ For Product Listing, See KOHLER



KS KOLBENSCHMIDT GMBH 284

LARGE BORE PISTONS
 KARL-SCHMIDT-STR.
 74172 NECKARSULM
 GERMANY
 TEL: +49 7132 332714
 FAX: +49 7132 33 2219
 EMAIL: info@de.rheinmetall.com
 WEB: https://www.rheinmetall-automotive.com/marken/kolbenschmidt/
Pistons, Components
Pistons

KS LARGE BORE PISTONS INC.284

2945 ANGWALL DRIVE
 MARINETTE, WISCONSIN 54143
 U.S.A.
 TEL: +1 715 735 2000
 FAX: +1 715 732 4222
 EMAIL: floyd.baum@rheinmetall-americas.com
 WEB: https://www.rheinmetall-automotive.com/marken/kolbenschmidt/
 ■ For Product Listing, See KS
Kolbenschmidt GmbH



KUBOTA CORPORATION 158

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 NANIWA-KU
 OSAKA 556-8601
 JAPAN
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 FAX: +81 6-6648-3158
 EMAIL: kbt_g.engine@kubota.com
 WEB: global.engine.kubota.co.jp/en/
Engines
Diesel Engines
Gas Engines
Gasoline Engines
Natural Gas (Spark-Ignited) Engines
NG or LPG Engines

KUBOTA (DEUTSCHLAND) GMBH - ENGINE DIVISION 158

SENEFELDER STR. 3-5
 63110 RODGAU/NIEDER-RODEN
 GERMANY
 TEL: +49 6106 873 113
 FAX: +49 6106 873 196
 EMAIL: motoren@kubota.de
 WEB: www.kubota.de
 ■ For Product Listing, See Kubota
Corporation

KUBOTA (U.K.) LIMITED ..158

DORMER ROAD, THAME
 OXFORDSHIRE OX9 3UN
 U.K.
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 FAX: +44 1844 216685
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 WEB: www.kubota.co.uk
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94, TVH BELICIAA TOWERS- 1,
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 INDIA
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 EMAIL: sales@kubota.com.au
 WEB: www.kubota.com.au/
 ■ For Product Listing, See Kubota
Corporation

KUBOTA ENGINE (SHANGHAI) CO., LTD.158

6F, TOWER 1, KERRY EVERBRIGHT CITY,
 NO.128 TIAN MU ROAD WEST
 JINGAN DISTRICT,
 SHANGHAI 200070
 CHINA
 TEL: +86 21 6236 0606
 FAX: +86 21 6236 0637
 WEB: www.kubota.com.cn/kesco/
 ■ For Product Listing, See Kubota
Corporation

KUBOTA ENGINE AMERICA CORPORATION158

505 SCHELTER RD
LINCOLNSHIRE, ILLINOIS 60069
U.S.A.
TEL: +1 847 955 2500
FAX: +1 847 955 2699
EMAIL: info@kubotaengine.com
WEB: www.kubotaengine.com
■ For Product Listing, See Kubota Corporation

KUBOTA EUROPE S.A.S. ..158

19-25 RUE JULES VERCRUYSSÉ
BP 50088
95101 ARGENTEUIL CEDEX
FRANCE
TEL: +33 1 34 26 34 34
FAX: +33 1 34 26 34 66
WEB: www.kubota.fr
■ For Product Listing, See Kubota Corporation

L
LIEBHERR
Components

LIEBHERR-COMPONENTS AG202, 299, 320

KIRCHWEG 46
5415 NUSSBAUMEN AG
SWITZERLAND
TEL: +41 56 296 43 00
FAX: +41 56 296 43 01
EMAIL: components@liebherr.com
WEB: www.liebherr.com/components

Component Manufacturing

Component Manufacturing

Controls

Electronic Controls
Engine Controls
Hydraulic Controls

Diesel Common Rail Systems

Diesel Common Rail Systems

Drives

Electrical Drives
Hydraulic Pump Drives

Pump Drives
Swing Drives
Track Drives
Wheel Drives

Engine Maintenance

Overhaul & Parts Services Engine Maintenance

Engines

Diesel Engines
Natural Gas (Spark-Ignited) Engines

Fuel Injection

Common Rail Systems Fuel Injection

Gears and Gear Systems

Gearboxes

Hydraulic Components

Controls Hydraulic
Cylinders Hydraulic
Motors Hydraulic
Pumps Hydraulic

Motors

Electric Motors
Hydraulic Motors

Service Systems & Training

Diesel Engines Service Systems & Training

LIEBHERR MACHINERY SERVICE (SHANGHAI) CO., LTD.202, 299, 320

BUILDING NO.1, 88 MAJI ROAD
PILOT FREE TRADE ZONE
SHANGHAI 200131
CHINA

TEL: +86 21 5046 1988
FAX: +86 21 5046 1989
EMAIL: info.lms@liebherr.com
WEB: www.liebherr.com

■ For Product Listing, See Liebherr-Components AG

LIEBHERR USA, CO.202, 299, 320

1465 WOODLAND DRIVE
SALINE, MICHIGAN 48176
U.S.A.
TEL: +1 734 429 7225
FAX: +1 734 429 22 94
EMAIL: components.usa@liebherr.com
WEB: www.liebherr.us

■ For Product Listing, See Liebherr-Components AG

OOO LIEBHERR-RUSSLAND .. 202, 299, 320

UL. 1-YA BORODINSKAYA, HOUSE 5
MOSCOW 121059
RUSSIAN FEDERATION
TEL: +7 495 710 83 65
FAX: +7 495 710 83 66
EMAIL: office.lru@liebherr.com
WEB: www.liebherr.com
■ For Product Listing, See Liebherr-Components AG



LISTER PETTER POWER SYSTEMS LTD170

BROADMEADOW INDUSTRIAL ESTATE
TEIGNMOUTH, DEVON TQ14 9AE
U.K.
TEL: +44 0 1285 702211
FAX: +44 0 1626 77 86 39
EMAIL: sales@listerpetter.com
WEB: www.listerpetter.com

Alternators

Generating Sets Alternators

Engines

Diesel Engines
Dual-Fuel Engines

Generator Sets

Diesel Engine Generator Sets
Dual-Fuel Engine Generator Sets
Gasoline Engine Generator Sets
No-Break Generator Sets

Marine Propulsion Systems

Diesel Marine Propulsion Systems

Pump Sets

Diesel-Driven Pump Sets

M



MAN ENERGY SOLUTIONS SE206

STADTBACHSTRASSE 1
86153 AUGSBURG
GERMANY
TEL: +49 0 821 322-0
FAX: +49 0 821 322-3382
EMAIL: powerplant@man-es.com
WEB: www.man-es.com

Compressors and Compressor Sets

Air Compressors
Centrifugal Compressors
Gas Compressors
Gas Turbine-Driven Compressor Sets
Screw Compressors

Controls

Compressor Controls

Drives

Compressor Drives
Pump Drives

Engines

Combined-Cycle Engines
Diesel Engines
Dual-Fuel Engines
Gas Engines
Gas Turbines
Natural Gas (Spark-Ignited) Engines

Expanders

Expanders

Gas Turbines And Components

Gas Turbines

Generator Sets

Gas Turbine Generator Sets
Steam Turbines Generator Sets

Marine Propulsion Systems

Gas Turbine Marine Propulsion Systems

Monitoring, Monitors

Compressor Systems Monitors

Packages

Engine Compressor Packages
Engine Power Systems Packages

Power Generation Equipment

Power-to-X

Power Plants

Combined-Cycle Power Plants

Diesel/Gas Engine Power Plants
Gas Turbine Power Plants

Service Systems & Training

Diesel Engines Service Systems & Training
Gas Turbines Service Systems & Training
Power Plants Service Systems & Training

Services

Engineering Services
Gas Turbine Overhaul & Repair Services

MAN ENERGY SOLUTIONS SCHWEIZ AG206

HARDSTRASSE 319
8005 ZURICH
SWITZERLAND
TEL: +41 0 44 278-2211
FAX: +41 0 44 278-2261
WEB: www.man-es.com/process-industry

■ *For Product Listing, See MAN Energy Solutions SE*

MAN ENERGY SOLUTIONS SE206

STEINBRINKSTRASSE 1
46145 OBERHAUSEN
GERMANY
TEL: +49 0 208 692-01
FAX: +49 0 208 669-021
EMAIL: turbomachinery@man-es.com
WEB: www.man-es.com/process-industry

■ *For Product Listing, See MAN Energy Solutions SE*



MAN TRUCK & BUS AG173

VOGELWEIHERSTR. 33
90441 NUREMBERG
GERMANY
TEL: +49 911 420 17 45
FAX: +49 911 420 19 32
EMAIL: man-engines@man.eu
WEB: www.man-engines.com/en/en.jsp

Axles

Drive Axles
Planetary Axles
Steering Axles
Tandem Axles
Trailer Axles

Engines

Diesel Engines
Gas Engines



MECC ALTE UK LIMITED ..264

6 LANDS END WAY
OAKHAM LE15 6RF
U.K.
TEL: +44 1572 771160
FAX: +44 1572 771161
EMAIL: info@meccalte.co.uk
WEB: www.meccalte.com

Alternators

Alternators

MECC ALTE SPA264

VIA ROMA 20
36051 36051 CREAZZO, VICENZA
ITALY
TEL: +39 0444 396111
EMAIL: info@meccalte.it
WEB: www.meccalte.com/
■ *For Product Listing, See Mecc Alte UK Limited*



MTU FRIEDRICHSHAFEN GMBH INSIDE FRONT COVER, 217, 269

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88040 FRIEDRICHSHAFEN
GERMANY
TEL: +49 7541 90 77777

FAX: +49 7541 90 77778
 EMAIL: info@ps.rolls-royce.com
 WEB: www.mtu-solutions.com

Cogeneration Systems

Cogeneration Systems

Engines

Diesel Engines
Gas Engines
Gas Turbines
Natural Gas (Spark-Ignited) Engines

Generator Sets

Diesel Engine Generator Sets
Gas Engine Generator Sets
Gas Turbine Generator Sets
Natural Gas Engine Generator Sets

Marine Propulsion Systems

Diesel Marine Propulsion Systems
Electric Marine Propulsion Systems
Gas Turbine Marine Propulsion Systems

Packages

Engine Power Systems Packages

Power Generation Equipment

Power-to-X

MTU AMERICA INC.
INSIDE FRONT COVER, 217, 269

39525 MACKENZIE DRIVE
 NOVI, MICHIGAN 48377
 U.S.A.

TEL: +1 248 560 8888
 FAX: +1 248 560 8726
 EMAIL: info@mtu-online.com
 WEB: www.mtu-online.com

■ *For Product Listing, See MTU Friedrichshafen GmbH*

MTU ASIA PTE LTD.
INSIDE FRONT COVER, 217, 269

1, BENOI PLACE
 SINGAPORE 629923
 SINGAPORE

TEL: +65 6860 9669
 FAX: +65 6860 9666
 EMAIL: info@mtu-online.com
 WEB: www.mtu-online.com

■ *For Product Listing, See MTU Friedrichshafen GmbH*

N



NFPA - NATIONAL FLUID POWER ASSOC.MOBILE HYDRAULICS TAB, 298, 310

6737 W. WASHINGTON ST., STE. 2350
 MILWAUKEE, WISCONSIN 53214
 U.S.A.

TEL: +1 414 778-3344
 FAX: +1 414 778-3361
 EMAIL: nfpa@nfpa.com
 WEB: www.nfpa.com

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Services

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All for dreams

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 FAX: +1 507 389-4146
 EMAIL: katoengineering@mail.nidec.com
 WEB: www.katoengineering.com

Alternators

Alternators
Battery Charging Alternators
Generating Sets Alternators

Cogeneration Systems

Cogeneration Systems

Controls

Gen-Set Paralleling Controls
Generator Controls

Electrical Power Generation Equipment

Electrical Power Generation Equipment

Generators

AC Generators
DC Generators

Marine Propulsion Systems

Electric Marine Propulsion Systems

Motors

Electric Motors
Explosion-Proof Motors

Power Generation Equipment

Power Generation Equipment

Starting Motors

Electric Starting Motors

KATO ENGINEERING262

2075 HOWARD DRIVE WEST
 NORTH MANKATO, MINNESOTA 56003
 U.S.A.

TEL: +1 507 625-4011
 FAX: +1 507 625-2798
 EMAIL: katoengineering@emerson.com
 WEB: www.katoengineering.com

■ *For Product Listing, See Nidec - Kato Engineering & Leroy-Somer*



NOVA WERKE AG333

VOGELSANGSTRASSE 24
 CH-8307 EFFRETIKON
 SWITZERLAND

TEL: +41 52 354 16 16
 FAX: +41 52 354 16 05
 EMAIL: info@novaswiss.com
 WEB: www.novaswiss.com

Compressors and Compressor Sets

Air-Starting Compressors

Fire Protection Systems & Components

Fire Protection Systems & Components

Fuel Injection

Common Rail Systems Fuel Injection
Fuel Injection Tubing
Pressure Pipes Fuel Injection

Starting Motors

Air/Gas Starting Motors

Valves

Relief & Safety Valves
Starting Air Valves

NOVA WERKE CHINA CO. LTD.333

UNIT 6, 12/F, PROSPERITY MILLENNIA PLAZA
663 KING'S ROAD, NORTH POINT HONG KONG
HONG KONG
TEL: +852 5318 3988
EMAIL: janecjcheng@yahoo.com.hk
WEB: www.novaswiss.com
■ For Product Listing, See Nova Werke AG

O



O.M.T. OFFICINE MECCANICHE TORINO S.P.A. FUEL INJECTION TAB, 323

VIA FERRERO, 67/A
10090 CASCINE VICA-RIVOLI (TO)
ITALY
TEL: +39 011 95 05 334
FAX: +39 011 95 75 474
EMAIL: omt@omt-torino.com
WEB: www.omt-torino.com

Diesel Common Rail Systems

*Diesel Common Rail Injectors
Diesel Common Rail Supply Pump
Diesel Common Rail Systems*

Fuel Injection

*Circulation Valves Fuel Injection
Common Rail Systems Fuel Injection
Distributor Fuel Injection Pumps
Fuel Injection Control
Fuel Injection Nozzle Holders
Fuel Injection Nozzles
Fuel Injection Plungers & Barrels
Pressure Pipes Fuel Injection
Rail Fuel
Service, Fuel Injection Nozzles
Suction & Delivery Valves Fuel Injection
Unit-Type Fuel Injectors*

Pumps

Fuel Oil Pumps

Research & Development

*Research & Development
Test Equipment, Testing
Fuel Injection Test Equipment
Nozzle Injector Tester*

Valves

*Check Valves
Fuel Valves
Relief & Safety Valves*



OESSE SRL281

VIA MAESTRI DEL LAVORO, 81/83
33080 PORCIA, PN
ITALY
TEL: +39 0434 922958
FAX: +39 0434 590046
EMAIL: info@oesse.com
WEB: www.oesse.com

Coolers and Cooling Systems

Cooling Systems



OFF-HIGHWAY RESEARCHENGINE SYSTEMS TAB, 347

SOUTHFIELDS, SOUTHVIEW ROAD
WADHURST, EAST SUSSEX TN5 6TP
U.K.
TEL: +44 0 1892 786270
FAX: +44 0 1892 784086
EMAIL: mail@offhighwayresearch.com
WEB: www.offhighwayresearch.com

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BEIJING 100027
CHINA
TEL: +86 10 8447 5877
FAX: +86 10 8447 5878
EMAIL: china@offhighwayresearch.com
WEB: www.offhighwayresearch.com
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43, NEHRU PLACE
NEW DELHI 110019
INDIA
TEL: +91 11 4652 5671 - 73
FAX: +91 11 4652 5674
EMAIL: india@offhighwayresearch.com
WEB: www.offhighwayresearch.com
■ For Product Listing, See Off-Highway Research

P



PARKER HANNIFIN CORPORATION | FILTRATION GROUP37

1640 CUMMINS DRIVE
MODESTO, CALIFORNIA 95358
U.S.A.
TEL: +1 209 521-7860
FAX: +1 209 529-3278
EMAIL: racor@parker.com
WEB: www.parker.com/emoe
Additives
Diesel Fuel Additives

S



SIEMENS ENERGY GLOBAL GMBH & CO. KG243

SIEMENS GAS AND POWER
GMBH & CO. KG
WERNER-VON-SIEMENS-STRASSE 1
80333 MÜNCHEN
GERMANY
TEL: +49 911 6505 6505
EMAIL: support.energy@siemens.com
WEB: www.siemens-energy.com

Boilers
Heat Recovery Boilers

Compressors and Compressor Sets

Air Compressors
Centrifugal Compressors
Gas Compressors
Gas Turbine-Driven Compressor Sets
Reciprocating Compressors

Drives
Compressor Drives
Electrical Drives

Electrical Power Generation Equipment
Electrical Power Generation Equipment
Electrical Substations

Engine Maintenance
Overhaul & Parts Services Engine Maintenance

Engines
Combined-Cycle Engines
Gas Turbines

Gas Turbines And Components
Gas Turbines

Generator Sets
Combined-Cycle Generator Sets
Gas Turbine Generator Sets
Service Generator Sets
Steam Turbines Generator Sets

Instrumentation
Instrumentation

Monitoring, Monitors
Monitoring

Motors
Electric Motors

Air Cleaners

Air Cleaners

Blenders

Fuel/Lube Blenders

Brakes, Brake Components

Air Dryers For Braking Systems

Coolers and Cooling Systems

Fuel Oil Coolers

Exhaust Systems

Diesel Particulate Filters

Filters and Filter Systems

Air Filter Elements

Air Filters

Cooling Systems Filters

Crankcase Filters

Exhaust Filters

Fuel Filters

Fuel/Water Separators Filters

Gas Filters

Gas Turbines Filter Houses

Lube Filter Elements

Lube Filters

Fuel & Lube Systems

Oil Analysis

Oil Replenishment System

Oil-Water Separators

Heaters

Fuel Heaters

Monitoring, Monitors

Fuel Systems Monitors

Temperature Monitors

Pumps

Pumps

Silencers

Intake Air Silencers



PERKINS ENGINES COMPANY LIMITED181

FRANK PERKINS WAY
PETERBOROUGH, CAMBS, UNITED
KINGDOM PE1 5FQ
U.K.
TEL: +44 0 1733 583000
EMAIL: webmaster@perkins.com
WEB: www.perkins.com

Engines

Diesel Engines

Gas Engines

Power Generation Equipment

Power Generation Equipment

Power-to-X

Power Plants

Combined-Cycle Power Plants

Gas Turbine Power Plants

Turnkey Operations Power Plants

Services

Gas Turbine Overhaul & Repair Services

Solar Turbines

A Caterpillar Company

SOLAR TURBINES INCORPORATEDGAS TURBINE TAB, 268, 273

PO BOX 85376
SAN DIEGO, CALIFORNIA 92186-5376
U.S.A.
TEL: +1 619 544-5352
FAX: +1 619 544-2633
EMAIL: infocorp@solarturbines.com
WEB: www.solarturbines.com

Cogeneration Systems

Cogeneration Systems
Service Cogeneration Systems

Compressors and Compressor Sets

Centrifugal Compressors
Gas Compressors
Gas Turbine-Driven Compressor Sets

Controls

Cogeneration Controls
Compressor Controls
Engine Controls
Gen-Set Paralleling Controls
Generator Controls

Load Controls
Remote Controls
Shutdown Controls
Speed Controls
Temperature Controls
Vibration Controls

Drives

Compressor Drives
Pump Drives

Electrical Power Generation Equipment

Electrical Power Generation Equipment

Engine Maintenance

Overhaul & Parts Services Engine Maintenance

Engines

Dual-Fuel Engines
Gas Turbines
Methanol Engines

Gas Turbines And Components

Gas Turbine-Driven Compressor Sets
Gas Turbines

Generator Sets

Combined-Cycle Generator Sets
Dual-Fuel Engine Generator Sets
Gas Turbine Generator Sets
Natural Gas Engine Generator Sets
Service Generator Sets

Heat Recovery Systems/Equipment

Heat Recovery Systems/Equipment

Packages

Engine Compressor Packages
Engine Power Systems Packages

Power Generation Equipment

Power Generation Equipment

Power Plants

Combined-Cycle Power Plants
Gas Turbine Power Plants
Turnkey Operations Power Plants

Pump Sets

Gas Turbine-Driven Pump Sets

Service Systems & Training

Gas Turbines Service Systems & Training
Power Plants Service Systems & Training

Services

Engineering Services
Failure Analysis Services
Gas Turbine Overhaul & Repair Services

T



TIDE POWER TECHNOLOGY CO., LIMITED266

FLAT A 8/F EXCELSIOR BLDG, 68-76 SHA TSUI RD
TSUEN WAN
HONG KONG
TEL: +852 6699 2677
EMAIL: wendy@tpshk.com
WEB: www.tpshk.com

Generator Sets

Diesel Engine Generator Sets
Gas Engine Generator Sets



TRANSFLUID S.P.A.316

VIA GUIDO ROSSA, 4
21013 21013 GALLARATE (VA), VARESE ITALY
TEL: +39 0331 28421
FAX: +39 0331 2842911
EMAIL: info@transfluid.eu
WEB: www.transfluid.eu/en/
Brakes, Brake Components
Hydraulic Brakes
Clutches and Clutch Components
Air Actuated Clutches
Hydraulic Clutches
Couplings
Flexible Couplings
Fluid Couplings
Rubber/Elastomer Couplings
Drives
Variable Speed Drives
Power Take-offs
Power Take-offs
Transmissions
Hybrid Transmissions
Powershift Transmissions

W



WOODWARD L'ORANGE GMBH327

PORSCHESTRASSE 8
70435 STUTTGART
GERMANY
TEL: +49 711 82609-0
FAX: +49 711 82609-61
EMAIL: sales@lorange.com
WEB: www.lorange.com
Diesel Common Rail Systems
Diesel Common Rail Injectors
Diesel Common Rail Supply Pump

Diesel Common Rail Systems

Exhaust Systems

Diesel & Gas Exhaust Systems

Fuel Injection

Common Rail Systems Fuel Injection
Fuel Injection Control
Fuel Injection Nozzle Holders
Fuel Injection Nozzles
Fuel Injection Plungers & Barrels
High-Pressure Common Rail Pumps Fuel Integrated Unit Pump & Injector
Multiplunger Fuel Injection Pumps
Service, Fuel Injection Nozzles
Service, Fuel Injection Pumps
Single-Plunger Fuel Injection Pumps
Suction & Delivery Valves Fuel Injection Unit-Type Fuel Injectors

Pumps

Common Rail Fuel Oil Pump
Fuel Oil Pumps
Pumps

Research & Development

Research & Development

Stands

Fuel Injection Test Stands

Test Equipment, Testing

Fuel Injection Test Equipment
Nozzle Injector Tester

Turbochargers

Exhaust Gas Turbochargers

Y



YANMAR POWER TECHNOLOGY CO., LTD. 175, 177

YANMAR FLYING-Y BUILDING
1-32, CHAYAMACHI
KITA-KU
OSAKA 530-0013
JAPAN
TEL: +81 6 6376-6411
EMAIL: ayaka_morikawa@yanmar.com
WEB: https://www.yanmar.com/global/
Engines
Diesel Engines
Gas Turbines
Gas Turbines And Components
Gas Turbines

YANMAR AMERICA CORPORATION175, 177

101 INTERNATIONAL PARKWAY
ADAIRSVILLE, GEORGIA 30103
U.S.A.

TEL: +1 770 877-9894

FAX: +1 770 877-9009

WEB: www.yanmar.com/us/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.

YANMAR ASIA (SINGAPORE) CORPORATION PTE. LTD.
..... 175, 177

4 TUAS LANE
SINGAPORE 638613
SINGAPORE

TEL: +65 6595 4200

WEB: www.yanmar.com/sg/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.

YANMAR ENGINE (SHANGHAI) CO., LTD.
..... 175, 177

1101-1106 GOPHER CENTER BUILDING,
NO.757 MENG ZI ROAD
HUANGPU DISTRICT
SHANGHAI 200023
CHINA

TEL: +86 21 2312-0688

WEB: www.yanmar-china.com/cn/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.

YANMAR EUROPE B.V.
..... 175, 177

BRUGPLEIN 11
1332 BS ALMERE-DE VAART
NETHERLANDS

TEL: +31 36 5493200

WEB: www.yanmar.com/eu/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.

YANMAR INDIA PRIVATE LIMITED175, 177

UNIT NO.1501-1504, 15TH FLOOR,
TOWER D,
GLOBAL BUSINESS PARK, M.G. ROAD
GURUGRAM, HARYANA 122002
INDIA

TEL: +91 124 640-9000

WEB: www.yanmar.com/in/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.

YANMAR SOUTH AMERICA INDUSTRIA DE MAQUINAS LTDA.
.....175, 177

AV. PRESIDENTE VARGAS 1400
INDAIATUBA, SAO PAULO 13338-901
BRAZIL

TEL: +55 19 3801-9224

WEB: www.yanmar.com/br/

■ For Product Listing, See YANMAR POWER TECHNOLOGY CO., LTD.



YENGST ASSOCIATES INC.
.....348

35 OLD RIDGEFIELD ROAD
WILTON, CONNECTICUT 06897
U.S.A.

TEL: +1 203 762-8096

EMAIL: mail@yengstassociates.com

WEB: www.yengstassociates.com

Research & Development

Market Research Services

Marketing Research

Product Research Services

Research & Development

Services

Market Research Services

Product Research Services

YENGST ASSOCIATES INC.
.....348

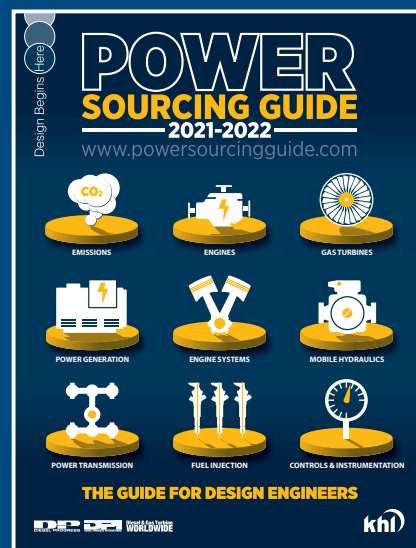
200 CLOCK TOWER PLACE
CARMEL, CALIFORNIA 93923
U.S.A.

TEL: +1 203 762-8096

EMAIL: mail@yengstassociates.com

WEB: www.yengstassociates.com

■ For Product Listing, See Yengst Associates Inc.



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CONVERSION FACTORS

SI - METRIC/DECIMAL SYSTEM

ABBREVIATIONS

abs	absolute	m	meter
ata	atmosphere absolute	mm	millimeter
Btu	British thermal unit	m ²	square meter
Btu/hr	British thermal unit/hour	m ³	cubic meter
°C	Celsius	m ³ /min	cubic meter/minute
cfm	cubic foot/minute	mph	mile per hour
cm	centimeter	N	Newton
cm ²	square centimeter	N/m ²	Pascal
cm ³	cubic centimeter	Nm ³ /hr	normal* cubic meter/hour
cu.ft.	cubic foot	psi	pound/square inch
°F	Fahrenheit	psia	pound/square inch absolute
ft/sec	foot/second	psig	pound/square inch gage
ft-lb	foot-pound	scf	standard* cubic foot
gal	gallon	scfm	standard* cubic foot/minute
hp	horsepower	sq	square
in	inch		
in. Hg	inch mercury		
in. H ₂ O	inch water		
kcal	kilocalorie		
kg	kilogram		
kJ	kilojoule		
kPa	kilopascal		
kW	kilowatt		
L	liter		

* "Normal" = 0°C and
1.01325 x 10⁵ Pascals
* "Standard" = 59°F and
14.73 psia

CONVERSION FACTORS

TO CONVERT FROM ENGLISH	TO S.I. METRIC	MULTIPLY BY	TO OLD METRIC	MULTIPLY BY
sq. in.	mm ²	645.16	cm ²	6.4516
sq. ft.	m ²	0.0929	m ²	0.0929
lb/cu.ft.	kg/m ³	16.0185	kg/m ³	16.0185
lb _r	N	4.4482	N	4.4482
lb/ft	N/m	14.5939	N/m	14.5939
Btu	kJ	1.0551	kcal	0.252
Btu/hr	W	0.2931	kcal/hr	0.252
Btu/scf	kJ/mm ³	37.2590	kcal/nm ³	0.1565
in	mm	25.400	cm	2.540
ft	m	0.3048	m	0.3048
yd	m	0.914	m	0.914
lb	kg	0.4536	kg	0.4536
hp	kW	0.7457	kW	0.7457
psi	kPa	6.8948	kg/cm ²	0.0716
psia	kPa abs	6.8948	bars abs	0.0716
psig	kPa gage	6.8948	ata	0.0716
in. Hg	kPa	3.3769	cm Hg	2.540
in. H ₂ O	kPa	0.2488	cm H ₂ O	2.540
°F	°C	(°F - 32) / 5/9	°C	(°F - 32) / 5/9
°F (Interval)	°C (Interval)	5/9	°C (Interval)	5/9
ft-lb	N • m	1.3558	N • m	1.3558
mph	km/hr	1.6093	km/hr	1.6093
ft/sec	m/sec	0.3048	m/sec	0.3048
cu. ft.	m ³	0.0283	m ³	0.0283
gas (US)	L	3.7854	L	3.7854
cfm	m ³ /min	0.0283	m ³ /min	0.0283
scfm	nm ³ /min	0.0268	nm ³ /hr	1.61

TO CONVERT FROM OLD METRIC	TO S.I. METRIC	MULTIPLY BY
cm ²	mm ²	100.
kcal	kJ	4.1868
kcal/hr	W	1.16279
cm	mm	10.
kg/cm ²	kPa	98.0665
bars	kPa	100.
atm	kPa	101.325
cm Hg	kPa	1.3332
cm H ₂ O	kPa	9.8064
nm ³ /hr	nm ³ /min	0.0176

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0 TO 100		2.78	37	98.6	23.9	75	167.0	93	200	392	299	570	1058	510	950	1742	
-17.8	0	32	3.33	38	100.4	24.4	76	168.8	99	210	410	304	580	1076	516	960	1760
-17.2	1	33.8	3.89	39	102.2	25.0	77	170.6	100	212	413	310	590	1094	521	970	1778
-16.7	2	35.6	4.44	40	104.0	25.6	78	172.4	104	220	428	316	600	1112	527	980	1796
-16.1	3	37.4	5.00	41	105.8	26.1	79	174.2	110	230	446	321	610	1130	532	990	1814
-15.6	4	39.2	5.56	42	107.6	26.7	80	176.0	116	240	464	327	620	1148	538	1000	1832
-15.0	5	41.0	6.11	43	109.4	27.2	81	177.8	121	250	482	332	630	1166	543	1010	1850
-14.4	6	42.8	6.67	44	111.2	27.8	82	179.6	127	260	500	338	640	1184	548	1020	1868
-13.9	7	44.7	7.22	45	113.0	28.3	83	181.4	132	270	518	343	650	1202	553	1030	1886
-13.3	8	46.4	7.78	46	114.8	28.9	84	183.2	138	280	536	349	660	1220	558	1040	1904
-12.8	9	48.2	8.33	47	116.6	29.4	85	185.0	143	290	554	354	670	1238	563	1050	1922
-12.1	10	50.0	8.89	48	118.4	30.0	86	186.8	149	300	572	360	680	1256	568	1060	1940
-11.7	11	51.8	9.44	49	120.2	30.6	87	188.6	154	310	590	366	690	1274	573	1070	1958
-11.1	12	53.6	10.00	50	122.0	31.1	88	190.4	160	320	608	371	700	1292	578	1080	1976
-10.6	13	55.4	10.56	51	123.8	31.7	89	192.2	166	330	626	377	710	1310	583	1090	1994
-10.0	14	57.2	11.12	52	125.6	32.2	90	194.0	171	340	644	382	720	1328	588	1100	2012
-9.44	15	59.0	11.7	53	127.4	32.8	91	195.8	177	350	662	388	730	1346	593	1110	2030
-8.89	16	60.8	12.24	54	129.2	33.3	92	197.6	182	360	680	393	740	1364	598	1120	2048
-8.33	17	62.6	12.8	55	131.0	33.9	93	199.4	188	370	698	399	750	1382	603	1130	2066
-7.78	18	64.4	13.3	56	132.8	34.4	94	201.2	193	380	716	404	760	1400	608	1140	2084
-7.22	19	66.2	13.9	57	134.6	35.0	95	203.0	199	390	734	410	770	1418	613	1150	2102
-6.67	20	68.0	14.4	58	136.4	35.6	96	204.8	204	400	752	416	780	1436	618	1160	2120
-6.11	21	69.8	15.0	59	138.2	36.1	97	206.6	210	410	770	421	790	1454	623	1170	2138
-5.56	22	71.6	15.6	60	140.0	36.7	98	208.4	216	420	788	427	800	1472	628	1180	2156
-5.00	23	73.4	16.1	61	141.8	37.2	99	210.2	221	430	806	432	810	1490	633	1190	2174
-4.44	24	75.2	16.7	62	143.6	37.8	100	212.0	227	440	824	438	820	1508	638	1200	2192
-3.89	25	77.0	17.2	63	145.4	232	450	842	443	830	842	443	830	1526	643	1210	2210
-3.33	26	78.8	17.8	64	147.2	238	460	860	449	840	860	449	840	1544	648	1220	2228
-2.78	27	80.6	18.3	65	149.0	38	100	212	243	850	878	454	850	1562	653	1230	2246
-2.22	28	82.4	18.9	66	150.8	43	110	230	249	860	896	460	860	1580	658	1240	2264
-1.67	29	84.2	19.4	67	152.6	48	120	248	254	870	914	466	870	1598	663	1250	2282
-1.11	30	86.0	20.0	68	154.4	54	130	266	260	880	932	471	880	1616	668	1260	2300
-0.56	31	87.8	20.6	69	156.2	60	140	284	266	890	950	477	890	1634	673	1270	2318
0	32	89.6	21.1	70	158.0	66	150	302	271	900	968	482	900	1652	678	1280	2336
0.56	33	91.4	21.7	71	159.8	71	160	320	277	910	986	488	910	1670	683	1290	2354
1.11	34	93.2	22.2	72	161.6	77	170	338	282	920	1004	493	920	1688	688	1300	2372
1.67	35	95.0	22.8	73	163.4	82	180	356	288	930	1022	499	930	1706	693	1310	2390
2.22	36	96.8	23.3	74	165.2	88	190	374	293	940	1040	504	940	1724	698	1320	2408

Note: The numbers in bold face type refer to the temperature either in degrees Centigrade or Fahrenheit which is desired to convert into the other scale. If converting from Fahrenheit degrees to Centigrade degrees, the equivalent temperatures will be found in the left column; while if converting from degrees Centigrade to degrees Fahrenheit, the answer will be found in the column on the right.

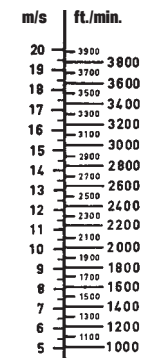
VOLUME CONVERSION FACTORS

1 L = 61.02 cu. in.
10 cu. in. = 0.164 L



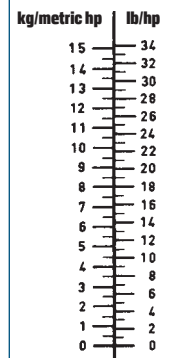
PISTON SPEED CONVERSION FACTORS

1 m/s = 196.9 ft./min.
100 ft./min. = 0.51 m/s



WEIGHT/ HORSEPOWER CONVERSION FACTORS

1 kg/metric hp = 2.235 lb./hp
1 lb./hp = .4474 kg/metric hp



The system outlined here is the International System of Units (Système International d'Unités), for which the abbreviation SI is being used in all languages.

The SI system, which is becoming universally used, is founded on seven base units, these being:

Length.....	meter	m
Mass.....	kilogram	kg
Time.....	second	s
Electric current.....	ampere	A
Thermodynamic temperature.....	Kelvin	K
Luminous intensity.....	candela	cd
Amount of substance.....	mole	mol

POWER

The derived SI unit for power is the Watt (W), this being based on the SI unit of work, energy and quantity of heat – the Joule (J). One Watt (1 W) is equal to one Joule per second (1 J/s). One Watt is a very small unit of power, being equivalent to just 0.00134102 horsepower, so for engine ratings the kilowatt (kW) is used, 1 kW being equal to 1.341 hp and 1 hp being the equivalent of 0.7457 kW. The British unit of horsepower is equal to 1.014 metric horsepower (CV, PS, PK, etc.).

- 1 kW = 1.341 hp = 1.360 metric hp
- 1 hp = 0.746 kW = 1.014 metric hp
- 1 metric hp = 0.735 kW = 0.986 hp

TORQUE

The derived SI unit for torque (or moment of force) is the Newton meter (Nm), this being based on the SI unit of force – the Newton (N) – and the SI unit of length – the meter (m). One Newton (1 N) is equivalent to 0.2248 pound-force (lbf) or 0.10197 kilogram-force (kgf), and one meter is equal to kilogram force (kgf) and one member is equal to 3.28084 feet (ft), so one Newton meter (1 N m) is equal to 0.737562 pound-force (lbf ft) or 0.101972 kilogram-force meter (kgf m).

- 1 Nm = 0.738 lbf ft = 0.102 kgf m
- 1 lbf ft = 1.356 Nm = 0.138 kgf m
- 1 kgf m = 9.807 Nm = 7.233 lbf ft

PRESSURE AND STRESS

Although it has been decided that the SI derived unit for pressure and stress should be the Pascal (Pa), this is a very small unit, being the same as one Newton per square meter (1 N/m²), which is only 0.000145 lbf/in² or 0.0000102 kgf/cm². So many European engine designers favor the bar as the unit of pressure, one bar being 100,000 Pascal (100 kPa), which is the equivalent of 14.504 lbf/in² or 1.020 kgf/cm², so being virtually the same as the currently accepted metric equivalent. On the other hand, for engine performance purposes, the millibar seems to be favored to indicate barometric pressure, this unit being one thousandth of a bar. Then again, there is a school that favors the kilonewton per square meter (kN/m²), this being the same as a kilopascal, and equal to 0.145 lbf/in² or 0.0102 kgf/cm².

- 1 bar = 14.5 lbf/in² = 1.0197 kgf/cm²
- 1 lbf/in² = 0.069 bar
- 1 kgf/cm² = 0.98 bar

The American Society of Mechanical Engineers in 1973 published its Performance Test Codes for Reciprocating Internal Combustion engines. Known as PTC 17, this code is intended for tests of all types of reciprocating internal combustion engines for determining power output and fuel consumption. In its Section 2, Description and Definition of Terms, both the FPS and corresponding SI units of measurements are given.

SPECIFIC CONSUMPTION

Fuel consumption measurements will be based on the currently accepted unit, the gram (g), and the Kilowatt Hour (kWh). Also adopted is heat units/power units so that energy consumption of an internal combustion engine referred to net power output, mechanical, is based on low unsaturated heat value of the fuel whether liquid or gaseous type. Thus the SI unit of measurement for net specific energy consumption is expressed: g/kWh.

- 1 g/kWh = 0.001644 lb/hph =
- 0.746 g/hph = 0.736 g/metric hph
- 1 lb/hph = 608.3 g/kWh
- 1 g/hph = 1.341 k/kWh
- 1 g/metric hph = 1.36 g/kWh

HEAT RATE

Heat Rate is a product of Lower Heating Value (LHV) of Fuel (measured in Btu/lb or kJ/g for liquid fuel and Btu/ft³ or kJ/m³ for gas fuel) multiplied times (sfc) specific fuel consumption (measured in lb/hph or g/kWh).

For Liquid Fuel

Heat Rate (Btu/hph) = LHV (Btu/lb) X sfc (lb/hph)

For Gaseous Fuel

Heat Rate (Btu/hph) = LVH (Btu/ft³) X sfc (ft³/hph)

To convert these units to SI units:

$$\text{Btu/hph} \times 1.414 = \text{kJ/kWh}$$

$$\text{Or}$$

$$\text{Btu/kWh} \times 1.055 = \text{kJ/kWh}$$

LUBRICATING-OIL CONSUMPTION

Although the metric liter is not officially an SI unit, its use will continue to be permitted, so measurement of lube-oil consumption will be quoted in liters per hour (liters/h).

- 1 liter/h = 0.22 Imp gal/h
- 1 Imp gal/h = 4.546 liters/h

TEMPERATURES

The SI unit of temperature is Kelvin (K), and the character is used without the degree symbol (°) normally employed with other scales of temperature. A temperature of zero degree Kelvin is equivalent to a temperature of -273.15°C on the Celsius (centigrade) scale. The Kelvin unit is identical in interval to the Celsius unit, so direct conversions can be made by adding or subtracting 273. Use of Celsius is still permitted.

- 0 K = 273°C; absolute zero K
- 1°C = 273 K

WEIGHTS AND LINEAR DIMENSIONS

For indications of "weight" the original metric kilogram (kg) will continue to be used as the unit of mass, but it is important to note that the kilogram will no longer apply for force, for which the SI unit is the Newton (N), which is a kilogram meter per second squared. The Newton is that force which, when applied to a body having a mass of one kilogram, gives it an acceleration of one meter per second squared.

"Weight" in itself will no longer apply, since this is an ambiguous term, so the kilogram in effect should only be used as the unit of mass. Undoubtedly, though, it will continue to be common parlance to use the word "weight" when referring to the mass of an object.

The base SI unit for linear dimensions will be the meter, with a wide range of multiples and sub-multiples ranging from exa (10¹⁸) to atto (10⁻¹⁸): A kilometer is a meter x 10³, for example, while a millimeter is a meter x 10⁻³.

To give an idea of how currently used units convert to SI units, the tables below give examples.

KILOWATTS (kW) TO HORSEPOWER (hp)				
(1 Kw = 1.34102 hp)				
kW hp	kW hp	kW hp	kW hp	kW hp
1 1.341	21 28.161	41 54.982	61 81.802	81 108.623
2 2.682	22 29.502	42 56.323	62 83.143	82 109.964
3 4.023	23 30.843	43 57.664	63 84.484	83 111.305
4 5.364	24 32.184	44 59.005	64 85.825	84 112.646
5 6.705	25 33.525	45 60.346	65 87.166	85 113.987
6 8.046	26 34.867	46 61.687	66 88.507	86 115.328
7 9.387	27 36.208	47 63.028	67 89.848	87 116.669
8 10.728	28 37.549	48 64.369	68 91.189	88 118.010
9 12.069	29 38.890	49 65.710	69 92.530	89 119.351
10 13.410	30 40.231	50 67.051	70 93.871	90 120.692
11 14.751	31 41.572	51 68.392	71 95.212	91 122.033
12 16.092	32 42.913	52 69.733	72 96.553	92 123.374
13 17.433	33 44.254	53 71.074	73 97.894	93 124.715
14 18.774	34 45.595	54 72.415	74 99.235	94 126.056
15 20.115	35 46.936	55 73.756	75 100.577	95 127.397
16 21.456	36 48.277	56 75.097	76 101.918	96 128.738
17 22.797	37 49.618	57 76.438	77 103.259	97 130.079
18 24.138	38 50.959	58 77.779	78 104.600	98 131.420
19 25.479	39 52.300	59 79.120	79 105.941	99 132.761
20 26.820	40 53.641	60 80.461	80 107.282	100 134.102

POUNDS FORCE FEET (lbf ft) TO NEWTON METERS (Nm)				
(1 lbf ft = 1.35582 Nm)				
lbf ft Nm	lbf ft Nm	lbf ft Nm	lbf ft Nm	lbf ft Nm
1 1.356	21 28.472	41 55.589	61 82.705	81 109.821
2 2.712	22 29.828	42 56.944	62 84.061	82 111.177
3 4.067	23 31.184	43 58.300	63 85.417	83 112.533
4 5.423	24 32.540	44 59.656	64 86.772	84 113.889
5 6.779	25 33.896	45 61.012	65 88.128	85 115.245
6 8.135	26 35.251	46 62.368	66 89.484	86 116.601
7 9.491	27 36.607	47 63.724	67 90.840	87 117.956
8 10.847	28 37.963	48 65.079	68 92.196	88 119.312
9 12.202	29 39.319	49 66.435	69 93.552	89 120.668
10 13.558	30 40.675	50 67.791	70 94.907	90 122.024
11 14.914	31 42.030	51 69.147	71 96.263	91 123.380
12 16.270	32 43.386	52 70.503	72 97.619	92 124.735
13 17.626	33 44.742	53 71.858	73 98.975	93 126.091
14 18.981	34 46.098	54 73.214	74 100.331	94 127.447
15 20.337	35 47.454	55 74.570	75 101.687	95 128.803
16 21.693	36 48.810	56 75.926	76 103.042	96 130.159
17 23.049	37 50.165	57 77.282	77 104.398	97 131.515
18 24.405	38 51.521	58 78.638	78 105.754	98 132.870
19 25.761	39 52.877	59 79.993	79 107.110	99 134.226
20 27.116	40 54.233	60 81.349	80 108.466	100 135.582

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Emissions Standards: U.S.A. On-Highway Diesel Truck And Bus Engines

Applicability and Test Cycles

The emission standards discussed here apply to new engines used in heavy-duty on-road (highway) vehicles, such as trucks and buses. These standards apply to diesel fueled engines, as well as to compression-ignition (CI) engines fueled by natural gas and other alternative fuels.

Heavy-duty vehicles are defined as vehicles of GVWR (gross vehicle weight rating) of above 8,500 lbs in the federal jurisdiction and above 14,000 lbs in California (model year 1995 and later). Diesel engines used in heavy-duty vehicles are further divided into service classes by GVWR, as follows.

- Light heavy-duty diesel engines: 8,500 < LHDDE < 19,500 (14,000 < LHDDE < 19,500 in California, 1995+).
- Medium heavy-duty diesel engines: 19,500 ≤ MHDDE ≤ 33,000.
- Heavy heavy-duty diesel engines (including urban bus): HHDDE > 33,000.

Under the federal light-duty Tier 2 regulation vehicles of GVWR up to 10,000 lbs used for personal transportation have been re-classified as “medium-duty passenger vehicles” (MDPV - primarily larger SUVs and passenger vans) and are subject to the light-duty vehicle legislation. Therefore, the same diesel engine model used for the 8,500-10,000 lbs vehicle category may be classified as either light- or heavy-duty and certified to different standards, depending on the application.

U.S. and California regulations do not require that complete heavy-duty diesel vehicles be chassis certified, instead requiring certification of their engines (as an option, complete heavy-duty diesel vehicles under 14,000 lbs can be chassis certified). Consequently, the basic standards are expressed in g/bhp-hr and require emissions testing over the Transient FTP engine dynamometer cycle (however, chassis certification may be required for complete heavy-duty gasoline vehicles with pertinent emissions standards expressed in g/mile).

Additional emissions testing requirements, phased in from 1998 to 2007, include:

- Supplemental Emissions Test (SET): A steady-state test to ensure that heavy-duty engine emissions are controlled during steady-state type driving. SET

emissions limits are numerically equal to the FTP limits.

- Not-to-Exceed (NTE) testing: Driving of any type that could occur within the bounds of a pre-defined NTE control area, including operation under steady-state or transient conditions and under varying ambient conditions.

Emission Standards

The emission limits for heavy-duty engines were tightened in a number of steps, as shown in Table 1. The current mandatory emission standards for heavy-duty engines were phased-in over the period of 2007-2010. The table also covers the 2015 California Optional Low NOx Standards.

In addition to the limits shown, the following emission standards apply:

- Smoke Opacity—Smoke opacity limits of 20% / 15% / 50% at acceleration/lug/peak modes, respectively.
- Idle CO Standard—An idle CO emission standard of 0.5% applies to compression-ignition engines fueled by diesel fuel since 1988, by methanol since 1990, and by natural gas and LPG since 1994.

ABT Program. Since 1991, the emission regulations include

Year	CO	HC ^a	HC ^a +NO _x	NO _x	PM	
					General	Urban Bus
1974	40	-	16	-	-	
1979	25	1.5	10	-	-	
1985	15.5	1.3	-	10.7	-	
1987	15.5	1.3	-	10.7 ^d	0.60 ^f	
1988	15.5	1.3 ^b	-	10.7 ^d	0.60	
1990	15.5	1.3 ^b	-	6.0	0.60	
1991	15.5	1.3 ^c	-	5.0	0.25	0.25 ^g
1993	15.5	1.3 ^c	-	5.0	0.25	0.10
1994	15.5	1.3 ^c	-	5.0	0.10	0.07
1996	15.5	1.3 ^c	-	5.0 ^e	0.10	0.05 ^h
1998	15.5	1.3	-	4.0	0.10	0.05 ^h
2004 ⁱ	15.5	-	2.4 ^j	-	0.10	0.05 ^h
1985	15.5	0.14 ^k	-	0.20 ^k	0.01	
1985	15.5	0.14	-	0.02 ^l	0.01	

^a - NMHC for 2004 and later standards
^b - For methanol-fueled engines, the standard is for total hydrocarbon equivalent (THCE)
^c - California: NMHC = 1.2 g/bhp-hr, in addition the THC limit
^d - California: NO_x = 6.0 g/bhp-hr
^e - California: Urban bus NO_x = 4.0 g/bhp-hr
^f - California only, no federal PM limit
^g - California standard 0.10 g/bhp-hr
^h - In-use PM standard 0.07 g/bhp-hr
ⁱ - Alternative standard: NMHC+NO_x = 2.5 g/bhp-hr and NHMC = 0.5 g/bhp-hr
^j - Under the 1998 Consent Decrees, several manufacturers supplied 2004 compliant engines from October 2002
^k - NO_x and NHMC standards were phased-in on a percent-of-sales basis: 50% in 2007-2009 and 100% in 2010. Most manufacturers certified their 2007-2009 engines to a NO_x limit of about 1.2 g/bhp-hr, based on a fleet average calculation
^l - Optional. Manufacturers may choose to certify engines to the California Optional Low NO_x Standards of 0.10, 0.05 or 0.02 g/bhp-hr

an emission averaging, banking, and trading (ABT) program for NO_x and PM emissions, similar to those that have been a part of most US EPA emission control programs.

Model Year 1974-2003

Historically, the first sets of emission standards were adopted at the federal level beginning from 1974. Since 1987, California standards required on several occasions that PM and NO_x emission limits be introduced in California. Some of the regulatory emission challenges of that period that required the development of new emission technologies were:

- **1991 PM emission standard of 0.25 g/bhp-hr.**
- **1994 PM emission standard of 0.10 g/bhp-hr.**
- **Gradual tightening of the NO_x limit to 4 g/bhp-hr (1998).**

These challenges were generally met through in-cylinder emission control. However, the 1994 PM limit did trigger some usage of diesel oxidation catalysts, mostly on mechanically controlled heavy-duty engines. A sulfur limit of 500 ppm in diesel fuel became effective in October 1993 to enable the 1994 PM emission standard of 0.10 g/bhp-hr.

Optional Standards. Manufacturers could voluntarily certify engines to the Clean Fuel Fleet (CFF) emission standards shown in Table 2. It was a federal program that applied to 1998-2003 model year engines, both CI and SI, over 8,500 lbs GVWR.

Category*	CO	NMHC+NO _x	PM	HCHO
LEV (Federal Fuel)		3.8		
LEV (California Fuel)		3.5		
ILEV	14.4	2.5		0.050
ULEV	7.2	2.5	0.05	0.025
ZLEV	0	0	0	0

* LEV - low emissions vehicle; ILEV - inherently low emissions vehicle; ULEV - ultra low emissions vehicle; ZLEV - zero emissions vehicle

Model Year 2004-2006

The 2004 standards for heavy-duty engines—as adopted by the EPA in 1997 [EPA 1997]—were harmonized with California standards, with the intent that manufacturers could use a single engine or machine design for both markets. On-board diagnostic (OBD) requirements applicable to heavy-duty diesel engines and vehicles ≤ 14,000 lbs GVWR were phased-in from the 2005 through 2007 model years. Discharge of crankcase emissions was not allowed for any new 2004 or later model year engines, with the exception of turbocharged or supercharged diesel fueled engines. To achieve the 2004 emissions, most manufacturers introduced exhaust gas recirculation (EGR)—in many cases in conjunction with diesel oxidation catalysts—on heavy-duty diesel engines.

Consent Decrees. In October 1998, a court settlement was reached between the EPA, Department of Justice, California ARB and engine manufacturers (Caterpillar, Cummins, Detroit Diesel, Volvo, Mack Trucks/Renault and Navistar) over the issue of high NO_x emissions from heavy-duty diesel engines during certain driving modes. Since the early 1990's, the manufactur-

ers used engine control software that caused engines to switch to a more fuel efficient (but higher NO_x) driving mode during steady highway cruising. The EPA considered this engine control strategy an illegal “emissions defeat device.”

Provisions of the Consent Decree included civil penalties for engine manufacturers and requirements to allocate funds for pollution research; upgrading existing engines to lower NO_x emissions; supplemental emissions tests (steady-state) with a limit equal to the FTP standard and NTE limits of 1.25 x FTP (with the exception of Navistar); and meeting the 2004 emissions standards by October 2002, 15 months ahead of time.

In the aftermath of the Consent Decrees, California certifications for all model year 2005-2007 engines required SET testing and NTE limits of 1.25 ¼ FTP standards. California also adopted more stringent standards for MY 2004-2006 engines for public urban bus fleets.

Model Year 2007 and Later

The EPA rule of December 21, 2000 [EPA 2001] included two components: (1) 2007 and later heavy-duty engine emission standards, and (2) diesel fuel regulations. The California ARB adopted virtually identical 2007 heavy-duty engine standards in October 2001. The emission standards included new, very stringent limits for PM (0.01 g/bhp-hr) and NO_x (0.20 g/bhp-hr). The PM emission standard took full effect in 2007. The NO_x standard was phased-in for diesel engines between 2007 and 2010. In the 2007-2009 period, most manufacturers opted to meet a NO_x family emission limit (FEL) of around 1.2 g/bhp-hr for most of their engines. Because of this compliance path during the NO_x limit phase-in period, engines produced during 2007-2009 were technologically very different from those required to comply in 2010 and later when all engines needed to comply with the 0.2 g/bhp-hr NO_x limit. While it is common to refer to “2010 standards” in a way that implies they are different from “2007 standards”, legally, there was not a standard for 2010 that differed from 2007.

Starting in 2007, manufacturers could choose to chassis certify complete heavy-duty diesel vehicles (HDV) with GVWR of 14,000 lb or less as an option to engine certification. Diesel engines thus certified were considered to be legally equivalent to a 0.20 g/bhp-hr NO_x engine provided they met the 2008 Otto-cycle HDV limits (0.2 g/mile NO_x and 0.02 g/mile PM for 8500 lb < GVWR ≤ 10000 lb and 0.4 g/mile NO_x and 0.02 g/mile PM for 10000 lb < GVWR ≤ 14000 lb). After 2011, all manufacturers of complete HDVs with GVWR ≤ 14000 lb (primarily heavy pick-ups and utility vans) adopted this optional chassis certification approach because of the heavy-duty vehicle GHG regulations that came into effect for MY 2014.

In addition to the FTP testing, emission certification requirements include:

- SET test, with limits equal to the FTP standards.
- NTE limits of 1.5 ¼ FTP standards (or 1.25 ¼ FTP for engines with NO_x FEL > 1.5 g/bhp-hr).

The diesel fuel regulation limited the sulfur content in on-highway diesel fuel to 15 ppm (wt.), down from the previous

500 ppm. The ULSD fuel has been introduced as a “technology enabler” to pave the way for sulfur-intolerant exhaust emission control technologies, such as catalytic diesel particulate filters and NO_x catalysts.

Other Provisions. The 2007 emission standards and later amendments introduced a number of additional provisions:

- **Crankcase Ventilation**—Effective from 2007, the regulation maintains the earlier crankcase emission control exception for turbocharged heavy-duty diesel fueled engines but requires that if the emissions are discharged into the atmosphere, they be added to the exhaust emissions during all testing. The deterioration of crankcase emissions must also be accounted for in exhaust deterioration factors.
- **DEF Refill Interval**—For SCR-equipped heavy-duty diesel engines, a minimum DEF (urea solution) refill interval is defined as at least as far (in miles or hours) as the vehicle’s fuel capacity [EPA 2014].
- **Ammonia Emissions**—While ammonia emissions are unregulated, the EPA recommends that ammonia slip should be below 10 ppm average over the applicable test cycles [EPA 2011].
- **Emergency Vehicles**—Heavy-duty engines in fire trucks, ambulances and other types of emergency vehicles can be equipped with an AECD to override performance inducements related to the emission control system.

California Optional Low NO_x Standards. On October 21, 2014, California ARB adopted Optional Low NO_x Standards for heavy-duty engines [CARB 2013]. Under the program, manufacturers may choose to certify their engines to three optional NO_x emission standards: 0.10, 0.05 or 0.02 g/bhp-hr. Other pollutants must meet the conventional emission standards. Engine families certified to the optional NO_x standards cannot be included in the ABT program for NO_x. Instead, credits may be generated by an alternative mechanism proposed by the engine manufacturer and approved by the ARB.

Useful Life and Warranty Periods. Compliance with emissions standards has to be demonstrated over the useful life of the engine, which was adopted as follows (federal & California):

- LHDDE — 8 years/110,000 miles (whichever occurs first).
- MHDDE — 8 years/185,000 miles.
- HHDDE — 8 years/290,000 miles.

Federal useful life requirements were later increased to 10 years, with no change to the above mileage numbers, for the urban bus PM standard (1994+) and for the NO_x standard (1998+).

Useful Life: 2004+. The EPA established revised useful engine lives, with significantly extended requirements for the heavy heavy-duty diesel engine class, as follows:

- LHDDE—10 years/110,000 miles.
- MHDDE—10 years/185,000 miles.
- HHDDE—10 years/435,000 miles/22,000 hours.

Warranty. The mandatory emission warranty period is 5 years/100,000 miles (5 years/100,000 miles/3,000 hours in California), but no less than the basic mechanical warranty for the engine family. Since 2004, the federal warranty period for the LHDDE class has been reduced to 5 years/50,000 miles.

Emissions Standards: U.S.A. Off-Highway Engines

Background

Tier 1-3 Standards. The first federal standards (Tier 1) for new nonroad (or off-road) diesel engines were adopted in 1994 for engines over 37 kW (50 hp), to be phased-in from 1996 to 2000. The 1998 regulation introduced Tier 1 standards for equipment under 37 kW (50 hp) and increasingly more stringent Tier 2 and Tier 3 standards for all equipment with phase-in schedules from 2000 to 2008. The Tier 1-3 standards are met through advanced engine design, with no or only limited use of exhaust gas aftertreatment (oxidation catalysts).

Tier 4 Standards. In 2004, the EPA signed the final rule introducing Tier 4 emissions standards, which were to be phased-in over the period of 2008-2015. The Tier 4 standards require that emissions of PM and NO_x be further reduced by about 90%.

Nonroad Diesel Fuel. At the Tier 1-3 stage, the sulfur content in nonroad diesel fuels was not limited. The oil industry specification was 0.5% (wt., max), with the average in-use sulfur level of about 0.3% = 3,000 ppm. To enable sulfur-sensitive control technologies in Tier 4 engines — such as catalytic particulate filters and NO_x adsorbers — the EPA mandated reductions in sulfur content in nonroad diesel fuels, as follows:

- 500 ppm effective June 2007 for nonroad, locomotive and marine (NRLM) diesel fuels;
- 15 ppm (ultra-low sulfur diesel) effective June 2010 for nonroad fuel, and June 2012 for locomotive and marine fuels.

California. In most cases, federal nonroad regulations also apply in California, whose authority to set emissions standards for new nonroad engines is limited. The federal Clean Air Act Amendments of 1990 (CAA) preempt California’s authority to control emissions from new farm and construction equipment under 175 hp and require California to receive authorization from the federal EPA for controls over other off-road sources.

The U.S. nonroad emissions standards are harmonized to a certain degree with European nonroad emissions standards.

Applicability

The nonroad standards cover mobile *nonroad diesel engines* of all sizes used in a wide range of construction, agricultural and industrial equipment. The EPA definition of the *nonroad engine* is based on the principle of mobility/portability, and includes engines installed on (1) self-propelled equipment, (2) on equipment that is propelled while performing its function, or (3) on equipment that is portable or transportable, as indicated by the presence of wheels, skids, carrying handles, dolly, trailer, or platform. Nonroad engines are all internal combustion engines except motor vehicle (highway) engines, stationary engines (or engines that remain at one location for more than 12 months), engines used solely for competition, or engines used in aircraft. Effective May 14, 2003, the definition of nonroad engines was changed to also include all

diesel powered engines — including stationary ones — used in agricultural operations in California.

The nonroad diesel emissions regulations are not applicable to all nonroad diesel engines. Exempted are engines used in railway locomotives and marine vessels, both of which have their own regulations: engines used in underground mining equipment, which are regulated by the Mine Safety and Health Administration (MSHA); and hobby engines (below 50 cm³ per cylinder).

A new definition of a compression-ignition (diesel) engine is used in the regulatory language since the 1998 rule. The definition focuses on the engine cycle, rather than the ignition mechanism, with the presence of a throttle as an indicator to distinguish between diesel-cycle and otto-cycle operation. Regulating power by controlling the fuel supply in lieu of a throttle corresponds with lean combustion and diesel-cycle operation. This language allows the possibility that a natural gas-fueled engine equipped with a sparkplug is considered a compression-ignition engine.

Tier 1-3 Emissions Standards

The 1998 nonroad engine regulations are structured as a 3-tiered progression. Each tier involves a phase in (by horsepower rating) over several years. Tier 1 standards were phased-in from 1996 to 2000. The more stringent Tier 2 standards take effect from 2001 to 2006, and yet more stringent Tier 3 standards phase-in from 2006 to 2008 (Tier 3 standards apply only for engines from 37-560 kW).

Tier 1-3 emissions standards are listed in Table 1. Nonroad regulations are in the metric system of units, with all standards expressed in grams of pollutant per kWh. Manufacturers who signed the 1998 Consent Decrees with the EPA may be required to meet the Tier 3 standards one year ahead of schedule (i.e. beginning in 2005).

Voluntary, more stringent emissions standards that manufacturers could use to earn a designation of “Blue Sky Series” engines (applicable to Tier 1-3 certifications) are listed in Table 2.

Engines of all sizes must also meet smoke standards of 20/15/50% opacity at acceleration/lug/peak modes, respectively.

The regulations include several other provisions, such as averaging, banking and trading of emissions credits and maximum “family emissions limits” (FEL) for emissions averaging.

Tier 4 Emissions Standards

The Tier 4 emissions standards — to be phased-in from 2008-2015 — introduce substantial reductions of NO_x (for engines above 56 kW) and PM (above 19 kW), as well as more stringent HC limits. CO emissions limits remain unchanged from the Tier 2-3 stage.

Engines up to 560 kW. Tier 4 emissions standards for engines up to 560 kW are listed in Table 3. In engines of 56-560 kW rated power, the NO_x and HC standards were phased-in over a few year period, as indicated in the notes to Table 3. The initial standards (PM compliance) are sometimes referred to as the ‘interim Tier 4’ (or ‘Tier 4i’), ‘transitional Tier 4’ or ‘Tier 4 A’, while the final standards (NO_x/HC compliance) are sometimes referred to as ‘Tier 4 B’.

As an alternative to introducing the required percentage of

Engine Power	Tier	Year	CO	HC	NMHC+NO _x	NO _x	PM
kW < 8 (hp < 11)	Tier 1	2000	8.0 (6.0)	-	10.5 (7.8)	-	1.0 (0.75)
	Tier 2	2005	8.0 (6.0)	-	7.5 (5.6)	-	0.8 (0.6)
8 ≤ kW < 19 (11 ≤ hp < 25)	Tier 1	2000	6.6 (4.9)	-	9.5 (7.1)	-	0.8 (0.6)
	Tier 2	2005	6.6 (4.9)	-	7.5 (5.6)	-	0.8 (0.6)
19 ≤ kW < 37 (25 ≤ hp < 50)	Tier 1	1999	5.5 (4.1)	-	9.5 (7.1)	-	0.8 (0.6)
	Tier 2	2004	5.5 (4.1)	-	7.5 (5.6)	-	0.6 (0.45)
37 ≤ kW < 75 (50 ≤ hp < 100)	Tier 1	1998	-	-	-	9.2 (6.9)	-
	Tier 2	2004	5.0 (3.7)	-	7.5 (5.6)	-	0.4 (0.3)
	Tier 3	2008	5.0 (3.7)	-	4.7 (3.5)	-	-†
75 ≤ kW < 130 (100 ≤ hp < 175)	Tier 1	1997	-	-	-	9.2 (6.9)	-
	Tier 2	2003	5.0 (3.7)	-	6.6 (4.9)	-	0.3 (0.22)
	Tier 3	2007	5.0 (3.7)	-	4.0 (3.0)	-	-†
130 ≤ kW < 225 (175 ≤ hp < 300)	Tier 1	1996	11.4 (8.5)	1.3 (1.0)	-	9.2 (6.9)	0.54 (0.4)
	Tier 2	2003	3.5 (2.6)	-	6.6 (4.9)	-	0.2 (0.15)
	Tier 3	2006	3.5 (2.6)	-	4.0 (3.0)	-	-†
225 ≤ kW < 450 (300 ≤ hp < 600)	Tier 1	1996	11.4 (8.5)	1.3 (1.0)	-	9.2 (6.9)	0.54 (0.4)
	Tier 2	2001	3.5 (2.6)	-	6.4 (4.8)	-	0.2 (0.15)
	Tier 3	2006	3.5 (2.6)	-	4.0 (3.0)	-	-†
450 ≤ kW < 560 (600 ≤ hp < 750)	Tier 1	1996	11.4 (8.5)	1.3 (1.0)	-	9.2 (6.9)	0.54 (0.4)
	Tier 2	2002	3.5 (2.6)	-	6.4 (4.8)	-	0.2 (0.15)
	Tier 3	2006	3.5 (2.6)	-	4.0 (3.0)	-	-†
kW ≥ 560 (hp ≥ 750)	Tier 1	2000	11.4 (8.5)	1.3 (1.0)	-	9.2 (6.9)	0.54 (0.4)
	Tier 2	2006	3.5 (2.6)	-	6.4 (4.8)	-	0.2 (0.15)

† Not adopted, engines must meet Tier 2 PM standard.

Rated Power (kW)	NMHC+NO _x	PM
kW < 8	4.6 (3.4)	0.48 (0.36)
8 ≤ kW < 19	4.5 (3.4)	0.48 (0.36)
19 ≤ kW < 37	4.5 (3.4)	0.36 (0.27)
37 ≤ kW < 75	4.7 (3.5)	0.24 (0.18)
75 ≤ kW < 130	4.0 (3.0)	0.18 (0.13)
130 ≤ kW < 560	4.0 (3.0)	0.12 (0.09)
kW ≥ 560	3.8 (2.8)	0.12 (0.09)

Tier 4 compliant engines, manufacturers may certify all their engines to an *alternative NO_x limit* in each model year during the phase-in period. These alternative NO_x standards are:

- Engines 56-130 kW:
 - Option 1: NO_x = 2.3 g/kWh = 1.7 g/bhp-hr (Tier 2 credits used to comply, MY 2012-2013).
 - Option 2: NO_x = 3.4 g/kWh = 2.5 g/bhp-hr (no Tier 2 credits claimed, MY 2012-2014).
- Engines 130-560 kW: NO_x = 2.0 g/kWh = 1.5 g/bhp-hr (MY 2011-2013).

Engines Above 560 kW. Tier 4 emissions standards for engines above 560 kW are listed in Table 4. The 2011 standards are sometimes referred to as ‘transitional Tier 4’, while the 2015 limits represent final Tier 4 standards.

Other Provisions. The Tier 4 regulation and later amendments include a number of additional provisions.

- Smoke Opacity—Existing Tier 2-3 smoke opacity standards and procedures continue to apply in some engines. Exempted from smoke emission standards are engines certified to PM emission standards at or below 0.07 g/kWh.
- Crankcase Ventilation—The Tier 4 regulation does not require closed crankcase ventilation in nonroad engines. However, in engines with open crankcases, crankcase emissions must be measured and added to exhaust emissions in assessing compliance.
- DEF Refill Interval—For SCR-equipped nonroad diesel engines, a minimum DEF (urea solution) refill interval is defined as at least as long (in engine-hours) as the vehicle’s fuel capacity.
- Ammonia Emissions—While ammonia emissions are unregulated, the EPA recommends that ammonia slip should be below 10 ppm average over the applicable test cycles.
- Emergency Operation—To facilitate the use of certain nonroad engines in temporary emergency situations, the engines can be equipped with an AECD to override performance inducements related to the emission control system. This flexibility is intended primarily for engines used in construction equipment and portable equipment used for temporary power generation and flood control.
- ABT Program—Similarly to earlier standards, the Tier 4 regulation includes such provisions as averaging, banking and trading of emission credits and FEL limits for emission averaging.

Engine Power	Year	CO	NMHC	NMHC+NO _x	NO _x	PM
kW < 8 (hp < 11)	2008	8.0 (6.0)	-	7.5 (5.6)	-	0.4 ^a (0.3)
8 ≤ kW < 19 (11 ≤ hp < 25)	2008	6.6 (4.9)	-	7.5 (5.6)	-	0.4 (0.3)
19 ≤ kW < 37 (25 ≤ hp < 50)	2008	5.5 (4.1)	-	7.5 (5.6)	-	0.3 (0.22)
	2013	5.5 (4.1)	-	4.7 (3.5)	-	0.03 (0.022)
37 ≤ kW < 56 (50 ≤ hp < 75)	2008	5.0 (3.7)	-	4.7 (3.5)	-	0.3 ^b (0.22)
	2013	5.0 (3.7)	-	4.7 (3.5)	-	0.03 (0.022)
56 ≤ kW < 130 (75 ≤ hp < 175)	2012-2014 ^c	5.0 (3.7)	0.19 (0.14)	-	0.40 (0.30)	0.02 (0.015)
130 ≤ kW ≤ 560 (175 ≤ hp ≤ 750)	2011-2014 ^d	3.5 (2.6)	0.19 (0.14)	-	0.40 (0.30)	0.02 (0.015)

^a - hand-startable, air-cooled, DI engines may be certified to Tier 2 standards through 2009 and to an optional PM standard of 0.6 g/kWh starting in 2010
^b - 0.4 g/kWh (Tier 2) if manufacturer complies with the 0.03 g/kWh standard from 2012
^c - PM/CO: full compliance from 2012; NO_x/HC: Option 1 (if banked Tier 2 credits used)—50% engines must comply in 2012-2013; Option 2 (if no Tier 2 credits claimed)—25% engines must comply in 2012-2014, with full compliance from 2014.12.31
^d - PM/CO: full compliance from 2011; NO_x/HC: 50% engines must comply in 2011-2013

Year	Category	CO	NMHC	NO _x	PM
2011	Generator sets > 900 kW	3.5 (2.6)	0.40 (0.30)	0.67 (0.50)	0.10 (0.075)
	All engines except gensets > 900 kW	3.5 (2.6)	0.40 (0.30)	3.5 (2.6)	0.10 (0.075)
2015	Generator sets	3.5 (2.6)	0.19 (0.14)	0.67 (0.50)	0.03 (0.022)
	All engines except gensets	3.5 (2.6)	0.19 (0.14)	3.5 (2.6)	0.04 (0.03)

Transitional Period Flexibility

Nonroad emission regulations include flexibilities that allow equipment manufacturers to install exempted engines (i.e., those not required to meet applicable standards) during the transitional period to a more stringent tier of standards. Similar to the on-road regulations, manufacturers of nonroad equipment are allowed to use their engine inventory. While the exact engine quantities are not specified, it has been the EPA practice to allow the use of exempted engines for a three-month production period and—in some cases—beyond. Under the regulations, this provision may not be used to stockpile engines that were built before new standards take effect.

The Equipment Manufacturer Flexibility, also referred to as the Transition Program for Equipment Manufacturers (TPEM), allows equipment manufacturers to install a limited number of exempted engines during a seven-year period after the Tier 4 effective dates. During the seven-year period of the general availability of allowances, manufacturers are allowed to continue using Tier 3 engines after the Tier 4i standards become effective. If a manufacturer chooses not to use this flexibility (does not use any Tier 3 engines during the specified period), he is allowed the delayed availability of allowances. During the delayed allowances period, the manufacturer can use Tier 4i engines after the effective dates of the Tier 4 final standards. The general and delayed allowances periods cannot be combined. The maximum number of exempted engines allowed for an equipment manufacturer within the seven-year period is determined by one of two options:

- Percentage-of-Production Allowance—The number of units with exempted engines is calculated using a percentage of

the total sales within each power category relative to the total US-directed production volume. The sum of these percentages within a power category during the seven-year period may not exceed 80%.

- **Small-Volume Allowance**—Alternatively, a specific number of exempted engines may be determined using one of the following approaches:
 - Up to 700 units with exempted engines within a power category during the seven-year period, with no more than 200 units in any single year within a power category. Exempted engines within a power category must be from a single engine family within a given year.
 - For engines below 130 kW, up to 525 units within a power category during the seven-year period, with no more than 150 units in any single year within a power category. For engines \geq 130 kW, up to 350 units within a power category during the seven-year period, with no more than 100 units in any single year within a power category. Exemptions may apply to engines from multiple engine families in a given year.

Test Cycles and Fuels

Nonroad engine emissions are measured on a steady-state test cycle that is nominally the same as the ISO 8178 C1, 8-mode steady-state test cycle. Other ISO 8178 test cycles are allowed for selected applications, such as constant-speed engines (D2 5-mode cycle), variable-speed engines rated under 19 kW (G2 cycle), and marine engines (E3 cycle).

Transient Testing. Tier 4 standards have to be met over both the steady-state test and the nonroad transient cycle, NRTC. The transient testing requirements begin with MY 2013 for engines below 56 kW, in 2012 for 56-130 kW, and in 2011 for 130-560 kW engines. Engines above 560 kW are not tested on the transient test. Also constant-speed, variable-load engines of any power category are not subject to transient testing. The NRTC protocol includes a cold start test. The cold start emissions are weighted at 5% and hot start emissions are weighted at 95% in calculating the final result.

Tier 4 nonroad engines will also have to meet not-to-exceed standards (NTE), which are measured without reference to any specific test schedule. The NTE standards became effective in 2011 for engines above 130 kW; in 2012 for 56-130 kW; and in 2013 for engines below 56 kW. In most engines, the NTE limits are set at 1.25 times the regular standard for each pollutant (in engines certified to NO_x standards below 2.5 g/kWh or PM standards below 0.07 g/kWh, the NTE multiplier is 1.5). The NTE standards apply to engines at the time of certification, as well as in use throughout the useful life of the engine. The purpose of the added testing requirements is to prevent the possibility of “defeating” the test cycle by electronic engine controls and producing off-cycle emissions.

Certification Fuels. Fuels with sulfur levels no greater than 0.2 wt% (2,000 ppm) are used for certification testing of Tier 1-3 engines. From 2011, all Tier 4 engines will be tested using fuels of 7-15 ppm sulfur content.

A change from measuring total hydrocarbons to nonmethane hydrocarbons (NMHC) has been introduced in the 1998

rule. Since there is no standardized EPA method for measuring methane in diesel engine exhaust, manufacturers can either use their own procedures to analyze nonmethane hydrocarbons or measure total hydrocarbons and subtract 2% from the measured hydrocarbon mass to correct for methane.

Engine Useful Life

Emissions standards listed in the tables must be met over the entire useful life of the engine. EPA requires the application of deterioration factors (DFs) to all engines covered by the rule. The DF is a factor applied to the certification emissions test data to represent emissions at the end of the useful life of the engine. The engine useful life and the in-use testing liability period, as defined by the EPA for emissions testing purposes, are listed in Table 5 for different engine categories. The Tier 4 rule maintains the same engine useful life periods.

Table 5. Useful Life and Recall Testing Periods

Power Rating	Rated Engine Speed	Useful Life		Recall Testing Period	
		hours	years	hours	years
< 19 kW	all	3000	5	2250	4
19-37 kW	constant speed engines \geq 3000 rpm	3000	5	2250	4
	all others	5000	7	3750	5
>37 kW	all	8000	10	6000	7

Environmental Benefit and Cost

1998 Regulation: At the time of signing the 1998 rule, the EPA estimated that by 2010 NO_x emissions would be reduced by about a million tons per year, the equivalent of taking 35 million passenger cars off the road.

The costs of meeting the emission standards were expected to add under 1% to the purchase price of typical new nonroad diesel equipment, although for some equipment the standards may cause price increases on the order of 2-3%. The program was expected to cost about \$600 per ton of NO_x reduced.

Tier 4 Regulation: When the full inventory of older nonroad engines are replaced by Tier 4 engines, annual emission reductions are estimated at 738,000 tons of NO_x and 129,000 tons of PM. By 2030, 12,000 premature deaths would be prevented annually due to the implementation of the proposed standards.

The estimated costs for added emission controls for the vast majority of equipment was estimated at 1-3% as a fraction of total equipment price. For example, for a 175 hp bulldozer that costs approximately \$230,000 it would cost up to \$6900 to add the advanced emission controls and to design the bulldozer to accommodate the modified engine.

EPA estimated that the average cost increase for 15 ppm S fuel would be 7 cents per gallon. This figure would be reduced to 4 cents by anticipated savings in maintenance costs due to low sulfur diesel.

Emissions Standards: U.S.A. Stationary Diesel Engines (NSPS)

Background

The new source performance standards (NSPS) for reciprocating internal combustion engines (RICE) establish US federal emission requirements for compression ignition (CI) stationary engines. The Compression Ignition NSPS rule was adopted in 2006 [EPA 2006] and amended on several occasions [EPA 2011][EPA 2016]. NSPS emission regulations for stationary CI engines are published in the Code of Federal Regulations (CFR), Title 40, Part 60, Subpart IIII.

The emission standards apply to engines whose construction, modification or reconstruction commenced after July 11, 2005—the date the proposed rule was published in the Federal Register.

Fuel Program. The NSPS rule introduced low sulfur fuel requirements for CI stationary engines, as follows:

- Engines below 30 liters per cylinder:
 - No more than 500 ppm sulfur by October 2007.
 - Ultra-low sulfur diesel (15 ppm sulfur) by October 2010.
- Engines ≥ 30 liters per cylinder: 1,000 ppm sulfur fuel from 2014.

These fuel requirements are consistent with those for mobile nonroad engines and marine engines. Some of the fuel quality requirements are delayed in areas of Alaska.

Economic Impact. The EPA estimated that the 2006 rule would affect 81,500 new stationary diesel engines. Emission reductions would occur gradually from 2005 to 2015, with the total nationwide annual costs for the rule to be \$57 million in 2015.

The following are EPA estimates of the price increase for the compliant equipment due to the added cost of emission controls (year 2015):

- Irrigation systems: 2.3%.
- Pumps and compressors: 4.3%.
- Generator sets and welding equipment: 10.0%.

Emission Standards

The standards apply to emissions of NO_x, PM, CO, and NMHC. They are expressed in units of g/kWh and smoke standards as a percentage. No new emission limits were developed for stationary engines. Rather, the engines are required to meet emission standards for various types of mobile engines, depending on the engine size and application:

- Engines of displacement below 10 liters per cylinder must meet Tier 1 through Tier 4 emission standards for mobile nonroad diesel engines (almost all stationary engines in the USA belong to this size category). Engines used only for emergencies, for example stand-by generator sets, are exempted from the most stringent Tier 4 emission require-

Displacement (D)	Power	Year	Emissions Certification
D < 10 L per cylinder	≤ 3000 hp	2007+	Nonroad Tier 2/3/4
	> 3000 hp	2007-2010 2011+	Nonroad Tier 1 Nonroad Tier 2/4
10 ≤ D < 30 L per cylinder	All	2007+	Marine Cat. 2 Tier 2/3/4 (Tier 3/4 proposed)
D ≥ 30 L per cylinder	All	2010-2011	Marine Cat. 3 Tier 1 (proposed)
		2012+	Marine Cat. 3 Tier 2/3 (proposed)

ments.

- Engines of displacement above 10 liters per cylinder must meet emission standards for marine engines.

Two groups of standards have been adopted: (1) for engine manufacturers, and (2) for engine owners/operators. Beginning with model year (MY) 2007, engine manufactures are required to emission certify stationary engines, and so they are responsible for compliance. During the transitional period before the MY 2007, engines can be sold that are not emission certified. In that case, the engine owner/operator is responsible for emission compliance.

Standards for Engine Manufacturers. Emission certification requirements for stationary non-emergency diesel engines are summarized in Table 1. All stationary engines must be certified to the respective standards, as applicable for the model year and maximum engine power (and displacement per cylinder in marine standards).

Engines in “remote areas” of Alaska are allowed to use Tier 3 engines in lieu of Tier 4 engines. The requirements to use Tier 4 engines with “add-on” emission controls were removed in two steps: in 2011 for NO_x [EPA 2011] and in 2019 for PM [EPA 2019].

Stationary CI engines can be designed to allow operators to temporarily override performance inducements related to the emission control system—for instance, to allow engine operation without urea in the SCR system—in case of emergency that presents a risk to human life [EPA 2016]. This facilitates the use of stationary CI engines to perform life-saving work during fires, floods, hurricanes, and other emergency situations. During the emergency situation, the engine must meet the Tier 1 emission standards.

Emission certification requirements also apply to emergency engines from 2007, but the certification levels are less stringent:

- Emergency engines that are not fire pump engines must be certified to the standards shown in Table 1, with the exception of standards (including nonroad Tier 4 and marine Category 3 Tier 3) that require “add-on” controls such as diesel particulate filters or NO_x reduction catalysts.

- Emergency fire pump engines must be certified to standards that are generally based on nonroad Tier 1 and Tier 2, with Tier 2 becoming effective around 2008-2011, depending on the engine power category.

The time allowed for maintenance and testing of emergency engines is 100 hours per year.

Standards for Engine Owners/Operators. Depending on the engine category, owners and operators are responsible for emission compliance as follows:

- Engines < 30 liters per cylinder
 - Pre-2007:
 - Engines < 10 liters per cylinder must meet nonroad Tier 1 emission standards.
 - Engines ≥ 10 liters per cylinder must meet MARPOL Annex 6 NOx limits (Tier 1 marine standards)
 - 2007 and later: owners/operators must buy emission certified engines
- Engines ≥ 30 liters per cylinder:
 - Under the 2006 rule, owners/operators are required to reduce NOx emissions by 90%, or alternatively they must limit NOx to 1.6 g/kWh (1.2 g/hp-hr).
 - Owners/operators are also required to reduce PM emissions by 60%, or alternatively they must limit PM to 0.15 g/kWh (0.11 g/hp-hr).
 - Under the 2011 rule, engines must be certified to the standards shown in Table 1.

Owners/operators of pre-2007 engines < 30 liters per cylinder can demonstrate compliance by purchasing a certified engine. If a non-certified engine is purchased, compliance may be demonstrated using emission test results from a test conducted on a similar engine; data from the engine manufacturer; data from the control device vendor; or conducting a performance test. If in-use performance test is conducted, the owner would be required to meet not-to-exceed (NTE) emission standards instead of the respective certification emission standards. Pre-2007 engines must meet NTE standards of 1.25 χ the applicable certification emission standard. The information which demonstrates engine compliance and the appropriate maintenance records must be kept on site.

Owners/operators of engines ≥ 30 liters per cylinder must conduct an initial performance test to demonstrate emissions compliance (NOx is measured using EPA Method 7E, PM using EPA Method 5 [40 CFR part 60 appendix A]). The NTE standards do not apply to engines ≥ 30 liters per cylinder. Spark-Ignition (SI) Engines (NSPS)

The new source performance standards (NSPS) for reciprocating internal combustion engines (RICE) establish US federal emission requirements for a number of categories of spark ignition (SI) engines. The Spark Ignition NSPS rule was adopted in 2008 [EPA 2008] and amended in 2011 [EPA 2011]. NSPS emission regulations for stationary SI engines are published in the Code of Federal Regulations (CFR), Title 40, Part 60,

Subpart JJJJ.

The NSPS regulations for SI engines define a number of emission standards, depending on the engine maximum power, fuel, application, and other factors. Depending on the engine category, the onus for compliance is either on the engine manufacturer or the engine owners/operators. Engines rated at 19 kW or less and non-emergency gasoline and rich burn LPG engines rated above 19 kW require the engine manufacturer to certify the engine. For non-emergency natural gas and lean burn LPG engines as well as all emergency engines rated above 19 kW, engine operators are allowed two alternative compliance methods—by either purchasing a manufacturer certified engine or else by demonstrating compliance through emission testing in the field.

Many of the SI NSPS standards are based on nonroad emission standards for the corresponding non-stationary (i.e., mobile or portable) SI engine categories. These standards are expressed in g/kWh or g/bhp-hr. Some of the in-use standards are also expressed in terms of volumetric concentrations (such as volume ppm, dry, corrected to 15% O₂).

The SI NSPS standards for stationary engines are structured as follows:

- Engines ≤ 19 kW (25 hp)
- Engines > 19 kW (25 hp)
- Non-emergency engines:
 - Gasoline and rich burn liquefied petroleum gas (LPG) engines.
 - Natural gas (NG) and lean burn LPG engines.
 - Landfill/digester gas engines.
 - Emergency engines.

Fuel Requirements. In addition to emission standards, the 2008 rule introduced a requirement that owners and operators who use gasoline in their stationary SI engine must use gasoline that meets the requirements of 40 CFR 80.195, which include a gasoline sulfur per gallon cap of 80 ppm.

Test Cycles. For engines that must be certified by the manufacturer or which are voluntarily certified by the manufacturer, discreet or ramped mode cycles with 2-6 modes are used. Engines certified by the engine operator are certified within 10% of 100% peak load or the highest achievable load.

Volatile Organic Compounds (VOC). NSPS standards for some engine types limit VOC emissions. A number of different test procedures are allowed to determine VOCs. Formaldehyde should not be included when determining VOC emissions. Engine manufacturers are allowed to exclude methane and ethane from the determinations of VOCs. Some of the methods allowed for field testing for certification by operators can be operated to exclude methane and ethane.

Emissions Standards: U.S.A. Existing Stationary Engines (NESHAP)

Background

The U.S. Environmental Protection Agency (EPA) issued a number of rules to control emissions of toxic air pollutants from existing stationary reciprocating internal combustion engines (RICE):

Over 2011-2013, the EPA introduced several amendments and clarifications to the 2010 regulations [EPA 2011][EPA 2013]. These amendments relaxed some of the emission requirements—such as by extending the allowable annual use periods for emergency engines and withdrawing emission standards for SI engines in remote are-as.

The rules, entitled National Emission Standards for Hazardous Air Pollutants (NESHAP) for Reciprocating Internal Combustion Engines, are intended to reduce emissions of toxic air pollutants—such as formaldehyde (HCHO), acetaldehyde, acro-lein, methanol and other air toxics—from several categories of previously unregulated stationary engines. The EPA has determined that carbon monoxide (CO) can be often used as an appropriate surrogate for formaldehyde. Since testing for CO emissions has many advantages over testing for emissions of hazardous air pollutants (HAP), many of the emission standards have been finalized in terms of CO as the only regulated pollutant.

The NESHAP regulations for stationary engines are published in Title 40, Part 63, Subpart ZZZZ (63.6580) of the Code of Federal Regulations (CFR). Regulatory documents as well as fact sheets and related information can be also found in the US EPA stationary engine pages.

Applicability

The applicability of the emissions standards depends on the classification of the source of air toxics emissions. “Major sources” of air toxics are defined as those that emit 10 short tons per year of a single air toxic or 25 short tons per year of a mixture of air toxics. “Area sources” are those sources that are not “major sources”.

The NESHAP rules are applicable to “existing” diesel and SI engines, as determined by their date of construction or reconstruction:

- “Area sources” of air toxics emissions: Engines constructed or reconstructed before June 12, 2006.
- “Major sources” of air toxics emissions:

- Engines \leq 500 hp constructed or reconstructed before June 12, 2006.
 - Engines $>$ 500 hp constructed or reconstructed before December 19, 2002.
- “New” engines or “reconstructed” engines are those constructed or reconstructed, respectively, after the above dates.

Emergency Engines. The NESHAP requirements apply to engines used for non-emergency purposes. The following operational requirements must be met by emergency engines:

- There is no time limit on the use in emergency situations (e.g., power outage, fire, flood).
- The engine may be used for up to 100 hours per calendar year for maintenance checks, testing, and for emergency demand response (i.e., blackout and brownout prevention).
- The engine may be used for up to 50 hours per year for certain non-emergency uses such as local reliability (the operation counts toward the above 100-hour limit).

Emissions Standards

The NESHAP regulations include three types of emission standards:

- Emission Limits—Limits for lean-burn engines are expressed as volumetric, dry CO concentrations (ppm) at 15% O₂. Limits for rich-burn SI engines are expressed as volumetric, dry concentrations of HCHO (ppm or ppb) at 15% O₂. The standards must be met during any operating conditions, except during periods of start-up (of maximum 30 minutes). Emissions are tested at 100% load.
- Percentage CO/HCHO Reductions—Alternative compliance options are available in certain engine categories, expressed as percentage CO or HCHO/THC emission reductions. These reductions can be achieved by retrofitting engines with emission controls.
- Equipment Standards—Engines must be retrofitted with

Engine Category	Emissions Standard	Alternative CO Reduction
Area Sources		
Non-Emergency 300 < hp \leq 500	49 ppmvd CO	70%
Non-Emergency > 500 hp	23 ppmvd CO	70%
Major Sources		
Non-Emergency 100 \leq hp \leq 300	230 ppmvd CO	-
Non-Emergency 300 < hp \leq 500	49 ppmvd CO	70%
Non-Emergency > 500 hp	23 ppmvd CO	70%

Engine Category	Emissions Standard	Alternative CO/HCHO Reduction
Area Sources		
4SLB, Non-Emergency > 500 hp	47 ppmvd CO	93% CO
4SRB, Non-Emergency > 500 hp	2.7 ppmvd HCHO	76% HCHO
Major Sources		
2SLB, Non-Emergency 100 \leq hp \leq 500	225 ppmvd CO	-
4SLB, Non-Emergency 100 \leq hp \leq 500	47 ppmvd CO	-
4SRB, Non-Emergency 100 \leq hp \leq 500	10.3 ppmvd HCHO	-
Landfill/Digester Gas, Non-Emergency 100 \leq hp \leq 500	177 ppmvd CO	-
4SRB, Non-Emergency > 500 hp	350 ppmvd HCHO	76% HCHO

Engine Category	Emissions Standard	Alternative CO/ HCHO Reduction
CI Engines		
Non-Emergency > 500 hp	580 ppb CH ₂ O	70% CO
SI Engines		
2SLB, Non-Emergency > 500 hp	12 ppm CH ₂ O	58% CO
4SLB, Non-Emergency > 250 hp	14 ppm CH ₂ O	93% CO
4SRB, Non-Emergency > 500 hp	350 ppb CH ₂ O	76% CH ₂ O
Note: New limited use engines >500 hp at major sources do not meet any emission standards under the NESHAP		

emission controls: oxidation catalysts on lean-burn engines and NSCR catalysts on rich-burn engines.

Engine Standards. The standards for existing stationary diesel engines are listed in Table 1. Standards for spark ignition, gas-fired stationary engines are summarized in Table 2. NESHAP standards for new engines are also applicable to certain categories of new CI and SI engines located at major sources, shown in Table 3.

Emissions Standards: U.S.A. Locomotives

Background

U.S. emissions standards for railway locomotives apply to newly manufactured, as well as remanufactured railroad locomotives and locomotive engines. The standards have been adopted by the EPA in two regulatory actions:

- **Tier 0-2 standards:** The first emissions regulation for railroad locomotives was adopted on December 17, 1997 [63 FR 18997-19084, April 16, 1998]. The rulemaking, which became effective from 2000, applies to locomotives originally manufactured from 1973, any time they are manufactured or remanufactured. Tier 0-2 standards are met through engine design methods, without the use of exhaust gas aftertreatment.
- **Tier 3-4 standards:** A regulation signed on March 14, 2008 introduced more stringent emissions requirements [73 FR

Duty Cycle	HC*	CO	NO _x	PM
Tier 0 (1973-2001)				
Line-haul	1.0	5.0	9.5	0.60
Switch	2.1	8.0	14.0	0.72
Tier 1 (2002-2004)				
Line-haul	0.55	2.2	7.4	0.45
Switch	1.2	2.5	11.0	0.54
Tier 2 (2005 and later)				
Line-haul	0.3	1.5	5.5	0.20
Switch	0.6	2.4	8.1	0.24
Non-Regulated Locomotives (1997 estimates)				
Line-haul	0.5	1.5	13.5	0.34
Switch	1.1	2.4	19.8	0.41

* HC standard is in the form of THC for diesel engines

88 25098-25352, May 6, 2008]. Tier 3 standards, to be met by engine design methods, become effective from 2011/12. Tier 4 standards, which are expected to require exhaust gas aftertreatment technologies, become effective from 2015. The 2008 regulation also includes more stringent emissions standards for remanufactured Tier 0-2 locomotives.

Test Cycles. Locomotive emissions are measured over two steady-state test cycles which represent two different types of service including (1) *line-haul* and (2) *switch* locomotives. The duty cycles include different weighting factors for each of the 8 throttle notch modes, which are used to operate locomotive engines at different power levels, as well as for idle and dynamic brake modes. The switch operation involves much time in idle and low power notches, whereas the line-haul operation is characterized by a much higher percentage of time in the high power notches, especially notch 8.

Locomotive certification and compliance programs include several provisions, including production line testing (PLT) program, in-use compliance emissions testing, as well as averaging, banking and trading (ABT) of emissions.

Fuels. To enable catalytic aftertreatment methods at the Tier 4 stage, the EPA regulated (as part of the nonroad Tier 4 rule) the availability of low sulfur diesel fuel for locomotive engines. Sulfur limit of 500 ppm is effective as of June 2007, sulfur limit of 15 ppm from June 2012.

Emissions regulations for locomotives and locomotive engines can be found in the U.S. Code of Federal Regulations, 40 CFR Parts 85, 89 and 92.

Tier 0-2 Standards

Three separate sets of emissions standards have been adopted, termed Tier 0, Tier 1, and Tier 2. The applicability of the standards depends on the date a locomotive is first manufactured, as follows:

- Tier 0 — The first set of standards applies (effective 2000) to locomotives and locomotive engines originally manufactured from 1973 through 2001, any time they are manufactured or remanufactured.
- Tier 1 — These standards apply to locomotives and locomotive engines originally manufactured from 2002 through 2004. These locomotives and locomotive engines are required to meet the Tier 1 standards at the time of the manufacture and each subsequent remanufacture.
- Tier 2 — This set of standards applies to locomotives and locomotive engines originally manufactured in 2005

	Steady-state	30-sec peak	3-sec peak
Tier 0	30	40	50
Tier 1	25	40	50
Tier 2 and later	20	40	50

and later. Tier 2 locomotives and locomotive engines are required to meet the applicable standards at the time of original manufacture and each subsequent remanufacture.

Exempted from the emissions standards are electric locomotives, historic steam-powered locomotives, and locomotives originally manufactured before 1973.

The Tier 0-2 emissions standards, as well as typical emissions rates from non-regulated locomotives, are listed in Table 1. A dual cycle approach has been adopted in the regulation, i.e., all locomotives are required to comply with both the line-haul and switch duty cycle standards, regardless of intended usage. Locomotive engines must also meet smoke opacity standards, Table 2.

Tier 3-4 Standards

The 2008 regulation strengthens the Tier 0-2 standards for existing locomotives, and introduces new Tier 3 and Tier 4 emissions standards:

- Tier 0-2 standards — More stringent emissions standards for existing locomotives when they are remanufactured.
- Tier 3 standards — Near-term engine-out emissions standards for newly-built and remanufactured locomotives. Tier 3 standards are to be met using engine technology.
- Tier 4 standards — Longer-term standards for newly built and remanufactured locomotives. Tier 4 standards are expected to require the use of exhaust gas aftertreatment technologies, such as particulate filters for PM control, and

urea-SCR for NO_x emissions control.

The locomotive regulations apply for locomotives originally built in or after 1973 that operate extensively within the United States. Exceptions include (1) historic steam-powered locomotives, (2) electric locomotives, and (3) some existing locomotives owned by small businesses. Furthermore, engines used in locomotive-type vehicles with less than 750 kW total power (used primarily for railway maintenance), engines used only for hotel power (for passenger railcar equipment), and engines that are used in self-propelled passenger-carrying railcars, are excluded from the regulations. The engines used in these smaller locomotive-type vehicles are generally subject to the nonroad engine requirements.

The emissions standards are summarized in Table 3 and Table 4. The Tier 0-2 standards apply to existing locomotives of the indicated manufacture years (MY) at the time they are remanufactured, beginning from the effective date. The Tier 3-4 standards apply to locomotives of the indicated manufacture years at the time they are newly built or remanufactured.

Tier 3-4 locomotives must also meet smoke opacity standards as specified in Table 2.

Manufacturers may certify Tier 0-2 locomotives to an alternate CO emissions standard of 10.0 g/bhp-hr if they also certify those locomotives to alternate PM standards less than or equal to one-half of the otherwise applicable PM standard.

Locomotives may discharge crankcase emissions to the ambient atmosphere if the emissions are added to the exhaust emissions (either physically or mathematically) during all emissions testing.

Useful Life. The emissions standards apply to new and/or remanufactured locomotives for their useful life. The useful life, generally specified as MW-hrs and years, ends when either of the values (MW-hrs or years) is exceeded or the locomotive is remanufactured.

The minimum useful life in terms of MW-hrs is equal to the product of the rated horsepower multiplied by 7.50. The minimum useful life in terms of years is 10 years. For locomotives originally manufactured before January 1, 2000 and not equipped with MW-hr meters, the minimum useful life is equal to 750,000 miles or 10 years, whichever is reached first. The minimum emissions warranty period is one-third of the useful life (with some exceptions).

Table 3. Line-Haul Locomotive Emissions Standards, g/bhp-hr

Tier	MY	Date	HC	CO	NO _x	PM
Tier 0 ^a	1973-1992 ^c	2010 ^d	1.00	5.0	8.0	0.22
Tier 1 ^a	1993 ^c -2004	2010 ^d	0.55	2.2	7.4	0.22
Tier 2 ^a	2005-2011	2010 ^d	0.30	1.5	5.5	0.10 ^e
Tier 3 ^b	2012-2014	2012	0.30	1.5	5.5	0.10
Tier 4	2015 or later	2015	0.14 ^f	1.5	1.3 ^f	0.03

^a - Tier 0-2 line-haul locomotives must also meet switch standards of the same tier.

^b - Tier 3 line-haul locomotives must also meet Tier 2 switch standards.

^c - 1993-2001 locomotive that were not equipped with an intake air coolant system are subject to Tier 0 rather than Tier 1 standards.

^d - As early as 2008 if approved engine upgrade kits become available.

^e - 0.20 g/bhp-hr until January 1, 2013 (with some exceptions).

^f - Manufacturers may elect to meet a combined NO_x+HC standard of 1.4 g/bhp-hr.

Table 4. Switch Locomotive Emissions Standards, g/bhp-hr

Tier	MY	Date	HC	CO	NO _x	PM
Tier 0	1973-2001	2010 ^b	2.10	8.0	11.8	0.26
Tier 1 ^a	2002-2004	2010 ^b	1.20	2.5	11.0	0.26
Tier 2 ^a	2005-2010	2010 ^b	0.60	2.4	8.1	0.13 ^c
Tier 3	2011-2014	2011	0.60	2.4	5.0	0.10
Tier 4	2015 or later	2015	0.14 ^d	2.4	1.3 ^d	0.03

^a - Tier 1-2 switch locomotives must also meet line-haul standards of the same tier.

^b - As early as 2008 if approved engine upgrade kits become available.

^c - 0.24 g/bhp-hr until January 1, 2013 (with some exceptions).

^d - Manufacturers may elect to meet a combined NO_x+HC standard of 1.3 g/bhp-hr.

Emissions Standards: U.S.A. Marine Diesels

Background

Engine Categories. For the purpose of emissions regulations, marine engines are divided into three categories based on displacement (swept volume) per cylinder, as shown in Table 1. Each of the categories represents a different engine technology. Categories 1 and 2 are further divided into sub-categories, depending on displacement and net power output.

Table 1. Marine Engine Categories

Category	Displacement per Cylinder (D)		Basic Engine Technology
	Tier 1-2	Tier 3-4	
1	D < 5 dm ³ †	D < 7 dm ³	Land-based nonroad diesel
2	5 dm ³ ≤ D < 30 dm ³	7 dm ³ ≤ D < 30 dm ³	Locomotive engine
3	D ≥ 30 dm ³		Unique marine engine design

† And power ≥ 37 kW

Category 3 marine diesel engines typically range in size from 2,500 to 70,000 kW (3,000 to 100,000 hp). These are very large marine diesel engines used for propulsion power on ocean-going vessels such as container ships, oil tankers, bulk carriers, and cruise ships. Emissions control technologies which can be used on these engines are limited. An important limitation is the residual fuel on which they are operated. This fuel is the by-product of distilling crude oil to produce lighter petroleum products. It possesses high viscosity and density, which affects ignition quality, and it typically has high ash, sulfur and nitrogen content in comparison to marine distillate fuels. Furthermore, residual fuel parameters are highly variable because its content is not regulated. The EPA estimated that residual fuel can increase engine NO_x emissions from 20-50% and PM from 750% to 1250% (sulfate particulates) when compared to distillate fuel.

Category 1 and Category 2 marine diesel engines typically range in size from about 500 to 8,000 kW (700 to 11,000 hp). These engines are used to provide propulsion power on many kinds of vessels including tugboats, pushboats, supply vessels, fishing vessels, and other commercial vessels in and around ports. They are also used as stand-alone generators for auxiliary electrical power on many types of vessels.

Regulatory Acts. Emissions from marine diesel engines (compression ignition engines) have been regulated through a number of rules — the first one issued in 1999 — applicable to different engine categories. Certain overlap also exists with the regulations for mobile, land-based nonroad engines, which may be applicable to some types of engines used on marine vessels. The following are the major regulatory acts which establish emissions standards for marine engines:

- 1999 Marine Engine Rule — On November 23, 1999, the EPA signed the final rule “Control of Emissions of Air Pollution from New CI Marine Engines at or above 37 kW” [40 CFR Parts 89, 92][64 FR 64 73300-73373, December 29,

1999]. The adopted Tier 2 standards for Category 1 and 2 engines are based on the land-based standard for nonroad engines, while the largest Category 3 engines are expected — but not required by the rule — to comply with IMO MARPOL Annex 6 limits.

- 2002 Recreational Engine Rule — Diesel engines used in recreational vessels are covered in the “Emissions Standards for New Nonroad Engines — Large Industrial Spark-ignition Engines, Recreational Marine Diesel Engines, and Recreational Vehicles” regulation, signed on September 13, 2002 [40 CFR Part 89 et al.] [67 FR 68241-68447, November 8, 2002].
- 2003 Category 3 Engine Rule — The decision to leave the largest Category 3 engines unregulated triggered a law suit against the EPA by environmental organizations. A court settlement was reached that required the EPA to develop NO_x emissions limits for Category 3 engines. The final rule “Control of Emissions From New Marine Compression-Ignition Engines at or Above 30 Liters Per Cylinder” [40 CFR Part 9 and 94][68 FR 9745-9789, February 28,

2003] — signed by the EPA in January 2003 — establishes Tier 1 emissions standards for marine engines virtually equivalent to the IMO MARPOL Annex 6 limits.

- 2008 Category 1/2 Engine Rule — A regulation signed on March 14, 2008 introduced Tier 3 and Tier 4 emissions standards for marine diesel engines [73 FR 88 25098-25352, May 6, 2008]. The Tier 4 emissions standards are modeled after the 2007/2010 highway engine program and the Tier 4 nonroad rule, with an emphasis on the use of emissions aftertreatment technology. To enable catalytic aftertreatment methods, the EPA established a sulfur cap in marine fuels (as part of the nonroad Tier 4 rule). Sulfur limit of 500 ppm becomes effective in June 2007, sulfur limit of 15 ppm in June 2012 (the sulfur limits are not applicable to residual fuels).
- 2009 Category 3 Engine Rule — On December 18, 2009, the EPA signed a new emissions rule for Category 3 engines (published April 30, 2010), which introduced Tier 2 and Tier 3 standards in harmonization with the 2008 Amendments to IMO MARPOL Annex 6.

Applicability

1999 Marine Engine Rule. The scope of application of the marine engine rule covers all new marine diesel engines at or above 37 kW (50 hp) (engines below 37 kW must comply with the nonroad standards). Regulated engines include both propulsion and auxiliary marine diesel engines. A propulsion engine is one that moves a vessel through the water or assists in guiding the direction of the vessel (for example, bow thrusters). Auxiliary engines are all other marine engines.

Classification of drilling rigs depends on their propulsion capability. Drilling ships are considered marine vessels, so their engines are subject to the marine rule. Semi-submersible drilling rigs which are moored to the ocean bottom, but have some propulsion capability, are also considered marine vessels. In contrast, permanently anchored drilling platforms are

not considered marine vessels, so none of the engines associated with one of these facilities are marine engine.

Consistently with the land-based nonroad regulation, a portable auxiliary engine that is used onboard a marine vessel is not considered to be a marine engine. Instead, a portable auxiliary engine is considered to be a land-based auxiliary engine and is subject to the land-based nonroad requirements. To distinguish a marine auxiliary engine installed on a marine vessel from a land-based portable auxiliary engine used on a marine vessel, EPA specified in that rulemaking that an auxiliary engine is installed on a marine vessel if its fuel, cooling, or exhaust system are an integral part of the vessel or require special mounting hardware. All other auxiliary engines are considered to be portable and therefore land-based.

The following engine categories are exempted from the 1999 marine regulation:

- Engines used in recreational vessels (standards for recreational diesel engines were established by the 2002 rule).
- Emissions certified new land-based engines modified for marine applications (provided certain conditions are met).
- Competition (racing) engines.
- Engines used in military vessels (National Security Exemption).
- Other exemptions (testing, display, export, ...) may also apply to marine engines.

The 1999 rule also included so called Foreign-Trade Exemption which was available (for engines Category 1 and 2 used on ocean vessels with Category 3 propulsion) for U.S. vessels that spend less than 25% of total operating time within 320 kilometers of U.S. territory. The Foreign-Trade Exemption was eliminated for all engine categories by the 2003 (Category 3) regulation.

Under the 1999 rule, the same emissions standards apply to engines fueled by diesel fuel and by other fuels.

2002 Recreational Vessel Rule. This rule applies to new recreational marine diesel engines over 37 kW (50 hp) that are used in yachts, cruisers, and other types of pleasure craft. The 2002 rule does not apply to outboard and personal watercraft spark ignited engines, which are regulated separately.

The same emissions standards apply to recreational engines fueled by diesel fuel and by alternative fuels.

Category 3 Engines, 2003 & 2009 Rules. These standards apply to new marine engines and to new vessels that include marine engines. The rules apply only to vessels flagged or registered in the U.S.A. However, equivalent emissions standards are applicable to foreign ships in U.S. waters under the IMO Annex 6 regulation.

Category 1/2 Engines, 2008 Rule. The regulations introduce two tiers of standards — Tier 3 and Tier 4 — which apply to both newly manufactured and remanufactured marine diesel engines, as follows:

1. *Newly built engines:* Tier 3 standards apply to engines used in commercial, recreational, and auxiliary power

Cat.	Displacement (D) dm ³ per cylinder	CO g/kWh	NO _x +THC g/kWh	PM g/kWh	Date
1	Power ≥ 37 kW D < 0.9	5.0	7.5	0.40	2005
	0.9 ≤ D < 1.2	5.0	7.2	0.30	2004
	1.2 ≤ D < 2.5	5.0	7.2	0.20	2004
	2.5 ≤ D < 5.0	5.0	7.2	0.20	2007 ^a
2	5.0 ≤ D < 15	5.0	7.8	0.27	2007 ^a
	15 ≤ D < 20 Power < 3300 kW	5.0	8.7	0.50	2007 ^a
	15 ≤ D < 20 Power ≥ 3300 kW	5.0	9.8	0.50	2007 ^a
	20 ≤ D < 25	5.0	9.8	0.50	2007 ^a
	25 ≤ D < 30	5.0	11.0	0.50	2007 ^a

* - Tier 1 standards are equivalent to the MARPOL Annex 6 Tier 1 NO_x limits
^a - Tier 1 certification requirement starts in 2004

Displacement (D) dm ³ per cylinder	NO _x +THC g/kWh	PM g/kWh
Power ≥ 37 kW & D < 0.9	4.0	0.24
0.9 ≤ D < 1.2	4.0	0.18
1.2 ≤ D < 2.5	4.0	0.12
2.5 ≤ D < 5.0	5.0	0.12
5.0 ≤ D < 15	5.0	0.16
15 ≤ D < 20 & Power < 3300 kW	5.2	0.30
15 ≤ D < 20 & Power ≥ 3300 kW	5.9	0.30
20 ≤ D < 25	5.9	0.30
25 ≤ D < 30	6.6	0.30

Displacement (D) dm ³ per cylinder	CO g/kWh	NO _x +HC g/kWh	PM g/kWh	Date
0.5 ≤ D < 0.9	5.0	7.5	0.40	2007
0.9 ≤ D < 1.2	5.0	7.2	0.30	2006
1.2 ≤ D < 2.5	5.0	7.2	0.20	2006
D ≥ 2.5	5.0	7.2	0.20	2009

applications (including those below 37 kW that were previously covered by nonroad engine standards). Tier 4 standards, based on aftertreatment, apply to engines above 600 kW (800 hp) on commercial vessels.

2. *Remanufactured engines:* The standards apply to commercial marine diesel engines above 600 kW when these engines are remanufactured.

The 2008 rule includes exemptions for the following engine categories:

- Test engines, manufacturer-owned engines, display engines.
- Marine diesel engines that are produced by marinizing a certified highway, nonroad, or locomotive engine ("dresser exemption").
- Competition engines.
- Export engines.
- Certain military engines.
- Engines installed on a vessel manufactured by a person for his/her own use (intended to allow hobbyists and fishermen to install a used/rebuilt engine or a reconditioned

vintage engine — not to order a new uncontrolled engine from an engine manufacturer).

Not all exemptions are automatic. Engine or vessel manufacturers, or vessel owners, may need to apply for a specific exemption to the EPA.

Emissions Standards — Category 3

Tier 1 Standards. In the 2003 rule, EPA adopted Tier 1 NO_x emissions standards for Category 3 engines, which are equivalent to the international IMO MARPOL Annex 6 limits. These limits range from 17 to 9.8 g/kWh depending on the engine speed, with higher limits for slower engines.

The EPA Tier 1 limits are in effect for new engines built in 2004 and later. These limits are to be achieved by engine-based controls, without the need for exhaust gas aftertreatment. Emissions other than NO_x are not regulated.

Tier 2-3 Standards. In the 2009 rule, EPA has adopted Tier 2 and Tier 3 emissions standards for newly built Category 3 engines.

- Tier 2 standards apply beginning in 2011. They require the use of engine-based controls, such as engine timing, engine cooling, and advanced electronic controls. The Tier 2 standards result in a 15 to 25% NO_x reduction below the Tier 1 levels.
- Tier 3 standards apply beginning in 2016. They can be met with the use of high efficiency emissions control technology such as selective catalytic reduction (SCR) to achieve NO_x reductions 80% below the Tier 1 levels.

The EPA Tier 2-3 NO_x limits are equivalent to the respective IMO Tier 2-3 standards. Depending on the engine speed, Tier 2 limits range from 14.4 to 7.7 g/kWh, while Tier 3 limits range from 3.4 to 1.96 g/kWh. In addition to the NO_x limits, EPA adopted a HC emissions standard of 2.0 g/kWh and a CO standard of 5.0 g/kWh from new Category 3 engines. No emissions standard was adopted for PM, but manufacturers are required to measure and report PM emissions.

IMO Emissions Control Areas (ECA). The IMO has designated waters along the U.S. and Canadian shorelines as the North American ECA for the emissions of NO_x and SO_x

Table 5. Tier 3 Standards for Marine Diesel Category 1 Commercial Standard Power Density (≤ 35 kW/dm³) Engines

Power (P) kW	Displacement (D) dm ³ per cylinder	NO _x +HC† g/kWh	PM g/kWh	Date
P < 19	D < 0.9	7.5	0.40	2009
19 ≤ P < 75	D < 0.9 ^a	7.5	0.30	2009
		4.7 ^b	0.30 ^b	2014
75 ≤ P < 3700	D < 0.9	5.4	0.14	2012
	0.9 ≤ D < 1.2	5.4	0.12	2013
	1.2 ≤ D < 2.5	5.6	0.11 ^c	2014
	2.5 ≤ D < 3.5	5.6	0.11 ^c	2013
	3.5 ≤ D < 7	5.8	0.11 ^c	2012

† Tier 3 NO_x+HC standards do not apply to 2000-3700 kW engines.
^a - < 75 kW engines ≥ 0.9 dm³/cylinder are subject to the corresponding 75-3700 kW standards.
^b - Option: 0.20 g/kWh PM & 5.8 g/kWh NO_x+HC in 2014.
^c - This standard level drops to 0.10 g/kWh in 2018 for < 600 kW engines.

Table 6. Tier 3 Standards for Marine Diesel Category 1 Commercial High Power Density (> 35 kW/dm³) Engines And All Diesel Recreational Engines

Power (P) kW	Displacement (D) dm ³ per cylinder	NO _x +HC g/kWh	PM g/kWh	Date
P < 19	D < 0.9	7.5	0.40	2009
19 ≤ P < 75	D < 0.9 ^a	7.5	0.30	2009
		4.7 ^b	0.30 ^b	2014
75 ≤ P < 3700	D < 0.9	5.8	0.15	2012
	0.9 ≤ D < 1.2	5.8	0.14	2013
	1.2 ≤ D < 2.5	5.8	0.12	2014
	2.5 ≤ D < 3.5	5.8	0.12	2013
	3.5 ≤ D < 7	5.8	0.11	2012

^a - < 75 kW engines ≥ 0.9 dm³/cylinder are subject to the corresponding 75-3700 kW standards.
^b - Option: 0.20 g/kWh PM & 5.8 g/kWh NO_x+HC in 2014.

Table 7. Tier 3 Standards for Marine Diesel Category 2 Engines‡

Power (P) kW	Displacement (D) dm ³ per cylinder	NO _x +HC† g/kWh	PM g/kWh	Date
P < 3700	7 ≤ D < 15	6.2	0.14	2013
	15 ≤ D < 20	7.0	0.27 ^a	2014
	20 ≤ D < 25	9.8	0.27	2014
	25 ≤ D < 30	11.0	0.27	2014

‡ Option: Tier 3 PM/NO_x+HC at 0.14/7.8 g/kWh in 2012, and Tier 4 in 2015.
† Tier 3 NO_x+HC standards do not apply to 2000-3700 kW engines.
^a - 0.34 g/kWh for engines below 3300 kW.

Table 8. Tier 4 Standards for Marine Diesel Category 1/2 Engines

Power (P) kW	NO _x g/kWh	HC g/kWh	PM g/kWh	Date
P ≥ 3700	1.8	0.19	0.12 ^a	2014 ^c
	1.8	0.19	0.06	2016 ^{b,c}
2000 ≤ P < 3700	1.8	0.19	0.04	2014 ^{c,d}
1400 ≤ P < 2000	1.8	0.19	0.04	2016 ^c
600 ≤ P < 1400	1.8	0.19	0.04	2017 ^d

^a - 0.25 g/kWh for engines with 15-30 dm³/cylinder displacement.
^b - Optional compliance start dates can be used within these model years.
^c - Option for Cat. 2: Tier 3 PM/NO_x+HC at 0.14/7.8 g/kWh in 2012, and Tier 4 in 2015.
^d - The Tier 3 PM standards continue to apply for these engines in model years 2014 and 2015 only.

(enforceable from August 2012) and waters surrounding Puerto Rico and the U.S. Virgin Islands as the U.S. Caribbean ECA for NO_x & SO_x (enforceable from 2014).

The ECAs ensure that foreign flagged vessels comply with IMO Tier 3 NO_x limits while in U.S. waters (the IMO Tier 3 standards are only applicable within ECAs). The ECA also triggers low sulfur fuel requirements — by IMO and U.S. EPA — for vessels in U.S. waters.

Emissions Standards — Category 1 and 2

Tier 1-2 Standards. Emissions standards for engines Category 1 and 2 are based on the land-based standard for nonroad and locomotive engines. The emissions standards, referred to as Tier 2 Standards by the EPA, and their implementation dates are listed in table 2. The Tier 1 NO_x standard, equivalent to MARPOL Annex 6, was voluntary under the 1999 rule, but was made mandatory by the 2003 (Category 3) rule for Category 2 and Category 1 engines of above 2.5 liter displacement per cylinder, effective 2004.

The regulated emissions include NO_x+THC, PM, and CO. There are no smoke requirements for marine diesel engines. The regulators believed that the new PM standards will have a sufficient effect on limiting smoke emissions.

In the earlier proposal, the EPA also listed a more stringent Tier 3 standard to be introduced between 2008 and 2010. The Tier 3 standard was not adopted in the final 1999 rule.

Blue Sky Series Program. The 1999 regulation sets a voluntary “Blue Sky Series” program which permits manufacturers to certify their engines to more stringent emissions standards. The qualifying emissions limits are listed in Table 3. The Blue Sky program begins upon the publication of the rule and extends through the year 2010.

Recreational Vessels (2002 Rule). Recreational vessels standards are phased-in beginning in 2006, depending on the size of the engine as listed in Table 4. These standards are similar to the Tier 2 standards for Category 1 commercial vessels.

Recreational engines are also subject to NTE limits. There are no smoke requirements for recreational marine diesel engines. Similarly to commercial vessels, a voluntary “Blue Sky Series” limits exist for recreational vessels, which are based on a 45% emissions reduction beyond the mandatory standards.

Tier 3-4 Standards. The standards and implementation schedules are shown in Table 5 through Table 8. The engine-based Tier 3 standards are phasing in over 2009-2014. The aftertreatment-based Tier 4 standards for commercial marine engines at or above 600 kW are phasing in over 2014-2017. For engines of power levels not included in the Tier 3 and Tier 4 tables, the previous tier of standards — Tier 2 or Tier 3, respectively — continues to apply.

A differentiation is made between *high power density engines* typically used in planing vessels and *standard power density engines*, with a cut point between them at 35 kW/dm³ (47 hp/dm³).

In addition to the above NO_x+HC and PM standards, the following CO emissions standards apply for all Category 1/2 engines starting with the applicable Tier 3 model year:

1. 8.0 g/kWh for engines < 8 kW.
2. 6.6 g/kWh for engines ≥ 8 kW and < 19 kW.
3. 5.5 g/kWh for engines ≥ 19 kW and < 37 kW.
4. 5.0 g/kWh for engines ≥ 37 kW.

Emissions Testing

Category 1/2 Engines. Emissions from Category 1 engines are tested using the nonroad (Tier 1-3) test procedures (40 CFR 89), while Category 2 engines are tested using the locomotive test procedures (40 CFR 92), with certain exceptions including different test cycles, certification fuels and NTE testing. Category 1/2 engines are tested on various ISO 8178 test cycles as summarized in Table 9.

Application	Test Cycle
General Marine Duty Cycle	ISO 8178 E3
Constant-Speed Propulsion Engines	ISO 8178 E2
Variable-Speed Propulsion Engines Used on Nonpropeller Law Vessels and Variable-Speed Auxiliary Engines	ISO 8178 C1
Constant-Speed Auxiliary Engines	ISO 8178 D2
Recreational Marine	ISO 8178 E5

In addition to the test cycle measurement, which is an average from several test modes, the regulations set “not-to-exceed” (NTE) emissions limits, which provide assurance that emissions at any engine operating conditions within an NTE zone are reasonably close to the average level of control. NTE zones are defined as areas on the engine speed-power map. The emissions caps within the NTE zones represent a multiplier (Tier 1/2: between 1.2 and 1.5; Tier 3/4: 1.2-1.9) times the weighted test result used for certification for all of the regulated pollutants (NO_x+THC, CO, and PM).

The test fuel for marine diesel engine testing has a sulfur specification range of 0.03 to 0.80 %wt, which covers the range of sulfur levels observed for most in-use fuels.

Category 3 Engines. Category 3 engines are tested using methods similar to those stipulated by IMO MARPOL Annex 6 (E2 and E3 cycles of the ISO 8178 test). The major differences between the EPA and MARPOL compliance requirements are: (1) EPA liability for in-use compliance rests with the engine manufacturer (it is the vessel operator in MARPOL), (2) EPA requires a durability demonstration (under MARPOL, compliance must be demonstrated only when the engine is installed in the vessel), (3) there are differences in certain test conditions and parameters in EPA and MARPOL testing (air and water temperatures, engine setting, etc.).

Category 3 engines have no NTE emissions limits or test requirements.

Category 3 engines can be tested using distillate fuels, even though vessels with Category 3 marine engines use primar-

Table 10. Useful Life and Emissions Warranty Periods

Category	Useful Life		Warranty Period	
	hours	years	hours	years
Category 3	10,000	3	10,000	3
Category 2	20,000	10	10,000	5
Category 1	10,000	10	5,000	5
Recreational	1,000	10	500	3

ily residual fuels (this allowance is consistent with MARPOL Annex 6).

Other Provisions

Useful life and warranty periods for marine engines are listed in Table 10. The periods are specified in operating hours and in years, whichever occurs first. The relatively short useful life period for Category 3 engines is based on the time that engines operate before being rebuilt for the first time.

The periods in the table are the minimum periods specified by the regulations. In certain cases, longer useful life/warranty periods may be required (e.g., in most cases the emissions warranty must not be shorter than the warranty for the engine or its components).

The regulations contain several other provisions, such as emissions Averaging, Banking, and Trading (ABT) program, deterioration factor requirements, production line testing, in-use testing, and requirements for rebuilding of emissions certified engines.

Emissions Standards: U.S.A. On-Board Diagnostics

Introduction

On-board diagnostic (OBD) systems provide self-diagnostic functionality incorporated into the engine control system, in order to alert the vehicle driver/operator about potential problems that can affect the emissions performance of the vehicle. OBD requirements were first introduced for light-duty vehicles in California in 1991. Today, OBD requirements apply to light-duty vehicles and heavy-duty engines, both in California and under the federal EPA requirements.

The most detailed requirements for OBD systems are provided by the California regulations. Because systems developed for use in California can generally be used for compliance with EPA requirements with only minor differences, it is expected that OBD systems for vehicles and engines sold outside of California will be similar.

California light-duty and heavy-duty regulations define a number of general requirements for the malfunction indicator light (MIL), trouble codes, monitoring, thresholds and standardized communications common to all OBD systems. These requirements — outlined in the following sections — also apply to systems intended to comply with U.S. federal requirements.

MIL and Fault Code Requirements

The Malfunction Indicator Light (MIL) is located on the instrument panel. Except for a functionality check where it illuminates for 15-20 seconds when in the key-on position before engine cranking, it is normally illuminated only when the OBD system has detected and confirmed a malfunction that could increase emissions.

A number of things must happen before the MIL illuminates. When the OBD determines that a malfunction has occurred, it generates and stores a “pending fault code” and a “freeze frame” of engine data. At this point, the MIL does not illuminate. If the malfunction is detected again before the next driving cycle in which the suspected system or component is monitored, the MIL illuminates continuously and a “MIL-on” or “confirmed” fault code is generated and stored as well as a “freeze frame” of engine data. If the malfunction is not detected by the end of the driving cycle, the “pending fault code” is erased.

Except for misfires and fuel system faults, if the malfunction is not detected in the next 3 driving cycles, the MIL can be extinguished but the trouble code is still stored for at least 40 engine warm-up cycles. The MIL can also be extinguished and fault codes erased with a scan tool that technicians use to diagnose malfunctions. Alternate MIL illumination strategies are also possible but subject to approval.

Monitoring

The systems and parameters that require monitoring are outlined in Table 1. While some components can be monitored continuously, this is not always possible. Therefore, manufacturers must define conditions under which important emissions control components and subsystems can be monitored for proper function. The monitoring conditions should meet the following requirements:

- Ensure robust detection of malfunctions by avoiding false passes and false indications of malfunctions.
- Ensure monitoring will occur under conditions that may reasonably be expected to be encountered in normal vehicle operation and use.
- Ensure monitoring will occur during the FTP cycle.

In order to quantify the frequency of monitoring, an in-use monitor performance ratio is defined as:

In-use monitoring performance ratio = Number of monitoring events/Number of driving events.

Each component and subsystem requiring monitoring requires its own ratio. For example, for 2013 and later heavy-duty engines, the minimum acceptable value of this ratio is 0.100 (i.e. monitoring should occur at least during 1 vehicle trip in 10).

Comprehensive Component Monitoring requires the monitoring of any electronic engine component/system not specifically covered by the regulation that provides input to or receives commands from on-board computers and that can affect emissions during any reasonable in-use driving condition or is used as part of the diagnostic strategy for any other

Table 1. Monitoring Requirements of California OBD Systems

System/Component	Parameter Requiring Monitoring
Fuel system	Fuel system pressure control
	Injection quantity
	Injection timing
	Feedback control
Misfire	Detect continuous misfire
	Determine % of misfiring cycles per 1000 engine cycles (2013 and later engines)
EGR	Low flow
	High flow
	Slow response
	EGR cooler operation
	EGR catalyst performance
	Feedback control
Boost pressure	Underboost
	Overboost
	Slow response
	Charge air under cooling
	Feedback control
NMHC catalyst	Conversion efficiency
	Provide DPF heating
	Provide SCR feedgas (e.g., NO ₂)
	Provide post DPF NMHC clean-up
	Provide ammonia clean-up
	Catalyst aging
SCR NO _x catalyst	Conversion efficiency
	SCR reductant: <ul style="list-style-type: none"> • delivery performance, • tank level, • quality, and • injection feedback control
	Catalyst aging
NO _x adsorber	NO _x adsorber capability
	Desorption function fuel delivery
	Feedback control
DPF	Filtering performance
	Frequent regeneration
	NMHC conversion
	Incomplete regeneration
	Missing substrate
	Active regeneration fuel delivery
	Feedback control
Exhaust gas sensors	For air-fuel ratio and NO _x sensors: <ul style="list-style-type: none"> • performance, • circuit faults, • feedback, and • monitoring capability
	Other exhaust gas sensors
	Sensor heater function
	Sensor heater circuit faults
VVT	Target error
	Slow response
Cooling system	Thermostat
	ECT sensor circuit faults
	ECT sensor circuit out-of-range
	ECT sensor circuit rationality faults
CCV	System integrity
Comprehensive component monitoring	
Cold-start emissions-reduction strategy	
Other emissions control system monitoring	

monitored system or component.

Monitoring is also required for all other emissions control systems that are not specifically identified. Examples include: hydrocarbon traps, HCCI control systems or swirl control valves.

Malfunction Criteria

Malfunction criteria for the various malfunctions listed in Table 1 vary depending on the system or component and individual parameter being monitored. In some cases, such as feedback control systems, sensor rationality checks and checks for circuit faults, a go/no-go criteria is used. In other cases such as the fuel system, EGR, turbo-charger physical parameters and aftertreatment system performance, the OBD system must be able to determine when deterioration or other changes cause emissions to exceed a specified threshold.

In order to determine malfunction criteria for many of these faults, manufacturers must correlate component and system performance with exhaust emissions to determine when deterioration will cause emissions to exceed a certain threshold. This may require extensive testing and calibration for each engine model.

In determining the malfunction criteria for diesel engine monitors that are required to indicate a malfunction before emissions exceed an emissions threshold (e.g., 2.0 times any of the applicable standards), the emissions test cycle and standard that would result in higher emissions with the same level malfunction is to be used. Some adjustment is possible for those components experiencing infrequent regeneration.

Manufacturers have the option of simplifying monitoring requirements if failure or deterioration of a parameter will not cause emissions to exceed the threshold limits. For parameters that are controlled, such as temperature, pressure and flow, a malfunction in such a case would only need to be indicated when the commanded setting cannot be achieved. For aftertreatment devices, a malfunction would be indicated when the aftertreatment device has no conversion/filtering capability.

To account for the fact that current technology may not be adequate to detect all malfunctions at the required threshold, some flexibility has been built into the regulations. A manufacturer may request a higher emis-

sions threshold for any monitor if the most reliable monitoring method developed requires a higher threshold. Additionally, the PM filter malfunction criteria may be revised to exclude detection of specific failure modes (e.g., partially melted substrates or small cracks) if the most reliable monitoring method developed is unable to detect such failures.

A number of other exceptions are available including the possibility to disable OBD monitoring at ambient engine start temperatures below 20°F or at elevations above 8000 feet above sea level.

Standardization Requirements

OBD systems have a standardization requirement that makes diagnostics possible with a universal scan tool that is available to anyone — not just manufacturer’s repair facilities. The standardization requirements include:

- A standard data link connector.
- A standard protocol for communications with a scan tool. In-use performance ratio tracking and engine run time tracking requirements.
- Engine manufacturers must provide the aftermarket service and repair industry emissions-related service information.
- Standardized functions to allow information to be accessed by a universal scan tool. These functions include:
 - Readiness status: The OBD system indicates “com-

plete” or “not complete” for each of the monitored components and systems.

- Data stream: A number of specific signals are made available through the standardized data link connector. Some of these include: torque and speed related data, temperatures, pressures, fuel system control parameters, fault codes and associated details, air flow, EGR system data, turbocharger data and after-treatment data.
- Freeze frame: The values of many of the important parameters available in the Data Stream are stored when a fault is detected.
- Fault codes.
- Test results: Results of the most recent monitoring of the components and systems and the test limits established for monitoring the respective components and systems are stored and made available through the data link.
- Software calibration identification: Software Calibration Verification Number.
- Vehicle Identification Number (VIN).
- Erasing emissions-related diagnostic information: The emissions-related diagnostic information can be erased if commanded by a scan tool (generic or enhanced) or if the power to the on-board computer is disconnected.

Emissions Standards: Canada On-Road Vehicles And Engines

Background

Authority to regulate emissions from internal combustion engines in Canada currently rests with *Environment Canada* and *Transport Canada*. The *Canadian Environmental Protection Act 1999* (CEPA 1999) gave legislative authority to Environment Canada to regulate emissions from engines other than those used in aircraft, railway locomotives and commercial marine vessels. Authority to regulate emissions from aircraft, railway locomotives and commercial marine vessels rests with Transport Canada.

Increasingly, the general approach to setting vehicle emissions standards in Canada is to harmonize them with U.S. EPA federal standards as much as possible. In 1988, on-road vehicle emissions standards were first aligned with the U.S. federal standards. In February 2001, the Minister of the Environment in the *Federal Agenda on Cleaner Vehicles, Engines and Fuels* set out a number of policy measures that would continue the harmonization of on-road emissions standards as well as to expand this harmonization by developing emissions standards for off-road engines and standards for fuels that are aligned with those of the federal U.S. EPA requirements.

On-Road Engines and Vehicles

Canadian federal regulations establishing exhaust emissions limits for on-road vehicles were first promulgated in 1971 under

the *Motor Vehicle Safety Act* which is administered by Transport Canada. On March 13, 2000, legislative authority for controlling on-road vehicle emissions was transferred to Environment Canada under the Canadian Environmental Protection Act 1999 (CEPA 1999). Under CEPA 1999, the *On-Road Vehicle and Engine Emissions Regulations* were promulgated on January 1, 2003, and came into effect on January 1, 2004. These regulations replaced the previous regulations adopted under the Motor Vehicle Safety Act. The new regulations adopted under CEPA 1999 continued the past approach of aligning with the federal emissions standards of the U.S. EPA.

MOU. In the interim period between the phase-out of the emissions regulations under the Motor Vehicle Safety Act and the effective date of the On-Road Vehicle and Engine Emissions Regulations, Environment Canada signed a *Memorandum of Understanding* (MOU) with the Canadian Vehicle Manufacturers Association, the Association of International Automobile Manufacturers of Canada, and the member companies of those associations in June 2001. The MOU formalized an industry commitment to market the same low emissions light-duty vehicles and light-duty trucks in Canada as in the U.S. for model years 2001-2003.

On-Road Emissions Regulations. The Regulations align vehicle and engine certification requirements with those of the U.S.

federal EPA requirements beginning January 1, 2004 and including the U.S. Tier 2 program for new light-duty vehicles, light-duty trucks and medium-duty passenger vehicles, and Phase 1 and Phase 2 programs for new heavy-duty vehicles and engines.

The Regulations set out technical standards for vehicles and engines for exhaust, evaporative and crankcase emissions, on-board diagnostic systems and other specifications related to emissions control systems. The intention of the Regulations is to ensure that vehicles and engines meeting more stringent exhaust emissions standards will begin entering the Canadian market in the 2004 model year and will be phased-in over the 2004 to 2010 model year period. The phase-in schedules vary by standard and by vehicle class and can be summarized as follows:

- Tier 2 standards for light-duty vehicles and light light-duty trucks (2004-2007).
- Tier 2 standards for heavy light-duty trucks and medium-duty passenger vehicles (2004-2009).
- Phase 1 (2005) and Phase 2 (2008-2009) standards for complete heavy-duty vehicles.
- Phase 1 (2004-2006) and Phase 2 (2007-2010) standards for heavy-duty engines.

During any phase-in period, every model of vehicle or engine that is certified by the U.S. EPA, and that is sold concurrently in Canada and the United States, is required to meet the same emissions standards in Canada as in the United States. Canadian vehicles will therefore have progressively improved emissions performance without specifying interim phase-in percentages in the Regulations. The final phased-in standards apply to all vehicles and engines sold in Canada, in the model year that they apply, to 100% of a class of vehicles or engines in the United States.

Vehicle Weight Classes. The regulations define the weight classes for vehicles and engines as outlined in Table 1.

Light-Duty Vehicles

The exhaust emissions standards for Light-Duty Vehicles, Light-Duty Trucks and Medium-Duty Passenger Vehicles align with the U.S. Tier 2 emissions standards. Manufacturers certify every vehicle to one of eleven “bins”, each of which contains standards for NO_x, non-methane organic gases (NMOG), CO, formaldehyde and PM (see table in U.S. section). The manufacturers’ choices of

bin within which to certify each vehicle is limited by the obligation to comply with fleet average NO_x emissions standards.

Based on vehicle sales from each “bin”, a company calculates a sales-weighted “fleet average NO_x value” for each model year. The emissions bins, fleet average NO_x emissions standards, timing of phase-ins and methods of calculating fleet average NO_x values are consistent with the U.S. Tier 2 emissions program. As in the U.S. program, the Canadian standards have separate fleet average requirements for LDV/LLDTs and HLDT/MDPVs until the end of the 2008 model year. However, there are no separate distinctions between Tier 2 vehicles and interim non-Tier 2 vehicles as in the U.S. program. All Canadian Tier 2 LDV/LLDTs must meet one fleet average requirement and all HLDT/MDPVs another, as outlined in Table 2.

While this results in an upper fleet average LDV/LLDT NO_x limit that is equal to that obtained for the U.S. Tier 2 program, there is a small difference for 2004-2006 HLDT/MDPVs fleet average NO_x limit for Canada. For the U.S. 2004-2006 model year HLDT/MDPVs, a significant proportion of sales do not have to meet Tier 2 or interim non-Tier 2 fleet average NO_x requirements. The only stipulation is that they meet bin 10 requirements if they are HLDTs or bin 11 requirements if they are MDPVs. The Canadian regulations require that all HLDT/MDPVs meet a fleet average NO_x requirement during this period.

As in the U.S. Tier 2 program, by 2009 when the standards are fully phased in, a company’s combined fleet of light-duty vehicles, light-duty trucks and medium-duty passenger vehicles will be subject to a single fleet average NO_x emissions standard of 0.07 g/mile, corresponding to the NO_x standard in bin 5. A company can, in any model year, generate NO_x emissions credits by achieving a fleet average NO_x value that is lower than the standard. These credits can be used in a subsequent model year to offset a NO_x emissions deficit (the fleet average NO_x value exceeds the standard). A deficit must be offset no later than the third model year following the year in which it is incurred. NO_x emissions credits may also be transferred to another company.

In order to allow some flexibility in the regulations to account for market differences between Canada and the U.S., the Canadian regulations allow a company to exclude from the fleet average compliance requirement U.S. certified

Table 1. Vehicle Categories

Class	GVWR, kg (lb)
Motorcycle	≤793 (1,749)
Light-Duty Vehicle	≤3,856 (8,500)
Light-Duty Truck	≤3,856 (8,500)
Light Light-Duty Truck	≤2,722 (6,000)
Heavy Light-Duty Truck	>2,722 to 3,856 (6,000 to 8,500)
Medium-Duty Passenger Vehicle	3,856 to <4,536 (8,500 to 10,000)
Complete Heavy-Duty Vehicle (Otto Cycle Only)	3,856 to 6,350 (8,500 to 14,000)
Heavy-Duty Vehicle/Heavy-Duty Engine	>3,856 (8,500)
Light Heavy-Duty Engine	<8,847 (19,500)
Medium Heavy-Duty Engine	8,847 to 14,971 (19,500 to 33,000)
Heavy Heavy-Duty Engine	>14,971 (33,000)

Table 2. Canadian Fleet average NO_x requirements, g/mile

Model Year	LDV/LLDTs	HLDT/MDPV
2004	0.25	0.53
2005	0.19	0.43
2006	0.13	0.33
2007	0.07	0.20
2008	0.07	0.14
2009 & later	0.07	

vehicles that are sold concurrently in Canada and the U.S.A. For vehicle models certified to emissions bins having a NO_x standard higher than the fleet average, this is not allowed if the total number of vehicles of the particular model sold in Canada exceeds the number sold in the U.S.A. If a company chooses this option, they must include all eligible vehicles in that group, they cannot generate emissions credits or transfer credits to another company in that model year and they forfeit any emissions credits obtained in previous model years. In all cases, fleet average emissions must be reported at the end of the year.

Heavy-Duty Engines

Diesel Engines. Phase 1 standards for heavy-duty diesel truck and bus engines apply starting with the 2004 model year. As with the U.S. EPA, there are two options for NO_x+NMHC limits and tighter standards for urban busses (see U.S. table). Phase 2 standards apply starting with the 2007 model year.

In the U.S.A., the Phase 2 NMHC, CO and PM standards apply in 2007 and the NO_x standard is phased in from 2007-2010. In the case of a standard that is set out in the U.S. Code of Federal Regulations (CFR) to be phased in over a period of time, the standard comes into effect in Canada in the model year for which the CFR specifies that the standard applies to 100% of that class, and continues to apply until another standard comes into effect that applies to 100% of that class. This creates a difference in Canadian and U.S. standards during this phase in period. However, because every engine that is covered by an EPA certificate and that is sold concurrently in Canada and the U.S. must conform to the EPA certification and in-use standards, the differences in emissions profiles of

engines sold during this period are expected to be small.

There are no emissions averaging, banking and trading options for heavy-duty engines in Canada.

Otto Engines. The standards for heavy-duty Otto cycle engines are outlined in Table 3. Phase 2 standards are the same as those for heavy-duty diesel engines and apply in 2008. As with the heavy-duty diesel engine standards, the NO_x standards in the U.S.A. are phased in and apply to 100% of engines in 2010. Similar comments apply here as those noted above for heavy-duty diesel engines during this phase-in period.

	GVWR kg (lb)	NO _x	NMHC	NO _x + NMHC	CO	PM
Pre-2005	≤ 6,350 (14,000)	4.0	1.1	-	14.4	-
	> 6,350 (14,000)	4.0	1.9	-	37.1	-
Phase 1 (2005)	≤ 6,350 (14,000)	-	-	1.0	14.4	-
	> 6,350 (14,000)	-	-	1.0	37.1	-
Phase 2 (2008 - 2010)	≥ 3,856 (8,500)	0.2	0.14	-	14.4	0.01

	GVWR kg (lb)	NO _x	NMHC	HCHO	CO	PM
Phase 1 (2005)	3,856 - 4,536 (8,500 - 10,000)	0.9	0.28	-	7.3	-
	4,536 - 6,350 (10,000 - 14,000)	1	0.33	-	8.1	-
Phase 2 (2008 - 2009)	3,856 - 4,536 (8,500 - 10,000)	0.2	0.195	0.032	7.3	0.02
	4,536 - 6,350 (10,000 - 14,000)	0.4	0.23	0.04	8.1	0.02

Heavy-Duty Vehicles

Complete Heavy-Duty Vehicles. A complete heavy-duty vehicle is one with a gross vehicle weight rating of 6,350 kg (14,000 lb) or less and that is powered by an Otto-cycle engine and with the load carrying device or container attached after it leaves the control of the manufacturer. As with the U.S. EPA requirements, Phase 1 standards apply starting in the 2005 model year. Because the Phase 2 standards are phased in during 2008 in the U.S.A. and apply to 100% of U.S. vehicles only in 2009, similar comments to those made previously for heavy-duty diesel engines apply. The standards for these vehicles are outlined in Table 4:

Heavy-Duty Vehicles. On-road heavy-duty vehicles other than complete heavy-duty vehicles must meet the heavy-duty engine requirements for the particular engine installed in that vehicle. Alternatively, heavy-duty diesel vehicles of 6,350 kg (14,000 lb) GVWR or less can conform to the standards for complete heavy-duty vehicles.

There are no emissions averaging, banking and trading options for heavy-duty vehicles or complete heavy-duty vehicles in Canada.

Emissions Standards: Canada Off-Road Vehicles And Engines

Emissions regulations have been adopted for the following categories of off-road engines:

- Off-Road Compression-Ignition Engines, such as those used in construction and agricultural machinery.
- Off-Road Small Spark-Ignition Engines.
- Marine Engines.

The authority for regulating railway locomotive emissions lies with Transport Canada under the Railway Safety Act. Environment Canada monitored locomotive emissions through information provided under a MOU signed by Environment Canada, the Canadian Council of Ministers of the Environment and the Railway Association of Canada in 1995. The MOU set a cap on annual NO_x emissions from railway locomotives operating in Canada of 115,000 tonnes per annum. Since this agreement expired in 2005, locomotive emissions remain unregulated.

Off-Road Compression-Ignition Engines

Prior to the *Canadian Environmental Protection Act 1999* (CEPA 1999), there was no federal authority for regulating emissions from off-road engines such as those typically found in construction, mining, farming and forestry machines. Under the December 2000 Ozone Annex to the 1991 Canada-United States Air Quality Agreement, Canada committed to establishing emissions regulations under CEPA 1999 for new off-road engines that aligned with the U.S. federal EPA requirements. In the period before the regulations were promulgated, Environment Canada signed MOUs with 13 engine manufacturers in 2000. Under the terms of these MOUs, manufacturers agreed to supply off-road diesel engines designed to meet U.S. EPA Tier 1 standards.

The Off-Road Compression-Ignition Engine Emissions Regulations were promulgated on February 23, 2005. These regulations introduced emissions standards for model year 2006 and later diesel engines used in off-road applications such as those typically found in construction, mining, farming and forestry machines. These regulations encompassed the U.S. EPA Tier 2 and Tier 3 standards. In November 2011, the regulations were amended to align with the U.S. EPA Tier 4 standards.

The Off-Road Compression-Ignition Engine Emissions Regulations apply to “reciprocating, internal combustion engines, other than those that operate under characteristics significantly similar to the theoretical Otto combustion cycle and that use a spark plug or other sparking device”. This definition is not exactly the same as the definition of a diesel engine used in the On-Road Vehicle and Engine Emissions Regulations where a diesel engine is defined as one “that has operating characteristics significantly similar to those of the theoretical Diesel combustion cycle. The non-use of a throttle during normal operation is indicative of a diesel engine”. The

off-road regulations focus on the ignition mechanism while the on-road regulations focus on the load control mechanism in distinguishing the engine type.

The regulations specifically exempt engines:

- Designed exclusively for competition.
- Regulated by the On-Road Vehicle and Engine Emissions Regulations.
- Designed to be used exclusively in underground mines.
- With a per-cylinder displacement of less than 50 cm³.
- For military machines used in combat or combat support.
- Being exported and not sold or used in Canada.
- Designed to be used in a vessel and for which the fuel, cooling and exhaust systems are integral parts of the vessel.

While not specifically exempted by the regulation, Environment Canada does not have legislative authority to regulate emissions from railway locomotive engines.

The Canadian Off-Road Compression-Ignition Engine Emissions Regulations do not include an optional averaging, banking and trading program as do the U.S. EPA regulations.

Tier 2/3 Standards. The Canadian Off-Road Compression-Ignition Engine Emissions Regulations align the engine certification values with those of the U.S. EPA Tier 2 and Tier 3 values, Table 1. The implementations dates, however, were later. In the U.S., compliance with Tier 2 requirements was mandatory as early as model year 2001 and with Tier 3 starting with model year 2006. Compliance in Canada with U.S. EPA Tier 2 requirements was not mandatory until the 2006 model year.

Table 1. Canadian Tier 2/3 Off-Road Compression-Ignition Engine Emissions Standards, g/kWh

Power (P), kW	Tier	Year	NMHC + NO _x	CO	PM
P < 8	Tier 2	2006	7.5	8.0	0.80
8 ≤ P < 19	Tier 2	2006	7.5	6.6	0.80
19 ≤ P < 37	Tier 2	2006	7.5	5.5	0.60
37 ≤ P < 75	Tier 2	2006	7.5	5.0	0.40
	Tier 3	2008	4.7	5.0	0.40
75 ≤ P < 130	Tier 2	2006	6.6	5.0	0.30
	Tier 3	2007	4.0	5.0	0.30
130 ≤ P < 225	Tier 3	2006	4.0	3.5	0.20
225 ≤ P < 450	Tier 3	2006	4.0	3.5	0.20
450 ≤ P < 560	Tier 3	2006	4.0	3.5	0.20
P > 560	Tier 2	2006	6.4	3.5	0.20

Tier 4 Standards. On November 17, 2011, Environment Canada adopted amendments to the Off-Road Compression-Ignition Engine Emissions Regulations which align Canadian emissions standards with the U.S. EPA Tier 4 standards for non-road engines. The Tier 4 standards come into force on January 16, 2012 and apply to engines of the 2012 and later model years manufactured on and after January 16, 2012.

Class	Engine Type	Displacement (D), cm ³	Date	HC + NO _x ^b	NMHC + NO _x	CO
1-A	Non-handheld	D < 66	2005	50	-	610
1-B		66 ≤ D < 100	2005	40	37	610
1		100 ≤ D < 225	2005 ¹	16.1 ^a	-	519 ^a
			2005 ²	16.1	14.8	610
			2007	16.1	14.8	610
2	D ≥ 225	2005	12.1	11.3	610	
3	Handheld	D < 20	2005	50	-	805
4		20 ≤ D < 50	2005	50	-	805
5		D ≥ 50	2005	119	-	603
			2006	96	-	603
			2007	72	-	603

a - Standards apply only when the engine is new
b - Some engine classes include a combined NMHC+NO_x standard that applies only when the engine is fueled by natural gas
1 - For models already in production at coming into force of the Regulations
2 - For models initially produced after coming into force of the Regulations

Mining Engines. Emissions from engines used exclusively in underground mining equipment fall under provincial jurisdiction. While emissions from these engines are not directly regulated, provincial regulations exist for ventilation rates in mines where these engines are used. Canadian Standards Association (CSA) standards have been established that describe the technical requirements and procedures necessary for the design, performance, and testing of new or unused non-rail-bound, diesel-powered, self-propelled machines in underground mines (MMSL02-043). Testing carried out according to these CSA standards establish the minimum ventilation rate required for any engine to keep air quality at an acceptable level. Some provinces base their ventilation requirements on the results of testing according to the CSA standards.

Off-Road Small Spark-Ignition Engines

The Off-Road Small Spark-Ignition Engine Emissions Regulations were promulgated on November 19, 2003. The Regulations apply to off-road engines of model year 2005 and later that use sparkplugs and develop no more than 19 kW (25 hp) of power. The emissions standards are divided into seven classes based on engine displacement and usage in either a handheld or non-handheld application as shown in Table 2.

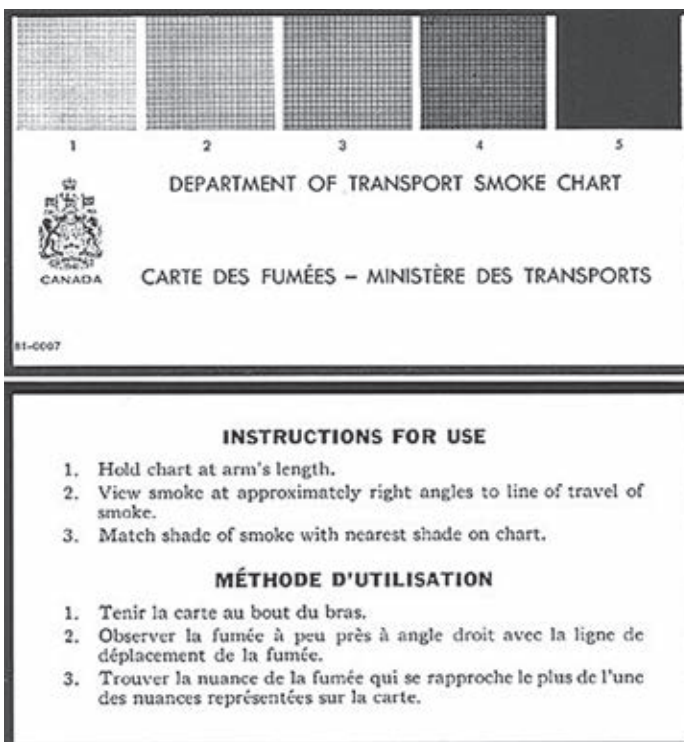
Engines must meet the emissions standards throughout their useful life (with the exception of pre-2005 Class 1 engines, as indicated in the table). At the time of engine certification, a manufacturer can select one of three specified useful life periods, which range from 50 to 1000 hours depending on the engine class. For example, for a class 1 engine, the useful life can be 125, 250 or 500 hours. The selection of useful life duration must be supported by technical information. Longer useful lives, which entail a higher manufacturing cost, are typically found in commercial equipment while home consumer products are often designed for shorter useful lives.

Alternative less stringent emissions standards, consistent with those available under the CFR, are available:

- For HC+NO_x levels for engines in machines used exclusively in wintertime, such as ice augers and snow-blowers; These engines are subject to the applicable CO standard.
- For replacement engines which are engines manufactured exclusively to replace an existing engine in a machine for which no current model year engine with physical or performance characteristics necessary for the operation of the machine exists.
- For class 3, 4 and 5 when less than 2000 engines of a particular model are sold in total in Canada to accommodate Canada-only niche products.

On February 4, 2011, Environment Canada adopted Marine Spark-Ignition Engine, Vessel and Off-Road Recreational Vehicle Emissions Regulations. These emissions regulations apply to outboard engines, personal watercraft, snowmobiles, off-highway motorcycles and all-terrain vehicles. Most of the regulatory provisions came into force from April 5, 2011. The standards align with corresponding U.S. EPA rules for marine spark-ignition engines and off-road recreational engines

Figure 1. Smoke Density Chart



and vehicles. An earlier MOU with the Canadian Marine Manufacturers Association covered only marine spark ignition engines and under its terms, engine manufacturers voluntarily committed to supply engines designed to meet United States federal emissions standards into Canada starting with the 2001 model year.

Environment Canada plans to propose regulations to address emissions from large spark-ignition engines used in industrial applications such as forklifts and ice re-surfacing machines in the future.

Marine Engines

Authority to regulate emissions from marine propulsion engines smaller than 37 kW falls to Environment Canada. The Off-Road Compression-Ignition Engine Emissions Regulations cover compression ignition marine engines less than 37 kW. Regulations are planned for marine spark-ignition engines.

Transport Canada has authority to regulate emissions from

marine propulsion engines larger than 37 kW. Current emissions standards from ships are under the authority of Transport Canada. The Air Pollution Regulations of the Canada Shipping Act regulates the density of black smoke from ships in Canadian waters and within 1 mile of land. Smoke density rating is determined by the Department of Transport Smoke Chart set out in the schedule of the regulations and reproduced below. For vessels with diesel engines a smoke density less than No. 1 is normally required with the exception that a smoke density of No. 2 for an aggregate of not more than 4 minutes in any 30-minute period is allowed (Figure 1).

Pollution Prevention Regulations under the Canada Shipping Act are under development to align with IMO MARPOL 73/78 Annex 6. This agreement sets limits for NO_x emissions from marine engines with power outputs more than 130 kW that have either been installed on a ship constructed on or after January 1, 2000 or have had major conversions on or after January 1, 2000.

Emissions Standards: Mexico On-Road Vehicles And Engines

Background

Mexican emissions requirements for new vehicles and engines are adopted by the *Secretaria de Medio Ambiente y Recursos Naturales (SEMARNAT)*. Emissions compliance is generally required with either the U.S. or European emissions standards.

First emissions standards for both light- and heavy-duty vehicles were established on June 6, 1988 and became effective in model year 1993 [NOM-044-ECOL-1993]. The light-duty standards were later strengthened to be equivalent to the U.S. Tier 1, effective 2001 [NOM-042-ECOL-1999]. A mix of U.S. Tier 1/2 and Euro 3/4 standards is required since 2004 [NOM-042-SEMARNAT-2003].

New emissions requirements for heavy-duty truck and bus engines were adopted on October 12, 2006, which require compliance with U.S. 2004 or Euro 4 equivalent standards effective July 2008 [NOM-044-SEMARNAT-2006].

Light-Duty Vehicle Classification

Light-duty vehicles are defined as vehicles of GVW ≤ 3857 kg. Passenger cars (PC) are defined as vehicles with up to 10 seats, including the driver. Light trucks are classified in four groups — corresponding to the U.S. Light-Duty Truck 1 to 4 — based on the GVW and the test weight (weight of the vehicle with full fuel tank) as follows:

- CL1: GVW ≤ 2722 kg, test weight ≤ 1701 kg.
- CL2: GVW ≤ 2722 kg, test weight 1701 - 2608 kg.
- CL3: GVW 2722 - 3857 kg, test weight ≤ 2608 kg.
- CL4: GVW 2722 - 3857 kg, test weight 2608 - 3857 kg.

Weight ratings based on the European grouping for passenger cars and light commercial vehicles using a vehicle's

reference mass (weight of vehicle with full tank of fuel + 100 kg) are also used:

- CL Class 1: reference mass ≤ 1305 kg.
- CL Class 2: reference mass > 1305 kg but ≤ 1760 kg.
- CL Class 3: reference mass > 1760 kg.

Model Year 1993-2003

Emissions standards for light-duty vehicles are summarized in Table 1. The standards were based on the U.S. regulations

Year	CO	NMHC*	NO _x		PM†
			Gasoline	Diesel	
Passenger Cars					
1993	2.11	0.25	0.62	0.62	0.07
2001	2.11	0.156	0.25	0.62	0.07
Light Trucks CL1					
1994	8.75	0.63	1.44	1.44	0.07
2001	2.11	0.156	0.25	0.62	0.07
Light Trucks CL2					
1994	8.75	0.63	1.44	1.44	0.07
2001	2.74	0.20	0.44	0.62	0.07
Light Trucks CL3					
1994	8.75	0.63	1.44	1.44	0.07
2001	2.74	0.20	0.44	0.62	0.07
Light Trucks CL4					
1994	8.75	0.63	1.44	1.44	0.10
2001	3.11	0.24	0.68	0.62	0.10

* total hydrocarbons (THC) prior to model-year 2001

† diesel vehicles only

and test methods (FTP-75). The 1993 requirements were based on the U.S. 1981 emissions standards. The 2001 requirements represent the U.S. Tier 1 standards *without OBD 2 provisions*.

The standards apply both to gasoline and diesel vehicles, with the exception of NO_x standards, as specified, and the PM standard that applies only to diesels. Natural gas and LPG vehicles have the same standards as gasoline vehicles.

Gasoline, natural gas, and LPG vehicles of all classes and all model years must also meet an evaporative (SHED) limit of 2 g/test.

Model Year 2004 and Later

The model year 2004 and later standards are based on U.S. Tier 1 and Tier 2 standards and Euro 3 and Euro 4 limits. New vehicles must meet the standards set out in either Table 2 (based on U.S. Tier 1/2 limits) or Table 3 (based on Euro 3/4 limits). Vehicles meeting these standards are also required to be equipped with OBD.

Table 2. Light-Duty Vehicle Emissions Limit Option Based on U.S. EPA Standards, g/km

Standard	Class	CO		NMHC		NO _x		PM	
		Gasoline	Diesel	Gasoline	Diesel	Gasoline	Diesel	Gasoline	Diesel
A	PC	2.11		0.156		0.25	0.62	n/a	0.050
	CL1								
	CL2	2.74		0.200		0.44	0.62		0.062
	CL3								
	CL4	3.11		0.240		0.68	0.95	0.075	
B	PC	2.11		0.099		0.249 0.062 0.075	n/a	0.050	
	CL1								
	CL2	2.74		0.121					
	CL3								
	CL4								
C	PC	2.11		0.047		0.068 0.062		n/a	0.050
	CL1								
	CL2								
	CL3								
	CL4		0.087	0.124 0.075					

Notes to Table 2 and Table 3:

- Emissions durability requirements:
 - 80,000 km / 50,000 miles for U.S. EPA option (Table 2), or
 - 100,000 km for European option (Table 3)
- Gasoline vehicle standards also apply to natural gas and LPG vehicles.
- Gasoline, natural gas, and LPG vehicles of all classes and all model years must also meet an evaporative (SHED) limit of 2 g/test.

An important factor in the phase-in of these vehicles is the introduction of gasoline with 30 ppm average and 80 ppm maximum sulfur, and diesel fuel with 15 ppm sulfur. The calendar year that these fuels become available nationally is referred to as "Year 1" (Aco 1). It is expected to be 2009, according to Mexican fuel quality regulations [NOM-086-SEMARNAT-SENER-SCFI-2005]. Vehicles meeting the "A" standard in Table 2 are those produced between 2004 to 2009. Vehicles meeting "B" standard in Table 2 and Table 3 are those produced from 2007 to "Year 3"— 2 calendar years after "Year 1". Vehicles meeting "C" standard

Table 3. Light-Duty Vehicle Emissions Limit Option Based on European Standards, g/km

Standard	Class	CO		NMHC		NO _x		PM	
		Gasoline	Diesel	Gasoline	Diesel	Gasoline	Diesel	Gasoline	Diesel
B	PC	1.25		0.125		0.100		n/a	0.050
	CL Class 1	0.64	0.56	0.72	0.65				
	CL Class 2	2.26	0.80	0.162	0.72	0.125	0.65		0.070
	CL Class 3	2.83	0.95	0.200	0.86	0.137	0.78	0.100	
C	PC	1.00		0.10		0.08		n/a	0.050
	CL Class 1	0.50	0.30	0.39	0.33				
	CL Class 2	1.81	0.63	0.13	0.39	0.10	0.33		0.040
	CL Class 3	2.27	0.74	0.16	0.46	0.11	0.39	0.060	

Table 4. Phase-In Schedule of Light-Duty Vehicles Meeting B Standards

Standard	2007	2008	2009	2010
A	75%	50%	30%	0%
B	25%	50%	70%	100%

Table 5. Phase-In Schedule of Light-Duty Vehicles Meeting C Standards

Standard	Year 1	Year 2	Year 3	Year 4
A+B	75%	50%	30%	0%
C	25%	50%	70%	100%

in in Table 2 and Table 3 are those produced starting in “Year 1”. The phase-in schedules for vehicles meeting B and C standards are laid out in Table 4 and Table 5, respectively.

While the standards in Table 2 and Table 3 are based on U.S. EPA limits and European limits, they are not necessarily structured the same way. For example, the NO_x and PM limits defined by the “A” standard in Table 2 are a combination of 50,000 mile and full useful life U.S. EPA Tier 1 limits. For the “B” and “C” standards, the PM limits do not change, (i.e., they stay at the Tier 1 limits) while the NO_x standards decrease to limits based on 50,000 mile U.S. EPA Tier 2 values. The NO_x limit for the “B” standard is U.S. Tier 2 Bin 10 and for the “C” standard is Bin 7 (for lighter vehicles) and Bin 9 (for heavier vehicles). With the exception of “B” standard for gasoline, LPG and natural gas, the standards in Table 3 are equivalent to Euro 3 and 4 limits. Note the different durability requirements for the standards in Table 2 (80,000 km) and Table 3 (100,000 km).

Heavy-Duty Trucks and Buses

Emissions standards for new heavy-duty diesel engines — applicable to vehicles of GVW > 3,857 kg — became first

Date	Requirements	
	US EPA	European
1993	US 1991	
1994	US 1994	
1998	US 1998	
2003.02	US 1998	Euro 3
2008.07†	US 2004	Euro 4

† Through 2011.06; later requirements are not specified.

effective in model year 1993. These standards were based on U.S. 1991 and later requirements, including the U.S. EPA test methods (FTP transient test).

Since February 2003, engines in Mexico can also meet European standards, as an alternative to the U.S. EPA requirements. The U.S. EPA or European reference standard requirements are summarized in Table 6.

No emissions standards were adopted for gasoline fueled trucks and buses.

Emissions Standards: European Union Heavy-Duty Truck And Bus Engines

Regulatory Framework

European emissions regulations for new heavy-duty diesel engines are commonly referred to as Euro 1 ... 6. Sometimes Arabic numerals are also used (Euro 1 ... 6). We will use Roman numerals when referencing standards for heavy-duty engines, and reserve Arabic numerals for light-duty vehicle standards.

The emissions standards apply to all motor vehicles with a “technically permissible maximum laden mass” over 3,500 kg, equipped with compression ignition engines or positive ignition natural gas (NG) or LPG engines.

The regulations were originally introduced by the *Directive 88/77/EEC*, followed by a number of amendments. In 2005, the regulations were re-cast and consolidated by the *Directive 05/55/EC*. Beginning with the Euro 6 stage, the legislation became simplified, as “directives” — which need to be transposed into all of the national legislations — were replaced by “regulations” which are directly applicable. The following are some of the most important rulemaking steps in the heavy-duty engine regulations:

- Euro 1 standards were introduced in 1992, followed by the introduction of Euro 2 regulations in 1996. These standards applied to both truck engines and urban buses, the urban bus standards, however, were voluntary.
- In 1999, the EU adopted *Directive 1999/96/EC*, which introduced Euro 3 standards (2000), as well as Euro 4/5 standards (2005/2008). This rule also set voluntary, stricter emissions limits for extra low emissions vehicles, known as “enhanced environmentally friendly vehicles” or EEVs.
- In 2001, the European Commission adopted *Directive 2001/27/EC* which prohibits the use of emissions “defeat devices” and “irrational” emissions control strategies,

Tier	Date	Test	CO	HC	NO _x	PM	Smoke
Euro 1	1992, < 85 kW	ECE R-49	4.5	1.1	8.0	0.612	
	1992, > 85 kW		4.5	1.1	8.0	0.36	
Euro 2	1996.10		4.0	1.1	7.0	0.25	
	1998.10		4.0	1.1	7.0	0.15	
Euro 3	1999.10, EEVs only	ESC & ELR	1.5	0.25	2.0	0.02	0.15
	2000.10	ESC & ELR	2.1	0.66	5.0	0.10 0.13 ^a	0.8
Euro 4	2005.10		1.5	0.46	3.5	0.02	0.5
Euro 5	2008.10		1.5	0.46	2.0	0.02	0.5
Euro 6	2013.01		1.5	0.13	0.4	0.01	

^a - for engines of less than 0.75 dm³ swept volume per cylinder and a rated power speed of more than 3000 min⁻¹

which would be reducing the efficiency of emissions control systems when vehicles operate under normal driving conditions to levels below those determined during the emissions testing procedure.

- *Directive 2005/55/EC* adopted by the EU Parliament in 2005 introduced durability and OBD requirements, as well as re-stated the emissions limits for Euro 4 and Euro 5 which were originally published in 1999/96/EC. In a “split-level” regulatory approach, the technical requirements pertaining to durability and OBD — including provisions for emis-

sions systems that use consumable reagents — have been described by the Commission in *Directive 2005/78/EC*.

- Euro 6 emissions standards were introduced by *Regulation 595/2009* published on July 18, 2009 (with a Corrigenda of July 31, 2009). The new emissions limits, comparable in stringency to the U.S. 2010 standards, become effective from 2013 (new type approvals) and 2014 (all registrations). In the “split-level” approach, a number of technical details will be specified in the implementing regulation (‘comitology’) which should be adopted by the end of 2010.

Emissions Standards

Table 2 contains a summary of the emissions standards and their implementation dates. Dates in the tables refer to new type approvals; the dates for all type approvals are in most cases one year later (EU type approvals are valid longer than one year).

Since the Euro 3 stage (2000), the earlier steady-state engine test ECE R-49 has been replaced by two cycles: the European Stationary Cycle (ESC) and the European Transient Cycle (ETC). Smoke opacity is measured on the European Load Response (ELR) test. The following testing requirements apply:

1. Compression ignition (diesel) engines:
 - Euro 3:
 1. Conventional diesel engines: ESC/ELR test.
 2. Diesel engines with “advanced aftertreatment” (NO_x aftertreatment or DPFs) and EEVs: ESC/ELR + ETC.
 - Euro 4 and later: ESC/ELR + ETC.
2. Positive ignition gas (natural gas, LPG) engines, Euro 3 and later: ETC cycle.

Emissions standards for diesel engines that are tested on the ETC test cycle, as well as for heavy-duty gas engines, are summarized in Table 2.

Euro 6 Regulation. Additional provisions of the Euro 6 regulation include:

- An ammonia (NH₃) concentration limit of 10 ppm applies to diesel (ESC + ETC) and gas (ETC) engines.
- A particle number limit, in addition to the mass limit, is to be introduced in the implementing regulation. The number limit would prevent the possibility that the Euro 6 PM mass limit is met using technologies (such as “open filters”) that would enable a high number of ultra fine particles to pass.
- The world-harmonized test cycles — WHSC and WHTC — will be used for Euro 6 testing. WHSC/WHTC based limit values will be introduced by the implementing regulation based on correlation factors with the current ESC/ETC tests.
- A maximum limit for the NO₂ component of NO_x emissions may be defined in the implementing regulation.

Emissions Durability. Effective October 2005 for new type approvals and October 2006 for all type approvals, manufacturers should demonstrate that engines comply with the emissions limit values for useful life periods which depend on the vehicle category, as shown in Table 3.

Effective October 2005 for new type approvals and October 2006 for all type approvals, type approvals also require confirmation of the correct operation of the emissions control devices during the normal life of the vehicle under normal conditions of use (“conformity of in-service vehicles properly maintained and used”).

Tier	Date	Test	CO	NMHC	CH ₄ ^a	NO _x	PM ^b
Euro 3	1999.10, EEVs only	ETC	3.0	0.40	0.65	2.0	0.02
	2000.10	ETC	5.45	0.78	1.6	5.0	0.16 0.21 ^c
Euro 4	2005.10	ETC	4.0	0.55	1.1	3.5	0.03
Euro 5	2008.10		4.0	0.55	1.1	2.0	0.03
Euro 6	2013.01		4.0	0.16 ^d	0.5	0.4	0.01

^a - for gas engines only (Euro 3-5: NG only; Euro 6: NG + LPG)
^b - not applicable for gas fueled engines at the Euro 3-4 stages
^c - for engines with swept volume per cylinder < 0.75 dm³ and rated power speed > 3000 min⁻¹
^d - THC for diesel engines

Vehicle Category†	Period*	
	Euro 4-5	Euro 6
N1 and M2	100 000 km / 5 years	160 000 km / 5 years
N2	200 000 km / 6 years	300 000 km / 6 years
N3 ≤ 16 ton M3 Class 1, Class 2, Class A, and Class B ≤ 7.5 ton		
N3 > 16 ton M3 Class 3, and Class B > 7.5 ton	500 000 km / 7 years	700 000 km / 7 years

† Mass designations (in metric tons) are “maximum technically permissible mass”
 * km or year period, whichever is the sooner

Early Introduction of Clean Engines. EU Member States are allowed to use tax incentives in order to speed up the marketing of vehicles meeting new standards ahead of the regulatory deadlines. Such incentives have to comply with the following conditions:

- They apply to all new vehicles offered for sale on the market of a Member State which comply in advance with the mandatory limit values set out by the Directive.
- They cease when the new limit values come into effect.
- For each type of vehicle they do not exceed the additional cost of the technical solutions introduced to ensure compliance with the limit values.

Euro 6 type approvals, if requested, must be granted from August 7, 2009, and incentives can be given from the same date. Euro 6 incentives can also be given for scrapping existing vehicles or retrofitting them with emissions controls in order to meet Euro 6 limits.

Early introduction of cleaner engines can be also stimulated by such financial instruments as preferential road toll rates. In Germany, road toll discounts were introduced in 2005 which stimulated early launch of Euro 5 trucks.

Emissions Standards: European Union Non-Road Diesel Engines

Background

The European emissions standards for new nonroad diesel engines have been structured as gradually more stringent tiers known as Stage 1-4 standards. Additionally, emissions standards have been adopted for small, gasoline fueled nonroad engines. The main regulatory steps were:

- Stage 1/2. The first European legislation to regulate emissions from nonroad (off-road) mobile equipment was promulgated on December 16, 1997 [*Directive 97/68/EC*]. The regulations for nonroad diesels were introduced in two stages: Stage 1 implemented in 1999 and Stage 2 implemented from 2001 to 2004, depending on the engine power output. The equipment covered by the standard included industrial drilling rigs, compressors, construction wheel loaders, bulldozers, nonroad trucks, highway excavators, forklift trucks, road maintenance equipment, snow plows, ground support equipment in airports, aerial lifts and mobile cranes. Agricultural and forestry tractors had the same emissions standards but different implementation dates [*Directive 2000/25/EC*]. Engines used in ships, railway locomotives, aircraft, and generating sets were not covered by the Stage 1/2 standards.
- On December 9, 2002, the European Parliament adopted Directive 2002/88/EC, amending the nonroad *Directive 97/68/EC* by adding emissions standards for small, gasoline fueled utility engines below 19 kW. The Directive also extended the applicability of Stage 2 standards on constant speed engines. The utility engine emissions standards are to a large degree aligned with the U.S. emissions standards for small utility engines.
- Stage 3/4. Stage 3/4 emissions standards for nonroad engines were adopted by the European Parliament on April 21, 2004 [*Directive 2004/26/EC*], and for agricultural and forestry tractors on February 21, 2005 [*Directive 2005/13/EC*].

Two additional Directives were adopted in 2010: *Directive 2010/26/EU* provides further technical details on the testing and approvals of Stage 3b and Stage 4 engines, and *Directive 2010/22/EU* amends the earlier legislation applicable to agricultural and forestry tractors.

Stage 3 standards — which are further divided into Stages 3a and 3b — are phased-in from 2006 to 2013, Stage 4 enter into force in 2014. The Stage 3/4 standards, in addition to the engine categories regulated at Stage 1/2, also cover railroad locomotive engines and marine engines used for inland waterway vessels. Stage 3/4 legislation applies only to new vehicles and equipment; replacement engines to be used in machinery already in use (except for railcar, locomotive and inland waterway vessel propulsion engines) should comply with the limit values that the engine to be replaced had to meet when originally placed on the market.

EU nonroad emissions standards usually specify two sets of implementation dates:

- *Type approval* dates, after which all newly type approved models must meet the standard, and
- *Market placement* (or first registration) dates, after which all new engines placed on the market must meet the standard.

The dates listed in the following tables are the market placement dates. In most cases, new type approval dates are one year before the respective market placement dates.

Regulatory authorities in the EU, U.S.A., and Japan have been under pressure from engine and equipment manufacturers to harmonize worldwide emissions standards, in order to streamline engine development and emissions type approval/certification for different markets. Stage 1/2 limits were in part harmonized with U.S. regulations. Stage 3/4 limits are harmonized with the U.S. Tier 3/4 standards.

Stage 1/2 Standards

Stage 1 and Stage 2 emissions shall not exceed the amount shown in Table 1. The Stage 1 emissions are engine-out limits and shall be achieved before any exhaust aftertreatment device.

A sell-off period of up to two years is allowed for engines produced prior to the respective market placement date. Since the sell-off period — between zero and two years — is

Cat.	Net Power	Date*	CO	HC	NO _x	PM
	kW					
Stage 1						
A	130 ≤ P ≤ 560	1999.01	5.0	1.3	9.2	0.54
B	75 ≤ P < 130	1999.01	5.0	1.3	9.2	0.70
C	37 ≤ P < 75	1999.04	6.5	1.3	9.2	0.85
Stage 2						
E	130 ≤ P ≤ 560	2002.01	3.5	1.0	6.0	0.2
F	75 ≤ P < 130	2003.01	5.0	1.0	6.0	0.3
G	37 ≤ P < 75	2004.01	5.0	1.3	7.0	0.4
D	18 ≤ P < 37	2001.01	5.5	1.5	8.0	0.8

* Stage 2 also applies to constant speed engines effective 2007.01

Cat.	Net Power	Date†	CO	NO _x +HC	PM
	kW				
H	130 ≤ P ≤ 560	2006.01	3.5	4.0	0.2
I	75 ≤ P < 130	2007.01	5.0	4.0	0.3
J	37 ≤ P < 75	2008.01	5.0	4.7	0.4
K	19 ≤ P < 37	2007.01	5.5	7.5	0.6

† dates for constant speed engines are: 2011.01 for categories H, I and K; 2012.01 for category J

determined by each Member State, the exact timeframe of the regulations may be different in different countries.

Emissions are measured on the ISO 8178 C1 8-mode cycle and expressed in g/kWh. Stage 1/2 engines are tested using fuel of 0.1-0.2% (wt.) sulfur content.

Stage 3/4 Standards

Stage 3 standards — which are further divided into two sub-stages: Stage 3a and Stage 3b — and Stage 4 standards for nonroad diesel engines are listed in Table 2, Table 3, and Table 4, respectively. These limit values apply to all nonroad diesel engines of indicated power range for use in applications other than propulsion of locomotives, railcars and inland waterway vessels.

The implementation dates in the following tables (Table 2 through Table 7) refer to the market placement dates. For all engine categories, a sell-off period of two years is allowed for engines produced prior to the respective *market placement* date. The dates for *new type approvals* are, with some exceptions, one year ahead of the respective market placement date.

Stage 3/4 standards also include a limit for ammonia emissions, which must not exceed a mean of 25 ppm over the test cycle.

Stage 3b standards introduce PM limit of 0.025 g/kWh, representing about 90% emissions reduction relative to Stage 2. To meet this limit value, it is anticipated that engines will have to be equipped with particulate filters. Stage 4 also introduces a very stringent NO_x limit of 0.4 g/kWh, which is expected to require NO_x aftertreatment.

To represent emissions during real conditions, a new transient test procedure — the Non-Road Transient Cycle (NRTC) — was developed in cooperation with the U.S. EPA. The NRTC is run twice — with a cold and a hot start. The final emissions results are weighted averages of 10% for the cold start and 90% for the hot start run. The new test will be used in parallel with the prior steady-state schedule, ISO 8178 C1, referred to as the Nonroad Steady Cycle (NRSC).

- The NRSC (steady-state) shall be used for stages 1, 2 and 3a, as well as for constant speed engines at all stages. The NRTC (transient) can be used for Stage 3a testing by the choice of the manufacturer.
- Both NRSC and NRTC cycles shall be used for Stage 3b and 4 testing (gaseous and particulate pollutants).

Inland Water Vessels

Unlike the Stage 1/2 legislation, the Stage 3a standards also cover engines used in inland waterway vessels, Table 5. Engines are divided into categories based on the displacement (swept volume) per cylinder and net power output. The engine categories and the standards are harmonized with the U.S. standards for marine engines. There are no Stage 3b or Stage 4 standards for waterway vessels.

Table 3. Stage 3b Standards for Nonroad Engines

Cat.	Net Power	Date	CO	HC	NO _x	PM
	kW					
L	130 ≤ P ≤ 560	2011.01	3.5	0.19	2.0	0.025
M	75 ≤ P < 130	2012.01	5.0	0.19	3.3	0.025
N	56 ≤ P < 75	2012.01	5.0	0.19	3.3	0.025
P	37 ≤ P < 56	2013.01	5.0	4.7†		0.025

† NO_x+HC

Table 4. Stage 4 Standards for Nonroad Engines

Cat.	Net Power	Date	CO	HC	NO _x	PM
	kW					
Q	130 ≤ P ≤ 560	2014.01	3.5	0.19	0.4	0.025
R	56 ≤ P < 130	2014.10	5.0	0.19	0.4	0.025

Table 5. Stage 3a Standards for Inland Waterway Vessels

Cat.	Displacement (D)	Date	CO	NO _x +HC	PM
	dm ³ per cylinder				
V1:1	D ≤ 0.9, P > 37 kW	2007.01	5.0	7.5	0.40
V1:2	0.9 < D ≤ 1.2		5.0	7.2	0.30
V1:3	1.2 < D ≤ 2.5		5.0	7.2	0.20
V1:4	2.5 < D ≤ 5	2009.01	5.0	7.2	0.20
V2:1	5 < D ≤ 15		5.0	7.8	0.27
V2:2	15 < D ≤ 20, P ≤ 3300 kW		5.0	8.7	0.50
V2:3	15 < D ≤ 20, P > 3300 kW		5.0	9.8	0.50
V2:4	20 < D ≤ 25		5.0	9.8	0.50
V2:5	25 < D ≤ 30	5.0	11.0	0.50	

Table 6. Stage 3a Standards for Rail Traction Engines

Cat.	Net Power	Date	CO	HC	HC+NO _x	NO _x	PM
	kW						
RC A	130 < P	2006.01	3.5	-	4.0	-	0.2
RL A	130 ≤ P ≤ 560	2007.01	3.5	-	4.0	-	0.2
RH A	P > 560	2009.01	3.5	0.5*	-	6.0*	0.2

* HC = 0.4 g/kWh and NO_x = 7.4 g/kWh for engines of P > 2000 kW and D > 5 liters/cylinder

Table 7. Stage 3b Standards for Rail Traction Engines

Cat.	Net Power	Date	CO	HC	HC+NO _x	NO _x	PM
	kW						
RC B	130 < P	2012.01	3.5	0.19	-	2.0	0.025
R B	130 < P	2012.01	3.5	-	4.0	-	0.025

Rail Traction Engines

Stage 3a and 3b standards have been adopted for engines above 130 kW used for the propulsion of railroad locomotives (categories R, RL, RH) and railcars (RC), Table 6 and Table 7.

Stage 5 Standards

Stage 5 emissions limits for engines in nonroad mobile machinery (category NRE) are shown in Table 8. These standards are applicable to diesel (CI) engines from 0 to 56 kW and to all types of engines above 56 kW. Engines above 560 kW used in generator sets (category NRG) must meet standards shown in Table 9.

Stage 5 regulations introduce a new limit for particle number emissions. The PN limit is designed to ensure that a highly efficient particle control technology — such as wall-flow particulate filters — be used on all affected engine categories. The Stage 5 regulation would also tighten the mass-based PM limit for several engine categories, from 0.025 g/kWh to 0.015 g/kWh.

HC Limits for Gas Engines. For engine categories where an A factor is defined, the HC limit for fully and partially gaseous fueled engines indicated in the table is replaced by the one calculated from the formula:

$$HC = 0.19 + (1.5 \times A \times GER)$$

where GER is the average gas energy ratio over the appropriate cycle. Where both a steady-state and transient test cycle applies, the GER shall be determined from the hot-start transient test cycle. If the calculated limit for HC exceeds the value of $0.19 + A$, the limit for HC should be set to $0.19 + A$.

In 2020, due to the COVID-19 pandemic, The European Parliament agreed to delay some Stage V transition deadlines by one year.

Table 8. Stage 5 Emissions Standards for Nonroad Engines

Ca.	Ign.	Net Power	Date	CO	HC	NO _x	PM	PN
		kW		g/kWh				
NRE-v/c-1	CI	P < 8	2019	8.00	7.50 ^{a,c}		0.40 ^b	-
NRE-v/c-2	CI	8 ≤ P < 19	2019	6.60	7.50 ^{a,c}		0.4	-
NRE-v/c-3	CI	19 ≤ P < 37	2019	5.00	4.70 ^{a,c}		0.015	1×10 ¹²
NRE-v/c-4	CI	37 ≤ P < 56	2019	5.00	4.70 ^{a,c}		0.015	1×10 ¹²
NRE-v/c-5	All	56 ≤ P < 130	2020	5.00	0.19 ^e	0.4	0.015	1×10 ¹²
NRE-v/c-6	All	130 ≤ P ≤ 560	2019	3.50	0.19 ^e	0.4	0.015	1×10 ¹²
NRE-v/c-7	All	P > 560	2019	3.50	0.19 ^d	3.5	0.045	-

^a HC+NO_x
^b 0.60 for hand-startable, air-cooled direct injection engines
^c A = 1.10 for gas engines
^d A = 6.00 for gas engines

Table 9. Stage 5 Emissions Standards for Generator Set Engines Above 560 kW

Cat.	Ign.	Net Power	Date	CO	HC	NO _x	PM	PN
		kW		g/kWh				
NRG-v/c-1	All	P > 560	2019	3.50	0.19 ^a	0.67	0.035	-

^a A = 6.00 for gas engines

Emissions Standards: Germany Stationary Engines – TA Luft

Background

Emissions from stationary engines in Germany are controlled by the TA Luft regulation introduced in 1986 and later by the 44th BImSchV introduced in 2019.

The *Technische Anleitung zur Reinhaltung der Luft*, in short referred to as *TA Luft*, is a regulation covering air quality requirements—including emissions, ambient exposures and their control methods—applicable to a number of pollutants from a range of stationary sources. The TA Luft regulation, based on the “Federal Air Pollution Control Act” (“*Bundes-Immissionsschutzgesetz*”), was introduced and enforced by the German Environment Ministry BMU (*Bundesministerium für Umwelt, Naturschutz und Reaktorsicherheit*).

Among other sources, the TA Luft regulation covers emis-

sions of pollutants from stationary internal combustion engines. The TA Luft requirements have been widely applied to stationary gas and diesel engines not only in Germany, but also in several other European markets.

The most recent revision of the TA Luft regulation, known as *TA Luft 2002*, was adopted on July 24, 2002. Compared to the previous requirements, TA Luft 2002 introduced more stringent emission limits for particulate matter, sulfur oxides, and nitrogen oxides from internal combustion engines.

On June 20, 2019, updated emissions standards previously covered by TA Luft 2002 entered into force with the publication of 44. Verordnung zur Durchführung des Bundes-Immissionsschutzgesetzes (Verordnung über mittelgroße Feuerungs-, Gasturbinen- und Verbrennungsmotoranlagen)—

44th BImSchV. While this incorporated EU Directive 2015/2193 (Medium Combustion Plant Directive, MCPD) into German law, 44th BImSchV included more stringent emission limits as well as limits on pollutants such as CO, NH3 and formaldehyde not included in the EU MCPD. Due to delays in finalization of the legislation, some of the 44th BImSchV requirements apply retroactively. The 44th BImSchV requirements apply to new plants while TA Luft 2002 requirements continue to apply to existing sources until the end of 2024.

Engine Emission Standards

TA Luft 2002 and 44th BImSchV emission limits are given in the following tables [4701][4700]. Different limits exist for compression ignition (CI) and for spark ignited (SI) engines. Gas fueled CI engines (dual fuel with diesel pilot ignition) often enjoy more relaxed limits, especially if fueled by biogas (such as sewage or landfill gas). It should be noted that the concentration values in the tables are at 5% O₂ while those for the EU's MCPD are at 15% O₂.

Under the 44th BImSchV, existing installations are those that: (1) were put into service before December 20, 2018 or (2) were approved under the Federal Emission Control Act (Bundes-Immissionsschutzgesetz) and put into service by December 20, 2018. Installations to which the above definition does not apply are regarded as new installations. The 44th

BImSchV limits apply to new installations according to the above dates and to existing installations starting January 2025 unless otherwise noted.

The following apply to engines subject to the 44th BImSchV and used exclusively for emergency operation or operated no more than 300 h/year (peak shaving operation) [4700]:

- For new liquid fueled engines, a DPF is mandatory with particulate emissions limited to 5 mg/m³ unless particulate emissions are less than 50 mg/m³.
- For existing liquid fueled engines, a DPF is not required but particulate emissions must be less than 80 mg/m³.
- CO emissions are not controlled but state of the art measures must be used to limit emissions.
- Only for engines used exclusively only for emergency operation (not engines used < 300 h/y), the formaldehyde limit is 60 mg/m³.
- NO_x emissions are not controlled for engines using liquid fuels, biogas, natural gas and LPG but state of the art measures must be used to limit emissions.
- NO_x emissions from biogas engines operated < 300 h/y (not those used exclusively for emergency operation), are limited to 0.50 g/m³.
- SO_x and total carbon emissions are not limited.

Consistent with the EU's MCPD, the 44th BImSchV has an

Table 1 TA Luft 2002 and 44th BImSchV emission limits for new and existing gaseous fueled engines
TAL = TA Luft 2002; BIm = 44th BImSchV; Values expressed as concentration at 5% O₂

Gaseous Fuel	Engine Type		Power		CO ^e		NO _x ^e		SO _x ^{a,e}		HCHO		TD ^a		TC ^e		NH ₃ ^d		
			MW _{th}		g/Nm ³		g/Nm ³		mg/Nm ³		mg/Nm ³		mg/Nm ³		mg/Nm ³		mg/Nm ³		
	TAL	BIm	TAL	BIm	TAL	BIm	TAL	BIm	TAL	BIm	TAL	BIm ^f	TAL	BIm	TAL	BIm	TAL	BIm	
Natural gas	Lean burn				0.3	0.25	0.5	New: 0.25 0.1 from 2029	9	9	60	New: 30 ^b Existing: 30 ^{b,c}					New & existing: 1.3 from 2025	30	
	Other	-	-				0.25	0.1 from 2029										New & existing, λ=1: 0.3 from 2025	
Mine gas	Lean burn				0.65	0.5	0.5	0.5	31	31	60			9				New & existing: 1.3 from 2025	30
	Other						0.25												
Biogas	Pilot injection	<3		2		1	New: 0.50 ^g 0.1 from 2023 Existing: 0.1 from 2029	310	89	40	20 from 2020 Existing: 30 ^{b,c}						New: 1.3 from 2023 Existing: 0.3 from 2029	30	
		≥3		0.65	0.5	0.5													
	Spark ignition	<3		1	0.5	0.5								60					
		≥3		0.65	0.5	0.5								60					
Sewage gas	Pilot injection	<3		2		1	0.5	310	89	60	New: 60 ^b 40 from 2025 Existing: 40				New & existing: 1.3 from 2025	30			
		≥3		0.65	0.5	0.5													
	Spark ignition	<3		1	0.5	0.5								60					
		≥3		0.65	0.5	0.25								60					
Landfill gas	Lean burn			0.65	0.65	0.5		310	New: 31 Existing: 31; 310 for P<1 MW _{th}	60			9						
	Other	-	-			0.25				60									

^a - these limit values are specified in the 44th BImSchV with 3% reference oxygen and are converted to 5% in this table
^b - applies to spark-ignition or lean-burn engines; a limit value of 5 mg/m³ applies to other engines
^c - if formaldehyde emissions of up to 40 mg/m³ were measured during the last emission measurement before 05.12.2016, the limit values must be complied with from 05.02.2019
^d - for engines using selective catalytic or selective non-catalytic reduction
^e - limits do not apply to emergency engines or engines used for peak shaving for less than 300 h/y
^f - for emergency only engines, a limit of 60 mg/m³ applies
^g - limit applies to biogas engines operating < 300 h/y

emission monitoring requirement. In most cases, this requires measurements once a year or once every 3 years depending on the fuel used and the particular emission component. However, NO_x and NH₃ emissions must be continuously monitored. Monitoring of NH₃ is not required if an ammonia slip catalyst (ASC) is used.

All of the above engine emission limits are expressed as dry gas concentrations at STP conditions, that have been corrected to a 5% oxygen content using the following formula:

$$EB = EM \cdot \frac{(21 - OB)}{(21 - OM)}$$

where:

EB - mass concentration of pollutant corrected for the reference O₂ concentration,

EM - measured mass concentration of pollutant,

OB - reference O₂ concentration, vol. %,

OM - measured O₂ concentration, vol. %.

The TA Luft 2002 limits for diesel engines are rather strict. The NO_x limit of 0.5 g/Nm³ typically requires the use of SCR catalysts on large diesel engines.

Sulfur Regulations

According to TA Luft 2002, a liquid fired stationary engine is to burn a light fuel oil according to DIN 51603 Part 1 (March 1998) containing max. 0.2% (wt.) sulfur and with a lower heating value > 42.6 MJ/kg, or to reach an equivalent SO₂ limit by installing a flue gas desulfurization unit. The equivalent SO₂ limit resulting from the above fuel requirement is about 110 mg/Nm³ @ 15% O₂ = approx. 300 mg/Nm³ @ 5% O₂. The

TA Luft 2002 sulfur limits no longer apply to either new or existing installations.

Only the following liquid petroleum fuels may be used in stationary diesel engines: heating oils according to DIN 51603

Part 1 (petroleum fuels) or Part 6 (petroleum fuels/renewable fuel blends), March 2017 edition, with a maximum sulfur content of 0.1% mass or diesel fuels according to EN 590 with a maximum sulfur content of 10 mg/kg. Requirements for gaseous fuels are also covered by the regulations [4701][4702].

Liquid Fuel	Power		CO ^b		NO _x ^b		HCHO		TD		NH ₃ ^d	
	MW _{th}		g/Nm ³		g/Nm ³		mg/Nm ³		mg/Nm ³		mg/Nm ³	
	TAL	Blm	TAL	Blm	TAL	Blm	TAL	Blm	TAL	Blm	TAL	Blm
Diesel, light fuel oil, ethanol, methanol, etc.	<3	-	0.3	0.3	1	0.1	60	20/60 ^c	20/80 ^a	20/50 ^a	-	30
	≥3	-			0.5							

^a - higher value applies to engines used for emergency operation only or peak shaving operation for less than 300 h/y
^b - limits do not apply to emergency engines or engines used for peak shaving for less than 300 h/y
^c - higher value applies to engines used for emergency operation only
^d - for engines using selective catalytic or selective non-catalytic reduction

Emissions Standards: Russia All Vehicles Categories

Light-Duty Vehicles

Russia adopts European emissions standards, which apply to both manufactured and imported vehicles. Implementation dates are listed in Table 1.

Heavy-Duty Engines

Heavy-duty highway engines are required to meet European emissions standards. The implementation schedule is outlined in Table 2.

Nonroad Engines

Russia adopts European emissions standards for mobile non-road engines. Current requirements are shown in Table 3.

Fuel Quality

According to the "Technical rules on the Requirements for

Date	Requirement
1999.01	Euro 1 (ECE R83.02)
2006.04	Euro 2 (ECE R83.03)
2008.01	Euro 3 (ECE R83.05 Stage 3)
2010.01	Euro 4 (ECE R83.05 Stage 4)
2014.01	Euro 5

Date	Requirement
1999.01	Euro 1 / Ecological Class 1 (ECE R49.02)
2006.01	Euro 2 / Ecological Class 2 (ECE R49.02 Stage 2)
2008.01	Euro 3 / Ecological Class 3 (ECE R49.04-A)
2010.01	Euro 4 / Ecological Class 4 (ECE R49.04-B1)
2014.01	Euro 5 / Ecological Class 5 (ECE R49.04-B2 C)

Standard	EU Equivalent
GOST R41 96-99	Stage 1 (Dir 77/537/EC and Dir 97/68/EC, ECE R24 test)

Automobile and Aviation Fuel, Diesel and Ship Fuel, Fuel for Reactive Engines and Heating Oil" (with amendments delaying the requirements), low sulfur diesel fuels are phased-in based on the following schedule:

- Euro 2 fuel is required from December 31, 2012.
- Euro 3 fuel (equivalent to EN 590:1999 with max 350 ppm sulfur) is required from December 31, 2014.
- Euro 4 fuel (equivalent to EN 590:2004 with max 50 ppm sulfur) is required from December 31, 2015.
- The state may order lower standard fuel for defense purposes. Fuels from the state reserve can be sold for five more years.

Emissions Standards: Turkey Non-Road Diesel Engines

Emissions standards for non-road engines are adopted by the Turkish Ministry of Industry and Trade. The standards are fully harmonized with the EU regulations, but implementation dates are different, as outlined in the following table. All the implementation dates are market placement dates.

Stage	Power (P), kW	Date
Mobile Nonroad Engines		
Stage 1 (Phase 1)	$37 \leq P \leq 560$	2003.04
Stage 2 (Phase 2)	$18 \leq P \leq 560$	2007
Stage 3a (Phase 3a)	$19 \leq P \leq 560$	2010
Stage 3b (Phase 3b)	$130 \leq P \leq 560$	2011
	$56 \leq P < 130$	2012
	$37 \leq P < 56$	2013
Stage 4 (Phase 4)	$130 \leq P \leq 560$	2014
	$56 \leq P < 130$	2014.10
Inland Waterway Vessels		
Stage 3a (Phase 3a)	$37 \leq P$	2010
Rail Engines		
Stage 3a (Phase 3a)	$130 \leq P$	2010
Stage 3b (Phase 3b)	$130 \leq P$	2012

Emissions Standards: Japan New Engines And Vehicles

Regulatory Authorities

Japanese emissions standards for engines and vehicles and fuel efficiency targets are jointly developed by a number of government agencies, including:

- Ministry of the Environment (MOE).
- Ministry of Land, Infrastructure and Transport (MLIT).
- Ministry of Economy, Trade and Industry (METI).

In developing engine emissions standards and policies, the Ministry of the Environment relies on recommendations of its advisory body known as the Central Environment Council (CEC).

Engine and vehicle emissions standards are developed under the authority of the "Air Pollution Control Law", while fuel efficiency targets are adopted under the "Law Concerning the Rational Use of Energy" (Energy Conservation Law).

On-Road Engines and Vehicles

Japan introduced first new engine emissions standards for on-road vehicles in the late 1980's. The Japanese standards, however, remained relaxed through the 1990's. In 2003 the MOE finalized very stringent 2005 emissions standards for both light and heavy vehicles. At the time they came to power, the 2005 heavy-duty emissions standards ($\text{NO}_x = 2 \text{ g/kWh}$, $\text{PM} = 0.027 \text{ g/kWh}$) were the most stringent diesel emissions regulation in the world. Effective 2009, these limits are further tightened ($\text{NO}_x = 0.7 \text{ g/kWh}$, $\text{PM} = 0.01 \text{ g/kWh}$) to a level in-between the U.S. 2010 and Euro 5 requirements.

Most categories of onroad vehicles, including passenger cars and heavy-duty trucks and buses, are also subject to mandatory fuel efficiency targets. The Japanese fuel efficiency requirements for heavy trucks and buses were the world's first fuel economy regulation for heavy vehicles.

Off-Road Engines

First emissions regulations for new off-road engines and vehicles, known as MOT/MOC standards, were adopted by the former Ministry of Transport (MOT) and Ministry of Construction (MOC).

After the reorganization of Japanese government in 2001, off-road engine emissions fell under the jurisdiction of MOE and MLIT, the same ministries that are responsible for regulating emissions from highway engines. First MOE/MLIT standards for off-road engines were promulgated in 2005.

Marine Engines

In 2003, the MLIT proposed emissions regulations for new and existing ocean-going ships. The regulations, aligned with the 1997 MARPOL 73/78 Annex 6 limits (by International Maritime Organization), require cutting NO_x emissions by about 10% from previous non-regulated levels.

Emissions Standards: Japan In-Use Vehicle Regulations

Automotive NO_x and PM Law

In 1992, to cope with NO_x pollution from existing vehicle fleets the MOE adopted the Motor Vehicle NO_x Law, which aimed at the elimination of the oldest, most polluting vehicles from in-use fleets in certain geographical areas. In 2001, the regulation has been amended to also include PM emissions requirements, and renamed as Automotive NO_x and PM Law.

Tokyo Retrofit Program

The Tokyo government and several neighboring prefectures adopted diesel emissions regulations, which require retrofitting of older in-use diesel vehicles with PM control devices (catalytic converters or particulate filters), or else replacing them with newer, cleaner models. The Tokyo retrofit requirements became effective in October 2003.

Emissions Standards: Japan On-Road Vehicles And Engines

Emissions standards for new diesel fueled commercial vehicles are summarized in Table 1 for light vehicles (chassis dynamometer test) and in Table 2 for heavy vehicles (engine dynamometer test).

Light-duty trucks and buses are tested on the 10-15 mode cycle, which will be fully replaced by the JC08 mode test by 2011. The test procedure for heavy-duty engines is the JE05 mode cycle (hot start version). Before 2005, heavy-duty engines were tested over the 13-mode cycle and the 6-mode cycle. Vehicles and engines are tested using 50 ppm S fuel for the 2005 standards.

Table 1. Diesel Emissions Standards for Light Commercial Vehicles GVW ≤ 3500 kg (≤ 2500 kg before 2005)

Vehicle Weight*	Date	Test	Unit	CO	HC	NO _x	PM
				mean (max)	mean (max)	mean (max)	mean (max)
≤ 1700 kg	1988	10-15 mode	g/km	2.1 (2.7)	0.40 (0.62)	0.90 (1.26)	
	1993			2.1 (2.7)	0.40 (0.62)	0.60 (0.84)	0.20 (0.34)
	1997			2.1 (2.7)	0.40 (0.62)	0.40 (0.55)	0.08 (0.14)
	2002			0.63	0.12	0.28	0.052
	2005 ^b	JC08 ^c	0.63	0.024 ^d	0.14	0.013	
	2009		0.63	0.024 ^d	0.08	0.005	
> 1700 kg	1988	6 mode	ppm	790 (980)	510 (670)	DI: 380 (500) IDI: 260 (350)	
	1993	10-15 mode	g/km	2.1 (2.7)	0.40 (0.62)	1.30 (1.82)	0.25 (0.43)
	1997 ^a			2.1 (2.7)	0.40 (0.62)	0.70 (0.97)	0.09 (0.18)
	2003			0.63	0.12	0.49	0.06
	2005 ^b	JC08 ^c	0.63	0.024 ^d	0.25	0.015	
	2009 ^e		0.63	0.024 ^d	0.15	0.007	

* - gross vehicle weight (GVW)

^a - 1997: manual transmission vehicles; 1998: automatic transmission vehicles

^b - full implementation by the end of 2005

^c - full phase-in by 2011

^d - non-methane hydrocarbons

^e - 2009.10 for new domestic models; 2010.09 for existing models & imports

Table 2. Diesel Emissions Standards for Heavy Commercial Vehicles GVW > 3500 kg (> 2500 kg before 2005)

Date	Test	Unit	CO	HC	NO _x	PM
			mean (max)	mean (max)	mean (max)	mean (max)
1988/89	6 mode	ppm	790 (980)	510 (670)	DI: 400 (520) IDI: 260 (350)	
1994	13 mode	g/kWh	7.40 (9.20)	2.90 (3.80)	DI: 6.00 (7.80) IDI: 5.00 (6.80)	0.70 (0.96)
1997 ^a			7.40 (9.20)	2.90 (3.80)	4.50 (5.80)	0.25 (0.49)
2003 ^b			2.22	0.87	3.38	0.18
2005 ^c			JE05	2.22	0.17 ^d	2.0
2009	2.22	0.17 ^d		0.7	0.01	

^a - 1997: GVW ≤ 3500 kg; 1998: 3500 < GVW ≤ 12000 kg; 1999: GVW > 12000 kg

^b - 2003: GVW ≤ 12000 kg; 2004: GVW > 12000 kg

^c - full implementation by the end of 2005

^d - non-methane hydrocarbons

Emissions Standards: Japan Off-Road Engines

Regulatory Background

After the reorganization of Japanese government in 2001, off-road engine emissions standards became the responsibility of MOE and MLIT. The former MOT/MOC emissions regulations were replaced by three groups of emissions standards, applicable to the following categories of equipment:

1. *Special Motor Vehicles* — self-propelled nonroad vehicles and machinery that are registered for operation on public roads (fitted with license plates).
2. *Nonroad Motor Vehicles* — self-propelled and non-registered nonroad vehicles and machinery.
3. *Portable And Transportable Equipment: Recognition System* — recognition of low emissions engines for designation of low emissions construction machinery.

Special/Nonroad Motor Vehicles

These standards apply to nonroad vehicles rated between 19-560 kW with (*Special Motor Vehicles*) or without (*Nonroad Motor Vehicles*) licence plates. The emissions limits for the two vehicle categories are the same, but they are introduced by separate regulatory acts. On June 28, 2005, the MOE promulgated a new set of standards for Special Vehicles, superseding

Table 1. Emissions Standards for Diesel Special/Nonroad Vehicles, g/kWh

Power (P) kW	CO	HC	NO _x	PM	Smoke %	Date	
						New Models	All Models†
19 ≤ P < 37	5.0	1.0	6.0	0.4	40	2007.10	2008.09
37 ≤ P < 56	5.0	0.7	4.0	0.3	35	2008.10	2009.09
56 ≤ P < 75	5.0	0.7	4.0	0.25	30	2008.10	2010.09
75 ≤ P < 130	5.0	0.4	3.6	0.2	25	2007.10	2008.09
130 ≤ P < 560	3.5	0.4	3.6	0.17	25	2006.10	2008.09

† Applies to continuously produced nonroad vehicles (but not special vehicles) and imported special/nonroad vehicles.

Table 2. Emissions Standards for Spark Ignited Special/Nonroad Vehicles, g/kWh

Power (P) kW	7-mode			Idle		Date	
	CO	HC	NO _x	CO	HC	New Models	All Models†
19 ≤ P < 560	20.0	0.60	0.60	1	500	2007.10	2008.09

† Applies to continuously produced nonroad vehicles (but not special vehicles) and imported special/nonroad vehicles.

former MOT standards. On March 28, 2006, the same standards were promulgated for Nonroad Vehicles, superseding former MOC standards.

The standards are summarized in Table 1 for compression ignition engines, and in Table 2 for spark ignited engines. Emissions are measured according to JIS B 8001-1 (Japanese version of ISO 8178) 8-mode test for diesel, 7-mode test for SI. Smoke is measured according to JCMAS T-004.

These standards, although similar in stringency to the U.S. Tier 3 (2006-2008) and the EU Stage 3a (2005-2007), are not harmonized with U.S. and EU regulations. The standards do not require the use of exhaust aftertreatment devices, such as diesel particulate filters. The MOE's Central Environmental Council indicated it will consider adopting "aftertreatment-forcing" standards with implementation dates around 2010.

Portable/Transportable Equipment (Recognition System)

Under the recognition system regulations that became effective on March 17, 2006, manufacturers may apply for their engines to be recognized as a *low emissions engine* for use in designated *low emissions construction machinery*. The recognition system applies to portable and transportable (i.e., non-self-propelled) equipment, which is not emissions regulated under the Special/Nonroad Motor Vehicle regulations.

The emissions standards are listed in Table 3. Emissions are measured over the JIS B 8001-1 (ISO 8178) 8-mode test. For generator application, the rated speed is for 60 Hz and the intermediate speed is for 50 Hz.

Table 3. Emissions Limits — Recognition System, g/kWh

Power (P) kW	CO	HC	NO _x	PM	Smoke %
8 ≤ P < 19	5.0	7.5*		0.4	40
19 ≤ P < 37	5.0	1.0	6.0	0.4	40
37 ≤ P < 56	5.0	0.7	4.0	0.3	35
56 ≤ P < 75	5.0	0.7	4.0	0.25	30
75 ≤ P < 130	5.0	0.4	3.6	0.2	25
130 ≤ P < 560	3.5	0.4	3.6	0.17	25

* NO_x + HC

Emissions Standards: Japan Fuel Economy

Heavy-Duty Vehicles: 2015 Targets

The fuel economy standards for heavy vehicles — effective from 2015 — apply to diesel fueled, type-approved commercial vehicles with GVW > 3.5 t, including trucks and buses designed to carry 11 or more passengers. The standards are also applicable to non-type-approved diesel vehicles that are equipped

with CO or other emissions control devices. Fuel economy from heavy vehicles fueled by gasoline, LPG or other alternative fuels is not regulated.

When the targets are fully met, the fleet average fuel economy is estimated at:

- For trucks: 7.09 km/L (369.6 g CO₂/km), a 12.2% increase over 2002 performance of 6.32 km/L (414.6 g CO₂/km).
- For buses: 6.30 km/L (416.0 g CO₂/km), a 12.1% increase over 2002 performance of 5.62 km/L (466.3 g CO₂/km).

Table 1. 2015 Fuel Efficiency Targets for Heavy-Duty Transit Buses

Category	GVW, t	FE Target, km/L
1	6 < GVW ≤ 8	6.97
2	8 < GVW ≤ 10	6.30
3	10 < GVW ≤ 12	5.77
4	12 < GVW ≤ 14	5.14
5	14 < GVW	4.23

Table 2. 2015 Fuel Efficiency Targets for Heavy-Duty General (Non-Transit) Buses

Category	GVW, t	FE Target, km/L
1	3.5 < GVW ≤ 6	9.04
2	6 < GVW ≤ 8	6.52
3	8 < GVW ≤ 10	6.37
4	10 < GVW ≤ 12	5.70
5	12 < GVW ≤ 14	5.21
6	14 < GVW ≤ 16	4.06
7	16 < GVW	3.57

The standards for heavy vehicles are summarized in the following tables.

Testing. A computer simulation procedure has been developed that allows to calculate fuel efficiency (in km/L) of heavy-duty trucks and buses based on engine dynamometer testing. The engine testing is performed over the urban JE05 test and over an interurban transient test (speed: 80 km/h, load factor: 50%). A number of vehicle factors, such as vehicle mass, payload, tire size, gear ratios and efficiency, and others are accounted for in the calculation.

Table 3. 2015 Fuel Efficiency Targets for Heavy-Duty Trucks (Excluding Tractors)

Category	GVW, t	Max Load (L), t	FE Target, km/L
1	3.5 < GVW ≤ 7.5	L ≤ 1.5	10.83
2		1.5 < L ≤ 2	10.35
3		2 < L ≤ 3	9.51
4		3 < L	8.12
5	7.5 < GVW ≤ 8		7.24
6	8 < GVW ≤ 10		6.52
7	10 < GVW ≤ 12		6.00
8	12 < GVW ≤ 14		5.69
9	14 < GVW ≤ 16		4.97
10	16 < GVW ≤ 20		4.15
11	20 < GVW		4.04

Table 4. 2015 Fuel Efficiency Targets for Heavy-Duty Tractors

Category	GVW, t	FE Target, km/L
1	GVW ≤ 20	3.09
2	GVW > 20	2.01

Emissions Standards: China Heavy-Duty On-Road Engines

Implementation Schedule

With a few exceptions, emission standards for new on-road heavy-duty vehicles (HGV) and engines are based on the European standards. Implementation dates for the emission standards are listed in Table 1. China 6a and China 6b standards include the same emission limits, but China 6b includes some more stringent in-use (PEMS) testing and monitoring requirements.

China 3-7 Emission Standards Emission Limits

The legislation for China 3-5 stages — which were based on Euro 3-5, respectively — was adopted in 2005 [2881]. The emission limits are shown in Table 2.

At the China 1/2 stage (not shown in the table), the test was ECE R-49 or the Chinese 9-mode.

Supplemental China 4-5 Requirements

Supplemental requirements were adopted to prevent excess NO_x emissions during low-speed, urban driving conditions from some HDVs type approved to China 4 and China 5 standards. These requirements included:

- World Harmonized Transient Cycle (WHTC) limits — applicable in Beijing and nationally, and
- PEMS testing requirements — first applicable in Beijing, then nationally.

The Beijing Municipal Environmental Protection Bureau (EPB) released two local standards in February 2013 and the Ministry of Environmental Protection adopted a national standard in January 2014. These standards are supplemental to China 4 and 5 standards and apply to China 4 and 5 vehicles with GVW > 3,500 kg, registered in Beijing and nationally, respectively.

Table 1. Emission standards implementation dates

Stage		Beijing	Shanghai	Guangzhou Type Approval	Nationwide		Initially Scheduled
					All Vehicles		
China 1					2000.09	2001.09	
China 2					2003.09	2004.01	
China 3	PI	2010.07	2010.08	2009.07	2009.07	2010.07	2007.07
	CI	2006.01	2007.01	2007.07	2007.01	2008.01	2007.01
China 4	PI	2011.01			2012.07	2013.07	2010.01
	CI	2011.01	2009.11	2010.08	2010.01	2015.01	2010.01
China 5		2013.02 ^{a,c} 2015.06 ^b	2014.01 ^a	2016.01 ^a		2016.04 ^{d,e} 2017.01 ^e 2017.07 ^b	2012.01
China 6a	Gas					2019.07	
	All					2021.07 ^f	
China 6b	Gas					2021.07	
	All					2023.07	

^a Public buses and municipal service vehicles

^b All vehicles

^c Starting 2016.01, DPFs are also required on new public HDDVs (buses and municipal service vehicles)

^d Beijing, Shanghai, Tianjin, Hebei, Liaoning, Jiangsu, Zhejiang, Fujian, Shandong and Guangzhou

^e Public transportation buses, sanitary and postal vehicles

^f 2020.07 for urban HDVs

Table 2. China 3-5 emission standards for heavy-duty engines

Stage	Test Cycle	CO	HC	NMHC	NOx	PM	NH ₃	Smoke
		g/kWh						ppm
China 3	ESC + ELR	2.1	0.66	-	5.0	0.10 ^a		0.8
	ETC	5.45	-	0.78	5.0	0.16 ^a		-
China 4	ESC + ELR	1.5	0.46	-	3.5	0.02		0.5
	ETC	4.0	-	0.55	3.5	0.03		-
China 5	ESC + ELR	1.5	0.46	-	2.0	0.02	10 ^b	0.5
	ETC	4.0	-	0.55	2.0	0.03	10 ^b	-

^a 0.13/0.21 (ESC/ETC) for engines < 0.75 L per cylinder and rated speed > 3000 rpm

^b Cycle average; 25 ppm maximum

Table 3. Beijing WHTC emission limits for diesel and gas China IV and V engines, g/kWh

Stage	Date	CO	NMHC	CH ₄ ^a	NOx	PM ^b
China 4	2013.03	4.0	0.55	1.1	3.7	0.03
China 5	2013.07 ^c	4.0	0.55	1.1	2.8	0.03

^a Only gas engines

^b Not applicable to gas engines

^c Buses and sanitary vehicles; other vehicles upon availability of suitable fuel

Table 4. National WHTC emission limits for diesel China IV and V engines, g/kWh

Stage	Date	CO	NMHC	NOx	PM
China 4	2015.01	4.0	0.55	3.7	0.03
China 5	in line with China 5	4.0	0.55	2.8	0.03

WHTC Limits. One of the Beijing standards [2895] implemented March 1, 2013 and the national standard [2897] [3400] implemented January 1, 2015, required China 4 and 5 engines to be tested over the WHTC in addition to the ETC (in Europe, testing over the WHTC was not required until the Euro 6 stage). The Beijing standards applied to diesel and gas fueled engines while the national standards applied to only diesel fueled engines. Both cold-start and hot-start tests were required, with results weighted 14% and 86%, respectively. Table 3 and Table 4 provide the WHTC cycle limits for the China 4 and 5 stages. Most of the limit values are equal to the Euro 4/5 ETC values except those for NOx emissions.

PEMS Testing. The second Beijing standard [2896], implemented July 1, 2013, established in-use, complete vehicle Portable Emission Measurement System (PEMS) testing requirements for manufacturers to prove that real-world emissions do not overly exceed the type approval limit values. From October 1, 2017, PEMS testing requirements became effective nationally, applicable to new type approvals of China V heavy-duty diesel- and gas-powered models.

China 6 Emission Standards

The first proposal for Euro 6-based emission standards was published in 2015 by the City of Beijing. These Beijing 6 emission standards were never finalized and have been replaced with the national China 6 program. The final China 6 emission standards were published in 2018, with a phase-in schedule from 2019.07 through 2023.07 (Table 1). The emission limits are shown in Table 5.

Stage	Test Cycle	CO	HC	NMHC	CH ₄	NO _x	PM	PN	NH ₃
		mg/kWh						kWh ⁻¹	ppm
China 6 CI	WHSC	1500	130	-	-	400	10	8.0×10 ¹¹	10
	WHTC	4000	160	-	-	460	10	6.0×10 ¹¹	10
	WNTE	2000	220	-	-	600	16	-	-
China 6 PI	WHTC	4000	-	160	500	460	10	6.0×10 ¹¹	10
	WNTE	2000	220	-	-	600	16	-	-

Table 6. Emission durability requirements

Category	Useful Life		Aftertreatment Testing	
	China 1-5	China 6	GB 20890-2007	HJ 438-2008
M1 (GVW > 3.5 t) M2	100,000 km/5 yrs	200,000 km/5 yrs	50,000 km	100,000 km
M3 (GVW ≤ 7.5 t) N2 and N3 (GVW ≤ 16 t)	200,000 km/6 yrs	300,000 km/6 yrs	60,000 km	125,000 km
M3 (GVW > 7.5 t) N3 (GVW > 16 t)	500,000 km/7 yrs	700,000 km/7 yrs	80,000 km	167,000 km

The China 6 regulation includes a multi-component compliance program involving agency- and manufacturer-run emission tests during pre-production, production, and in-use stages. It also includes full vehicle PEMS testing requirements based on the European PEMS regulations.

The China 6 standards include two phases, China 6a and China 6b. China 6a is largely equivalent to the Euro 6 standard. China 6b introduces more stringent testing requirements (including a PN limit of 1.241012 kWh⁻¹ for full-vehicle PEMS tests) and a remote emission monitoring system.

Emission Durability

Emission durability requirements, including the engine useful life and the minimum aftertreatment testing periods, are shown in Table 6. The aftertreatment periods according to HJ 438-2008 are mandatory for type approval and production conformity, while GB 20890-2007 provides a guideline to conduct aftertreatment durability testing during product development.

The GB 20890-2007 standard recommends that aftertreatment testing be conducted on-vehicle, over the China Heavy-Duty Durability Cycle — Vehicle (C-HDD-V). Alternatively, an engine-based durability test can be conducted over the China Heavy-Duty Durability Cycle — Engine (C-HDD-E).

Emission Warranty. China 6 regulations introduced the first mandatory emission warranty program for HDVs. The China 6 minimum emission warranty periods are 80,000 km/5 years for vehicle categories M1, M2 and N1; and 160,000 km/5 years for categories M3, N2, and N3.

OBD Requirements

China 6 regulations include OBD requirements that are

based on the Euro 6 OBD program. An OBD system must be installed on all China 6 engines and vehicles to identify, record and communicate types of malfunctions. The OBD threshold limits are listed in Table 7. If emissions exceed an OBD threshold over a certain amount of time, a permanent code must be stored in the computer. An operator inducement system is also required that, when activated, reduces the vehicle torque and/or limits the maximum speed.

Remote OBD. China 6b standards require HDVs to be equipped with an on-board remote emissions monitoring system. Real-time engine data from the ECU, NO_x sensor, DPF and other emission-related data are required to be reported remotely to the monitoring center of the regulatory agency.

Engine type	NO _x	PM	CO
Compression ignition	1200	25	-
Gas-fueled positive ignition	1200	-	7500

Emissions Standards: China Non-Road Engines

Regulatory Background

The implementation of China's emission standards for diesel and small spark ignition (SI) mobile nonroad engines is summarized in Table 1. Some of the important regulatory steps include:

Diesel Stage 2/3 standards: The first emission standards

for mobile nonroad diesel engines (GB 20891-2007) were adopted in 2007 [2880]. The requirements were based on the European Stage 1/2 nonroad emission standards. However, the Chinese regulation also covered small diesel engines, which were not subject to the European standards. Emission limits for the smallest engines were consistent with US Tier 1/2 nonroad standards.

A Stage 4 implementation date of 2020.01 was proposed and later changed to 2020.12.

Smoke emissions: In September 2018, a test procedure and limits for measuring smoke emissions from non-road equipment and vehicles, GB 36886-2018, was published. The procedure became effective in December 2018.

Year	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21+
Diesel	1	1/2		2			2/3			3					4
Small SI; HH					1					2					
Small SI; nHH					1					2					

Max Power (P), kW	CO	HC	NOx	HC+NOx	PM
Stage 1†					
130 ≤ P ≤ 560	5.0	1.3	9.2	-	0.54
75 ≤ P < 130	5.0	1.3	9.2	-	0.7
37 ≤ P < 75	6.5	1.3	9.2	-	0.85
18 ≤ P < 37	8.4	2.1	10.8	-	1.0
8 ≤ P < 18	8.4	-	-	12.9	-
0 < P < 8	12.3	-	-	18.4	-
Stage 2					
130 ≤ P ≤ 560	3.5	1.0	6.0	-	0.2
75 ≤ P < 130	5.0	1.0	6.0	-	0.3
37 ≤ P < 75	5.0	1.3	7.0	-	0.4
18 ≤ P < 37	5.5	1.5	8.0	-	0.8
8 ≤ P < 18	6.6	-	-	9.5	0.8
0 < P < 8	8.0	-	-	10.5	1.0

† Stage 1 limits shall be achieved before any exhaust aftertreatment device.

Stage	Power	CO	HC	NOx	HC+NOx	PM
	kW	g/kWh				
Stage 3	P>560	3.5			6.4	0.20
	130≤P≤560	3.5			4.0	0.20
	75≤P<130	5.0			4.0	0.30
	37≤P<75	5.0			4.7	0.40
	P<37	5.5			7.5	0.60
Proposed Stage 4	P>560	3.5	0.40	3.5, 0.67*		0.10
	130≤P≤560	3.5	0.19	2.0		0.025
	75≤P<130	5.0	0.19	3.3		0.025
	56≤P<75	5.0	0.19	3.3		0.025
	37≤P<56	5.0			4.7	0.025
	P<37	5.5			7.5	0.60

* Applicable to mobile generator sets with Pmax > 900 kW diesel engines

Small SI Stage 1/2 standards:

In December 2010, emissions standards for mobile nonroad spark ignition engines < 19 kW were published (GB26133-2010), with limits based on EU and US standards. Stage 1 requirements became effective 2010.03. Stage 2 implementation was different for non-handheld/handheld engines with requirements for new engine types starting 2013.01/2015.01 respectively and all new engines 2014.01/2016.01 respectively.

Diesel Engines Stage 1/2 Emission Standards

The standards, Table 2, were based on European regulations. The compliance dates were:

- Stage 1 standards: 2007.10
- Stage 2 standards: 2009.10

Emissions were measured over a steady-state test cycle equivalent to the ISO 8178 C1, 8-mode test. Other ISO 8178 test cycles could be used for selected applications.

Stage 3/4 Emission Standards

GB20891-2014 included the Stage 3 limits as well as Stage 4 limits, Table 3. The Stage 3 limits are based on EU Stage 3a standards and the proposed Stage 4 limits on EU Stage 3b standards but with the addition of engines with net power >560 kW and < 37 kW. Limits for engines above 560 kW and under 37 kW are based on US Tier 2 requirements. Stage 3 engines and constant speed Stage 4 engines are measured over the ISO 8178. Variable speed Stage 4 engines were to be tested over the NRTC. Durability requirements are shown in Table 4 .

Stage 4 Emission Standards—2018/19 Revisions

The Stage 4 requirements proposed in GB 20891-2014, Table 3, were further clarified and supplemented with additional requirements through a proposal issued 2018.02. This proposal supplemented the Stage 4 requirements in Table 3 with a DPF-forcing standard — a maximum PN limit of 541012 #/kWh. Engine manufacturers were also encouraged to instead meet limits based on EU Stage 5 limits, Table 5.

Initially, an implementation date of 2020.01 was proposed; all nonroad engines produced on or after this date would be required to meet the updated Stage 4 requirements. A revision to the proposal published 2019.02 changed the implementation date to 2020.12, pointed to a supplemental document “Technical Requirements for Non-road Diesel Mobile Machinery Pollutant Emission Control” (HJ 1014) for additional compliance guidance and stated that proposed China Stage 5 limits will also be included in the final regulation.

Additional details for Stage 4 include:

- Constant speed diesel engines would be tested over the NRSC and variable speed engines over the NRTC;
- Wider applicable ambient boundary conditions;
- PN limit to apply to 37-560 kW engines (engines to be equipped with a wall-flow DPF);
- There should be no visible smoke during DPF regeneration;
- Average ammonia emissions are not to exceed 25 ppm;
- If the engine is equipped with a vanadium containing SCR catalyst, data demonstrating that vanadium emissions will not occur during the useful life is required and SCR inlet temperatures above 550°C are not allowed;
- PEMS to be used as the primary in-use compliance tool;
- An OBD requirement for NOx and PM controls, covering EGR, DOC, DPF, SCR;
- Global positioning system will be required for all NRMMS equipped with engines of 37-560 kW.

In-Use Smoke Emissions

In the September 2018, Limits and measurement methods for exhaust smoke from non-road mobile machinery equipped with diesel engine, GB 36886-2018, was published. This standard specifies the exhaust smoke limit and measurement

Table 4. Stage 3/4 Durability Requirements

Power, kW	Rated speed, rpm	Effective life, h	Minimum durability test duration, h
$P \geq 37$	All	8000	2000
$19 \leq P < 37$	Variable speed	5000	1250
	Constant speed < 3000		
	Constant speed \geq 3000	3000	750
$P < 19$	All		

Table 5. Voluntary Emission Limits Proposed in 2018

Power	CO	HC	NOx	HC+NOx	PM	PN
kW	g/kWh					#/kWh
$P > 560$	3.5	0.19	3.5, 0.67*		0.045	
$130 \leq P \leq 560$	3.5	0.19	0.40		0.015	1×10^{12}
$56 \leq P < 130$	5.0	0.19	0.40		0.015	1×10^{12}
$37 \leq P < 56$	5.0			4.7	0.015	1×10^{12}
$19 \leq P < 37$	5.0			4.7	0.015	1×10^{12}
$P < 19$	5.5			7.5	0.40	

* Applicable to mobile generator sets with $P_{max} > 900$ kW diesel engines

Table 6. Exhaust Smoke Limits

Category	Rated net power, P_{max}	Light absorption coefficient ^a	Ringelmann Blackness
	kW	1/m	
Class 1	$P_{max} < 19$	3.00	1
	$19 \leq P_{max} < 37$	2.00	
	$37 \leq P_{max} \leq 560$	1.61	
Class 2	$P_{max} < 19$	2.00	1
	$19 \leq P_{max} < 37$	1.00	1 (no visible smoke)
	$P_{max} \geq 37$	0.80	
Class 3	$P_{max} < 37$	0.80	1 (no visible smoke)
	$P_{max} \geq 37$	0.50	

^a for engines operating above 1700 m, the limit can be increased by 0.25 1/m
Class 1 limits apply to machinery with Stage 1 and 2 diesel engines (GB 20891-2007) and Class 2 limits to machinery with Stage 3 and subsequent diesel engines (GB 20891-2014). Class 3 limits can be used to limit emissions in low emission zones defined by the government.

method for on-site measurements of non-road diesel mobile machinery and vehicles as well as new and imported equipment. Smoke measurements can be carried out with an opacity meter according to GB 3847 or using the Ringelmann method as described in an appendix to GB 36886-2018. The corresponding limits are summarized in Table 6.

On-site smoke measurements are carried out during the normal usage cycle of the equipment. If this is not possible, the free acceleration method (GB 3847) can be used. Opacity

meter measurements are carried out with a sampling frequency no less than 1 Hz and the maximum reading is taken as the test result. Ringelmann readings can be taken by video or other similar method with the maximum Ringelmann rating taken as the test result.

Small SI Engines: Stage 1/2 Emission Standards

Stage 1 and 2 emissions requirements for small nonroad spark ignition engines are found in GB26133-2010. This standard applies to spark ignition engines with a net power of no more than 19 kW for use in nonroad mobile machinery such as: lawn mowers, chain saws, generators, water pumps and brush cutters. Engines with a net power greater than 19 kW but a working volume of no more than 1 L may be certified as well. It does not apply to engines for the following purposes: for driving boats; for underground mining or underground mining equipment; for emergency rescue equipment; for recreational vehicles such as sleds, motocross and all-terrain vehicles; engines built for export.

The application dates are as follows:

- Stage 1: New types/all new non-handheld and hand-held engines 2011.03/2012.03, respectively.
- Stage 2:
 - New types/all new non-handheld engines 2013.01/2014.01
 - New types/all new hand-held engines 2015.01/2016.01, respectively.

Testing is in accordance with ISO 8178 (GB/T 8190.4). Emission requirements are based on EU Directive 97/68/EC and its amendments found in 2002/88/EC as well as US EPA Phase 1 and 2 regulations (40 CFR Part 90).

Engines are classified according to displacement volume as shown in Table 7.

Stage 1 limits are shown in Table 8 and Stage 2 limits in Table 9. The durability requirements are shown in Table 10. Two-stroke engines for snowblowers, whether or not they are hand-held, only need to meet the SH1, SH2 or SH3 of the corresponding working volume. For natural gas-fueled engines, NMHC may be used instead of HC.

	Engine classification	Displacement Volume, cm ³
Handheld	SH1	V<20
	SH2	20≤V<50
	SH3	V≥50
Non-handheld	FSH1	V<66
	FSH2	66≤V<100
	FSH3	100≤V<225
	FSH4	V≥225

Engine classification	CO	HC	NO _x	HC+NO _x
SH1	805	295	5.36	
SH2	805	241	5.36	
SH3	603	161	5.36	
FSH1	519			50
FSH2	519			40
FSH3	519			16.1
FSH4	519			13.4

Engine classification	CO	NO _x	HC+NO _x
SH1	805	10	50
SH2	805	10	50
SH3	603	10	72
FSH1	610	10	50
FSH2	610	10	40
FSH3	610	10	16.1
FSH4	610	10	13.4

Engine classification	Durability class		
	1	2	3
SH1	50	125	300
SH2	50	125	300
SH3	50	125	300
FSH1	50	125	300
FSH2	125	250	500
FSH3	125	250	500
FSH4	250	500	1000

Locomotives

Emission standards for locomotives and other rail traction engines are published by the State Railway Administration. TB/T 2783-2017 specifies the limits for emissions from diesel engines for railway traction. The standard applies to diesel engines for railway traction, new traction equipment for railways or diesel engines reinstalled with existing traction equipment. It does not apply to special-purpose locomotive diesel engines (such as for refinery or mining locomotives) and diesel engines with output power less than 100 kW. Emission standards have been based on UIC and EU NRMM standards. Table 11 lists the emission standards that apply. EPA Tier 2 locomotives are also claimed to be acceptable and development of locomotives capable of meeting EPA Tier 3 and 4 and EU NRMM Stage 3B is being encouraged [4395].

Emissions Standards: India

On-Road Vehicles And Engines

Table 1. Indian Emissions Standards (4-Wheel Vehicles)

Standard	Reference	Date	Region
India 2000	Euro 1	2000	Nationwide
Bharat Stage 2	Euro 2	2001	NCR*, Mumbai, Kolkata, Chennai
		2003.04	NCR*, 11 Cities†
		2005.04	Nationwide
Bharat Stage 3	Euro 3	2005.04	NCR*, 11 Cities†
		2010.04	Nationwide
Bharat Stage 4	Euro 4	2010.04	NCR*, 11 Cities†

* National Capital Region (Delhi)
† Mumbai, Kolkata, Chennai, Bangalore, Hyderabad, Secunderabad, Ahmedabad, Pune, Surat, Kanpur and Agra

Table 2. Emissions Standards for Light-Duty Vehicles, g/km

Year	Reference	CO	HC	HC+NO _x	NO _x	PM
Diesel						
1992	-	17.3-32.6	2.7-3.7	-	-	-
1996	-	5.0-9.0	-	2.0-4.0	-	-
2000	Euro 1	2.72-6.90	-	0.97-1.70	-	0.14-0.25
2005†	Euro 2	1.0-1.5	-	0.7-1.2	-	0.08-0.17
2010†	Euro 3	0.64	-	0.56	0.50	0.05
		0.80	-	0.72	0.65	0.07
		0.95	-	0.86	0.78	0.10
2010‡	Euro 4	0.50	-	0.30	0.25	0.025
		0.63	-	0.39	0.33	0.04
		0.74	-	0.46	0.39	0.06
Gasoline						
1991	-	14.3-27.1	2.0-2.9	-	-	-
1996	-	8.68-12.4	-	3.00-4.36	-	-
1998*	-	4.34-6.20	-	1.50-2.18	-	-
2000	Euro 1	2.72-6.90	-	0.97-1.70	-	-
2005†	Euro 2	2.2-5.0	-	0.5-0.7	-	-
2010†	Euro 3	2.3	0.20	-	0.15	-
		4.17	0.25	-	0.18	-
		5.22	0.29	-	0.21	-
2010‡	Euro 4	1.0	0.1	-	0.08	-
		1.81	0.13	-	0.10	-
		2.27	0.16	-	0.11	-

* for catalytic converter fitted vehicles
† earlier introduction in selected regions, see Table 1
‡ only in selected regions, see Table 1

Table 3. Alternative Emissions Standards for Light-Duty Diesel Engines, g/kWh

Year	Reference	CO	HC	NO _x	PM
1992	-	14.0	3.5	18.0	-
1996	-	11.20	2.40	14.4	-
2000	Euro 1	4.5	1.1	8.0	0.36*
2005†	Euro 2	4.0	1.1	7.0	0.15

* 0.612 for engines below 85 kW
† earlier introduction in selected regions, see Table 1

Background

The first Indian emissions regulations were idle emissions limits which became effective in 1989. These idle emissions regulations were soon replaced by mass emissions limits for both gasoline (1991) and diesel (1992) vehicles, which were gradually tightened during the 1990's. Since the year 2000, India started adopting European emissions and fuel regulations for four-wheeled light-duty and for heavy-duty vehicles. Indian own emissions regulations still apply to two- and three-wheeled vehicles.

On October 6, 2003, the National Auto Fuel Policy has been announced, which envisages a phased program for introducing Euro 2 — 4 emissions and fuel regulations by 2010. The implementation schedule of EU emissions standards in India is summarized in Table 1.

The above standards apply to all new 4-wheel vehicles sold and registered in the respective regions. In addition, the National Auto Fuel Policy introduces certain emissions requirements for interstate buses with routes originating or terminating in Delhi or the other 10 cities.

Light-Duty Vehicles

Emissions standards for light-duty vehicles (GVW ≤ 3,500 kg) are summarized in Table 2. Ranges of emissions limits refer to different categories and classes of vehicles; compare the EU light-duty vehicle emissions standards page for details on the Euro 1 and later standards. The lowest limit in each range applies to passenger cars (GVW ≤ 2,500 kg; up to 6 seats). When three limits are listed, they refer to vehicles category M & N1 Class 1, N1 Class 2, and N1 Class 3, respectively.

The test cycle has been the NEDC for low-powered vehicles (max. speed limited to 90 km/h). Before 2000, emissions were measured over an Indian test cycle.

Gasoline vehicles must also meet an evaporative (SHED) limit of 2 g/test (effective 2000).

Through the BS 2 (Euro 2) stage, engines

for use in light-duty vehicles could be alternatively emissions tested using an engine dynamometer. The respective emissions standards are listed in Table 3.

OBD Requirements. OBD 1 is required from April 1, 2010 (except LPG or CNG-fuelled vehicles and those >3500 kg GVW). OBD 2 is required from 1 April 2013 for all categories.

Truck and Bus Engines

Emissions standards for new heavy-duty engines — applicable to vehicles of GVW > 3,500 kg — are listed in Table 4.

Year	Reference	Test	CO	HC	NO _x	PM
1992	-	ECE R49	17.3-32.6	2.7-3.7	-	-
1996	-	ECE R49	11.20	2.40	14.4	-
2000	Euro 1	ECE R49	4.5	1.1	8.0	0.36*
2005†	Euro 2	ECE R49	4.0	1.1	7.0	0.15
2010†	Euro 3	ESC	2.1	0.66	5.0	0.10
		ETC	5.45	0.78	5.0	0.16
2010‡	Euro 4	ESC	1.5	0.46	3.5	0.02
		ETC	4.0	0.55	3.5	0.03

* 0.612 for engines below 85 kW
† earlier introduction in selected regions, see Table 1
‡ only in selected regions, see Table 1

Emissions Standards: India Non-Road Diesel Engines

Regulatory Background

Bharat (CEV) Stage 2 - 3 emission standards for diesel construction machinery were adopted on 21 September 2006. The standards were structured into two tiers:

- BS (CEV) 2 - These standards are based on the EU Stage 1 requirements, but also cover smaller engines that were not regulated under the EU Stage 1.
- BS (CEV) 3 - These standards are based on US Tier 2/3 requirements.

First standards for agricultural tractors, Bharat (Trem) Stage 1, became effective in 1999. From the Bharat (Trem) Stage 3a,

emission requirements for agricultural tractors became harmonized with those for construction machinery for most engine categories.

On 5 March 2018, India adopted Bharat Stage (CEV/Trem) 4 - 5 emission standards for diesel nonroad engines used in construction and agricultural equipment. The BS (CEV/Trem) 4 emission standards are aligned with EU Stage 4 standards, while the BS (CEV/Trem) 5 standards are aligned with EU Stage 5.

Table 1. Bharat (CEV) Stage 2 - 3 Emission Standards for Diesel Construction Machinery

Engine Power kW	Date	CO	HC	HC+NO _x	NO _x	PM
		g/kWh				
Bharat (CEV) Stage 2						
P < 8	2008.10	8.0	1.3	-	9.2	1.00
8 ≤ P < 19	2008.10	6.6	1.3	-	9.2	0.85
19 ≤ P < 37	2007.10	6.5	1.3	-	9.2	0.85
37 ≤ P < 75	2007.10	6.5	1.3	-	9.2	0.85
75 ≤ P < 130	2007.10	5.0	1.3	-	9.2	0.70
130 ≤ P < 560	2007.10	5.0	1.3	-	9.2	0.54
Bharat (CEV) Stage 3						
P < 8	2011.04	8.0	-	7.5	-	0.80
8 ≤ P < 19	2011.04	6.6	-	7.5	-	0.80
19 ≤ P < 37	2011.04	5.5	-	7.5	-	0.60
37 ≤ P < 75	2011.04	5.0	-	4.7	-	0.40
75 ≤ P < 130	2011.04	5.0	-	4.0	-	0.30
130 ≤ P < 560	2011.04	3.5	-	4.0	-	0.20

Table 2. Bharat (CEV) Stage 3 Useful Life Periods

Power Rating		Useful Life Period
		hours
< 19 kW		3000
19-37 kW	constant speed	3000
	variable speed	5000
> 37 kW		8000

Bharat Stage (CEV/Trem) 1 - 3 Construction Machinery

The standards are summarized in the following table. The limit values apply for both type approval (TA) and conformity of production (COP) testing. Testing is performed on an engine dynamometer over the ISO 8178 C1 (8-mode) and D2 (5-mode) test cycles.

The Bharat Stage 3 standards must be met over the useful life periods shown in Table 2. Alternatively, manufacturers may

Table 3. Bharat (Trem) Stage 1 – 3a Emission Standards for Diesel Agricultural Tractors

Engine Power	Date	CO	HC	HC+NO _x	NO _x	PM
kW		g/kWh				
Bharat (Trem) Stage 1						
All	1999.10	14.0	3.5	-	18.0	-
Bharat (Trem) Stage 2						
All	2003.06	9.0	-	15.0	-	1.00
Bharat (Trem) Stage 3						
All	2005.10	5.5	-	9.5	-	0.80
Bharat (Trem) Stage 3a						
P < 8	2010.04	5.5	-	8.5	-	0.80
8 ≤ P < 19	2010.04	5.5	-	8.5	-	0.80
19 ≤ P < 37	2010.04	5.5	-	7.5	-	0.60
37 ≤ P < 75	2011.04	5.0	-	4.7	-	0.40
75 ≤ P < 130	2011.04	5.0	-	4.0	-	0.30
130 ≤ P < 560	2011.04	3.5	-	4.0	-	0.20

Table 4. Bharat (CEV/Trem) Stage 4 - 5 Emission Standards

Engine Power	Date	CO	HC	NO _x	PM	PN	Test Cycle	
kW		g/kWh					1/kWh	
Bharat (CEV/Trem) Stage 4								
37 ≤ P < 56	2020.10	5.0	4.7*		0.025	-	NRSC and NRTC	
56 ≤ P < 130		5.0	0.19	0.4	0.025	-		
130 ≤ P < 560		3.5	0.19	0.4	0.025	-		
Bharat (CEV/Trem) Stage 5								
P < 8	2024.04	8.0	7.5*		0.4	-	NRSC	
8 ≤ P < 19		6.6	7.5*		0.4	-	NRSC and NRTC	
19 ≤ P < 37		5.0	4.7*		0.015	1×10 ¹²		
37 ≤ P < 56		5.0	4.7*		0.015	1×10 ¹²		
56 ≤ P < 130		5.0	0.19	0.4	0.015	1×10 ¹²		
130 ≤ P < 560		3.5	0.19	0.4	0.015	1×10 ¹²		
P ≥ 560		3.5	0.19	3.5	0.045	-	NRSC	

* NO_x + HC

six-month grace period when registrations of equipment complying with the previous set of emission standards is allowed. From April 2026, an in-service conformity check is required for all BS 5 approved engines manufactured.

Engines equipped with SCR must meet an ammonia emission limit of 25 ppm for engines ≤ 56 kW and 10 ppm for engines above 56 kW. The limits are defined as a mean value over the NRTC and NRSC cycles.

The standards must be met over the useful life periods shown in Table 5. Alternatively, manufacturers may use fixed emission deterioration factors of 1.3 for CO, 1.3 for HC, 1.15 for NO_x, and 1.05 for PM (NRSC and NRTC).

Locomotives

In March 2017, India's Central Pollution Control Board (CPCB) submitted proposed emission standards for diesel locomotives to the Ministry of Environment and Forests (MoEF).

The proposed limits, outlined in a CPCB Interim Report, are based on emission measurements conducted by CPCB on Indian railways.

Power Rating		Useful Life Period
		hours
≤ 37 kW	constant speed	3000
	variable speed	5000
> 37 kW		8000

Locomotive Type	CO	HC	NO _x	PM
Alco type	3.0	1.00	17.0	0.45
EMD (HHP locomotives)	1.4	1.00	9.0	0.35

There are two sets of limits: for ALCO type locomotives and for high horsepower EMD locomotives. The standards would be applicable through the useful life of the locomotive. The report proposes to define a compliance protocol — including certification, production line testing, and in-use testing — based on the practice followed by US railroads.

Emissions Standards: India Generator Sets

Emissions from new diesel engines used in generator sets have been regulated by the Ministry of Environment and Forests, Government of India [GSR 371(E), 17.05.2002]. The regulations impose type approval certification, production conformity testing and labeling requirements. Certification agen-

Engine Power (P)	Date	CO	HC	NO _x	PM	Smoke
		g/kWh				1/m
$P \leq 19$ kW	2004.01	5.0	1.3	9.2	0.6	0.7
	2005.07	3.5	1.3	9.2	0.3	0.7
19 kW $< P \leq 50$ kW	2004.01	5.0	1.3	9.2	0.5	0.7
	2004.07	3.5	1.3	9.2	0.3	0.7
50 kW $< P \leq 176$ kW	2004.01	3.5	1.3	9.2	0.3	0.7
176 kW $< P \leq 800$ kW	2004.11	3.5	1.3	9.2	0.3	0.7

cies include: (1) Automotive Research Association of India, (2) Vehicle Research and Development Establishment, and (3) International Centre for Automotive Technology [GSR 280(E), 11.04.2008]. The emissions standards are listed below.

Engines are tested over the 5-mode ISO 8178 D2 test cycle. Smoke opacity is measured at full load.

Concentrations are corrected to dry exhaust conditions with 15% residual O₂.

Date	CO	NMHC	NO _x	PM
	mg/Nm ³	mg/Nm ³	ppm(v)	mg/Nm ³
Until 2003.06	150	150	1100	75
2003.07 - 2005.06	150	100	970	75
2005.07	150	100	710	75

Emissions Standards: South Korea On-Road Vehicles And Engines

Light-Duty Vehicles

South Korean diesel emissions standards for passenger cars (<8 seats, GVW<2,500 kg) are listed in Table 1. Emissions standards for light-duty diesel trucks (GVW<3,000 kg) are listed in Table 2.

Emissions are tested over the U.S. FTP-75 cycle and expressed in g/km.

The South Korean government has proposed that Euro 4 emissions standards will apply to light-duty diesel vehicles effective January 2006 (and California ULEV standards for gasoline vehicles).

Heavy-Duty Vehicles

South Korean emissions standards for heavy-duty diesel trucks (GVW>3,000 kg) are listed in Table 3. Some of the truck engine categories have additional smoke opacity requirements which are not listed in the table.

Since 1996, emissions are tested over the Japanese diesel 13-mode cycle and expressed in g/kWh. The 2003 emissions limits are aligned with Euro 3 requirements.

Table 1. Emissions Standards for Diesel Passenger Cars

Date	CO	HC	NMHC	NO _x	PM	Smoke
-	g/km					%
1993.1.1	2.11	0.25	-	0.62	0.12	
1996.1.1	2.11	0.25	-	0.62	0.08	
1998.1.1	1.50	0.25	-	0.62	0.08	
2000.1.1	1.20	0.25	-	0.62	0.05	20%
2001.1.1	0.5	-	0.01	0.02	0.01	20%
2002.7.1	0.5	-	0.01	0.02	0.01	15%

Table 2. Emissions Standards for Light-Duty Diesel Trucks

Date	CO	HC	NO _x	PM
-	g/km			
1993-1997				
1993.1.1	980†	670†	350† IDI 750† DI	-
1996.1.1	6.21	0.50	1.43	0.31
1998 and later, LW<1,700 kg				
1998.1.1	2.11	0.25	1.40	0.14
2000.1.1	2.11	0.25	1.02	0.11
2004.1.1	1.27	0.21	0.64	0.06
1998 and later, LW>1,700 kg				
1998.1.1	2.11	0.50	1.40	0.25
2000.1.1	2.11	0.50	1.06	0.14
2004.1.1	1.52	0.33	0.71	0.08

LW (loaded weight) = curb weight + 130 kg
† JP 6-mode test, limits expressed in ppm

Table 3. Emissions Standards for Heavy-Duty Diesel Engines

Date	CO	HC	NO _x	PM
-	g/kWh			
1993.1.1	980†	670†	350† IDI 750† DI	-
1996.1.1	4.90	1.20	11.0	0.90
1998.1.1	4.90	1.20	6.0 (9.0)*	0.25 (0.50)*
2000.1.1	4.90	1.20	6.0	0.25 (0.10)*
2002.1.1	4.90	1.20	6.0	0.15 (0.10)*
2003.1.1	2.1	0.66	5.0	0.10

* applies to buses
† JP 6-mode test, limits expressed in ppm

Emissions Standards: South Korea Non-Road Engines

South Korea has proposed emissions standards for mobile nonroad diesel engines used in construction and industrial equipment. The standards would apply to engines between 18 - 560 kW rated power, in such applications as excavators (>1 t), bulldozers, loaders (>2 t), cranes, graders, rollers, and forklift trucks.

The standards would be implemented in two Tier schedules, as shown in Table 1. The South Korean Tier 2 standards are equivalent to the U.S. Tier 2. Emissions are measured over the ISO 8178 C1 test and expressed in g/kWh. There are no smoke opacity requirements.

Diesel fuel specifications are: density 815 - 855 kg/m³, sulfur < 430 ppm.

Engines (engine families) are to be certified by the South Korean Ministry of Environment or the National Institute of Environmental Research.

Table 1. Proposed Emissions Standards for Nonroad Engines

Power	CO	HC	NO _x +HC	NO _x	PM
kW	g/kWh				
Tier 1: 2004.1.1					
18 - 37	5.5	-	9.5	-	0.8
37 - 75	5.5	1.3	-	9.2	0.6
75 - 130	5.0	1.3	-	9.2	0.6
130 - 225	5.0	1.3	-	9.2	0.54
225 - 560	5.0	1.3	-	9.2	0.54
Tier 2: 2005.1.1					
18 - 37	5.5	-	7.5	-	0.6
37 - 75	5.0	-	7.5	-	0.4
75 - 130	5.0	-	6.6	-	0.3
130 - 225	3.5	-	6.6	-	0.2
225 - 560	3.5	-	6.4	-	0.2

Emissions Standards: Australia On-Road Vehicles And Engines

Background

Australian emissions standards are based on European regulations for light-duty and heavy-duty (heavy goods) vehicles, with acceptance of selected U.S. and Japanese standards. The long term policy is to fully harmonize Australian regulations with UN ECE standards. The development of emissions standards for highway vehicles and engines is coordinated by the National Transport Commission (NTC) and the regulations — Australian Design Rules (ADR) — are administered by the Department of Infrastructure and Transport.

The emissions standards apply to new vehicles including petrol (gasoline) and diesel cars, light omnibuses, heavy omnibuses, light goods vehicles, medium goods vehicles and heavy goods vehicles, as well as to forward control passenger vehicles and larger motor tricycles. They also cover off-road passenger vehicles (but not off-road engines, such as those used in construction or agricultural machinery).

The evolution of vehicle emissions standards in Australia occurred through a number of regulatory actions. Some of the important steps can be summarized as follows:

- Emissions standards for petrol engine light vehicles commenced in the early 1970s.
- A smoke emissions requirement (ADR30/00) was introduced in 1976 for vehicles with 4 or more wheels powered by a diesel engine. The alternative smoke standards were U.S. EPA '74 or later or British standards

“Performance of Diesel Engines for Road Vehicles” BS AU 141a:1971 or ECE R 24/00, 24/01, 24/02 or 24/03 “Diesel and Pollutants” or, in the case of an engine alone, ECE R 24/03.

- The first emissions standards (apart from smoke standards) for heavy diesel fueled vehicles became effective in 1995 for all new models and in 1996 for all existing models. These emissions standards were introduced via ADR70/00 (adopting ECE R49, U.S. & Japanese HDV standards). The requirements of the 1995/96 standards were:
 - Required: Euro 1 for both light-duty and heavy-duty vehicles. Euro 2 and 3 were also accepted though not included in the regulation.
 - Acceptable alternatives: U.S. EPA '91 or '94 (EPA '98 was also accepted though not included in the regulation); 1993 Japanese exhaust emissions standards for “light duty and medium duty vehicles” and 1994 Japanese exhaust emissions standards for “passenger cars and heavy duty vehicles.”
- A second round of more stringent emissions standards applied from 2002/2003 model year (for new/existing models). The standards — initially equivalent to Euro 2/3 — have been gradually tightened to adopt Euro 4 for light-duty cars and trucks (diesel and petrol), and Euro 5 for heavy-duty diesel engines.
- A third round of emissions regulations, adopted in 2011, mandates Euro 5/6 emissions standards for light-duty vehicles with an implementation schedule from 2013 to 2018.

Emissions Standards: 2002/03 and Later

The emissions standards were introduced via a series of new ADRs, which apply to vehicles depending on their gross vehicle mass (GVM):

- For light-duty vehicles at or below 3.5 t GVM:
 - Euro 2/4 stage: ADR79/00, ADR79/01, and ADR79/02 (replacing ADR37/01).
 - Euro 5/6 stage: ADR79/03, ADR79/04, and ADR79/05.
- For heavy-duty vehicles above 3.5 t GVM: ADR80/00, ADR80/01, ADR80/02, and ADR80/03 (replacing ADR70/00).

The above ADRs apply to new vehicles fueled with petrol, diesel, as well as with LPG or natural gas. The requirements and the implementation schedules are summarized in Table 1

(the requirements and dates for heavy LPG and NG vehicles are the same as for diesel).

The two year date combinations shown in the table refer to the dates applicable to new model vehicles and all model vehicles, respectively. For example, in the case of 02/03, this means that from January 1, 2002 any new model first produced with a date of manufacture after January 1, 2002 must comply with the ADR, and from January 1, 2003 all new vehicles (regardless of the first production date for that particular model) must comply.

Notes to Table 1

1. The introduction of Euro 2 standards for light-duty petrol and light-duty diesel vehicles is via ADR79/00, which adopts the technical requirements of ECE R83/04.

Table 1. Vehicle Emissions Standards: 2002/03 and Later

ADR Categories		ECE Cat	ADR	02/03	03/04	05/06	06/07	07/08	08/10 ^a	10/11	10/11	13/16 ^b	17/18 ^c	
Descr	GVM†			Cat‡	Diesel	Petrol	Petrol	Diesel	Diesel	Petrol	Petrol	Diesel	All	All
Passenger Vehicles														
	≤ 3.5t	MA, MB, MC	M1	ADR 79/..	Euro 2	Euro 2	Euro 3	Euro 4		Euro 4			Euro 5 ^d	Euro 6
	> 3.5t			ADR 80/..	Euro 3	US96	US98		Euro 4		Euro 4			
Buses														
Light	≤ 3.5t	MD	M2	ADR 79/..	Euro 2	Euro 2	Euro 3	Euro 4		Euro 4			Euro 5 ^d	Euro 6
	3.5 ≤ 5t			ADR 80/..	Euro 3	US96	US98		Euro 4 or US04, JE05		Euro 4 or US08	Euro 5 or US07, JE05		
Heavy	> 5t	ME	M3	ADR 80/..	Euro 3 or US98 ^e	US96	US98		Euro 4 or US04, JE05		Euro 4 or US08	Euro 5 or US07, JE05		
Goods Vehicles (Trucks)														
Light	≤ 3.5t	NA	N1	ADR 79/..	Euro 2	Euro 2	Euro 3	Euro 4		Euro 4			Euro 5 ^d	Euro 6
Medium	3.5 ≤ 12t	NB	N2	ADR 80/..	Euro 3 or US98 ^e	US96	US98		Euro 4 or US04, JE05		Euro 4 or US08	Euro 5 or US07, JE05		
Heavy	> 12t	NC	N3	ADR 80/..	Euro 3 or US98 ^e	US96	US98		Euro 4 or US04, JE05		Euro 4 or US08	Euro 5 or US07, JE05		
† Gross vehicle mass ‡ Vehicle categories: MA - passenger cars; MB - forward control vehicles, MC - passenger off-road vehicles ^a - 1 July 2008/1 July 2010 for new/existing models ^b - 1 November 2013/1 November 2016 for new/existing models ^c - 1 July 2017/1 July 2018 for new/existing models ^d - 'Core' Euro 5 applicable to new models from 1 November 2013, full Euro 5 applicable from 1 November 2016 (see notes below) ^e - US EPA model year 2000 or later certificate or equivalent testing required (to ensure that no emissions "defeat devices" are used)														

2. The introduction of Euro 3 standards for light-duty petrol vehicles, and Euro 4 standards for light-duty diesel vehicles, is via ADR79/01, which adopts the technical requirements of ECE Regulation 83/05. R83/05 embodies the Euro 3 and Euro 4 requirements for light-duty petrol and diesel vehicles, however the ADR only mandates the Euro 3 (pre 2005) provisions of R83/05 for petrol vehicles, but allows petrol vehicles optional compliance with Euro 4 standards.

3. The introduction of Euro 4 standards for light-duty petrol vehicles is via ADR79/02, which adopts the technical requirements of ECE R83/05.

4. The introduction of Euro 3 and Euro 4 standards for medium- and heavy-duty diesel vehicles is via ADR80/00 and ADR80/01, respectively, which adopt the technical requirements of European Directive 99/96/EC amending Directive 88/77/EEC. ADR80/01 has been replaced by ADR80/02 effective 2007/8.

5. The introduction of Euro 4 and Euro 5 standards for medium- and heavy-duty diesel vehicles is via ADR80/02 and ADR80/03, respectively, which adopt the technical requirements of Directive 2005/55/EC as amended by 2005/78/EC and 2006/51/EC.

6. The 'core' Euro 5 (ADR79/03) adopts the technical requirements of ECE R83/06, except that it does not require the new, PMP-based testing methods for PM mass (allowing the old test method with the 0.005 g/km PM limit to be used as an alternative) and has no PN limit. Some other requirements are also relaxed, including the OBD threshold.

ADR79/04 applies the full requirements of ECE R83/06 from November 1, 2016.

Other Provisions

Smoke Limits. A smoke emissions ADR30/01 also applies to all categories of diesel vehicles. The smoke standard, which applies from 2002/3, adopts UN ECE R24/03 and allows the U.S. 94 smoke standards as an alternative. This new ADR replaces ADR30/00.

OBD. ADR79/03-05 introduces European OBD requirements for light-duty vehicles. At the 'core' Euro 5 stage (ADR79/03) a relaxed OBD threshold limit for PM mass of 80 mg/km is accepted for M and N category vehicles of reference mass above 1760 kg.

ADR80/02 requires heavy-duty vehicles to have OBD systems meeting the Euro 4 (or Japanese) requirements to warn against "functional failures" (such as an empty urea tank in engines with SCR). ADR80/03 requires vehicles to have OBD systems meeting the Euro 5 requirements to directly monitor emissions levels against set OBD thresholds.

Diesel Fuel. The new emissions requirements were synchronized with new diesel fuel specifications of reduced sulfur content, as follows:

- 500 ppm sulfur effective December 31, 2002.
- 50 ppm sulfur effective January 1, 2006.
- 10 ppm sulfur effective January 1, 2009.

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Emissions Standards: Argentina Heavy-Duty On-Road Engines

Model Year 1994-2005

Emission standards for new, model year 1994-2005 diesel fueled trucks and buses in Argentina are summarized in Table 1 [Decree 779/95].

The standards were based on European heavy-duty engine emission regulations. The standards were also applicable to engines used in light commercial vehicles (LCV), as indicated.

Year	Reference Standard	CO	HC	NO _x	PM	Comments
1994	Euro 0	11.2	2.45	14.4	-	Urban buses
1995	Euro 1*	4.9	1.23	9.0	-	Urban buses
1996	Euro 1*	4.9	1.23	9.0	0.4 ^a	LCV & Trucks
1998	Euro 2	4.0	1.1	7.0	0.4 ^a	Urban buses
2000	Euro 2	4.0	1.1	7.0	0.15 ^a	LCV & Trucks

* production conformity limit
^a - multiply by a factor of 1.7 for engines below 85 kW

Table 2. Emissions Standards for Diesel Trucks and Buses: MY 2006 and later

Reference Standard	Year		Comments
	New models	All models	
Euro III	2006	2007	Resolution 731/2005 ^[2766]
Euro VI ^a	2009	2011	Resolution 731/2005 ^[2766]
Euro V	2016	2018	Resolution 35/2009 ^[2770] , 1434/2011 ^[2769] , 1800/2011 ^[2768] , 1448/2012 ^[2767] , 1464/2014 ^[3201] , Directive 2005/55/EC ^[1569]

^a - Euro III certifications are allowed for engines in heavy vehicles (>3500 kg) until 31 December 2015.

Since 2006, Argentina has been adopting EU heavy-duty emission standards by reference. The implementation schedule is summarized in Table 2.

Emissions Standards: Brazil Heavy-Duty Engines

Regulatory Background

Brazilian emission regulations for heavy-duty engines have been adopted as a series of increasingly more stringent tiers, designated PROCONVE P-1, P-2, P-3, etc. The emission standards are applicable to motor vehicles for the transportation of passengers and/or goods, with maximum gross vehicle weight higher than 3,856 kg or the vehicle curb weight higher than 2,720 kg.

The smoke control or, indirectly, particulate matter control began in 1987 with the adoption of opacity limit ($k > 2.5$) throughout the maximum torque curve of diesel engines. Noise control began in 1994. Emission standards were adopted in a series of steps:

PROCONVE P-1 voluntary standards were implemented in 1990, followed by P-2 mandatory standards in 1993, P-3 standards in 1994 and P-4 standards in 1998. These standards were also applicable to engines used in light trucks.

PROCONVE P-5, based on Euro III and including transient testing, was phased-in over 2004-2006.

PROCONVE P-6, based on Euro IV, was scheduled to become effective from 2009. However, because low sulfur diesel fuel was not available, the P-5 stage remained in effect until the end of 2011.

PROCONVE P-7, Resolution Conama 403/2008, was adopted in 2008 with implementation from 2012. The standards are based on Euro V.

PROCONVE P-8, based on Euro

VI, was adopted in 2018 with implementation from 2022.

1993-2005: P1 Through P4

Emission standards for new MY 1993-2005 diesel fueled trucks and buses are summarized in Table 1. The same standards also applied to light-duty truck engines. All truck and bus engines, including those used in light trucks, were certified on an engine dynamometer (test cycle ECE R-49).

In addition to the P1 to P4 standards, new engines have to meet the following free acceleration smoke limits (effective March 94):

- 0.83/m (30 HSU) for naturally aspirated engines.
- 1.19/m (40 HSU) for turbocharged engines.

2006-2021: P-5 through P-7

Emission standards applicable to heavy-duty diesel and gas engines since 2006 are summarized in Table 2. Diesel engines are tested over both the ESC and ETC tests, while gas engines are tested over the ETC test only.

Table 1. Emissions Standards for Diesel-fueled Trucks and Buses

Tier	Year		CO	HC	NO _x	PM	Reference Standard
	City Bus	All					
P-1	1990†		11.2	2.45	14.4	-	Urban buses
P-2	1993		4.9	1.23	9.0	-	Urban buses
P-3	1994	1996	4.9	1.23	9.0	0.4 ^a	LCV & Trucks
P-4	1998	2000	4.0	1.1	7.0	0.4 ^a	Urban buses

† - voluntary standards
^a - production conformity limit
^b - multiply by a factor of 1.7 for engines below 85 kW
^c - 0.25 g/kWh for engines up to 0.7 liter, rated speed above 3000 rpm

Table 2. Emissions Standards for Heavy-duty Diesel and Gas Engines
(Durability: 160,000 km/5 years)

Tier	Year	Test	CO	THC	NMHC	NO _x	PM†	Smoke
			g/kWh					
P-5	2006 ^{1,2,3}	ESC/ELR	2.1	0.66	-	5.0	0.10 or 0.13 ⁵	0.8
		ETC ⁴	5.45	-	0.78	5.0	0.16 or 0.21 ⁵	-
P-6	2009 ⁶	ESC/ELR	1.5	0.46	-	3.5	0.02	0.5
		ETC	4.0	-	0.55	3.5	0.03	-
P-7	2012	ESC/ELR	1.5	0.46	-	2.0	0.02	0.5
		ETC	4.0	-	0.55	2.0	0.03	-

† - applicable to diesel engines only

¹ - 2004 for urban buses or 60% of annual production of urban buses (100% by 01/01/2005); in that case, manufacturers must produce at least 60% observing PROCONVE P-5 for the non-urban bus HD annual production

² - 2005 for micro-buses

³ - 2005 40% of production/year of HD (except urban bus and micro-bus) per manufacturer

⁴ - diesel vehicles without catalysts or particulate filters can be tested over ESC cycle only

⁵ - for engines of less than 0.75 dm³ swept volume per cylinder and a rated power speed of more than 3000 rpm

⁶ - PROCONVE P-6 standards were never enforced (because low sulphur fuel was not available), P-5 standards remained in effect through the end of 2011

2022 and Later: P-8 Standards

The P-8 standards apply to all new on-road passenger and freight vehicles with compression-ignition or spark-ignition engines and weighing at least 3,856 kg. The standards go into effect on 1 January 2022 for new type approvals, and on 1 January 2023 for all new sales and registrations [4257] [4258].

The P-8 standards are based on Euro VI regulations—they introduce the Euro VI test cycles and testing requirements, off-cycle emission (OCE) and in-service conformity (ISC) testing, as

Table 3. PROCONVE P-8 emissions standards for heavy-duty engines

Test	CO	THC ^a	NMHC ^b	CH ₄ ^b	NO _x	NH ₃	PM	PN
	mg/kWh					ppm	mg/kWh	kWh ⁻¹
WHSC ^a	1500	130	-	-	400	10	10	8.0x10 ¹¹
WHTC ^a	4000	160	-	-	460	10	10	6.0x10 ¹¹
WHTC ^b	4000	-	160	500	460	10	10	-
OCE (WNTE)	2000	220	-	-	600	-	16	-
ISC (PEMS)	6000	240	240	750	690	-	-	-

^a Applicable to compression-ignition (diesel) engines only

^b Applicable to spark-ignition (gasoline and natural gas) engines only

^c Applicable to engines with SCR aftertreatment and to natural gas engines

well as particle number (PN) emission limits for diesel engines. The latter are expected to force the use of diesel particulate filters on all heavy-duty diesel engines. P-8 emission limits are summarized in Table 3.

Emissions Standards: Brazil Non-Road Diesel Engines

In July 2011, CONAMA adopted Resolution 433/2011 [Conama 2011] limiting exhaust emissions and noise from new construction and farm machinery. Referred to as PROCONVE MAR-I, it is the first legislation to regulate emissions from nonroad mobile machinery in Brazil. It sets limits equivalent to USA Tier 3 and EU Stage III A for nonroad diesel engine emissions.

MAR-I emission limits are phased in from 2015 to 2019. The implementation dates depend on the power category and

Table 1. MAR-I Emissions Standards for Nonroad Engines

Rated Power	Date		CO	NO _x +HC	PM
	Construction	Farming			
kW			g/kWh		
130 ≤ P ≤ 560	2015.01	2017.01	3.5	4.0	0.2
75 ≤ P < 130	2015.01	2017.01	5.0	4.0	0.3
37 ≤ P < 75	2015.01	2019.01	5.0	4.7	0.4
19 ≤ P < 37	2017.01	2019.01	5.5	7.5	0.6

type of machinery (construction or farm), as shown in Table 1. Noise emission limits apply from 2015 for certain types of construction machinery with engines rated below 500 kW.

Emissions are measured in accordance with ISO 8178-1.

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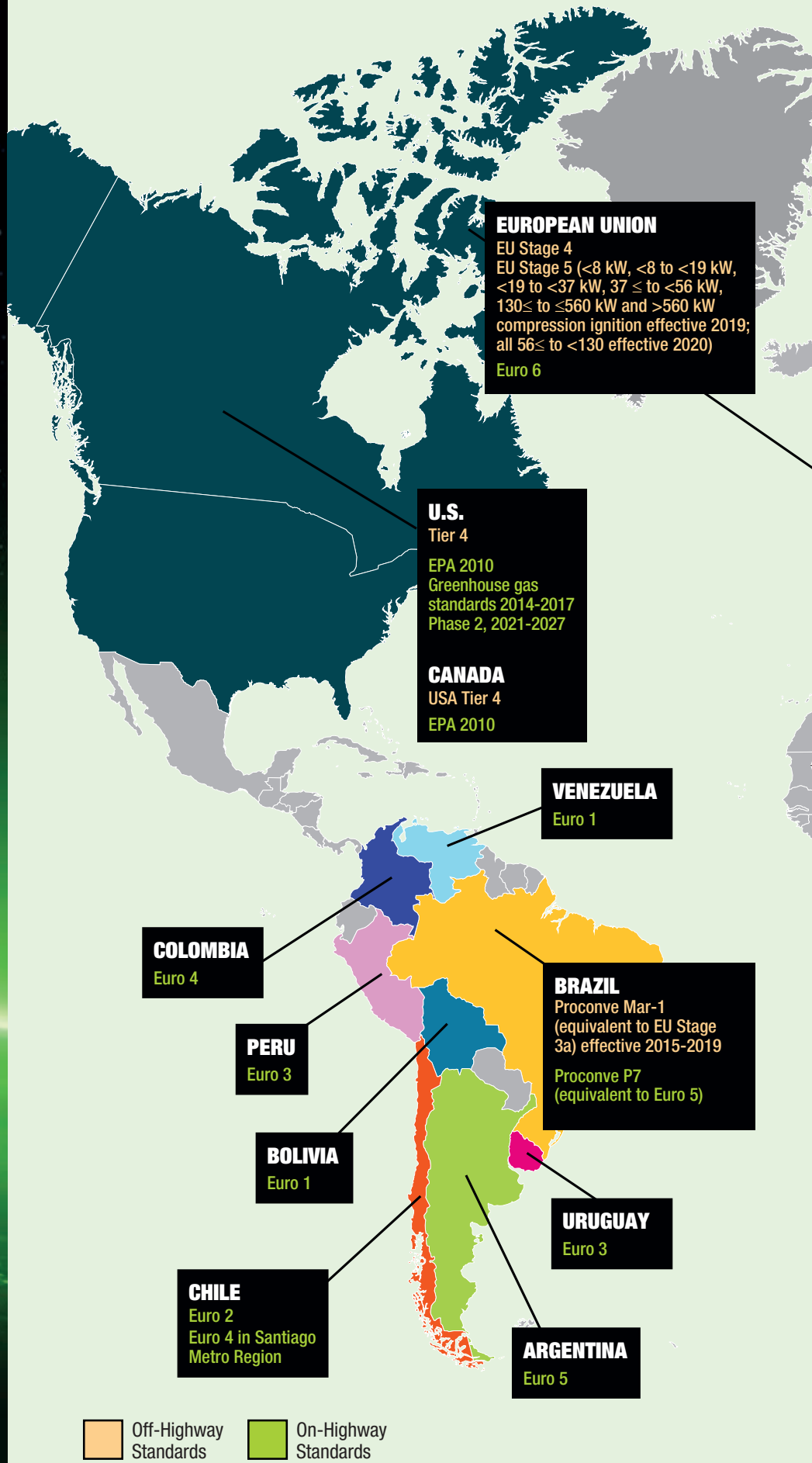
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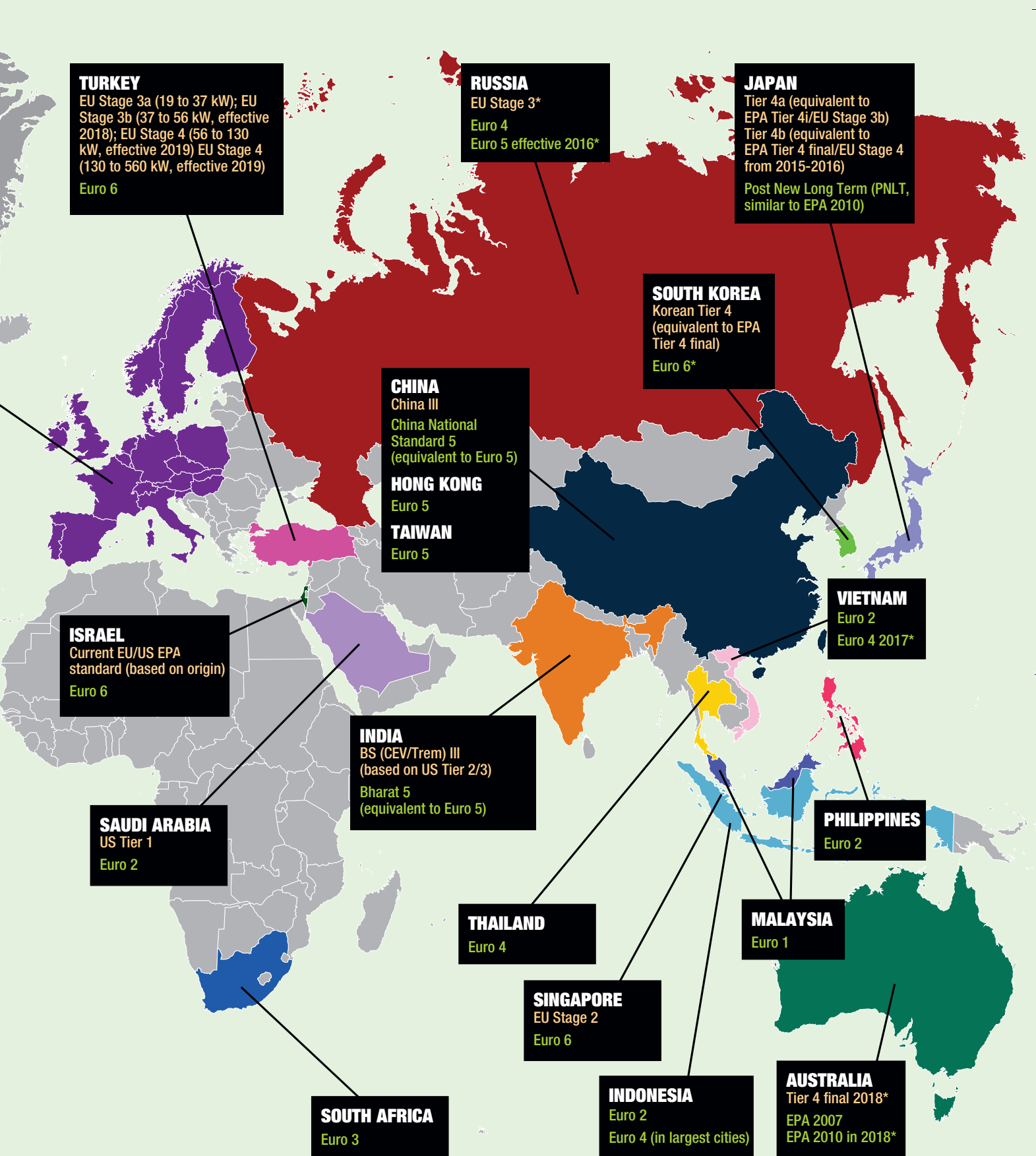
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* proposed or under consideration

For more information on specific emissions levels and the various standards, visit the Emissionsguide.net at Dieselandgasturbineguide.net. For the most current global emissions information, visit DieselNet.com.

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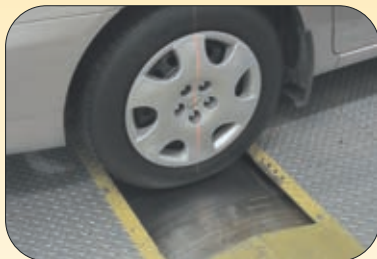


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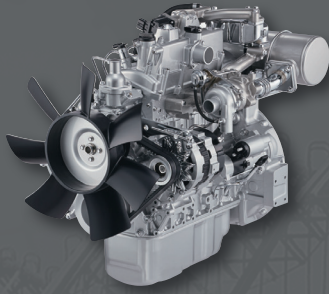
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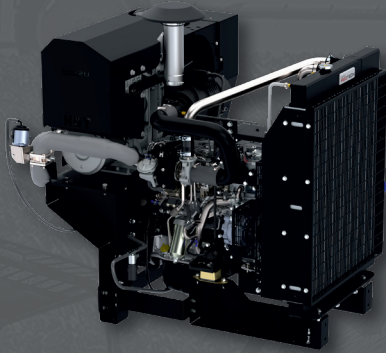


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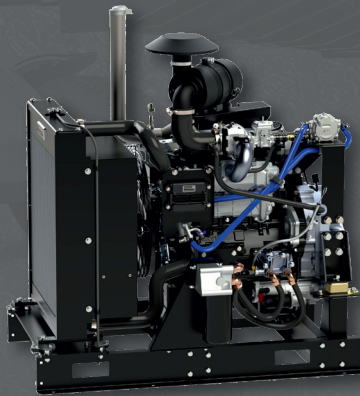
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Manufacturer	Page Reference	Engine Model	Rated Power Output (kW)	Speed at Rated Power (r/min)	Maximum Torque (Nm)	Speed at Maximum Torque (r/min)	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Number of Cylinders & Configuration L: In-Line V: Vee-Type H: Horizontal O: Opposed	Crankshaft Orientation V: Vertical H: Horizontal	Cooling AC: Air-Cooled LC: Liquid-Cooled	Emissions Level (EPA, CARB, EU, etc.)
AMERICAN HONDA MOTOR CO, INC.	*		0.72-16.9	3600-7000	1-48.3	2500-5500	35-88	26-72	0.25-0.39	L, V	H, V	AC	
BRIGGS & STRATTON	*		4-26.5	3600			68-89	56-87	0.21-0.49	1L, 2V	H, V	AC	EPA, CARB, EU
KAWASAKI HEAVY INDUSTRIES LTD.	*		21.6	7000	60.0	5000	78	78	0.4	1L	H	AC	
			21.6	7000	60.0	5000	78	78	0.4	2V	V	LC	
KOHLER	192	COMMAND PRO EFI ECV850	20.1	3600	63	2400	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV860	21.6	3600	64.1	2400	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV870	23.1	3600	66.6	2800	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV880	24.6	3600	68.1	3200	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH940	26.1	3600	75.9	3000	90	78.5	1	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH980	28.3	3600	78.6	3400	90	78.5	1	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV940	26.1	3600	71.8	3200	90	79	1	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH980	28.3	3600	77.2	3400	90	79	1	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH630	14.2	3600	46.4	2200	80	69	0.69	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH650	15.7	3600	46.8	2600	80	69	0.69	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH730	17.2	3600	51.7	2200	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH740	18.6	3600	52.6	2400	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH749	19.8	3600	54.2	2600	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV630	14.2	3600	46.4	2200	80	69	0.69	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV650	15.7	3600	46.8	2600	80	69	0.69	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV730	17.2	3600	51.7	2200	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV740	18.6	3600	52.6	2400	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECV749	19.8	3600	54.2	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH440	10.5	3600	30.8	2800	89	69	0.43	1L	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI ECH440LE	10.5	3600	30.8	2800	89	69	0.43	1L	H	AC	WORLD COMPLIANT
		COMMAND PRO CH940	24.2	3600	71.8	2600	90	78.5	1	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CH980	26	3600	73.6	2400	90	78.5	1	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CH1000	27.5	3600	77.8	3200	90	78.5	1	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CH620	14.2	3600	47.5	2400	80	67	0.67	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH640	15.3	3600	48.4	2400	80	67	0.67	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH682	16.8	3600	52.7	3000	80	69	0.69	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH732	17.5	3600	54.8	2600	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH742	18.6	3600	55.9	2600	83	69	0.75	2V	H	AC	WORLD COMPLIANT
COMMAND PRO CH752	20.1	3600	57.2	3000	83	69	0.75	2V	H	AC	WORLD COMPLIANT		
COMMAND PRO CH620	14.2	3600	47.5	2400	80	67	0.67	2V	H	AC	WORLD COMPLIANT		

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Manufacturer	Page Reference	Engine Model	Rated Power Output (kW)	Speed at Rated Power (r/min)	Maximum Torque (Nm)	Speed at Maximum Torque (r/min)	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Number of Cylinders & Configuration L: In-Line V: Vee-Type H: Horizontal O: Opposed	Crankshaft Orientation V: Vertical H: Horizontal	Cooling AC: Air-Cooled LC: Liquid-Cooled	Emissions Level (EPA, CARB, EU, etc.)
KOHLER	192	COMMAND PRO CH640	15.3	3600	48.4	2400	80	67	0.67	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH680	16.8	3600	49.9	2800	80	67	0.67	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH730	17.5	3600	52.1	2800	83	67	0.73	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH740	18.6	3600	53.1	3000	83	67	0.73	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CH750	20.1	3600	55.9	3200	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO CV620	14.2	3600	46.1	2400	80	67	0.67	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV640	15.3	3600	47	2400	80	67	0.67	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV682	16.8	3600	52.9	2800	80	69	0.69	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV732	17.5	3600	54.6	2800	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV742	18.6	3600	55.3	3000	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV752	20.1	3600	55.9	3000	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV680	16.8	3600	48.5	2400	80	67	0.67	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV730	17.5	3600	50	2800	83	67	0.73	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV740	18.6	3600	53.1	2800	83	67	0.73	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO CV750	20.1	3600	54.6	3000	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCV850	20.1	3600	61.2	2400	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCV860	21.6	3600	64.7	2400	86	71	0.82	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCV680	16.4	3600	49.8	2200	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCV740	17.9	3600	50.6	2400	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCH680	17.1	3600	51.5	2200	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI PROPANE PCH740	18.6	3600	52.8	2800	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO LP CH730LP	16	3600	46.1	2600	83	67	0.73	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO LP CH740LP	16.4	3600	46	3000	83	67	0.73	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO NG CH740NG	14.5	3600	41.8	3000	83	67	0.73	2V	H	AC	WORLD COMPLIANT
		COMMAND PRO EFI FLEX FUEL FCV740	18.6	3600	54.1	2400	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI FLEX FUEL FCV749	19.8	3600	55.5	3000	83	69	0.75	2V	V	AC	WORLD COMPLIANT
		COMMAND PRO EFI FLEX FUEL FCH749	19.8	3600	54.2	2600	83	69	0.75	2V	H	AC	WORLD COMPLIANT
		AEGIS ELH750	20.1	3600	58.2	2400	83	69	0.75	2V	H	LC	WORLD COMPLIANT
		AEGIS ELH775	22.4	3600	60.5	3400	83	69	0.75	2V	H	LC	WORLD COMPLIANT
		COMMAND PRO CH245	3.3	3600	9.8	2800	68	49	0.18	1L	H	AC	WORLD COMPLIANT
		COMMAND PRO CH255	4	3600	11.2	2800	68	49	0.18	1L	H	AC	WORLD COMPLIANT
		COMMAND PRO CH260	4.5	3600	14.1	3000	70	54	0.21	1L	H	AC	WORLD COMPLIANT
COMMAND PRO CH270	5.2	3600	14.2	3000	70	54	0.21	1L	H	AC	WORLD COMPLIANT		

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KOHLER	192	COMMAND PRO CH395	7.1	3600	18.8	2800	78	58	0.28	1L	H	AC	WORLD COMPLIANT	
		COMMAND PRO CH440	10.5	3600	30.8	2800	89	69	0.43	1L	H	AC	WORLD COMPLIANT	
		COMMAND PRO TRI-FUEL CH270TF	5.2	4000	14.2	3000	70	54	0.21	1L	H	AC	WORLD COMPLIANT	
		COMMAND PRO TRI-FUEL CH395TF	7.1	4000	18.8	2800	78	58	0.28	1L	H	AC	WORLD COMPLIANT	
		COMMAND PRO TRI-FUEL CH440TF	10.5	3600	30.8	2800	89	69	0.43	1L	H	AC	WORLD COMPLIANT	
		CONFIDANT EFI EZT715	14.9	3600	49.9	2400	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT EFI EZT725	16.4	3600	52.6	2600	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT EFI EZT740	18.6	3600	55.5	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT EFI EZT750	20.1	3600	57.5	2800	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT ZT710	14.2	3600	54.2	2200	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT ZT720	15.7	3600	55.2	2200	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT ZT730	17.2	3600	57.1	2400	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		CONFIDANT ZT740	18.6	3600	57.5	2400	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		SH SERIES SH255	4.2	3600	13.6	3000	68	54	0.2	1L	H	AC	WORLD COMPLIANT	
		SH SERIES SH265	4.8	3600	13.8	3000	68	54	0.2	1L	H	AC	WORLD COMPLIANT	
		HD SERIES HD675				9.2	2800	65	45	0.15	1L	V	AC	WORLD COMPLIANT
		HD SERIES HD775				10.5	2800	70	45	0.17	1L	V	AC	WORLD COMPLIANT
		7500 SERIES EFI EKT740	18.6	3600	52.1	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		7500 SERIES EFI EKT745	19.4	3600	53.5	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		7500 SERIES EFI EKT750	20.1	3600	55.2	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT715	14.9	3600	54.6	2200	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT725	16.2	3600	54.8	2200	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT730	17.2	3600	54.9	2200	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT735	17.9	3600	54.9	2400	83	67	0.73	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT740	18.6	3600	56	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		7000 SERIES KT745	19.4	3600	57.5	2600	83	69	0.75	2V	V	AC	WORLD COMPLIANT	
		6600 SERIES KT600	12.7	3600	46.8	2200	83	61	0.66	2V	V	AC	WORLD COMPLIANT	
		6600 SERIES KT610	14.2	3600	46.8	2200	83	61	0.66	2V	V	AC	WORLD COMPLIANT	
		6600 SERIES KT620	15.7	3600	48.7	2200	83	61	0.66	2V	V	AC	WORLD COMPLIANT	
		5400 SERIES KS530	12.7	3600	40.7	2600	94	78	0.54	1L	V	AC	WORLD COMPLIANT	
		5400 SERIES KS540	13.4	3600	40.9	2600	94	78	0.54	1L	V	AC	WORLD COMPLIANT	
		5400 SERIES KS590	14.2	3600	41.4	2600	94	78	0.54	1L	V	AC	WORLD COMPLIANT	
5400 SERIES KS595	14.5	3600	42	2600	94	78	0.54	1L	V	AC	WORLD COMPLIANT			

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KOHLER	192	RH SERIES RH255	4.2	3600	14.2	3000	68	54	0.2	1L	H	AC	WORLD COMPLIANT
		RH SERIES RH265	4.8	3600	14.5	3000	68	54	0.2	1L	H	AC	WORLD COMPLIANT
		XT SERIES XT650			8.8	2800	65	45	0.15	1L	V	AC	WORLD COMPLIANT
		XT SERIES XT675			9.2	2800	65	45	0.15	1L	V	AC	WORLD COMPLIANT
		XT SERIES XT775			10.5	2800	70	45	0.17	1L	V	AC	WORLD COMPLIANT
		XT SERIES XT650			8.8	2800	65	45	0.15	1L	V	AC	WORLD COMPLIANT
		XT SERIES XT675			9.2	2800	65	45	0.15	1L	V	AC	WORLD COMPLIANT
		XT SERIES XT775			10.5	2800	70	45	0.17	1L	V	AC	WORLD COMPLIANT
KUBOTA	158	WG752-G-E3	18.5	3600			68	68	0.74	3L	V	LC	EPA PHASE 3, CARB PHASE 3, EU STAGE 5
		WG752-GL-E3	18.5	3600			68	68	0.74	3L	V	LC	EPA PHASE 3, CARB PHASE 3, EU STAGE 5
		WG972-G-E3	24.2	3600			74.5	73.6	0.962	3L	V	LC	EPA PHASE 3, EU STAGE 5
		WG972-GL-E3	24.2	3600			74.5	73.6	0.962	3L	V	LC	EPA PHASE 3, EU STAGE 5
		WG972-G-E4	24.2	3600			74.5	73.6	0.962	3L	V	LC	EPA PHASE 3, CARB PHASE 4, EU STAGE 5
		WG972-GL-E4	23.2	3600			74.5	73.6	0.962	3L	V	LC	EPA PHASE 3, CARB PHASE 4, EU STAGE 5
		WG1605-G-E3	42.5	3600			79	78.4	1.537	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG1605-GL-E3	42.5	3600			79	78.4	1.537	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG1605-GLN-E3	42.5	3600			79	78.4	1.537	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG1903-G	35	2700			88	102.4	1.868	3L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG1903-GL	35	2700			88	102.4	1.868	3L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG2503-G-E3	45.5	2700			88	102.4	2.491	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG2503-GL-E3	45.5	2700			88	102.4	2.491	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG3800-G-E3	65	2600			100	120	3.769	4L	V	LC	EPA TIER 2, CARB TIER 3
		WG3800-G-E3	55.4	2600			100	120	3.769	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		WG3800-GL-E3	65	2600			100	120	3.769	4L	V	LC	EPA TIER 2, CARB TIER 3
		WG3800-GL-E3	55.4	2600			100	120	3.769	4L	V	LC	EPA TIER 2, CARB TIER 3, EU STAGE 5
		MAHINDRA & MAHINDRA	*		17.5-168	4000-5500	48-380	1500-3500	76-93	82.5-92.25	625-1997	1L-4L	
YAMAHA MOTOR CORP.	*		3.5-7.6	3600	10.5-23.9	2400	66-85	50-63	0.17-3.57	1L	H	AC	EPA PHASE 3

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
AGCO POWER	194	D	44 LFTN-A2	108	120	1.1	4L	19	27		2100			76	106	OH	EPA TIER 2	
		D	49 LFTN-A2	108	134	1.2	4L	25	35		2100			100	140	OH	EPA TIER 2	
		D	66 LFTN-A2	108	120	1.1	6L	20	28		2100			118	165	OH	EPA TIER 2	
		D	74 LFTN-A2	108	134	1.2	6L	26	35		1950			158	210	OH	EPA TIER 2	
		D	74 LFTN-A2	108	134	1.2	6L	29	35		2100			171	209	OH	EPA TIER 2	
		D	84 LFTN-A2	111	145	1.4	6L	37	49		2100			220	292	OH	EPA TIER 2	
		D	98 LFTN-A2	111	145	1.4	7L	38	48		1900			265	339	OH	EPA TIER 2	
		D	33 LFTN-D4	108	120	1.1	3L	19	30		2100				62	OH	EPA TIER 4F	
		D	33 LFTN-D4	108	120	1.1	3L	19	30		2100				69	OH	EPA TIER 4F	
		D	33 LFTN-D4	108	120	1.1	3L	19	30		2100				77	OH	EPA TIER 4F	
		D	33 LFTN-D4	108	120	1.1	3L	19	30		2100				91	OH	EPA TIER 4F	
		D	33 MBTN-D4	108	120	1.1	3L	19	26		2100				58	OH	EPA TIER 4F	
		D	33 MBTN-D4	108	120	1.1	3L	19	26		2100				68	OH	EPA TIER 4F	
		D	33 MBTN-D4	108	120	1.1	3L	19	26		2100				75	OH	EPA TIER 4F	
		D	44 MBTN-D4	108	120	1.1	4L	19	27		2200				86	OH	EPA TIER 4F	
		D	44 MBTN-D4	108	120	1.1	4L	19	27		2200				93	OH	EPA TIER 4F	
		D	44 MBTN-D4	108	120	1.1	4L	19	27		2200				97	OH	EPA TIER 4F	
		D	44 MBTN-D4	108	120	1.1	4L	19	27		2200				101	OH	EPA TIER 4F	
		D	44 MBTN-D4	108	120	1.1	4L	19	27		2200				107	OH	EPA TIER 4F	
		D	44 LFTN-D4	108	120	1.1	4L	19	29		2100				76	OH	EPA TIER 4F	
		D	44 LFTN-D4	108	120	1.1	4L	19	29		2100				81	OH	EPA TIER 4F	
		D	44 LFTN-D4	108	120	1.1	4L	19	29		2100				87	OH	EPA TIER 4F	
		D	44 LFTN-D4	108	120	1.1	4L	19	29		2100				106	OH	EPA TIER 4F	
		D	44 LFTN-D4	108	120	1.1	4L	19	29		2100				115	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				100	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				108	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				118	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				127	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				140	OH	EPA TIER 4F	
		D	49 LFTN-D4	108	134	1.2	4L	25	37		2100				148	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				118	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				134	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				150	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				157	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				170	OH	EPA TIER 4F	
		D	66 LFTN-D4	108	120	1.1	6L	20	30		2100				179	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		1950				158	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		1950				169	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		1950				183	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		1950				196	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		1950				214	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		2100				150	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		2100				171	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		2100				173	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L	25	37		2100				188	OH	EPA TIER 4F	
<i>continued</i>		D	74 LFTN-D4	108	134	1.2	6L	25	37		2100			200	OH	EPA TIER 4F		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
AGCO POWER	194	D	74 LFTN-D4	108	134	1.2	6L		25	37		2100			220	OH	EPA TIER 4F	
		D	74 LFTN-D4	108	134	1.2	6L		25	37		2100			226	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			220	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			232	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			247	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			268	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			278	OH	EPA TIER 4F	
		D	84 LFTN-D4	111	145	1.4	6L		37	50		2100			292	OH	EPA TIER 4F	
		D	98 LFTN-D4	111	145	1.4	7L		38	48		1900			265	OH	EPA TIER 4F	
		D	98 LFTN-D4	111	145	1.4	7L		38	48		1900			339	OH	EPA TIER 4F	
		D	33 LFTN-D5	108	120	1.1	3L		19	30		2100			62	OH	EU STAGE 5	
		D	33 LFTN-D5	108	120	1.1	3L		19	30		2100			69	OH	EU STAGE 5	
		D	33 LFTN-D5	108	120	1.1	3L		19	30		2100			77	OH	EU STAGE 5	
		D	33 LFTN-D5	108	120	1.1	3L		19	30		2100			91	OH	EU STAGE 5	
		D	33 MBTN-D5	108	120	1.1	3L		19	26		2100			58	OH	EU STAGE 5	
		D	33 MBTN-D5	108	120	1.1	3L		19	26		2100			68	OH	EU STAGE 5	
		D	33 MBTN-D5	108	120	1.1	3L		19	26		2100			75	OH	EU STAGE 5	
		D	44 MBTN-D5	108	120	1.1	4L		19	27		2200			86	OH	EU STAGE 5	
		D	44 MBTN-D5	108	120	1.1	4L		19	27		2200			93	OH	EU STAGE 5	
		D	44 MBTN-D5	108	120	1.1	4L		19	27		2200			97	OH	EU STAGE 5	
		D	44 MBTN-D5	108	120	1.1	4L		19	27		2200			101	OH	EU STAGE 5	
		D	44 MBTN-D5	108	120	1.1	4L		19	27		2200			107	OH	EU STAGE 5	
		D	44 LFTN-D5	108	120	1.1	4L		19	29		2100			76	OH	EU STAGE 5	
		D	44 LFTN-D5	108	120	1.1	4L		19	29		2100			81	OH	EU STAGE 5	
		D	44 LFTN-D5	108	120	1.1	4L		19	29		2100			87	OH	EU STAGE 5	
		D	44 LFTN-D5	108	120	1.1	4L		19	29		2100			106	OH	EU STAGE 5	
		D	44 LFTN-D5	108	120	1.1	4L		19	29		2100			115	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			100	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			108	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			118	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			127	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			140	OH	EU STAGE 5	
		D	49 LFTN-D5	108	134	1.2	4L		25	37		2100			148	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			118	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			134	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			150	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			157	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			170	OH	EU STAGE 5	
		D	66 LFTN-D5	108	120	1.1	6L		20	30		2100			179	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		1950			158	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		1950			169	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		1950			183	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		1950			196	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		1950			214	OH	EU STAGE 5	
		D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			150	OH	EU STAGE 5	
D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			171	OH	EU STAGE 5			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
AGCO POWER	194	D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			173		OH	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			188		OH	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			200		OH	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			220		OH	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L		25	37		2100			226		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			220		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			232		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			247		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			268		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			278		OH	EU STAGE 5
		D	84 LFTN-D5	111	145	1.4	6L		37	50		2100			292		OH	EU STAGE 5
		D	98 LFTN-D5	111	145	1.4	7L		38	48		1900			265		OH	EU STAGE 5
		D	98 LFTN-D5	111	145	1.4	7L		38	48		1900			339		OH	EU STAGE 5
		D	33 DTG	108	120	1.1	3L			20		1500			61		PG	FUEL OPTIMIZED - TIER 2
		D	33 DTP	108	120	1.1	3L			22		1800			67		PG	FUEL OPTIMIZED - TIER 2
		D	49 DTG	108	134	1.2	4L			23		1500			90		PG	FUEL OPTIMIZED - TIER 2
		D	49 DTP	108	134	1.2	4L			28		1800			112		PG	FUEL OPTIMIZED - TIER 2
		D	49 DTAG	108	134	1.2	4L			29		1500			116		PG	FUEL OPTIMIZED - TIER 2
		D	49 DTAP	108	134	1.2	4L			32		1800			128		PG	FUEL OPTIMIZED - TIER 2
		D	74 DTG	108	134	1.2	6L			25		1500			150		PG	FUEL OPTIMIZED - TIER 2
		D	74 DTP	108	134	1.2	6L			26		1800			156		PG	FUEL OPTIMIZED - TIER 2
		D	74 DTAG	108	134	1.2	6L			33		1500			200		PG	FUEL OPTIMIZED - TIER 2
		D	74 DTAP	108	134	1.2	6L			35		1800			212		PG	FUEL OPTIMIZED - TIER 2
		D	84 WIG	111	145	1.4	6L			40		1500			242		PG	FUEL OPTIMIZED - TIER 2
		D	49 LFTN-D5	108	134	1.2	4L			19		1500			95		PG	EU STAGE 5
		D	49 LFTN-D5	108	134	1.2	4L			23		1500			112		PG	EU STAGE 5
		D	49 LFTN-D5	108	134	1.2	4L			21		1500			105		PG	EU STAGE 5
		D	49 LFTN-D5	108	134	1.2	4L			25		1500			123		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			18		1500			136		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			22		1500			162		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			24		1500			179		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			20		1500			149		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			24		1500			178		PG	EU STAGE 5
		D	74 LFTN-D5	108	134	1.2	6L			27		1500			197		PG	EU STAGE 5
		D	44 CTIM	108	120	1.1	4L			25		2200			100		M	IMO TIER 2
		D	49 CTIM	108	134	1.2	4L			33		2200			133		M	IMO TIER 2
		D	66 CTIM	108	120	1.1	6L			32		2200			192		M	IMO TIER 2
		D	74 CTIM	108	134	1.2	6L			39		2200			235		M	IMO TIER 2
		D	84 CTIM	111	145	1.4	6L			50		2100			302		M	IMO TIER 2
		D	49 LFTN-BM	108	134	1.2	4L			27		2100			130		M	IMO TIER 3
		D	49 LFTN-BM	108	134	1.2	4L			29		2100			141		M	IMO TIER 3

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max	OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail		
AGCO POWER	194	D	49 LFTN-BM	108	134	1.2	4L		27		2100				130	M	STAGE 5 INLAND WATERWAY	
		D	49 LFTN-BM	108	134	1.2	4L		29		2100				141	M	STAGE 5 INLAND WATERWAY	
		D	74 LFTN-BM	108	134	1.2	6L		21		2100				155	M	IMO TIER 3	
		D	74 LFTN-BM	108	134	1.2	6L		24		2100				163	M	IMO TIER 3	
		D	74 LFTN-BM	108	134	1.2	6L		26		2100				175	M	IMO TIER 3	
		D	74 LFTN-BM	108	134	1.2	6L		28		2100				200	M	IMO TIER 3	
		D	74 LFTN-BM	108	134	1.2	6L		30		2100				221	M	IMO TIER 3	
		D	74 LFTN-BM	108	134	1.2	6L		21		2100				155	M	STAGE 5 INLAND WATERWAY	
		D	74 LFTN-BM	108	134	1.2	6L		24		2100				163	M	STAGE 5 INLAND WATERWAY	
		D	74 LFTN-BM	108	134	1.2	6L		26		2100				175	M	STAGE 5 INLAND WATERWAY	
		D	74 LFTN-BM	108	134	1.2	6L		28		2100				200	M	STAGE 5 INLAND WATERWAY	
D	74 LFTN-BM	108	134	1.2	6L		30		2100				221	M	STAGE 5 INLAND WATERWAY			
ABC - ANGLO BELGIAN CORP.	218	D	6DZC	256	310	15.96	6L		250		1000		18.8		1500	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	8DZC	256	310	15.96	8L		250		1000		18.8		2000	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	12DZC	256	310	15.96	12V		250		1000		18.8		3000	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	16DZC	256	310	15.96	16V		250		1000		18.8		4000	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	6DL36	365	420	43.9	6L		650		750		24		3955	ST-IND, M, PG	IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	8DL36	365	420	43.9	8L		650		750		24		5274	ST-IND, M, PG	IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	12DV36	365	420	43.9	12V		650		750		24		7910	ST-IND, M, PG	IMO TIER 2, IMO TIER 3, EPA TIER 3	
		D	16DV36	365	420	43.9	16V		650		750		24		10547	ST-IND, M, PG	IMO TIER 2, IMO TIER 3, EPA TIER 3	
		DF	6DZD	256	310	15.96	6L		170		1000		12.5		1000	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3	
		DF	8DZD	256	310	15.96	8L		170		1000		12.5		1335	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3	
		DF	12DZD	256	310	15.96	12V		170		1000		12.5		2000	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3	
		DF	16DZD	256	310	15.96	16V		170		1000		12.5		2670	ST-IND, M, PG	EU STAGE 5, IMO TIER 2, IMO TIER 3	
ARROW ENGINE CO.	*	SI		98-191	116-228	0.9-6.5	1L, 1H, 2H, 3L, 4L, 6L	1.5-5.0	4.5-49	900-1000	600-2200		3.7-9.2	1.0-65.2	5.0-97	PG, ST-IND		
BAUDOIN	205	D	4M06G20/5	89	92	2.3	4L				1500				20	PG		
		D	4M06G25/5	89	92	2.3	4L				1500				25	PG		
		D	4M06G35/5	89	92	2.3	4L				1500				33	PG		
		D	4M06G44/5	89	92	2.3	4L				1500				41	PG		
		D	4M06G50/5	89	92	2.3	4L				1500				48	PG		
		D	4M06G55/5	89	92	2.3	4L				1500				53	PG		
		D	4M06G20/6	89	92	2.3	4L				1800				25	PG		
		D	4M06G25/6	89	92	2.3	4L				1800				30	PG		

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								L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min		
BAUDOIN	205	D	4M06G33/6	89	92	2.3	4L				1800			41	PG		
		D	4M06G41/6	89	92	2.3	4L				1800			47	PG		
		D	4M06G50/6	89	92	2.3	4L				1800			58	PG		
		D	4M06G55/6	89	92	2.3	4L				1800			63	PG		
		D	4M10G70/5	105	118	4.1	4L				1500			66	PG		
		D	4M10G88/5	105	118	4.1	4L				1500			80	PG		
		D	4M10G110/5	105	118	4.1	4L				1500			100	PG		
		D	4M10G83/6	105	118	4.1	4L				1800			95	PG		
		D	4M10G100/6	105	118	4.1	4L				1800			115	PG		
		D	4M11G70/5	105	130	4.5	4L				1500			66	PG		
		D	4M11G90/5	105	130	4.5	4L				1500			81	PG		
		D	4M11G120/5	105	130	4.5	4L				1500			108	PG		
		D	4M11G83/6	105	130	4.5	4L				1800			93	PG		
		D	4M11G106/6	105	130	4.5	4L				1800			118	PG		
		D	6M11G150/5	105	130	6.75	6L				1500			140	PG		
		D	6M11G165/5	105	130	6.75	6L				1500			152	PG		
		D	6M11G110/6	105	130	6.75	6L				1800			132	PG		
		D	6M11G135/6	105	130	6.75	6L				1800			158	PG		
		D	6M11G160/6	105	130	6.75	6L				1800			180	PG		
		D	6M11G176/6	105	130	6.75	6L				1800			200	PG		
		D	6M16G220/5	126	130	9.73	6L				1500			204	PG		
		D	6M16G250/5	126	130	9.73	6L				1500			238	PG		
		D	6M16G275/5	126	130	9.73	6L				1500			264	PG		
		D	6M16G300/5	126	130	9.73	6L				1500			280	PG		
		D	6M16G350/5	126	130	9.73	6L				1500			320	PG		
		D	6M16G350/5SCR	126	130	9.73	6L				1500			320	PG		
		D	6M16G200/6	126	130	9.73	6L				1800			238	PG		
		D	6M16G220/6	126	130	9.73	6L				1800			264	PG		
		D	6M16G250/6	126	130	9.73	6L				1800			288	PG		
		D	6M16G308/6	126	130	9.73	6L				1800			360	PG		
		D	6M21G400/5	127	165	12.54	6L				1500			385	PG		
		D	6M21G440/5	127	165	12.54	6L				1500			405	PG		
		D	6M21G500/5	127	165	12.54	6L				1500			450	PG		
		D	6M21G330/6	127	165	12.54	6L				1800			385	PG		
		D	6M21G390/6	127	165	12.54	6L				1800			448	PG		
		D	6M21G400/6	127	165	12.54	6L				1800			460	PG		
		D	6M26G500/5	150	150	15.9	6L				1500			447	PG		
		D	6M26G550/5	150	150	15.9	6L				1500			490	PG		
		D	6M26G450/6	150	150	15.9	6L				1800			506	PG		
		D	6M26G500/6	150	150	15.9	6L				1800			556	PG		
D	8M21G660/5	127	165	16.72	8V				1500			580	PG				
D	8M21G520/6	127	165	16.72	8V				1800			580	PG				
D	6M33G660/5	150	185	19.6	6L				1500			587	PG				
D	6M33G715/5	150	185	19.6	6L				1500			633	PG				
D	6M33G750/5	150	185	19.6	6L				1500			670	PG				

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max			
BAUDOIN	205	D	6M33G825/5	150	185	19.6		6L				1500				725	PG		
		D	6M33G575/6	150	185	19.6		6L					1800				633	PG	
		D	6M33G600/6	150	185	19.6		6L					1800				670	PG	
		D	6M33G633/6	150	185	19.6		6L					1800				710	PG	
		D	6M33G660/6	150	185	19.6		6L					1800				740	PG	
		D	12M26G825/5	150	150	31.8		12V					1500				748	PG	
		D	12M26G900/5	150	150	31.8		12V					1500				793	PG	
		D	12M26G1000/5	150	150	31.8		12V					1500				902	PG	
		D	12M26G1100/5	150	150	31.8		12V					1500				973	PG	
		D	12M26G660/6	150	150	31.8		12V					1800				748	PG	
		D	12M26G704/6	150	150	31.8		12V					1800				792	PG	
		D	12M26G800/6	150	150	31.8		12V					1800				902	PG	
		D	12M26G900/6	150	150	31.8		12V					1800				1012	PG	
		D	12M26G1000/6	150	150	31.8		12V					1800				1115	PG	
		D	12M33G1250/5	150	185	39.2		12V					1500				1108	PG	
		D	12M33G1400/5	150	185	39.2		12V					1500				1210	PG	
		D	12M33G1500/5	150	185	39.2		12V					1500				1320	PG	
		D	12M33G1650/5	150	185	39.2		12V					1500				1450	PG	
		D	12M33G1000/6	150	185	39.2		12V					1800				1108	PG	
		D	12M33G1100/6	150	185	39.2		12V					1800				1265	PG	
		D	12M33G1200/6	150	185	39.2		12V					1800				1320	PG	
		D	12M33G1300/6	150	185	39.2		12V					1800				1420	PG	
		D	16M33G1700/5	150	185	52.3		16V					1500				1530	PG	
		D	16M33G1900/5	150	185	52.3		16V					1500				1680	PG	
		D	16M33G2000/5	150	185	52.3		16V					1500				1800	PG	
		D	16M33G1400/6	150	185	52.3		16V					1800				1580	PG	
		D	16M33G1500/6	150	185	52.3		16V					1800				1680	PG	
		D	16M33G1650/6	150	185	52.3		16V					1800				1785	PG	
		D	16M33G1750/6	150	185	52.3		16V					1800				1920	PG	
		D	12M55G2300/5	180	215	65.65		12V					1500				2020	PG	
		D	12M55G2550/5	180	215	65.65		12V					1500				2210	PG	
		D	12M55G2750/5	180	215	65.65		12V					1500				2450	PG	
		D	12M55G2000/6	180	215	65.65		12V					1800				2230	PG	
		D	12M55G2250/6	180	215	65.65		12V					1800				2420	PG	
		D	12M55G2500/6	180	215	65.65		12V					1800				2725	PG	
		SI	4M11G4N0/5	105	130	4.5		4L					1500				77	PG	
		SI	4M11G4N0/6	105	130	4.5		4L					1800				77	PG	
		SI	6M11G4N0/5	105	130	6.75		6L					1500				120	PG	
		SI	6M11G4N0/6	105	130	6.75		6L					1800				132	PG	
		SI	6M16G4N0/5	126	130	9.73		6L					1500				200	PG	
		SI	6M16G4N0/6	126	130	9.73		6L					1800				238	PG	
		SI	6M21G4N0/5	127	156	12.54		6L					1500				288	PG	
SI	6M21G4N0/6	127	156	12.54		6L					1800				317	PG			
SI	6M33G6N0/5	150	185	19.6		6L					1500				450	PG			
SI	6M33G6N0/6	150	185	19.6		6L					1800				480	PG			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max				
BAUDOUIN	205	SI	12M33G10N0/5	150	185	39.2		12V				1500				900	PG			
		SI	12M33G14N0/6	150	185	39.2		12V					1800				960	PG		
		SI	16M33G6N0/5	150	185	52.3		16V					1500				1280	PG		
		SI	16M33G6N0/6	150	185	52.3		16V					1800				1280	PG		
		D	4M06V2D0	89	92	2.3		4L					1500	1800			20	30	ST-IND	
		D	4M06V4D0	89	92	2.3		4L					1500	1800			25	41	ST-IND	
		D	4M06V6D0	89	92	2.3		4L					1500	1800			29	47	ST-IND	
		D	4M06V8D0	89	92	2.3		4L					1500	1800			34	58	ST-IND	
		D	4M11V2D0	105	130	4.5		4L					1500	2200			43	60	ST-IND	
		D	4M11V4D0	105	130	4.5		4L					1500	2200			73	100	ST-IND	
		D	4M11V6D0	105	130	4.5		4L					1500	2200			75	118	ST-IND	
		D	6M11V2D0	105	130	6.75		6L					1500	2200			106	150	ST-IND	
		D	6M11V4D0	105	130	6.75		6L					1500	2200			118	180	ST-IND	
		D	6M16V2D0	126	130	9.73		6L					1500	2200			180	255	ST-IND	
		D	6M21V2D0	127	165	12.54		6L					1500	2200			276	370	ST-IND	
		D	4W105M	105	130	4.5		4L						2100				95	M	
		D	6W105M	105	130	6.75		6L						2100				136	M	IMO 2
		D	6W105M	105	130	6.75		6L						2425				168	M	IMO 2
		D	6M16	126	130	9.7		6L						2100				240	M	IMO 2
		D	6M16	126	130	9.7		6L						2100				264	M	IMO 2
		D	6W126M	126	150	11.6		6L						1800				294	M	IMO 2, CCNR 2, CE97/68 3A
		D	6W126M	126	150	11.6		6L						2100				331	M	IMO 2, CCNR 2, CE97/68 3A
		D	6M19.3	126	155	11.6		6L						1800				331	M	IMO 2, CCNR 2, CE97/68 3A
		D	6M19.3	126	155	11.6		6L						2100				368	M	IMO 2, CCNR 2, CE97/68 3A
		D	6M19.3	126	155	11.6		6L						2100				404	M	IMO 2, CCNR 2, CE97/68 3A
		D	6M19.3	126	155	11.6		6L						2200				425	M	IMO 2, CCNR 2
		D	6F21	127	165	12.5		6L						2300				599	M	IMO 2, EPA Tier 3
		D	6F21	127	165	12.5		6L						2300				662	M	IMO 2, EPA Tier 3
		D	6F21	127	165	12.5		6L						2300				735	M	IMO 2, EPA Tier 3
		D	6M26.2	150	150	15.9		6L						1800				331	M	IMO 2, CCNR 2, CE97/68 3a
		D	6M26.2	150	150	15.9		6L						1800				368	M	IMO 2, CCNR 2, CE97/68 3a
		D	6M26.2	150	150	15.9		6L						1900				404	M	IMO 2, CCNR 2, CE97/68 3a
		D	6M26.2	150	150	15.9		6L						1950				441	M	IMO 2
		D	12M26.2	150	150	31.8		12V						1800				662	M	IMO 2, CCNR 2, CE97/68 3a
		D	12M26.2	150	150	31.8		12V						1800				736	M	IMO 2, CCNR 2, CE97/68 3a
		D	12M26.2	150	150	31.8		12V						1900				809	M	IMO 2, CCNR 2, CE97/68 3a
D	12M26.2	150	150	31.8		12V						1950				883	M	IMO 2		
D	6M33.2	150	185	19.6		6L						1800				478	M	IMO 2		
<i>continued</i>		D	6M33.2	150	185	19.6		6L				1800				515	M	IMO 2		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max	OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind, R - Rail		
BAUDOIN	205	D	6M33.2	150	185	19.6	6L					1800				552	M	IMO 2	
		D	12M33.2	150	185	39.2	12V						1800				956	M	IMO 2
		D	12M33.2	150	185	39.2	12V						1800				1029	M	IMO 2
		D	12M33.2	150	185	39.2	12V						1800				1104	M	IMO 2
		D	6M26.3	150	150	15.9	6L						1800				441	M	IMO 2, IMO 3, EPA Tier 3, EPA Tier 4, CCNR 2, CE97/68 3a
		D	6M26.3	150	150	15.9	6L						1800				485	M	IMO 2, CCNR 2, CE97/68 3a
		D	6M26.3	150	150	15.9	6L						2000				515	M	IMO 2, IMO 3, EPA Tier 3, EPA Tier 4, CCNR 2, CE97/68 3a
		D	6M26.3	150	150	15.9	6L						2100				552	M	IMO 2, IMO 3, EPA TIER 3, EPA TIER 4, CCNR 2, CE97/68 3A
		D	6M26.3	150	150	15.9	6L						2100				599	M	IMO 2, IMO 3, EPA TIER 3, EPA TIER 4
		D	12M26.3	150	150	31.8	12V						1800				882	M	IMO 2, IMO 3, EPA TIER 3, EPA TIER 4, CCNR 2, CE97/68 3A
		D	12M26.3	150	150	31.8	12V						1800				972	M	IMO 2, CCNR 2, CE97/68 3A
		D	12M26.3	150	150	31.8	12V						2100				1032	M	IMO 2, IMO 3, EPA TIER 3, EPA TIER 4, CCNR 2, CE97/68 3A
		D	12M26.3	150	150	31.8	12V						2200				1104	M	IMO 2, IMO 3, EPA TIER 3, EPA TIER 4, CCNR 2, CE97/68 3A
		D	12M26.3	150	150	31.8	12V						2300				1215	M	IMO 2, IMO 3, EPA 3, EPA TIER 4
CATERPILLAR INC.	*	D	C0.5	67	72	0.5	2L			5.1		3600		7.5		10.2	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C0.5	67	72	0.5	2L			4.4		3000		5		8.8	OH	EU STAGE 5, EPA TIER 4F	
		D	C0.7	67	72	0.7	3L			5.1		3600		7.4		15.3	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C0.7	67	72	0.7	3L			4.43		3600		7.9		13.3	OH	EU STAGE 5, EPA TIER 4F	
		D	C1.1	77	81	1.1	3L			6.3		2800		7.9		18.9	OH	EU STAGE 5, EPA TIER 4F	
		D	C1.5	84	90	1.5	3L			10		3000		8.8		30	OH	UN ECE R96 Stage 3a or below	
		D	C1.5	84	90	1.5	3L			6.13		2100		7.2		18.4	OH	EPA Tier 4f	
		D	C1.7	84	100	1.7	3L			6.3		2800		7		18.9	OH	EU Stage 5, EPA Tier 4f	
		D	C1.7	84	100	1.7	3L			10		2800		9.2		30	OH	EPA Tier 4f	
		D	C1.7	84	100	1.7	3L			12		2800		12.3		36	OH	EU Stage 5, EPA Tier 4f	
		D	C2.2	84	100	2.2	4L			11.5		3000		10.8		46	OH	UN ECE R96 Stage 3a or below	
		D	C2.2	84	100	2.2	4L			12.25		2800		11.9		49	OH	UN ECE R96 Stage 3a or below	
		D	C2.2	84	100	2.2	4L			9		2800		9.4		36	OH	EPA TIER 4F	
		D	C2.2	84	100	2.2	4L			11.25		2800		12.7		45	OH	EU STAGE 5, EPA TIER 4F	
		D	C2.2	84	100	2.2	4L			13.75		2800		14.3		55	OH	EU STAGE 5, EPA TIER 4F	
		D	C2.8	90	110	2.8	4L			13.75	2200	2400		17.1		55	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
CATERPILLAR INC.	*	D	C3.6	98	120	3.6	4L		13.75	2200	2400		14.8		55	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	C3.6	98	120	3.6	4L		22.5	2000	2400		17.5		90	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	C3.6	98	120	3.6	4L		25	2000	2200		19.2		100	OH	EU STAGE 5, EPA TIER 4F	
		D	3054	105	127	4.4	4L		14		2200		7.6		56	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	3054	105	127	4.4	4L		20.75		2200		11.9		83	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C4.4	105	127	4.4	4L		26.5		2200		15.9		106	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C4.4	105	127	4.4	4L		35		2200		23.6		140	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C4.4	105	127	4.4	4L		27.5	2000	2200		16		110	OH	EU STAGE 5, EPA TIER 4F	
		D	C4.4	105	127	4.4	4L		37.5		2200		23.6		150	OH	EU STAGE 5, EPA TIER 4F	
		D	C7.1	105	135	7	6L		18.67		1950		12.1		112	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C7.1	105	135	7	6L		34.17		2200		18.8		205	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C7.1	105	135	7	6L		37.5	1800	2200		23		225	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C7.1	105	135	7	6L		25.17	1800	2200		15.6		151	OH	EU STAGE 5, EPA TIER 4F	
		D	C7.1	105	135	7	6L		39.83		2200		22.8		239	OH	EU STAGE 5, EPA TIER 4F	
		D	C9.3B	115	149	9.3	6L		56.67	1800	2000		28.2		340	OH	EU STAGE 5, EPA TIER 4F	
		D	C9.3B	115	149	9.3	6L		51.67		2000		24.5		310	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C13	130	157	12.5	6L		64.67	1800	2100		22.3		388	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C13	130	157	12.5	6L		64.67	1800	2100		23.9		388	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C13	130	157	12.5	6L		64.17	1800	1800		22.3		385	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C13	130	157	12.5	6L		66.67	1800	2000		23.9		400	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C13B	130	157	12.5	6L		66.67	1800	2100		24.7		400	OH	EU STAGE 5, EPA TIER 4F	
		D	C13B	130	157	12.5	6L		71.67	1800	2100		26.5		430	OH	EU STAGE 5, EPA TIER 4F	
		D	C15	137	171	15.2	6L		72.17	1800	2100		21.9		433	OH	EU STAGE 5, EPA TIER 4F	
		D	C15	137	171	15.2	6L		74	1800	2100		22.8		444	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	C18	145	183	18.1	6L		99.5	1800	2100		25.4		597	OH	UN ECE R96 Stage 3a or below	
		D	C18	145	183	18.1	6L		99.5	1800	2000		25.9		597	OH	EU STAGE 5, EPA TIER 4F	
		D	C27	137	152	27	12V		71.5	1800	2100		24		858	OH	UN ECE R96 Stage 3a or below	
		D	C27	137	152	27	12V		65.25		1800		21.8		783	OH	EU STAGE 5, EPA TIER 4F	
		D	C32	145	162	3.1	12V		83.92	1800	2100		24		1007	OH	UN ECE R96 Stage 3a or below	
		D	C32	145	162	32	12V		69.92		1800		21.6		839	OH	EU Stage 5, EPA Tier 4f	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
CATERPILLAR INC.	*	D	C32	145	162	32	12V		74.58		1800		23		895	OH	EPA Tier 4f	
		D	3508	170	190	34.5	8V		93.25		1800		16		746	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	3512C	170	215	58.6	12V		93.33		1800		15		1120	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	3516C	170	215	78	16V		130.5		1750		17		1566	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	3516E	170	215	78	16V		130.5		1650		18		1566	OH	EU STAGE 5, EPA TIER 4F	
CUMMINS INC.	Inside Back Cover, 167, 169	D	F2.8	94	100	0.7	4L	24	32.5	2900	3500			96	130	ON	EURO 4	
		D	F3.8	102	115	1	4L	28.7	31.2	2600	2600			115	125	ON	EURO 4	
		D	B4.5	107	124	1.1	4L	28	39.2	2300	2300			112	157	ON	EURO 4	
		D	B6.7	107	124	1.1	6L	27.3	39.8	2300	2300			164	239	ON	EURO 4	
		D	L9	114	145	1.5	6L	42.3	49.6	2100	2100			254	298	ON	EURO 4	
		SI	L9N	114	145	1.5	6L	34.8	39.8	2200	2200			209	239	ON	EURO 4	
		D	X12	132	144	2	6L	44.2	60	1900	1900			265	360	ON	EURO 4	
		D	X15	137	169	2.5	6L	49.6	75.2	1800	2000			298	451	ON	EURO 4	
		D	B6.7	107	124	1.1	6L	24.2	44.6	2600	2600			145	269	ON	EPA 2021, CARB 2021	
		D	L9	114	145	1.5	6L	32.3	56	2100	2200			194	336	ON	EPA 2021, CARB 2021	
		D	X12	132	144	2	6L	43.5	62.2	1900	2100			261	373	ON	EPA 2021, CARB 2021	
		D	X15	137	169	2.5	6L	49.6	75.2	1700	2100			306	451	ON	EPA 2021, CARB 2021	
		SI	B6.7N	102	124	1.1	6L	24.8	29.8	1600	1600			149	179	ON	EPA 2021, CARB 2021	
		SI	L9N	114	145	1.5	6L	31	39.8	2200	2200			186	239	ON	EPA 2021, CARB 2021	
		SI	ISX12N	130	150	2	6L	39.8	49.6	1700	1800			239	298	ON	EPA 2021, CARB 2021	
		D	QSF2.8	94	100	0.7	4L	9.25	13.75	2200	2500			37	55	OH	EPA TIER 4F	
		D	F3.8™	102	115	0.95	4L	13.75	43.25	2200	2500			55	129	OH	EPA TIER 4F, EU STAGE 5	
		D	B4.5™	107	124	1.1	4L	22.5	37.25	2000	2500			90	149	OH	EPA TIER 4F, EU STAGE 5	
		D	B6.7™	107	124	1.2	6L	21.5	81.5	2000	2500			116	243	OH	EPA Tier 4f, EU Stage 5	
		D	L9	114	145	1.5	6L	34.8	53.5	1800	2100			209	321	OH	EPA Tier 4f, EU Stage 5	
		D	X12	132	144	2	6L	41.7	63.7	1800	2100			250	383	OH	EPA TIER 4F, EU STAGE 5	
		D	X15	137	169	2.5	6L	56	83.8	1800	2100			336	503	OH	EPA TIER 4F, EU STAGE 5	
		D	QSK19	159	159	3.2	6L	94.5	94.5	1800	2000			567	567	OH	EPA TIER 4F, EU STAGE 5	
		D	QSK23	170	170	3.8	6L	94.5	130.5	1800	2100			567	783	OH	EPA TIER 4F, EU STAGE 5	
D	QST30	140	165	2.5	12V	59	74.6	1800	2100			708	895	OH	EPA TIER 4F, EU STAGE 5			
D	QSK38	159	159	3.2	12V	67.5	99.4	1800	1900			810	1193	OH	EPA TIER 4F, EU STAGE 5			
D	QSK50	159	159	3.1	16V	69.9	116.5	1800	1900			1119	1864	OH	EPA TIER 4F, EU STAGE 5			
D	QSK78	170	190	4.3	18V	145	145	1900	1900			2610	2610	OH	EPA TIER 4F			
DAIHATSU DIESEL MFG. CO. LTD.	214, 245	D	M5	145	160	2.6	6L	24.5	51.7	1200	1800	6.6	13.9	147	310			
		D	DL-16AE	165	210	4.5	6L	43.3	88.3	900	1200	9.8	19.9	260	530		IMO Tier 2	
		D	DE-18	185	280	7.5	6L	66.7	141.7	720	1000	11.8	25.4	400	860		IMO TIER 2	
		D	DE-20	205	300	9.5	6L	135.2	181.7	720	900	18.2	24.5	811	1090		IMO TIER 2	

continued

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders			Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
DAIHATSU DIESEL MFG. CO. LTD.	214, 245	D	DE-23	230	320	13.3	6L		133.3	250.0	720	900	13.2	25.1	800	1516		IMO TIER 2	
		D	DEL-23	230	350	14.5	8L		160.0	275.0	750	900	14.7	25.2	1280	2200		IMO TIER 2	
		D	DE-28	285	390	24.9	6L		320.2	350.0	720	750	21.5	23.9	1921	2140		IMO TIER 2	
		D	DE-33	330	440	37.6	6L		450.0	600.0	720	750	20.0	26.6	2700	3600		IMO TIER 2	
		D	DE-33	330	440	37.6	8L		450.0	600.0	720	750	20.0	26.6	3600	4800		IMO Tier 2	
		D	DC-32E	320	400	32.0	6L		383.3	500.0	720	750	19.9	25.9	2300	3000		IMO TIER 2	
		D	DC-32E	320	400	32.0	8L		343.8	500.0	720	750	16.0	23.3	2750	4000		IMO TIER 2	
		D	DC-32E	320	400	32.0	16V		343.8	482.5		720	16.6	23.3	5500	7720		IMO TIER 2	
		D	DK-20E	200	300	9.4	6L		96.7	176.7	720	900	13.5	24.6	580	1060		IMO TIER 2	
		D	DK-26E	260	380	20.2	6L		200.0	267.0	720	750	14.3	22.0	1200	1850		IMO Tier 2	
		D	DK-28E	280	390	24.0	6L		243.3	350.0	720	750	16.9	24.6	1460	2130		IMO Tier 2	
		D	DK-28E	280	390	24.0	8L		239.4	350.0	720	750	16.6	24.3	1915	2800		IMO Tier 2	
		D	DK-36E	360	480	48.9	6L		491.7	583.3		600	20.1	23.9	2950	3500		IMO Tier 2	
		D	DK-36E	360	480	48.9	8L		550.0	562.5		600	21.8	23.0	4400	4650		IMO Tier 2	
		D	DK-36E	360	460	46.0	12V		485.8	550.0		600	20.6	23.5	5830	6660		IMO Tier 2	
		DF	DE20DF	205	300	9.9	6L			148.3		900		20.0		890			IMO Tier 2
		DF	DE23DF	230	320	13.3	6L			200.0		900		20.1		1200			IMO Tier 2
		DF	DE28DF	280	390	24.0	6L			288.3	720	750		20.0		1730			IMO TIER 2
		DF	DE35DF	350	440	42.3	6L			510.0		720		20.1		3060			IMO TIER 2
DF	DE35DF	350	440	42.3	8L			510.0		720		20.1		4080			IMO TIER 2		
DEUTZ AG	183	D	D 1.2 L3	78.0	82.0	1.2	3 L				2800				17.9		ST-IND	EU STAGE 5, EPA TIER 4	
		D	G 2.2 L3	92	110	2.2	3 L					2600				42.0		ST-IND, OH	EU STAGE 5, EPA TIER 2, CARB LSI
		D	D 2.2 L3	92	110	2.2	3 L					2300				18.4		ST-IND, OH	EPA TIER 4
		D	D 2.2 L3	92	110	2.2	3 L					2600				18.4		ST-IND, OH	EU STAGE 5, EPA TIER 4, EU STAGE 3A (EDG)
		D	TD 2.2 L3	92	110	2.2	3 L					2600				44.5		ST-IND, OH, PG	EU STAGE 5, EPA TIER 4, EU STAGE 3A (EDG)
		D	TCD 2.2 L3	92	110	2.2	3 L					2600				55.4		ST-IND, OH	EU STAGE 5, EPA TIER 4, EU STAGE 3A (EDG)
		D	G 2.9 L4	92	110	2.9	4 L					2600				54.0		ST-IND, OH	EU STAGE 5, EPA TIER 2
		D	D 2.9 L4	92	110	2.9	4 L					2600				36.4		ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4
		D	TD 2.9 L4	92	110	2.9	4 L					2600				55.4		ST-IND, OH, PG	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 2.9 L4	92	110	2.9	4 L					2600				55.4		ST-IND, OH, PG	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 2.9 L4 HT	92	110	2.9	4 L					2600				55.4		ST-IND, OH, PG	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 2.9 L4 HP	92	110	2.9	4 L					2200				82.0		ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 2.9 L4 HP (A)	92	110	2.9	4 L					2200				82.0		OH	EU STAGE 5, EPA TIER 4, CN4
		D	TD 3.6 L4	98	120	3.6	4 L					2600				55.4		ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 3.6 L4	98	120	3.6	4 L					2300				100.0		ST-IND, OH, PG	EU STAGE 5, EPA TIER 4, CN4
		D	TCD 3.6 L4 (A)	98	120	3.6	4 L					2200				105.0		ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max			
DEUTZ AG	183	D	TCD 3.6 L4 HT	98	120	3.6	4 L					2300			55.4	ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 3.6 L4 HP	98	120	3.6	4 L					2300			105.0	ST-IND, OH	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 4.1 L4	101	126	4	4 L					2300			115.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 4.1 L4 (A)	101	126	4	4 L					2100			120.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 5.2 L4	110	136	5.2	4 L					2200			170.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 6.1 L6	101	126	6.1	6 L					2300			180.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 6.1 L6 (A)	101	126	6.1	6 L					2100			174.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TTCD 6.1 L6 (A)	101	126	6.1	6 L					2100			211.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 7.8 L6	110	136	7.8	6 L					2200			260.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TTCD 7.8 L6 (A)	110	136	7.8	6 L					2100			291.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 9.0 L4	135	157	9	4 L					2100			304.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4, EU STAGE 3A		
		D	TCD 12.0 L6	130	150	12	6 L					2100			404.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4, EU STAGE 3A		
		D	TCD 13.5 L6	135	157	13.5	6 L					2100			454.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4, EU STAGE 3A		
		D	TCD 12.0 V6	132	145	11.9	6 V					2100			390.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 16.0 V8	132	145	15.9	8 V					2100			520.0	ST-IND	EU STAGE 5, EPA TIER 4, CN4		
		D	TCD 18.0 L6	148	174	18	6 L					1900			623.0	ST-IND	EU STAGE 5, EPA TIER 4		
		D	D 2011 L2 0	94	112	1.6	2 L					2800			23.1	ST-IND	EU STAGE 3A, EPA TIER 3		
		D	D 2011 L2 1	94	112	1.6	2 L					2800			22.5	ST-IND	EU Stage 3a, EPA Tier 3		
		D	D 2011 L3 0	94	112	2.3	3 L					2800			36.4	ST-IND	EU Stage 3a, EPA Tier 3		
		D	D 2011 L3 1	94	112	2.3	3 L					2800			36.3	ST-IND	EU Stage 3a, EPA Tier 3		
		D	D 2011 L4 W	96	125	3.6	4 L					2600			50.0	ST-IND	EU Stage 3a, EPA Tier 3		
		D	D 2011 L4 1	96	125	3.6	4 L					2600			47.5	ST-IND	EU STAGE 3A, EPA TIER 3		
		D	TD 2011 L4 1	96	125	3.6	4 L					2600			57.6	ST-IND	EU Stage 3a, EPA Tier 3		
		D	TD 2011 L4 W	96	125	3.6	4 L					2600			68.0	ST-IND	EU Stage 3a, EPA Tier 3		
		D	TCD 2011 L4 W	96	125	3.6	4 L					2600			79.4	ST-IND	EU STAGE 3A, EPA TIER 3		
		D	D 914 L4	102	132	4.3	4 L					2300			58.0	ST-IND	EU Stage 3a, EPA Tier 3		
		D	D 914 L6	102	132	6.5	6 L					2300			86.5	ST-IND	EU Stage 3a, EPA Tier 3		
		D	TCD 914 L6 ECAGR	102	132	6.5	6 L					2300			129.9	ST-IND	EU Stage 3a, EPA Tier 3		
		<i>continued</i>		D	D 2.9 L4	92	110	2.9	4 L						2600		36.4	ST-IND, OH	EPA Tier 4, EU Stage 3a (EDG), CN3

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
DEUTZ AG	183	D	TD 2.9 L4	92	110	2.9	4 L					2600			55.4	ST-IND, OH	EPA Tier 4, EU Stage 3a (EDG), CN3	
		D	TCD 2.9 L4	92	110	2.9	4 L					2600			55.4	ST-IND, OH	EPA TIER 4, EU STAGE 3A (EDG), CN3	
		D	TD 3.6 L4	98	120	3.6	4 L					2600			55.4	ST-IND, OH	EPA TIER 4, EU STAGE 3A (EDG), CN3	
		D	TCD 3.6 L4	98	120	3.6	4 L					2300			100.0	ST-IND, OH	EPA TIER 4, EU STAGE 3A (EDG), CN3	
		D	TCD 4.1 L4	101	126	4	4 L					2300			115.0	ST-IND	EU Stage 3a, EPA Tier 3	
		D	TCD 6.1 L6	101	126	6.1	6 L					2300			160.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 7.8 L6	110	136	7.8	6 L					2300			250.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TD 2012 L4 2V	101	126	4	4 L					2300			66.0	ST-IND	EU Stage 3a, EPA Tier 3	
		D	TCD 2012 L4 2V	101	126	4	4 L					2400			88.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 2012 L4 2V	101	126	4	4 L					2400			103.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 2012 L6 2V	101	126	6.1	6 L					2400			155.0	ST-IND	EU Stage 3a, EPA Tier 3	
		D	TCD 2013 L4 2V	108	130	4.8	4 L					2300			129.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 2013 L6 2V	108	130	7.2	6 L					2300			200.2	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 2013 L6 4V	108	130	7.2	6 L					2200			238.0	ST-IND	EU Stage 3a, EPA Tier 3	
		D	TCD 2015 V6	132	145	11.9	6 V					2100			360.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 2015 V8	132	145	15.9	8 V					2100			500.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	TCD 12.0 V6	132	145	11.9	6 V					2100			360.0	ST-IND	EU Stage 3a, EPA Tier 3	
		D	TCD 16.0 V8	132	145	15.9	8 V					2100			500.0	ST-IND	EU STAGE 3A, EPA TIER 3	
		D	F 4 L 912	102	132	4.3	4 L					2500			54.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	F 6 L 912	102	132	6.5	6 L					2500			82.0	ST-IND	EU Stage 2, EPA Tier 2	
		D	F 4 L 914	102	132	4.3	4 L					2500			64.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 4 L 914	102	132	4.3	4 L					2500			85.7	ST-IND	EU STAGE 2, EPA TIER 2	
		D	F 6 L 914	102	132	6.5	6 L					2500			96.0	ST-IND	EU Stage 2, EPA Tier 2	
		D	BF 6 L 914	102	132	6.5	6 L					2500			140.9	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 6 L 914 C	102	132	6.5	6 L					2500			148.5	ST-IND	EU STAGE 2, EPA TIER 2	
		D	F 12 L 513	128	130	20	12 V					2300			235.0	ST-IND	EU Stage 2, EPA Tier 2	
		D	BF 8 L 513	125	130	12.8	8 V					2300			243.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF12 L 513 C	125	130	19.1	12 V					2300			386.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 4 M 2012	101	126	4	4 L					2500			74.9	ST-IND	EU Stage 2, EPA Tier 2	
		D	BF 4 M 2012 C	101	126	4	4 L					2500			103.0	ST-IND	EU STAGE 2, EPA TIER 2	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
DEUTZ AG	183	D	BF 6 M 2012 C	101	126	6	6 L					2500			155.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 4 M 1013 EC	108	130	4.8	4L					2300			118.0	ST-IND	EU Stage 2, EPA Tier 2	
		D	BF 6 M 1013 EC	108	130	7.2	4 L					2300			174.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 6 M 1015 C	108	130	11.9	4 L					2100			300.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 6 M 1015 CP	108	130	11.9	6 L					2100			330.0	ST-IND	EU Stage 2, EPA Tier 2	
		D	BF 8 M 1015 C	132	145	15.9	6 V					2100			400.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	BF 8 M 1015 CP	132	145	15.9	6 V					2100			440.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	TCD 12.0 V6	132	145	15.9	8 V					2100			400.0	ST-IND	EU STAGE 2, EPA TIER 2	
		D	TCD 16.0 V8	132	145	15.9	8 V					2100			440.0	ST-IND	EU Stage 2, EPA Tier 2	
DOOSAN INFRACORE CO. LTD. ENGINE & MATERIAL BG	222	D	L AD222TI	128	142	1.8	12V	37.2						446.0	530.0			
		D	L 4V222TI	128	142	1.8	12V	49	73.6				16.9	21	588.0	883.0		
		D	L 4AD222TI	128	142	1.8	12V	40.9	49						491.0	588.0		
		SI	LL GE08TI	111	139	1.4	6L	29.3							176.0	191.0		
		SI	LL GE12TI	123	155	1.9	6L	35.5							213.0	250.0		
		SI	LL GK12	123	155	1.9	6L		35.5			2200		10.5		213.0		
		SI	L GE08TI	111	139	1.4	6L	21.3							128.0	165.0		
		SI	L GE12TI	123	155	1.9	6L	29.2	36.7	1500	1800	12.6	13.2	175.0	220.0			
		SI	L GV158TI	128	142	1.8	8V	28.8							230.0	297.0		
		SI	L GV180TI	128	142	1.8	10V	29	37.4						290.0	374.0		
		SI	L GV222TI	128	142	1.8	12V	29.2							350.0	450.0		
		D	L V158TI	128	142	1.8	8V	44.1							353.0	500.0		
		D	L AD158TI	128	142	1.8	8V	37.8							302.0	353.0		
		D	L 4V158TI	128	142	1.8	8V	48.8					17.3	21	390.0	588.0		
		D	L 4AD158TI	128	142	1.8	8V	54.2	65						325.0	390.0		
		D	L P180LE-1	128	142	1.8	10V	40.3							403.0	498.0		
		D	L P180LE	128	142	1.8	10V	44.3	54						443.0	540.0		
		D	L P180LE-S	128	142	1.8	10V	45.2							452.0	567.0		
		D	L P180FE	128	142	1.8	10V	45.2							452.0	566.0		
		D	L PU180TI	128	142	1.8	10V	44.5							445.0	511.0		
		D	L V180TI	128	142	1.8	10V	44.1							441.0	603.0		
		D	L AD180TI	128	142	1.8	10V	35.7							357.0	441.0		
		D	L P222LE-1	128	142	1.8	12V	51.2				1800			512.0	625.0		
		D	L P222LE	128	142	1.8	12V	44.3							532.0	649.0		
		D	L P222LE-S	128	142	1.8	12V	46	56.8						552.0	682.0		
		D	L P222FE	128	142	1.8	12V	47.4							569.0	711.0		
		D	L PU222TI	128	142	1.8	12V	47	52.1						564.0	625.0		
		D	L V222TI	128	142	1.8	12V	44.2							530.0	736.0		
		D	L MD196TI	123	155	1.9	6L		39.2			2000		12.7		235.0		
		D	L AD196TI	123	155	1.9	6L	28.8				1800	12	12.5	173.0	199.0		
		D	L P126TI	123	155	1.9	6L	40.2							241.0	298.0		
		D	L P126TI-1	123	155	1.9	6L	43.7	48			1800			262.0	288.0		
<i>continued</i>		D	L P126TI-II	123	155	1.9	6L	44.2	57					265.0	342.0			

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DOOSAN INFRACORE CO. LTD. ENGINE & MATERIAL BG	222	D	L PU126TI	123	155	1.9	6L	47.2	49		2100		15.1	283.0	294.0			
		D	L L126TI	123	155	1.9	6L	44.2	49					265.0	294.0			
		D	L AD126TI	123	155	1.9	6L	34.3						206.0	247.0			
		D	DV11	128	142	1.8	6V	40.8						245.0	309.0	ON	EURO 3	
		D	DV11	128	142	1.8	6V		40.8		1800			245.0	328.0	OH	EPA TIER 3	
		D	DV11 S	128	142	1.8	6V	48.8						293.0	328.0	ON	EURO 4	
		D	DV11K	128	142	1.8	6V			55	1900			330.0	328.0	ON	EURO 5	
		D	L DV15T	128	142	1.8	8V			34	2300		9.7	272.0				
		D	L DV15TI	128	142	1.8	8V			38.6	2100		12.1	309.0				
		D	L DV15TIS	128	142	1.8	8V			35.9	2100		11.2	287.0				
		D	L P158LE-2	128	142	1.8	8V	48.8			1800			293.0	375.0			
		D	L P158LE-1	128	142	1.8	8V	40.9						327.0	402.0			
		D	L P158LE	128	142	1.8	8V	45.4						363.0	458.0			
		D	L P158LE-S	128	142	1.8	8V	50.3	60.1	1500	1800	22	22	402.0	481.0			
		D	L P158FE	128	142	1.8	8V	50.3			1800	22	22.5	402.0	492.0			
		D	L PU158TI	128	142	1.8	8V	45.8	51					366.0	408.0			
		D	L L136	111	139	1.4	6L			19.7		2200		7.9		118.0		
		D	L AD136	111	139	1.4	6L	12.8					7.6	7.7	77.0	93.0		
		D	L D1146T	111	139	1.4	6L	17.8					8.6	11.4	107.0	151.0		
		D	L PU086T	111	139	1.4	6L	25.8							155.0	173.0		
		D	L L136T	111	139	1.4	6L	24.5					9.9	10.5	147.0	177.0		
		D	L AD136T	111	139	1.4	6L	17.8							107.0	125.0		
		D	L D1146TI	111	139	1.4	6L	25.2	27				9.7	11.4	151.0	162.0		
		D	L L136TI	111	139	1.4	6L			28.2		2200		11.4		169.0		
		D	L AD136TI	111	139	1.4	6L	19.2	23						115.0	138.0		
		D	L DE08TIS	111	139	1.4	6L	26	29.3						156.0	176.0		
		D	L P086TI-1	111	139	1.4	6L	24.8							149.0	191.0		
		D	L P086TI	111	139	1.4	6L	29.5							177.0	223.0		
		D	L PU086TI	111	139	1.4	6L	35	38						210.0	228.0		
		D	L L086TI	111	139	1.4	6L	35	44.2						210.0	265.0		
		D	L AD086TI	111	139	1.4	6L	25.2	31						151.0	186.0		
		D	DL08	108	139	1.3	6L	30.7							184.0	250.0	ON	EURO 3
		D	DL08	108	139	1.3	6L			35	1900				210.0	250.0	ON	EPA TIER 3
		D	DL08 S	108	139	1.3	6L	36.8							221.0	254.0	ON	EURO 4
		D	DL08 K	108	139	1.3	6L			42.3	2200				254.0	254.0	ON	EURO 5
		D	DL08 K	108	139	1.3	6L			35.6	1800				213.0	254.0	OH	EPA TIER 4I
		D	L DE12	123	155	1.9	6L			28.8	2200		8.5		173.0			
		D	L DE12T	123	155	1.9	6L	31.3							188.0	221.0		
		D	L MD196T	123	155	1.9	6L			34.3	2000		11.1		206.0			
		D	L AD196T	123	155	1.9	6L	25.7							154.0	181.0		
		D	L DE12TI	123	155	1.9	6L	39.7							238.0	250.0		
		D	L DE12TIS	123	155	1.9	6L	35.5			2100	11	13.6	213.0	265.0			
D	L DB58	102	118	1	6L	9	13.5				6.2	9.7	54.0	81.0				
D	L PU066	102	118	1	6L			14.2	2800			6.3	85.0					
D	L DB58T	102	118	1	6L			17.3	2500			8.6	104.0					

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
DOOSAN INFRACORE CO. LTD. ENGINE & MATERIAL BG	222	D	L DB58TI	102	118	1	6L		21	21.2		2000	13	13.1	126.0	127.0		
		D	L L066TI	102	118	1	6L			22		2200		12.4		132.0		
		D	L AD066TI	102	118	1	6L		16	18.3				13.2	96.0	110.0		
		D	DL06	100	125	1	6L		21.5						129.0	199.0	ON	EURO 3
		D	DL06	100	125	1	6L					1900			129.0		OH	EPA TIER 3
		D	DL06 S	100	125	1	6L		30.7			2500	15	16.4	184.0	206.0	ON	EURO 4
		D	DL06 K	100	125	1	6L			33.7		2500			202.0		ON	EURO 5
		D	DL06 K	100	125	1	6L			23.1		1900			138.0		OH	EPA TIER 4I
		D	L D1146	111	139	1.4	6L		12.8				7.6	8.6	77.0	134.0		
D	L PU086	111	139	1.4	6L		17	20.2			7.3	7.9	102.0	121.0				
FAIRBANKS MORSE	*	D, DF		206-510	254-600	11-109	6L, 7L, 8L, 9L, 90, 120, 12V, 14V, 16V, 18V, 20V		113-1150	174-1200	500-900	514-1200	20-25	11.0-27.0	4200-20700	2088-21600	PG	IMO TIER 2
FPT INDUSTRIAL	*	D		88-145	94-170	0.58-2.65	3L, 4L, 6L, 8V		10-101.2			1500-4000			31-607		OH, ON, M, PG	
MOTORENFABRIK HATZ	182	D	1820	69	65	0.2	1L		2.9	3.1	2700	3350			2.9	3.1	OH	EU STAGE 5
		D	1820	69	65	0.2	1L		1.5	3.4	1500	3600			1.5	3.4	OH	
		D	1830	80	69	0.3	1L		3.4	5	2000	3600			3.4	5	OH	EU STAGE 5
		D	1830	80	69	0.3	1L		2.3	5	1500	3600			2.3	5	OH	
		D	1830E	80	69	0.3	1L		2.3	4.5	1500	3600			2.3	4.5	OH	EPA TIER 4F, EU STAGE 5
		D	1840	88	76	0.5	1L		5.6	7.3	2250	3600			5.6	7.3	OH	EU STAGE 5
		D	1840	88	76	0.5	1L		3.5	7.3	1500	3600			3.5	7.3	OH	
		D	1850	93	76	0.5	1L		3.9	7.9	1500	3600			3.9	7.9	OH	EU STAGE 5
		D	1850E	93	76	0.5	1L		3.9	7.9	1500	3600			3.9	7.9	OH	EPA TIER 4F, EU STAGE 5
		D	1042	90	70	0.4	1H		3.3	6.8	1500	3200			3.3	6.8	OH	EU STAGE 5
		D	1042	90	70	0.4	1H		3.5	7.3	1500	3600			3.5	7.3	OH	
		D	1050	97	70	0.5	1L		6.3	7.5	2400	3200			6.3	7.5	OH	EU STAGE 5
		D	1050	97	70	0.5	1L		3.9	7.7	1500	3600			3.9	7.7	OH	
		D	1081	100	85	0.7	1L		5.5	10	1500	3000			5.5	10	OH	EU STAGE 5
		D	1081	100	85	0.7	1L		5.5	10.1	1500	3600			5.5	10.1	OH	
		D	1081C	100	85	0.7	1L		5.4	9.5	1500	3000			5.4	9.5	OH	EU STAGE 5
		D	1081C	100	85	0.7	1L		5.4	9.6	1500	3000			5.4	9.6	OH	
		D	1090	104	85	0.7	1L		6.1	11	1500	3000			6.1	11	OH	EU STAGE 5
		D	1090	104	85	0.7	1L		6.4	11.2	1500	3000			6.4	11.2	OH	
		D	1090V	104	85	0.7	1H		6.1	11	1500	3000			6.1	11	OH	EU STAGE 5
		D	1090V	104	85	0.7	1H		6.4	11.2	1500	3000			6.4	11.2	OH	
		D	1090E	104	85	0.7	1L		6.1	10.5	1500	3000			6.1	10.5	OH	EU STAGE 5
		D	2640	92	75	0.5	2L		5.3	8.1	2000	3200			10.5	16.2	OH	EU STAGE 5
		D	2640	92	75	0.5	2L		3.7	7.8	1500	3600			7.4	15.6	OH	
		D	2L41C	102	105	0.9	2L		9.7	12.2	1850	3000			19.3	24.4	OH	EU STAGE 3A
		D	2L41C	102	105	0.9	2L		6.8	9.5	1500	2300			16.5	18.9	OH	EU STAGE 5
		D	2L41C	102	105	0.9	2L		7.5	12.2	1500	3000			15	24.4	OH	
		D	3L41C	102	105	0.9	3L		7.6	12.2	1500	3000			22.9	36.7	OH	EU STAGE 3A
		D	4L41C	102	105	0.9	4L		7.5	9.3	1500	1800			30	36.9	OH	EU STAGE 3A

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	Output per Cylinder Range (kW/cyl)	min	max	min	max	min	max	min	max		
MOTORENFABRIK HATZ	182	D	4L41C	102	105	0.9	4L	7.5	12.2	1500	3000			30	48.8	OH		
		D	2M41	102	105	0.9	2L	9.8	13.2	1750	3000			19.6	26.3	OH	EU STAGE 3A	
		D	2M41	102	105	0.9	2L	6.8	9.5	1500	2300			16.5	18.9	OH	EU STAGE 5	
		D	2M41	102	105	0.9	2L	8.2	13.2	1500	3000			16.4	26.3	OH		
		D	3M41	102	105	0.9	3L	8.3	12.3	1500	3000			25	36.8	OH	EU STAGE 3A	
		D	3M41	102	105	0.9	3L	8.3	13.3	1500	3000			25	39.8	OH		
		D	4M41	102	105	0.9	4L	8.5	9.2	1500	1800			34	36.8	OH	EU STAGE 3A	
		D	4M41	102	105	0.9	4L	8.5	13.1	1500	3000			34	53.1	OH		
		D	3H50T	84	88	0.5	3L	6.1	6.1	1500	2800			18.4	18.4	OH	EPA TIER 4F, EU STAGE 5	
		D	3H50TI	84	88	0.5	3L	13	15.3	2600	2800			38.9	46	OH	EU STAGE 2	
		D	3H50TI	84	88	0.5	3L	7.5	9.6	1500	1800			22.5	28.8	PG	EU STAGE 3A	
		D	3H50TI	84	88	0.5	3L	7.5	12.1	1500	2800			22.5	36.4	OH	EU STAGE 3A	
		D	3H50TIC	84	88	0.5	3L	7.5	14	1500	2800			22.5	42	OH	EPA TIER 4F, EU STAGE 3B	
		D	3H50TICD	84	88	0.5	3L	7.5	14.6	1500	2800			22.6	43.7	OH	EPA TIER 4F, EU STAGE 5	
		D	4H50TI	84	88	0.5	4L	11.5	13.8	2300	2800			45.9	62	OH	EU STAGE 2	
		D	4H50TI	84	88	0.5	4L	7.2	9.1	1500	1800			28.7	36.4	PG	EU STAGE 3A	
		D	4H50TI	84	88	0.5	4L	6.6	6.6	2200	2600			36.4	36.4	OH	EU STAGE 3A	
		D	4H50TIC	84	88	0.5	4L	7.2	13.8	1500	2800			28.7	55	OH	EPA TIER 4F, EU STAGE 3B	
D	4H50TICD	84	88	0.5	4L	7.8	13.8	1500	3000			31	55	OH	EPA TIER 4F, EU STAGE 5			
IHI POWER SYSTEMS CO., LTD.	*	D	6M26ATE	260	460	24.4	6L		152		400		18.6		912			
		D	6M28BT	280	480	30	6L		177		390		18.4		1062			
		D	6M28NT	280	480	30	6L		202		390		21		1214			
		D	6M31BT	310	530	40	6L		228		360		19		1368			
		D	6M31NT	310	600	45.3	6L		226		290		20.6		1353			
		D	6M34BT	340	620	56.3	6L		278		310		19.1		1669			
		D	6M34NT	340	620	56.3	6L		316		310		21.7		1897			
		D	6M34RT	340	630	57.2	6L		245		280		18.3		1471			
		D	NSD	160	210	4.2	6L		83		1450		16.2		496			
		D	NSDL	160	235	4.7	6L		95		1400		17.2		570			
		D	17HX	165	215	4.6	6L		127		1650		20		761			
		D	20FX	205	220	7.3	16V		250		1650		25		4000			
		D	19HX	190	260	7.4	6L		127		1000		20.6		761			
		D	22HX	220	280	10.6	6L		177		1000		19.9		1062			
		D	25HX	250	350	17.2	6L		228		750		21.2		1368			
		D	26HLX	260	350	18.6	6L		253		750		21.7		1518			
		D	28HX	280	370	22.8	6L,8L		303		750		21.3		2427			
		D	28HLX	280	400	24.6	6L,8L,12V,16V,18V		379		750		24.6		6825			
		D	28AHX	280	390	24	6L,8L,9L,12V,16V,18V		370		800		23.1		6660			
		D	34HX	340	450	40.9	6,8L		455		620		22.2		3640			
		D	41HX	410	560	73.9	6L		759		520		23.6		4552			
		SI	28AGS	295	400	27.3	6L,8L,12V,16V,18V		344		750		20.1		6186			
		DF	28AHX-DF	280	390	24	6,8,9L		320		800		19.9		2880			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
																min			max
INNIO - JENBACHER GAS ENGINES	211	SI	J208 GS	135	145	2.1	8L		17.5	43.6	1500	1800	6.6	16.5	134	335	ST-IND	TA-LUFT	
		SI	J312 GS	135	170	2.4	12V		21.9	54.8	1500	1800	7.2	18	254	635	ST-IND	TA-LUFT	
		SI	J316 GS	135	170	2.4	16V		21.9	54.8	1500	1800	7.2	18	340.4	851	ST-IND	TA-LUFT	
		SI	J320 GS	135	170	2.4	20V		21.9	54.8	1500	1800	7.2	18	426.8	1067	ST-IND	TA-LUFT	
		SI	J412 GS	145	185	3.1	12V		32	80	1500	1800	8.4	21	374	935	ST-IND	TA-LUFT	
		SI	J416 GS	145	185	3.1	16V		32	80	1500	1800	8.4	21	498	1245	ST-IND	TA-LUFT	
		SI	J420 GS	145	185	3.1	20V		32	80	1500	1800	8.4	21	624	1560	ST-IND	TA-LUFT	
		SI	J612 GS	190	220	6.2	12V		86	172	1500	1500	11	22	1002	2004	ST-IND	TA-LUFT	
		SI	J616 GS	190	220	6.2	16V		85.8	171.6	1500	1500	11	22	1339.5	2679	ST-IND	TA-LUFT	
		SI	J620 GS	190	220	6.2	20V		85.8	171.6	1500	1500	11	22	1680	3360	ST-IND	TA-LUFT	
		SI	J624 GS	190	220	6.2	24V		96.3	192.6	1500	1500	12.4	24.7	2249	4498	ST-IND	TA-LUFT	
		SI	J920 GS	310	350	26	20V		211.3	528.4	900	1000	9.6	24	4152	10380	ST-IND	TA-LUFT	
INNIO - WAUKESHA GAS ENGINES	211	SI	275GL+116V	275	300	17.81	16V		175	233	750	1000		16	2796	3729	ST-IND, PG		
		SI	275GL+112V	275	300	17.83	12V		175	233	750	1000		16	2097	2796	ST-IND, PG		
		SI	VHP/P939455	238	216	9.62	16V		87	117	900	1200		12	1398	1864	ST-IND, PG		
		SI	VHP/L7044 5S	238	216	9.62	12V		89	118	900	1200		12	1063	1417	ST-IND, PG		
		SI	VHP/L7044	238	216	9.62	12V		70	104	800	1200		11	835	1253	ST-IND, PG	EPA MOBILE / STATIONARY	
		SI	VHP/L7042 5S	238	216	9.62	12V		70	93	900	1200		10	839	1119	ST-IND, PG		
		SI	VHP/L7042 54	238	216	9.62	12V		61	92	800	1200		10	736	1104	ST-IND, PG		
		SI	VHP/L5794	216	216	7.92	12V		57	86	800	1200		11	686	1029	ST-IND, PG	EPA MOBILE / STATIONARY	
		SI	VHP/L5774	216	216	7.92	12V		38	80	1000	1200		10	458	954	ST-IND, PG		
		SI	VHP/F3524	238	216	9.58	6L		70	104	800	1200		11	418	626	ST-IND, PG		
		SI	VHP/F3514	238	216	9.58	6L		61	92	800	1200		10	368	552	ST-IND, PG		
		SI	VGFI/P48	152	165	3.00	16V		33	55	1100	1800		12	530	880	ST-IND, PG		
		SI	VGFI/L36	152	165	3.00	12V		38	55	1400	1800		12	460	660	ST-IND, PG		
		SI	VGFI/H24	152	165	3.00	8L		20	55	1200	1800		12	160	440	ST-IND, PG	EPA MOBILE / STATIONARY	
		SI	VGFI/F18	152	165	3.00	6L		20	55	1400	1800		12	119	330	ST-IND, PG	EPA MOBILE / STATIONARY	
ISOTTA FRASCHINI MOTORI SPA A FINCANTIERI COMPANY	209	D	L1306C2 MSD	130	142	1.9	6L							24.1		590	M	EPA TIER 2, MARPOL TIER 2	
		D	V1312C2 MSD	130	126	1.7	12V								23.5		1100	M	EPA TIER 2, MARPOL TIER 2
		D	V1708C2 MLL	170	170	3.9	8V								16.4		815	M	MARPOL TIER 2
		D	V1712C2 MLL	170	170	3.9	12V								20		1540	M	MARPOL TIER 2
		D	V1712C2 MLH	170	170	3.9	12V								19.4		1350	M	MARPOL TIER 2
		D	VL1716C2 MSD	170	185	4.2	16V								23.4		2200	M	MARPOL TIER 2
		D	VL1716C2 MSD	170	185	4.2	16V								21.4		2000	M	MARPOL TIER 2
		D	VL1716C2MLH	170	185	4.2	16V								17.9		1800	M	MARPOL TIER 2
		D	L1306C2 ME	130	142	1.9	6L								22.5		320	PG	EPA Tier 2, MARPOL Tier 2
		D	L1306C2 ME	130	142	1.9	6L								21.9		375	PG	EPA Tier 2, MARPOL Tier 2
		D	V1312C2 ME	130	126	1.7	12V								23.5		535	PG	EPA TIER 2, MARPOL TIER 2
		D	V1312C2 ME	130	126	1.7	12V								20.9		640	PG	EPA TIER 2, MARPOL TIER 2
		D	V1708C2 ME	170	170	3.9	8V							18.7		730	PG	MARPOL TIER 2	

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind, R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
ISOTTA FRASCHINI MOTORI SPA A FINCANTIERI COMPANY	209	D	V1708C2 ME	170	170	3.9	8V		107.5		1800		18.4		860		PG	MARPOL TIER 2
		D	V1712C2 ME	170	170	3.9	12V		88.8		1500		18.2		1065		PG	MARPOL TIER 2
		D	V1712C2 ME	170	170	3.9	12V		106.7		1800		18.2		1280		PG	MARPOL TIER 2
		D	VL1716C2 ME	170	185	4.2	16V		104.4		1200		24.9		1670		PG	MARPOL TIER 2
		D	VL1716C2 ME	170	185	4.2	16V		117.5		1500		22.4		1880		PG	MARPOL TIER 2
		D	VL1716C2 ME	170	185	4.2	16V		136.9		1800		21.7		2190		PG	MARPOL TIER 2
ISUZU MOTORS	Engines Tab. 154	D	3CJ SERIES	74	77	0.3	3L		4.7		3000				14.2		OH, PG, ST-IND	EPA TIER 4F, STAGE 5
		D	3CE SERIES	88	90	0.5	3L		5.2		1800				15.7		PG, ST-IND	EPA TIER 4F
		D	3CH SERIES	80	84	0.4	3L		6		3000				17.8		OH, PG, ST-IND	EPA TIER 4F, STAGE 5
		D	4LE SERIES	85	96	0.55	4L		11.5		2400		12.3		46		OH, PG, ST-IND	EPA TIER 4F
		D	4JJ SERIES	95.4	104.9	0.75	4L		21.4		2200		15.7		85.7		OH, PG, ST-IND	EPA TIER 4F
		D	4H SERIES	115	125	1.3	4L		35		2000		16.3		140		OH, PG, ST-IND	EPA TIER 4F
		D	6H SERIES	115	125	1.3	6L		35		1900		17.4		210		OH, PG, ST-IND	EPA TIER 4F
		D	6UZ SERIES	120	145	1.63	6L		45		2000		18.4		270		OH, PG, ST-IND	EPA TIER 4F
		D	6W SERIES	147	154	2.62	6L		63.7		1800		17.6		382		OH, PG, ST-IND	EPA TIER 4F
SI	4HV SERIES (GAS ENGINE)	115	110	1.14	4L		15.4		2200		9.5		61.5		OH, PG, ST-IND	EPA-CERTIFIED		
JCB POWER SYSTEMS LTD.	Back Cover, 200	D	DIESELMAX 430 TCAE	92	112	0.8	4L		13.8	13.8	850	2200	10.1	10.1	55	55	OH, ST-IND	EU STAGE 5
		D	DIESELMAX 448 TCAE	106	135	1.2	4L		20.3	20.3	850	2200	14.7	14.7	81	81	OH, ST-IND	EU STAGE 5
		D	DIESELMAX 448 TCAE	106	135	1.2	4L		24.2	24.3	850	2200	15.2	15.2	97	97	OH, ST-IND	EU STAGE 5
		D	DIESELMAX 448 TCAE	106	135	1.2	4L		28	28	850	2200	14.8	14.8	112.0	112.0	OH, ST-IND	EU STAGE 5
		D	DIESELMAX 448 TCAE	106	135	1.2	4L		32.3	32.3	850	2200	18.2	18.2	129.0	129.0	OH, ST-IND	EU STAGE 5
		D	ECOMAX 430 TCAE	92	112	0.8	4L		13.8	13.8	850	2200	10.1	10.1	55	55	OH, ST-IND	EPA TIER 4
		D	ECOMAX 444 TCAE	103	132	1.1	4L		13.8	23.3	850	2200	11.4	15.7	68	68	OH, ST-IND	EPA TIER 4
		D	ECOMAX 444 TCAE	103	132	1.1	4L		13.8	23.3	850	2200	11.4	15.7	68	93	OH, ST-IND	EPA TIER 4
		D	ECOMAX 448 TCAE	106	135	1.2	4L		27	27	850	2200	14.8	14.8	108.0	108.0	OH, ST-IND	EPA TIER 4
		D	ECOMAX 448 TCAE	106	135	1.2	4L		32.3	32.3	850	2050	18.2	18.2	129.0	129.0	OH, ST-IND	EPA TIER 4
		D	DIESELMAX 444 TC	103	132	1.1	4L			13.8	900	2200				55	OH, ST-IND	UN 3 (FORMERLY STAGE 3A)
		D	DIESELMAX 444 TC	103	132	1.1	4L			13.8	900	2200				63	OH, ST-IND	UN 3 (FORMERLY STAGE 3A)
		D	DIESELMAX 444 TC	103	132	1.1	4L		13.8	17.2	900	2200	9.34	11.7	55	68.6	OH, ST-IND	UN 3 (FORMERLY STAGE 3A)
		D	DIESELMAX 444 TCA	103	132	1.1	4L			18.5	900	2200				74	OH, ST-IND	UN 3 (Formerly Stage 3a)
		D	DIESELMAX 444 TCA	103	132	1.1	4L		18.6	21.3	900	2200	12.6	12.6	74.2	85	OH, ST-IND	UN 3 (Formerly Stage 3a)
		D	DIESELMAX 444 TCAE	103	132	1.1	4L			24.3	850	2200				97	OH, ST-IND	UN 3 (Formerly Stage 3a)
		D	DIESELMAX 444 TCAE	103	132	1.1	4L			27	850	2200				108.0	OH, ST-IND	UN 3 (FORMERLY STAGE 3A)
		D	DIESELMAX 444 TCAE	103	132	1.1	4L		24.3	30	850	2200	15.2	18.7	97	120	OH, ST-IND	UN 3 (Formerly Stage 3a)
		D	DIESELMAX 444 NA	103	132	1.1	4L		13.8	15.8	800	2200	6.86	9.14	55	63	OH, ST-IND	UN 2 (Formerly Stage 2)
		D	DIESELMAX 444 TC	103	132	1.1	4L		18.6	18.5	800	2200	12.14	12.14	74.2	74	OH, ST-IND	UN 2 (Formerly Stage 2)

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
							JCB POWER SYSTEMS LTD.	Back Cover, 200	D	DIESELMAX 444 TCA	103	132	1.1	4L	23.3	23.3		
D	DIESELMAX 672 TCAE	106	135	1.2	6L		23.3		850	2000				140	OH, ST-IND	UN 2 (FORMERLY STAGE 2)		
D	DIESELMAX 672 TCAE	106	135	1.2	6L		27.5		850	2000				165	OH, ST-IND	UN 2 (FORMERLY STAGE 2)		
D	DIESELMAX 672 TCAE	106	135	1.2	6L		31.7		850	2000				190	OH, ST-IND	UN 2 (Formerly Stage 2)		
D	DIESELMAX 672 TCAE	106	135	1.2	6L	23.3	35.3		850	2000	11.8	20.2	140.0	212.0	OH, ST-IND	UN 2 (FORMERLY STAGE 2)		
D	DIESELMAX 430 TCAE	92	112	0.8	4L	13.8	13.8		850	2200	10.1	10.1	55	55	IND	UN 2		
D	DIESELMAX 448 TCAE	106	135	1.2	4L	20.3	20		850	2200	14.7	14.7	81	81	IND	UN 2		
D	DIESELMAX 448 TCAE	106	135	1.2	4L	24.2	24.2		850	2200	15.2	15.2	97	97	IND	UN 2		
D	DIESELMAX 448 TCAE	106	135	1.2	4L	28	28		850	2200	14.8	14.8	112.0	112.0	IND	UN 2		
D	DIESELMAX 448 TCAE	106	135	1.2	4L	32.3	32.3		850	2200	18.2	18.2	129.0	129.0	IND	UN 2		
D	DIESELMAX 430 TCAE	92	112	0.8	4L	13.8	13.8		850	2200	16.75	10	55	55	IND	UN 2		
D	ECOMAX 444 TCAE SERIES	103	132	1.1	4L	13.8	23.3		850	2200	11.4	15.7	68	93	IND	UN 2		
D	ECOMAX 448 TCAE	106	135	1.2	4L	27	27		850	2200	14.8	14.8	108.0	108.0	IND	UN 2		
D	ECOMAX 448 TCAE	106	135	1.2	4L	32.3	32.3		850	2050	18.2	18.2	129.0	129.0	IND	UN 2		
D	DIESELMAX 444 TC	103	132	1.1	4L	13.8	13.8		850	2200	9.34	9.34	55	55	IND	UN 2		
D	ECOMAX 444 TCAE SERIES	103	132	1.1	4L	13.8	23.3		850	2200	11.4	15.7	68	93	IND	UN 2		
D	ECOMAX 448 TCAE	106	135	1.2	4L	27	27		850	2200	14.8	14.8	108.0	108.0	IND	UN 2		
D	ECOMAX 448 TCAE	106	135	1.2	4L	32.3	32.3		850	2050	18.2	18.2	129.0	129.0	IND	UN 2		
D	DIESELMAX 444 TC SERIES	103	132	1.1	4L	13.8	17.2		900	2200	9.34	11.7	55	68.6	IND	UN 2		
D	DIESELMAX 444 TCA SERIES	103	132	1.1	4L	18.6	21.3		900	2200	12.6	12.6	74.2	85	IND	UN 2		
D	DIESELMAX 444 TCAE SERIES	103	132	1.1	4L	24.3	30		850	2200	15.2	18.7	97	120	IND	UN 2		
D	DIESELMAX 444 NA SERIES	103	132	1.1	4L	13.8	15.8		800	2200	6.86	9.14	55	63	IND	UN 2		
D	DIESELMAX 444 TC	103	132	1.1	4L	18.6	18.6		800	2200	12.14	12.14	74.2	74.2	IND	UN 2		
D	DIESELMAX 444 TCA	103	132	1.1	4L	23.3	23.3		800	2200	15	15	93	93	IND	UN 2		
D	DIESELMAX 444 NA G-DRIVE	103	132	1.1	4L	11.8	12.9			1500			47	51.7	PG	UN 2 (Formerly Stage 2)		
D	DIESELMAX 444 TC G-DRIVE	103	132	1.1	4L	14	15.5			1500			56	62	PG	Non Certified		
D	DIESELMAX 444 TC G-DRIVE	103	132	1.1	4L	14	20.4			1500			56	81.6	PG	UN 2 (Formerly Stage 2)		
D	DIESELMAX 444 TCA G-DRIVE	103	132	1.1	4L	25	27.5			1500			100	110	PG	UN 2 (Formerly Stage 2)		
D	DIESELMAX 444 TCA G-DRIVE	103	132	1.1	4L	25	32			1500			100	128	PG	UN 2 (FORMERLY STAGE 2)		
D	DIESELMAX 448 TC G-DRIVE	106	135	1.2	4L	27.5	16.5			1500			110	66	PG	UN 3 (FORMERLY STAGE 3A)		
D	DIESELMAX 448 TC G-DRIVE	106	135	1.2	4L	27.5	19.9		1500			110	79.6	PG	UN 3 (FORMERLY STAGE 3A)			
D	DIESELMAX 448 TCA G-DRIVE	106	135	1.2	4L	27.5	25.3		1500			110	101.2	PG	UN 3 (FORMERLY STAGE 3A)			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
JCB POWER SYSTEMS LTD.	Back Cover, 200	D	DIESELMAX 448 TCAE G-DRIVE	106	135	1.2	4L	27.5	28	1500			110	112	PG	UN 3 (FORMERLY STAGE 3A)		
		D	DIESELMAX 448 TCAE G-DRIVE	106	135	1.2	4L	23.5	31.3	1500			94	133	PG	UN 3 (FORMERLY STAGE 3A)		
		D	DIESELMAX 444 NA G-DRIVE	103	132	1.1	4L	11.8	14	1800			47	56	PG	NON CERTIFIED		
		D	DIESELMAX 444 TC G-DRIVE	103	132	1.1	4L	14	22.5	1800			56	90	PG	NON CERTIFIED		
		D	DIESELMAX 444 TCA G-DRIVE	103	132	1.1	4L	25	26.3	1800			100	105	PG	NON CERTIFIED		
		D	DIESELMAX 448 TCAE G-DRIVE	106	135	1.2	4L	25	28	1800			100	112	PG	UN 3 (FORMERLY STAGE 3A)		
		D	DIESELMAX 448 TCA G-DRIVE	106	135	1.2	4L		33	1800				132	PG	NON CERTIFIED		
		D	DIESELMAX 448 TCAE G-DRIVE	106	135	1.2	4L		33.3	1800				133	PG	UN 3 (FORMERLY STAGE 3A)		
		D	ECOMAX 444 TCAE G-DRIVE	103	132	1.1	4L	14	13.5	1800			56	54	PG	EPA TIER 4		
		D	ECOMAX 444 TCAE G-DRIVE	103	132	1.1	4L	25	20.3	1800			100	81	PG	EPA TIER 4		
D	ECOMAX 448 TCAE G-DRIVE	106	135	1.2	4L	25	31.8	1800			100	127	PG	EPA TIER 4				
JOHN DEERE POWER SYSTEMS	178	D	EWX 2.9L, 3029HI530	106	110	2.9	3L	36	55	2200	2400			18	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	M 4.5L, 4045TF280	106	127	4.5	4L	56	74	2200	2400			19	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	E 4.5L, 4045TF285	106	127	4.5	4L	63	104	2200	2400			26	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	PLUS 4.5L, 4045HF485	106	127	4.5	4L	111	129	2000	2400			32	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	EWX 4.5L, 4045TI530	106	127	4.5	4L	55	55	2200	2400			14	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	EWS 4.5L, 4045HI551	106	127	4.5	4L	86	104	N/A	2100			26	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	PWL 4.5L, 4045HFC04	106	127	4.5	4L	63	104	2200	2400			26	OH, ST-IND	EPA TIER 4F		
		D	PSL 4.5L, 4045HFC06	106	127	4.5	4L	93	129	2200	2400			32	OH, ST-IND	EPA TIER 4F		
		D	PWS 4.5L, 4045HI550	106	127	4.5	4L	74	104	2200	2400			26	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	PSS 4.5L LOW PROFILE, 4045CI551	106	127	4.5	4L	116	129	2200	2400			32	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	PSS 4.5L HIGH PROFILE, 4045CI550	106	127	4.5	4L	93	129	2200	2200			32	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	E 6.8L, 6068HF285	106	127	6.8	6L	104	149	2200	2400			25	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	PLUS 6.8L, 6068HF485	106	127	6.8	6L	134	205	2000	2400			34	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	PVS 6.8L, 6068HI550	106	127	6.8	6L	104	187	2000	2400			31	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	PSS 6.8L, 6068CI550	106	127	6.8	6L	168	224	2200	2400			37	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
		D	PLUS 9.0L, 6090HF485	118	136	9	6L	168	298	2000	2200			50	OH, ST-IND	EPA TIER 3, EU STAGE 3A		
		D	PSS 9.0L, 6090CI550	118	136	9	6L	187	317	2000	2200			53	OH, ST-IND	EPA TIER 4F, EU STAGE 5		
D	PLUS 13.5L, 6135HF485	132	165	13.5	6L	261	448	1900	2100			75	OH, ST-IND	EPA TIER 3, EU STAGE 3A				

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
JOHN DEERE POWER SYSTEMS	178	D	PWL 13.6L, 6136HI440	132	165	13.6	6L	300	410	N/A	2100			68		OH, ST-IND	EPA TIER 4F	
		D	PSL 13.6L, 6136CI440	132	165	13.6	6L	391	510	N/A	2100			85		OH, ST-IND	EPA TIER 4F	
		D	PWS 13.6L, 6136HI550	132	165	13.6	6L	300	410	N/A	2100			68		OH, ST-IND	EPA TIER 4F, EU STAGE 5	
		D	PSS 13.6L, 6136CI550	132	165	13.6	6L	391	510	N/A	2100			85		OH, ST-IND	EPA TIER 4F, EU STAGE 5	
		D	18.0L			18	6L	560	676	560	1900			112		OH, ST-IND	EPA TIER 4F, EU STAGE 5	
		D	POWERTech PWL 4.5L, 4045HFG04			4.5	4L	68	99	1500	1800			68	99	PG	EPA TIER 4F	
		D	POWERTech PSL 4.5L, 4045HFG06			4.5	4L	112	128	1500	1800			112	128	PG	EPA TIER 4F	
		D	POWERTech PVL 6.8L, 6068HFG05			6.8	6L	160	192	1500	1800			160	192	PG	EPA TIER 4F	
		D	POWERTech PSL 6.8L, 6068HFG06			6.8	6L	197	240	1500	1800			197	240	PG	EPA TIER 4F	
		D	POWERTech PSL 9.0L, 6090HFG06			9	6L	273	345	1500	1800			273	345	PG	EPA TIER 4F	
		D	POWERTech PSL 13.6L, 6136CG440			13.6	6L	430	473	1500	1800			430	473	PG	EPA TIER 4F	
		D	POWERTech EWX 2.9L, 3029HG530, 3029HP530			2.9	3L	36	55	1500	1800			36	55	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech EWS 4.5L, 4045HG551, 4045HP551			4.5	4L	83	106	1500	1800			83	106	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech PVS 6.8L, 6068HG550, 6068HP550			6.8	6L	165	180	1500	1800			165	180	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech PSS 6.8L, 6068CG550, 6068CP550			6.8	6L	202	241	1500	1800			202	241	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech PSS 9.0L, 6090CG550, 6090CP550			9	6L	273	326	1500	1800			273	326	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech PSS 13.6L, 6136CG550			13.6	6L	505	505	1500	1800			505	505	PG	EPA TIER 4F, EU STAGE 5	
		D	POWERTech M 2.9L, 3029TFG89, 3029HFU89, 3029TFU89, 3029HFU89			2.9	3L	31	46	1500	1800			31	46	PG	EPA TIER 3, EU STAGE 3A	
		D	POWERTech M 4.5L, 4045HFG81, 4045HFU81			4.5	4L	61	65	1500	1800			61	65	PG	EPA TIER 3, EU STAGE 3A	
		D	POWERTech E 4.5L, 4045HFG82, 4045HFU82			4.5	4L	83	126	1500	1800			83	126	PG	EPA TIER 3, EU STAGE 3A	
		D	POWERTech E 6.8L, 6068HFG82, 6068HFU82			6.8	6L	153	212	1500	1800			153	212	PG	EPA TIER 3, EU STAGE 3A	
		D	POWERTech E 9.0L, 6090HFG84, 6090HFU84			9	6L	253	315	1500	1800			253	315	PG	EPA TIER 3, EU STAGE 3A	
		D	POWERTech M 2.9L, 3029TFG89, 3029HFG89			2.9	3L	35	46	1800				35	46	PG	EPA TIER 3, NSPS	
		D	POWERTech M 4.5L, 4045TF290, 4045TF280, 4045HF280			4.5	4L	55	74	1800				55	74	PG	EPA TIER 3, NSPS	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
JOHN DEERE POWER SYSTEMS	178	D	POWERTECH E 4.5L, 4045TF285, 4045HF285			4.5	4L	74	118		1800			74	118	PG	EPA TIER 3, NSPS	
		D	POWERTECH PLUS 4.5L, 4045HFG85			4.5	4L	147	147		1800			147	147	PG	EPA TIER 3, NSPS	
		D	POWERTECH E 6.8L, 6068HF285, 6068HFG82			6.8	6L	147	212		1800			147	212	PG	EPA TIER 3, NSPS	
		D	POWERTECH PLUS 6.8L, 6068HFG85			6.8	6L	235	235		1800			235	235	PG	EPA TIER 3, NSPS	
		D	POWERTECH E 9.0L, 6090HFG84, 6090HF484, 6090HFG86			9	6L	258	345		1800			258	345	PG	EPA TIER 3, NSPS	
		D	POWERTECH PLUS 9.0L, 6090HFG85			9	6L	315	315		1800			315	315	PG	EPA TIER 3, NSPS	
		D	POWERTECH E 13.5L, 6135HFG84, 6135HFG75			13.5	6L	401	563		1800			401	563	PG	EPA TIER 3, NSPS	
		D	POWERTECH PLUS 13.5L, 6135HF485			13.5	6L	401	460		1800			401	460	PG	EPA TIER 3, NSPS	
		D	POWERTECH M 2.9L, 3029TFG20, 3029TFU20, 3029HFG20, 3029HFU20			2.9	3L	31	70	1500	1800			31	70	PG	NON-EMISSIONS CERTIFIED 50 HZ 60 HZ	
		D	POWERTECH M 4.5L, 4045HFG20, 4045HFU20			4.5	4L	85	133	1500	1800			85	133	PG	NON-EMISSIONS CERTIFIED 50 HZ 60 HZ	
		D	POWERTECH M 6.8L, 6068HFG20, 6068HFU20			6.8	6L	157	210	1500	1800			157	210	PG	NON-EMISSIONS CERTIFIED 50 HZ 60 HZ	
		D	POWERTECH E 6.8L, 6068HFG25, 6068HFG55, 6068HFU55			6.8	6L	225	236	1500	1800			225	236	PG	NON-EMISSIONS CERTIFIED 50 HZ 60 HZ	
JSC ZVEZDA	*	D	16/17	160	170	3.50						2200		1.5		7355		
		D	18/20	180	200	5.20	6H, 6L, 12V					1600		13.5		1100		
KAWASAKI HEAVY INDUSTRIES LTD.	*	SI, D, DF		300-900	480-3720		5L, 6L, 7L, 8L, 9L, 10L, 11L, 12L, 18	390-4520	417-6870	58-148	72-720	15.8-16.8	20-21.5	1560-22600	2670-82440	M	IMO TIER 2, IMO TIER 3	
KEM EQUIPMENT INC.	*	SI	GKEMB02.4LSI	79	81.5	0.6	4L		13		3000			52		OH	CURRENT EPA	
		SI	GKEMB03.0CS1	102	91	0.75	4L		15		2700			60		ST-IND	CURRENT EPA	
		SI	GKEMB03.0CS1	102	91	0.75	4L		14.75		2800			59		ST-IND	CURRENT EPA	
		SI	GKEMB03.0ULE	101.6	91.44	0.75	4L		16		3000			64		OH	CURRENT EPA	
		SI	GKEMB04.3CS1	102	88	0.72	6V		13.83		2650			83		ST-IND	CURRENT EPA	
		SI	GKEMB04.3CS1	102	88	0.72	6V		12.5		2650			75		ST-IND	CURRENT EPA	
		SI	GKEMB04.3CS2	102	88	0.72	6V		14.67		2650			88		PG, ST-IND	CURRENT EPA	
		SI	GKEMB04.3CS2	102	88	0.72	6V		13.17		2650			79		PG, ST-IND	CURRENT EPA	
		SI	GKEMB04.3ULE	102	88	0.72	6V		12.17		3000			73		OH	CURRENT EPA	
		SI	GKEMB04.3WHG	102	88	0.72	6V		7.333		2200			44		PG, ST-IND	PENDING	
		SI	GKEMB05.7ULE	102	88.39	0.72	8V		14.125		2650			113		OH	CURRENT EPA	
		SI	GKEMB05.7ULE	101.6	88.39	0.72	8V		12.25		2650			98		OH	CURRENT EPA	
		SI	GKEMB05.7CS1	102	88	0.72	8V		13.875		2650			111		ST-IND	CURRENT EPA	
		SI	GKEMB05.7CS1	102	88	0.72	8V		12.625		2650			101		ST-IND	CURRENT EPA	
		SI	GKEMB05.7EPO	102	88	0.72	8V		11.875		2800			95		ST-IND	CURRENT EPA	
SI	GKEMB05.7CS2	102	88	0.72	8V		10.375		2650			83		PG, ST-IND	CURRENT EPA			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
KEM EQUIPMENT INC.	*	SI	GKEMB05.7CS2	102	88	0.72		8V		12.25		2650			98	PG, ST-IND	CURRENT EPA	
		SI	GKEMB05.7WHG	102	88	0.72		8V		8		2200			64	PG, ST-IND	CURRENT EPA	
		SI	GKEMB08.0CS1	108	108	1		8V		18.25		2400			146	PG, ST-IND	CURRENT EPA	
		SI	GKEMB08.0CS1	108	108	1		8V		15.625		2400			125	PG, ST-IND	CURRENT EPA	
		SI	GKEMB08.0WHG	108	108	1		8V		15.625		2200			125	PG, ST-IND	CURRENT EPA	
		SI	GKEMB08.1ULE	107.95	111	1.01		8V		16.875		2650			135	OH	CURRENT EPA	
		SI	GKEM10.3WHG	109	121	1.14		8V		18.875		2200			151	PG, ST-IND	CURRENT EPA	
		SI	GKEM10.3WHG	117	121	1.29		8V		20.375		2200			163	PG, ST-IND	CURRENT EPA	
		SI	GKEM10.3CS1	116.8	120.66	1.29		8V		21.875		2400			175	PG, ST-IND	CURRENT EPA	
	SI	GKEM10.3CS1	116.8	121	1.29		8V		19.75		2400			158	PG, ST-IND	CURRENT EPA		
KOHLER ENGINES	192	D	KDW 1003	75	77.6	0.3		3L		6.5		3600			19.5	OH, PG, ST/IND	EU STAGE 3A	
		D	KDW 1003	75	77.6	0.3		3L		6.5		3600			18.5	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5, CHINA 4 READY	
		D	KDW 1404	75	77.6	0.3		4L		6.5		3000			18.5	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5, CHINA 4 READY	
		D	KDW 1603	88	90.4	0.6		3L		10		3000			30	OH, PG, ST/IND	EU STAGE 3A, EU STAGE 5	
		D	KDW 2204	88	90.4	0.6		4L		9.5		3000			38	OH, PG, ST/IND	EU STAGE 3A	
		D	KDW 2204T	88	90.4	0.6		4L		12		3000			48	OH, PG, ST/IND	EU Stage 3a	
		D	KD 350D	78	66	0.3		1L		5		3600			5	OH, PG, ST/IND		
		D	KD 440	86	76	0.4		1L		7.7		3600			7.7	OH, PG, ST/IND		
		D	KD 425-2	85	75	0.4		2L		7		3600			14	OH, PG, ST/IND	EPA Tier4F, EU Stage 5	
		D	KD 477-2	90	75	0.5		2L		8.1		3000			16.2	OH, PG, ST/IND		
		D	KD 625-2	95	88	0.6		2L		9.4		3000			18.8	OH, PG, ST/IND		
		D	KD 625-3	95	88	0.6		3L		9.2		3000			27.5	OH, PG, ST/IND		
		D	KDW 702	75	77.6	0.3		2L		6.3		3600			12.5	OH, PG, ST/IND	EPA Tier 4f, EU Stage 5, China 4 ready	
		D	KDI 1903M	88	102	1.9		3		10.3		2800			31	OH, PG, ST/IND	EU Stage 3a	
		D	KDI 2504M	88	102	2.5		4		9.1		2800			36.4	OH, PG, ST/IND	EU STAGE 3A	
		D	KDI 2504TM	88	102	2.5		4		13.85		2600			55.4	OH, PG, ST/IND		
		D	KDI 1903TCR	88	102	1.9		3		14		2600			42	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5, CHINA 4 READY	
		D	KDI 2504TCR	88	102	2.5		4		13.85		2600			55.4	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5, CHINA 4 READY	
		D	KDI 3404TCR	96	116	3.4		4		13.85		2200			55.4	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5	
		D	KDI 3404TCR	96	116	3.4		4		13.85		2200			100	OH, PG, ST/IND	EU STAGE 5, CHINA 4 READY	
		D	KDI 3404TCR-SCR	96	116	3.4		4		25		2200			100	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 4	
		D	KD15-440	86	76	0.4		1		7.3		3600			7.3	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5	
		D	KD15-440S	86	76	0.4		1		8		3600			8	OH, PG, ST/IND		
	D	KD15-350	82	66	0.3		1		14.7		3600			14.7	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5		
	D	KD15-350S	82	66	0.3		1		5.5		3600			5.5	OH, PG, ST/IND			
	D	15 LD 500	87	85	0.5		1		8.8		3600			8.8	OH, PG, ST/IND			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
KOHLER ENGINES	192	D	25 LD 330/2	80	65	0.3	2		6		3600			12	OH, PG, ST/IND				
		D	25 LD 425/2	85	75	0.4	2		7		3600			14	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5			
		D	12 LD 477/2	90	75	0.5	2		8.4		3600			16.8	OH, PG, ST/IND				
		D	9 LD 625/2	95	88	0.6	2		10.5		3000			21	OH, PG, ST/IND				
		D	11 LD 626/3	95	88	0.6	3		10.3		3000			30.9	OH, PG, ST/IND				
		D	LDW 502	72	62	0.3	2		2		3600			4	OH, PG, ST/IND				
		D	LDW 702	75	77.6	0.3	2		6.3		3600			12.5	OH, PG, ST/IND	EPA TIER 4F, EU STAGE 5, CHINA 4 READY			
		D	LDW 1003	75	77.6	0.3	3		6.7		3600			20	OH, PG, ST/IND				
		D	LDW 1404	75	77.6	0.3	4		6.5		3600			26	OH, PG, ST/IND				
		D	LDW 1603	88	90.4	0.6	3		9.8		3000			29.5	OH, PG, ST/IND				
		D	LDW 2204	88	90.4	0.6	4		9.4		3000			37.5	OH, PG, ST/IND				
		D	LDW2204T	88	90.4	0.6	4		11.8		3000			47	OH, PG, ST/IND				
		D	15 LD 225S	69	60	0.2	1		2.7		3000			2.7	OH, PG, ST/IND				
D	15 LD 225	69	60	0.2	1		3.5		3600			3.5	OH, PG, ST/IND						
KUBOTA CORPORATION	158	SI	WG752-G-E3	68	68	0.74	3L		0		3600			18.5	ST-IND	EPA PHASE 3, CARB PHASE 3, EU STAGES			
		SI	WG752-GL-E3	68	68	0.74	3L		5.9		3600			17.7	ST-IND	EPA PHASE 3, CARB PHASE 3, EU STAGE 5			
		SI	WG972-G-E3	74.5	73.6	0.96	3L		8.07		3600			24.2	ST-IND	EPA PHASE 3, EU STAGES			
		SI	WG972-GL-E3	74.5	73.6	0.96	3L		7.7		3600			23.1	ST-IND	EPA PHASE 3, EU STAGE 5			
		SI	WG972-G-E4	74.5	73.6	0.962	3L		8.07		3600			24.2	ST-IND	EPA PHASE 3, CARB PHASE 4, EU STAGES			
		SI	WG972-GL-E4	74.5	73.6	0.96	3L		7.33		3600			22	ST-IND	EPA PHASE 3, CARB PHASE 4, EU STAGE 5			
		SI	WG972-L-E4	74.5	73.6	0.96	3L		7.33		3600			22	ST-IND	EPA PHASE 3, CARB PHASE 4, EU STAGE 5			
		SI	WG972-N-E4	74.5	73.6	0.96	3L		6.8		3600			20.4	ST-IND	EPA PHASE 3, CARB PHASE 4, EU STAGE 5			
		SI	WG1605-G-E3	79	78.4	1.537	4L		10.63		3600			42.5	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGES			
		SI	WG1605-GL-E3	79	78.4	1.54	4L		10.25		3600			41	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-GLN-E3	79	78.4	1.54	4L		10.25		3600			41	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-GLN-E3	79	78.4	1.54	4L		9.6		3600			38.4	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-L-E3	79	78.4	1.54	4L		10.25		3600			41	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-LN-E3	79	78.4	1.54	4L		10.25		3600			41	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-LN-E3	79	78.4	1.54	4L		9.6		3600			38.4	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1605-N-E3	79	78.4	1.54	4L		9.6		3600			38.4	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1903-G	88	102.4	1.868	3L		11.67		2700			35.0	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGES			
		SI	WG1903-GL	88	102.4	1.87	3L		11.67		2700			35	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			
		SI	WG1903-L-LM	88	102.4	1.87	3L		10.87		2400			32.6	ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5			

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KUBOTA CORPORATION	158	SI	WG1903-N	88	102.4	1.87	3L		10.83		2700				32.5		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG2503-G-E3	88	102.4	2.491	4L		11.38		2700				45.5		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGES	
		SI	WG2503-GL-E3	88	102.4	2.49	4L		11.5		2700				46		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG2503-L-E3	88	102.4	2.49	4L		11.5		2700				46		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG2503-N-E3	88	102.4	2.49	4L		10.6		2700				42.4		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG3800-G-E3	100	120	3.769	4L		16.25		2600				65.0		ST-IND	EPA TIER 2, CARB TIER 3	
		SI	WG3800-GL-E3	100	120	3.77	4L		17		2600				68		ST-IND	EPA TIER 2, CARB TIER 3	
		SI	WG3800-GL-E3	100	120	3.77	4L		13.85		2600				55.4		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG3800-L-E3	100	120	3.77	4L		17.5		2600				70		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5 READY	
		SI	WG3800-L-E3	100	120	3.77	4L		13.85		2600				55.4		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		SI	WG3800-N-E3	100	120	3.77	4L		16.25		2600				65		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5 READY	
		SI	WG3800-N-E3	100	120	3.77	4L		13.85		2600				55.4		ST-IND	EPA TIER 2, CARB TIER 3, EU STAGE 5	
		D	V3800DI-T-E3B	100	120	3.77	4L		18.5		2600				74		ST-IND	EPA TIER 3, EU STAGE 3A	
		D	V3800-CR-T-E4B (2600 RPM)	100	120	3.77	4L		18.63		2600				74.5		ST-IND	EPA TIER 4I, EU STAGE 3B LEVEL	
		D	V3800-CR-T-E4B (2200 RPM)	100	120	3.77	4L		13.85		2200				55.4		ST-IND	EPA TIER 4, EU STAGE 3B	
		D	V3800-CR-TI-E4B	100	120	3.77	4L		21.2		2600				84.8		ST-IND	EPA TIER 4I, EU STAGE 3B LEVEL	
		D	V3800-TIE4B	100	120	3.77	4L		13.85		2200				55.4		ST-IND	EPA TIER 4, EU STAGE 3B	
		D	V3800-CR-T (2200RPM)	100	120	3.77	4L		13.85		2200				55.4		ST-IND	EU STAGE 5	
		D	V3800-TIEF4	100	120	3.77	4L		21.6		2600				86.4		ST-IND	EPA TIER 4E, EU STAGE 4, EU STAGE 5 READY	
		D	V3800-CR-TIEF4H	100	120	3.77	4L		24.1		2400				96.4		ST-IND	EU STAGE 5 READY	
		D	V2607-DI-E3B	87	110	2.62	4L		9.13		2700				36.5		ST-IND	EPA TIER 4I, EU STAGE 3A	
		D	V2607-DI-T-E3B	87	110	2.62	4L		12.3		2700				49.2		ST-IND	EPA INTERIM TIER 4, EU STAGE 3A	
		D	V2607-CR-T-E4B	87	110	2.62	4L		13.25		2700				53		ST-IND	EPA TIER 4, EU STAGE 3B	
		D	V2607-CR-TI-E4B	87	110	2.62	4L		13.25		2700				53		ST-IND	EPA TIER 4, EU STAGE 3B	
		D	V2607-CR-E5	87	110	2.62	4L		10.5		2700				42		ST-IND	EPA TIER 4, EU STAGE 5	
		D	V2607-CR-T-E5	87	110	2.62	4L		13.25		2700				53		ST-IND	EPA TIER 4, EU STAGE 5	
		D	V2607-CR-TI-E5	87	110	2.62	4L		13.85		2700				55.4		ST-IND	EPA TIER 4, EU STAGE 5	
		D	V3307-DI-T-E3B	94	120	3.33	4L		13.85		2600				55.4		ST-IND	EPA INTERIM TIER 4, EU STAGE 3A	
		D	V3307-CR-T-E4B	94	120	3.33	4L		13.85		2600				55.4		ST-IND	EPA TIER 4, EU STAGE 3B	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
KUBOTA CORPORATION	158	D	V3307-CR-TI-E4B	94	120	3.33	4L		13.85		2600			55.4	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	V3307-CR-T-E5	94	120	3.33	4L		13.85		2600			55.4	ST-IND	EPA TIER4, EU STAGE 5		
		D	V3307-CR-TI-E5	94	120	3.33	4L		13.85		2600			55.4	ST-IND	EPA TIER4, EU STAGE 5		
		D	D1503-M-E3B	83	92.4	1.5	3L		7.93		2800			23.8	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	D1703-M-E3B	87	92.4	1.65	3L		8.7		2800			26.1	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	D1703-M-DI-E4B	87	92.4	1.65	3L		6.17		2200			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5		
		D	D1803-M-E3B	87	102.4	1.83	3L		9.3		2700			27.9	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	D1803-M-DI-E3B	87	102.4	1.83	3L		9.3		2700			27.9	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	D1803-CR-E4B	87	102.4	1.83	3L		9.33		2700			28	ST-IND	EPA TIER 4, EU STAGE 3A		
		D	D1803-CR-T-E4B	87	102.4	1.83	3L		12.33		2700			37	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	D1803-CR-TI-E4B	87	102.4	1.83	3L		12.33		2700			37	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	D1803-CR-E5B	87	102.4	1.83	3L		9.33		2700			28	ST-IND	EPA TIER4, EU STAGE 5		
		D	D1803-CR-T-E5	87	102.4	1.83	3L		12.33		2700			37	ST-IND	EPA TIER4, EU STAGE 5		
		D	D1803-CR-TI-E5	87	102.4	1.83	3L		14		2700			42	ST-IND	EPA TIER4, EU STAGE 5		
		D	V2003-M-E3B	83	92.4	2	4L		8.15		2800			32.6	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	V2203-M-E3B	87	92.4	2.2	4L		8.98		2800			35.9	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	V2403-M-DI-E3B	87	102.4	2.43	4L		9.13		2700			36.5	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	V2403-M-DI-T-E3B	87	102.4	2.43	4L		9.13		2200			36.5	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	V2403-CR-E4B	87	102.4	2.43	4L		9.35		2700			37.4	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	V2403-CR-T-E4B	87	102.4	2.43	4L		12.15		2700			48.6	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	V2403-CR-TI-E4B	87	102.4	2.43	4L		12.15		2700			48.6	ST-IND	EPA TIER 4, EU STAGE 3B		
		D	V2403-CR-E5	87	102.4	2.43	4L		9.35		2700			37.4	ST-IND	EPA TIER4, EU STAGE 5		
		D	V2403-CR-T-E5	87	102.4	2.43	4L		12.5		2700			50	ST-IND	EPA TIER4, EU STAGE 5		
		D	V2403-CR-TI-E5	87	102.4	2.43	4L		13.85		2700			55.4	ST-IND	EPA TIER4, EU STAGE 5		
		D	D1005-E4B(3200RPM)	76	73.6	1	3L		6.17		3200			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE)		
		D	D1005-E4B(3000RPM)	76	73.6	1	3L		5.83		3000			17.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE)		
		D	D1105-E3B (3600 RPM)	78	78.4	1.12	3L		7.23		3600			21.7	ST-IND	EPA TIER 4L, EU STAGE 3A		
		D	D1105-E3B (3000 RPM)	78	78.4	1.12	3L		6.17		3000			18.5	ST-IND	EPA TIER 4 LEVEL		
		D	D1105-E4B	78	78.4	1.12	3L		6.17		3000			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE)		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
KUBOTA CORPORATION	158	D	D1105-T-E3B	78	78.4	1.12	3L		8.17		3000			24.5	ST-IND	EPA TIER 4, EU STAGE 3A			
		D	D1305-E3B	78	88	1.26	3L		7.23		3000			21.7	ST-IND	EPA TIER 4, EU STAGE 3A			
		D	D1305-E4B	78	88	1.26	3L		6.17		2600			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE)			
		D	V1505-E3B (3600 RPM)	78	78.4	1.5	4L		7.25		3600			29	ST-IND	EPA TIER 4, EU STAGE 3A			
		D	V1505-E3B (3000 RPM)	78	78.4	1.5	4L		6.63		3000			26.5	ST-IND	EPA TIER 4, EU STAGE 3A			
		D	V1505-E4B	78	78.4	1.5	4L		4.63		2300			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE)			
		D	V1505-T-E3B	78	78.4	1.5	4L		8.25		3000			33	ST-IND	EPA TIER 4, EU STAGE 3A			
		D	V1505-CR-TE5	78	78.4	1.5	4L		8.25		3000			33	ST-IND	EPA/CARB TIER4 FINAL, EU STAGE 5			
		D	SUPER MINI Z482-E4B	67	68	0.48	2L		4.95		3600			9.9	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	SUPER MINI Z602-E4B	72	73.6	0.6	2L		6.25		3600			12.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	SUPER MINI D722-E4B	67	68	0.72	3L		4.97		3600			14.9	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	SUPER MINI D902-E4B	72	73.6	0.9	3L		6.17		3600			18.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	SUPER MINI D902-T	72	73.6	0.9	3L		6.17		3600			18.5	ST-IND	EPA/CARB TIER 4, EU STAGES			
		D	SUPER MINI D902-K	72	73.6	0.9	3L		6.17		3600			18.5	ST-IND	EPA/CARB TIER 4, EU STAGES+ CHINA NR READY			
		D	OC60-E4	72	68	0.28	1L		4.5		3600			4.5	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	OC95-E4	83	77	0.42	1L		7		3600			7	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	EA330-E4	77	70	0.33	1L		5.15		3000			5.15	ST-IND	EPA TIER 4 (NRTC, NTE TEST MODE), EU STAGE 5			
		D	Z482-E2 (3600 RPM)	67	68	0.48	2L		4.45		1800			8.9	PG	EPA/CARB TIER 2 LEVEL			
		D	Z482-E3 (3600 RPM)	67	68	0.48	2L		4.45		3000			8.9	PG	EPA/CARB TIER 4 LEVEL			
		D	Z482-E4 (3600 RPM)	67	68	0.48	2L		4.45		3000			8.9	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE), EU STAGE 5			
		D	D722-E2 (3600 RPM)	67	68	0.72	3L		4.43		1500			13.3	PG	EPA/CARB TIER 2 LEVEL			
		D	D722-E3 (3600 RPM)	67	68	0.72	3L		4.43		1800			13.3	PG	EPA/CARB TIER 4 LEVEL			
		D	D722-E4	67	68	0.72	3L		4.43		1800			13.3	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE), EU STAGE 5			
		D	Z482 (1800 RPM)	67	68	0.479	2L		2.2		3600			4.4	PG	-			
		D	Z482-E4 (1800 RPM)	67	68	0.479	2L		2.1		3600			4.2	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE), EU STAGE 5			
		<i>continued</i>		D	D1005-E2-BG	76	73.6	1.001	3L		3.27		3600			9.8	PG	EPA/CARB TIER 2 LEVEL	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
KUBOTA CORPORATION	158	D	D1005-E3-BG	76	73.6	1.001	3L		3.27		3600			9.8	PG	EPA/CARB TIER 4 LEVEL		
		D	D1005-E4-BG	76	73.6	1.001	3L		3.27		3600			9.8	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE)		
		D	D1105-E2-BG	78	78.4	1.123	3L		3.83		1800			11.5	PG	EPA/CARB TIER 2 LEVEL		
		D	D1105-E3-BG	78	78.4	1.123	3L		3.83		1800			11.5	PG	EPA/CARB TIER 4 LEVEL		
		D	D1105-E4-BG	78	78.4	1.123	3L		3.83		1800			11.5	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE), EU STAGE 5		
		D	D1305-E3-BG	78	88	1.261	3L		4.37		1800			13.1	PG	EPA/CARB TIER 4 LEVEL		
		D	D1305-E4-BG	78	88	1.261	3L		4.37		1800			13.1	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE)		
		D	V1505-E2-BG	78	78.4	1.498	4L		3.78		1800			15.1	PG	EPA/CARB TIER 2 LEVEL		
		D	V1505-E3-BG	78	78.4	1.498	4L		3.78		1800			15.1	PG	EPA/CARB TIER 4 LEVEL		
		D	V1505-E4-BG	78	78.4	1.498	4L		3.78		1800			15.1	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE), EU STAGE 5		
		D	D1503-M-E4-BG	83	92.4	1.499	3L		5.4		1800			16.2	PG	EPA/CARB TIER 4 (NRTC/NTE TEST MODE)		
		D	D1703-E2-BG	87	92.4	1.647	3L		6.03		1800			18.1	PG	EPA/CARB TIER 2 LEVEL		
		D	D1703-M-E3-BG	87	92.4	1.647	3L		6.03		1800			18.1	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	D1803-CR-TI-E4-BG	87	102.4	1.826	3L		8.07		1800			24.2	PG	EPA/CARB TIER 4		
		D	V2003-T-E2-BG	83	92.4	1.999	4L		6.78		1800			27.1	PG	EPA/CARB TIER 2 LEVEL		
		D	V2003-M-E3-BG	83	92.4	1.999	4L		5.45		1800			21.8	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V2003-M-T-E3-BG	83	92.4	1.999	4L		6.78		1800			27.1	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V2203-E2-BG	87	92.4	2.197	4L		6.05		800			24.2	PG	EPA/CARB TIER 2 LEVEL		
		D	V2203-M-E3-BG	87	92.4	2.197	4L		6.05		1800			24.2	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V2403-M-E3-BG	87	102.4	2.434	4L		6.63		1800			26.5	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V2403-CR-TI-E4-BG	87	102.4	2.434	4L		8.4		1800			33.6	PG	EPA/CARB TIER 4		
		D	V2403-CR-TI-E4-BG	87	102.4	2.434	4L		8.4		1800			33.6	PG	EPA/CARB TIER 4		
		D	V3300-E2-BG	98	110	3.318	4L		8.83		1800			35.3	PG	EPA/CARB TIER 2 LEVEL		
		D	V3300-E3-BG	98	110	3.318	4L		8.4		1800			33.6	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V3300-T-E2-BG	98	110	3.318	4L		10.78		1800			43.1	PG	EPA/CARB TIER 2 LEVEL		
		D	V3600-T-E3-BG	98	120	3.62	4L		10.78		800			43.1	PG	EPA/CARB INTERIM TIER 4 LEVEL		
		D	V3800DI-T-E2-BG	100	120	3.769	4L		12.38		1800			49.5	PG	EPA/CARB TIER 2 LEVEL		
		D	V3800DI-T-E3-BG	100	120	3.769	4L		13.08		1800			52.3	PG	EPA/CARB TIER 3 LEVEL		
		D	V3800DI-T-E3-BG	100	120	3.769	4L		12.7		1800			50.8	PG	EPA/CARB INTERIM TIER 4 LEVEL		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max		
KUBOTA CORPORATION	158	D	V2403-M-E4-BG	87	102.4	2.434	4L		6.23		800			24.9	PG	EPA MARINE 2014 TIER 3		
		D	V3300-E4-BG	98	110	3.318	4L		8.4		1800			33.6	PG	EPA MARINE 2014 TIER 3		
		D	Z482-E2 (3000 RPM)	67	68	0.479	2L		3.75		3000			7.5	PG	-		
		D	Z482-E3 (3000 RPM)	67	68	0.479	2L		3.75		3000			7.5	PG	EPA/CARB TIER 4 LEVEL, EU STAGE 5		
		D	D722-E2 (3000 RPM)	67	68	0.719	3L		3.77		3000			11.3	PG	EPA/CARB TIER 2 LEVEL		
		D	D722-E3 (3000 RPM)	67	68	0.719	3L		3.77		3000			11.3	PG	EPA/CARB TIER 4 LEVEL, EU STAGE 5		
		D	Z482 (1500 RPM)	67	68	0.479	2L		1.8		1500			3.6	PG	EU STAGE 5		
		D	D1105-BG2	78	78.4	1.123	3L		3.17		1500			9.5	PG	EU STAGE 5		
		D	V1505-BG2	78	78.4	1.498	4L		3.13		1500			12.5	PG	EU STAGE 5		
		D	D1703-E2-BG2	87	92.4	1.647	3L		5		1500			15	PG	-		
		D	D1703-M-BG2	87	92.4	1.647	3L		5		1500			15	PG	-		
		D	D1703-M-E4-BG2	87	92.4	1.647	3L		4.83		1500			14.5	PG	EU STAGE 5		
		D	V2003-M-E3-BG2	83	92.4	1.999	4L		4.53		1500			18.1	PG	-		
		D	V2003-T-E2-BG2	83	92.4	1.999	4L		5.63		1500			22.5	PG	EU STAGE 3A LEVEL		
		D	V2203-E2-BG2	87	92.4	2.197	4L		5.03		1500			20.1	PG	EU STAGE 3A LEVEL		
		D	V2203-M-E3-BG2	87	92.4	2.197	4L		5.03		1500			20.1	PG	EU STAGE 3A LEVEL		
		D	V2203-M-E4-BG2	87	92.4	2.197	4L		4.25		1500			17	PG	EU STAGE 5		
		D	V2403-M-E3-BG2	87	102.4	2.434	4L		5.5		1500			22	PG	EU STAGE 3A LEVEL		
		D	V2003-M-T-E3-BG2	83	92.4	1.999	4L		5.63		1500			22.5	PG	EU STAGE 3A LEVEL		
		D	V2403-CR-TE5-BG	87	102.4	2.434	4L		7.03		1500			28.1	PG	EU STAGE 5		
		D	V3300-E2-BG2	98	110	3.318	4L		7.23		1500			28.9	PG	EU STAGE 3A LEVEL		
		D	V3300-T-E2-BG2	98	110	3.318	4L		8.83		1500			35.3	PG	EU STAGE 2 LEVEL		
		D	V3800DI-T-E2-BG2	10	120	3.769	4L		10.68		1500			42.7	PG	EU STAGE 2 LEVEL		
D	V3800DI-T-E3-BG2	10	120	3.769	4L		10.73		1500			42.9	PG	EU STAGE 3A LEVEL				
D	V3800-CR-TE5-BG	10	120	3.769	4L		10.7		1500			42.8	PG	EU STAGE 5				
LIEBHERR MACHINES BULLE SA	202, 299, 320	D	D934 A7-00	122	150	1.8	4L	30	50	1500	1900			120	200	OH	NOT REGULATED	
		D	D944 A7-00	130	150	2	4L	35	57.5	1500	1900			140	230	OH	NOT REGULATED	
		D	D964 A7-00	135	157	2.2	4L	45	75	1500	1900			180	300	OH	NOT REGULATED	
		D	D936 A7-00	122	150	1.8	6L	31.7	53.3	1500	1900			190	320	OH	NOT REGULATED	
		D	D946 A7-00	130	150	2	6L	40	66.7	1500	1900			240	400	OH	NOT REGULATED	
		D	D956 A7-00	130	150	2	6L	40	66.7	1500	1900			240	400	OH	NOT REGULATED	
		D	D966 A7-00	135	157	2.2	6L	48.3	80	1500	1900			290	480	OH	NOT REGULATED	
		D	D9508 A7-00	128	157	2	8V	42.5	71.3	1500	1900			340	570	OH	NOT REGULATED	
		D	D976 A7-00	148	174	3	6L	81.7	103.3	1500	1900			490	620	OH	NOT REGULATED	
		D	D9512 A7-00	128	157	2	12V	37.5	62.5	1500	1900			450	750	OH	NOT REGULATED	
		D	D9612 A7-00	135	157	2.2	12V	46.7	92.8	1500	1900			560	1114	PG	NOT REGULATED	
		D	D9616 A7-00	135	157	2.2	16V	54.4	90.6	1500	1900			870	1450	PG	NOT REGULATED	
		D	D9620 A7-00	135	157	2.2	20V	57.5	95.5	1500	1900			1150	1910	PG	NOT REGULATED	
		D	D934 A7-03	122	150	1.8	4L	30	50	1500	1900			120	200	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
LIEBHERR MACHINES BULLE SA	202, 299, 320	D	D944 A7-03	130	150	2	4L	35	57.5	1500	1900			140	230	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D936 A7-03	122	150	1.8	6L	31.7	53.3	1500	1900			190	320	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D946 A7-03	130	150	2	6L	40	66.7	1500	1900			240	400	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D9508 A7-03	128	157	2	8V	42.5	71.3	1500	1900			340	570	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D964 A7-03	135	157	2.2	4L	47.5	80	1500	1900			190	320	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D956 A7-03	130	150	2	6L	40	66.7	1500	1900			240	400	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D966 A7-03	135	157	2.2	6L	48.3	80	1500	1900			290	480	OH	ECE-R.96, POWERBAND H (ANALOG TO EU STAGE 3A)	
		D	D9512 A7-02	128	157	2	12V	37.5	62.5	1500	1900			450	750	OH	EPA TIER 2	
		D	D934 A7-04	122	150	1.8	4L	30	50	1500	1900			120	200	OH	EPA TIER 4F	
		D	D944 A7-04	130	150	2	4L	35	57.5	1500	1900			140	230	OH	EPA TIER 4F	
		D	D964 A7-04	135	157	2.2	4L	45	75	1500	1900			180	300	OH	EPA TIER 4F	
		D	D936 A7-04	122	150	1.8	6L	31.7	53.3	1500	1900			190	320	OH	EPA TIER 4F	
		D	D946 A7-04	130	150	2	6L	40	66.7	1500	1900			240	400	OH	EPA TIER 4F	
		D	D956 A7-04	130	150	2	6L	40	66.7	1500	1900			240	400	OH	EPA TIER 4F	
		D	D966 A7-04	135	157	2.2	6L	48.3	80	1500	1900			290	480	OH	EPA TIER 4F	
		D	D9508 A7-04	128	157	2	8V	42.5	71.3	1500	1900			340	570	OH	EPA TIER 4F	
		D	D976 A7-04	148	174	3	6L	81.7	103.3	1500	1900			490	620	OH	EPA TIER 4F	
		D	D9512 A7-04	128	157	2	12V	37.5	62.5	1500	1900			450	750	OH	EPA TIER 4F	
		D	D9512 A7-04	128	157	2	12V	37.5	62.5	1500	1900			450	750	OH	IMO TIER 3	
		D	D9612 A7-04	135	157	2.2	12V	46.7	92.8	1500	1900			560	1114	PG	EPA TIER 4F	
		D	D9616 A7-04	135	157	2.2	16V	54.4	90.6	1500	1900			870	1450	PG	EPA TIER 4F	
		D	D9620 A7-04	135	157	2.2	20V	57.5	95.5	1500	1900			1150	1910	PG	EPA TIER 4F	
		D	D934 A7-05	122	150	1.8	4L	30	50	1500	1900			120	200	OH	EU STAGE 5	
		D	D944 A7-05	130	150	2	4L	35	57.5	1500	1900			140	230	OH	EU STAGE 5	
		D	D964 A7-05	135	157	2.2	4L	45	75	1500	1900			180	300	OH	EU STAGE 5	
		D	D936 A7-05	122	150	1.8	6L	31.7	53.3	1500	1900			190	320	OH	EU STAGE 5	
		D	D946 A7-05	130	150	2	6L	40	66.7	1500	1900			240	400	OH	EU STAGE 5	
		D	D956 A7-05	130	150	2	6L	40	66.7	1500	1900			240	400	OH	EU STAGE 5	
		D	D966 A7-05	135	157	2.2	6L	48.3	80	1500	1900			290	480	OH	EU STAGE 5	
		D	D9508 A7-05	128	157	2	8V	42.5	71.3	1500	1900			340	570	OH	EU STAGE 5	
		D	D976 A7-05	148	174	3	6L	81.7	103.3	1500	1900			490	620	OH	EU STAGE 5	
		D	D9512 A7-05	128	157	2	12V	37.5	62.5	1500	1900			450	750	OH	EU STAGE 5	
<i>continued</i>		SI	G944	130	150	2	4L	41	0	1500	1800			164		PG		

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
LIEBHERR MACHINES BULLE SA	202, 299, 320	SI	G946	130	150	2	6L	41	0	1500	1800			246		PG		
		SI	G9512	130	157	2.1	12V	43	0	1500	1800			516		PG		
		SI	G9620	135	170	2.4	20V	53	0	1500	1800			1060		PG		
LIEBHERR- COMPONENTS COLMAR	202, 299, 320	D	D9812	175	215	5.2	12V	91.7	225	1200	1900			1100	2700	OH	EPA TIER 2	
		D	D9812	175	215	5.2	12V	91.7	225	1200	1900			1100	2700	OH	EPA TIER 4F	
		D	D9812	175	215	5.2	12V	91.7	225	1200	1900			1100	2700	PG	EPA TIER 2	
		D	D9812	175	215	5.2	12V	91.7	225	1200	1900			1100	2700	PG	EPA TIER 4F	
		D	D9816	175	215	5.2	16V	126.1	218.1	1200	1900			2017	3490	OH	EPA TIER 2	
		D	D9816	175	215	5.2	16V	126.1	218.1	1200	1900			2017	3490	OH	EPA TIER 4F	
		D	D9816	175	215	5.2	16V	126.1	218.1	1200	1900			2017	3490	PG	EPA TIER 2	
		D	D9816	175	215	5.2	16V	126.1	218.1	1200	1900			2017	3490	PG	EPA TIER 4F	
		D	D9820	175	215	5.2	20V	136.7	214.5	1200	1900			2733	4290	OH	EPA TIER 2	
		D	D9820	175	215	5.2	20V	136.7	214.5	1200	1900			2733	4290	OH	EPA TIER 4F	
LISTER PETER	170	D	T SERIES/TR1	98.4	101.6	0.77	1L	5.5	7.4	1500	1800	5.69	6.38	5.5	7.4	PG, OH, M	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L	5.5	7.2	1500	1800	5.69	6.21	10.99	14.4	PG, OH, M	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L	5.6	7.4	1500	1800	5.8	6.38	16.8	22.2	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L	3.75	7.35	1500	3600	6.33	6.45	7.5	14.7	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L	3.77	7.37	1500	3600	6.34	6.48	11.3	22.1	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L	3.75	7.38	1500	3600	6.35	6.45	15	29.5	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPWT4	86	80	0.46	4L	4.73	9.38	1500	3000	8.07	8.13	18.9	37.5	PG, ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L	4.3	8.05	1500	3600	6.44	6.89	8.6	16.1	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L	4.3	8.1	1500	3600	6.48	6.89	12.9	24.3	PG, OH, M	NON-REGULATED	
		D	ALPHA/LPWX4	86	86	0.5	4L	4.23	8.1	1500	3600	6.48	6.77	16.9	32.4	PG, OH, M	NON-REGULATED	
		D	GAMMA/GW3	100	127	1	3L	10	12	1500	1800	8.02	8.02	30	36	PG, OH	NON-REGULATED	
		D	GAMMA/GWT3	100	127	1	3L	15.33	19.33	1500	1800	12.3	12.92	46	58	PG, OH	NON-REGULATED	
		D	GAMMA/GW4	100	127	1	4L	10.5	12.75	1500	1800	8.42	8.52	42	51	PG, OH, M	NON-REGULATED	
		D	GAMMA/GWT4	100	127	1	4L	16.85	21.5	1500	1800	13.51	14.37	67.4	86	PG, OH, M	NON-REGULATED	
		D	GAMMA/GWT6-1A	100	127	1	6L	14.38	18.62	1500	1800	11.53	12.44	86.3	111.7	PG, OH	NON-REGULATED	
		D	GAMMA/GWT6-2A	100	127	1	6L	15.73	20.6	1500	1800	12.62	13.77	94.4	123.6	PG, OH, M	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L	21.4	26.42	1500	1800	17.16	17.65	128.4	158.5	PG, OH, M	Non-regulated	
		D	T SERIES/TR1	98.4	101.6	0.77	1L	5.5	9.5	1500	2500	5.69	6.36	5.5	9.5	ST-IND, OH	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L	5.5	9.5	1500	2500	5.69	5.9	11	19	ST-IND, OH, M	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L	5.6	9.5	1500	2500	5.8	5.9	16.8	28.5	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L	3.4	7.35	1500	3000	5.85	6.33	6.8	14.7	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L	3.43	7.37	1500	3000	5.91	6.34	10.3	22.1	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L	3.4	7.38	1500	3000	5.85	6.35	13.6	29.5	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L	3.95	8.05	1500	3000	6.32	6.44	7.9	16.1	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L	3.97	8.1	1500	3000	6.35	6.48	11.9	24.3	ST-IND, OH, M	NON-REGULATED	
		D	ALPHA/LPWX4	86	86	0.5	4L	3.95	8.1	1500	3000	6.32	6.48	15.8	32.4	ST-IND, OH, M	NON-REGULATED	
		D	GAMMA/GW3	100	127	1	3L	9.33	10	1500	1800	7.48	6.82	28	30	ST-IND, OH	NON-REGULATED	
D	GAMMA/GWT3	100	127	1	3L	14.67	16.67	1500	1800	11.14	11.76	44	50	ST-IND, OH	NON-REGULATED			
D	GAMMA/GW4	100	127	1	4L	10.25	12.5	1500	2200	6.83	8.22	41	50	ST-IND, OH	NON-REGULATED			
D	GAMMA/GWT4	100	127	1	4L	16.25	18.75	1500	2200	10.25	13.03	65	75	ST-IND, OH	NON-REGULATED			

continued

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
LISTER PETER	170	D	GAMMA/ GWT6-2A	100	127	1	6L	12.5	15.33	1500	2200	8.38	10.02	75	92	ST-IND, OH	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L	19.33	22.5	1500	2200	12.3	15.5	116	135	ST-IND, OH	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L	19.33	22.5	1500	2200	12.3	15.5	116	135	ST-IND	NON-REGULATED	
		D	T SERIES/TR1	98.4	101.6	0.77	1L	5.5	7.4	1500	1800	5.69	6.38	5.5	7.4	OH	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L	5.5	7.2	1500	1800	5.69	6.21	10.99	14.4	OH	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L	5.6	7.4	1500	1800	5.8	6.38	16.8	22.2	OH	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L	3.75	7.35	1500	3600	6.33	6.45	7.5	14.7	OH	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L	3.77	7.37	1500	3600	6.34	6.48	11.3	22.1	OH	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L	3.75	7.38	1500	3600	6.35	6.45	15	29.5	OH	NON-REGULATED	
		D	ALPHA/LPWT4	86	80	0.46	4L	4.73	9.38	1500	3000	8.07	8.13	18.9	37.5	OH	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L	4.3	8.05	1500	3600	6.44	6.89	8.6	16.1	OH	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L	4.3	8.1	1500	3600	6.48	6.89	12.9	24.3	OH	NON-REGULATED	
		D	ALPHA/LPWX4	86	86	0.5	4L	4.23	8.1	1500	3600	6.48	6.77	16.9	32.4	OH	NON-REGULATED	
		D	GAMMA/GW3	100	127	1	3L	10	12	1500	1800	8.02	8.02	30	36	OH	NON-REGULATED	
		D	GAMMA/GWT3	100	127	1	3L	15.33	19.33	1500	1800	12.3	12.92	46	58	OH	NON-REGULATED	
		D	GAMMA/GW4	100	127	1	4L	10.5	12.75	1500	1800	8.42	8.52	42	51	OH	NON-REGULATED	
		D	GAMMA/GWT4	100	127	1	4L	16.85	21.5	1500	1800	13.51	14.37	67.4	86	OH	NON-REGULATED	
		D	GAMMA/GWT6-1A	100	127	1	6L	14.38	18.62	1500	1800	11.53	12.44	86.3	111.7	OH	NON-REGULATED	
		D	GAMMA/ GWT6-2A	100	127	1	6L	15.73	20.6	1500	1800	12.62	13.77	94.4	123.6	OH	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L	21.4	26.42	1500	1800	17.16	17.65	128.4	158.5	OH	NON-REGULATED	
		D	T SERIES/TR1	98.4	101.6	0.77	1L	5.5	9.5	1500	2500	5.69	6.36	5.5	9.5	OH	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L	5.5	9.5	1500	2500	5.69	5.9	11	19	OH	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L	5.6	9.5	1500	2500	5.8	5.9	16.8	28.5	OH	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L	3.4	7.35	1500	3000	5.85	6.33	6.8	14.7	OH	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L	3.43	7.37	1500	3000	5.91	6.34	10.3	22.1	OH	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L	3.4	7.38	1500	3000	5.85	6.35	13.6	29.5	OH	NON-REGULATED	
		D	ALPHA/LPWT4	86	80	0.46	4L	4.73	9.38	1500	3000	8.07	8.13	18.9	37.5	OH	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L	3.95	8.05	1500	3000	6.32	6.44	7.9	16.1	OH	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L	3.97	8.1	1500	3000	6.35	6.48	11.9	24.3	OH	NON-REGULATED	
		D	ALPHA/LPWX4	86	86	0.5	4L	3.95	8.1	1500	3000	6.32	6.48	15.8	32.4	OH	NON-REGULATED	
		D	GAMMA/GW3	100	127	1	3L	9.33	10	1500	1800	7.48	6.82	28	30	OH	NON-REGULATED	
		D	GAMMA/GWT3	100	127	1	3L	14.67	16.67	1500	1800	11.14	11.76	44	50	OH	NON-REGULATED	
		D	GAMMA/GW4	100	127	1	4L	10.25	12.5	1500	2200	6.83	8.22	41	50	OH	NON-REGULATED	
		D	GAMMA/GWT4	100	127	1	4L	16.25	18.75	1500	2200	10.25	13.03	65	75	OH	NON-REGULATED	
		D	GAMMA/ GWT6-2A	100	127	1	6L	12.5	15.33	1500	2200	8.38	10.02	75	92	OH	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L	19.33	22.5	1500	2200	12.3	15.5	116	135	OH	NON-REGULATED	
		D	T SERIES/TR1	98.4	101.6	0.77	1L	5.5	7.4	1500	1800	5.69	6.38	5.5	7.4	M	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L	5.5	7.2	1500	1800	5.69	6.21	10.99	14.4	M	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L	5.6	7.4	1500	1800	5.8	6.38	16.8	22.2	M	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L	3.75	7.35	1500	3600	6.33	6.45	7.5	14.7	M	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L	3.77	7.37	1500	3600	6.34	6.48	11.3	22.1	M	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L	3.75	7.38	1500	3600	6.35	6.45	15	29.5	M	NON-REGULATED	
		D	ALPHA/LPWT4	86	80	0.46	4L	4.73	9.38	1500	3000	8.07	8.13	18.9	37.5	M	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L	4.3	8.05	1500	3600	6.44	6.89	8.6	16.1	M	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L	4.3	8.1	1500	3600	6.48	6.89	12.9	24.3	M	NON-REGULATED	

continued

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max			
LISTER PETER	170	D	ALPHA/LPWX4	86	86	0.5	4L		4.23	8.1	1500	3600	6.48	6.77	16.9	32.4	M	NON-REGULATED	
		D	GAMMA/GW4	100	127	1	4L		10.5	12.75	1500	1800	8.42	8.52	42	51	M	NON-REGULATED	
		D	GAMMA/GWT4	100	127	1	4L		16.85	21.5	1500	1800	13.51	14.37	67.4	86	M	NON-REGULATED	
		D	GAMMA/GWT6-2A	100	127	1	6L		15.73	20.6	1500	1800	12.62	13.77	94.4	123.6	M	NON-REGULATED	
		D	GAMMA/GWTA6	100	127	1	6L		21.4	26.42	1500	1800	17.16	17.65	128.4	158.5	M	NON-REGULATED	
		D	T SERIES/TR2	98.4	101.6	0.77	2L		5.5	9.5	1500	2500	5.69	5.9	11	19	M	NON-REGULATED	
		D	T SERIES/TR3	98.4	101.6	0.77	3L		5.6	9.5	1500	2500	5.8	5.9	16.8	28.5	M	NON-REGULATED	
		D	ALPHA/LPW2	86	80	0.46	2L		3.4	7.35	1500	3000	5.85	6.33	6.8	14.7	M	NON-REGULATED	
		D	ALPHA/LPW3	86	80	0.46	3L		3.43	7.37	1500	3000	5.91	6.34	10.3	22.1	M	NON-REGULATED	
		D	ALPHA/LPW4	86	80	0.46	4L		3.4	7.38	1500	3000	5.85	6.35	13.6	29.5	M	NON-REGULATED	
		D	ALPHA/LPW4T	86	80	0.46	4L		4.73	9.38	1500	3000	8.07	8.13	18.9	37.5	M	NON-REGULATED	
		D	ALPHA/LPWX2	86	86	0.5	2L		3.95	8.05	1500	3000	6.32	6.44	7.9	16.1	M	NON-REGULATED	
		D	ALPHA/LPWX3	86	86	0.5	3L		3.97	8.1	1500	3000	6.35	6.48	11.9	24.3	M	NON-REGULATED	
D	ALPHA/LPWX4	86	86	0.5	4L		3.95	8.1	1500	3000	6.32	6.48	15.8	32.4	M	NON-REGULATED			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL ‡ = NG, LPG FUEL	206	#	K98ME7	980	2660		6L				90	97	15.4			87220		IMO TIER 2	
		#	K98M7	980	2660		6L					90	97	15.4			87220		IMO TIER 2
		#	K98E6	980	2660		6L		4100	5720	84	94	14.6	18.2	24600	80080			IMO TIER 2
		#	K98MC6	980	2660		6L					84	94	14.6			80080		IMO TIER 2
		#	K98ME-C7	980	2400		6L										84280		IMO TIER 2
		#	K98MC-C7	980	2400		6L										84280		IMO TIER 2
		#	K98ME-C6	980	2400		6L										79940		IMO TIER 2
		#	K98MC-C6	980	2400		6L										79940		IMO TIER 2
		#	S90ME-C8	900	3188		6L		3890			66	78	16			47430		IMO TIER 2
		#	S90MC-C8	900	3188		6L		3890			66	78	16			47430		IMO TIER 2
		#	S90ME-C7	900	3188		6L		3140			61	76	15.2			44010		IMO TIER 2
		#	S90MC-C7	900	3188		6L		3140			61	76	15.2			44010		IMO TIER 2
		#	S90ME-C9	900	3260		5L					76	84	16			81340		IMO TIER 2
		#	K90ME9	900	2870		6L		4090			84	94	16			68640		IMO TIER 2
		#	K90MC9	900	2870		6L		4090			84	94	16			68640		IMO TIER 2
		#	K90ME-C9	900	2600		6L		4150								68760		IMO TIER 2
		#	K90MC-C9	900	2600		6L		4150								68760		IMO TIER 2
		#	K90ME-C6	900	2300		6L		3130								54840		IMO TIER 2
		#	K90MC-C6	900	2300		6L		3130								54840		IMO TIER 2
		#	G80ME-C9	800	3720		6L		3040			58	68	16.8			40050		IMO TIER 2
		#	S80ME-C9	800	3450		6L		3050			66	78	16			40590		IMO TIER 2
		#	S80MC-C9	800	3470		6L		3050			66	78	16			40590		IMO TIER 2
		#	S80ME-C8	800	3200		6L		2830			66	78	16			33440		IMO TIER 2
		#	S80MC-C8	800	3200		6L		2830			66	78	16			33440		IMO TIER 2
		#	S80ME-C7	800	3200		6L		2320			57	76	15.2			31040		IMO TIER 2
		#	S80MC-C7	800	3200		6L		2320			57	76	15.2			31040		IMO TIER 2
		#	S80MC6	800	3056		5L		2180			59	79	14.4			29120		IMO TIER 2
		#	K80ME-C9	800	2600		6L		3280								54360		IMO TIER 2
		#	K80MC-C9	800	2600		6L		3280								54360		IMO TIER 2
		#	K80ME-C6	800	2300		6L		2470								43320		IMO TIER 2
#	K80MC-C6	800	2300		6L		2470								43320		IMO TIER 2		
#	S70ME-C8	700	2800		5L		2210			77	91	16			26160		IMO TIER 2		

continued

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind, R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#, C	S70ME-GI8	700	2800		5L	2210		77	91	16		26160		IMO TIER 2		
		#	S70MC-C8	700	2800		5L	2210		77	91	16		26160		IMO TIER 2		
		#	S70ME-C7	700	2800		5L	1860		68	91	15.2		24880		IMO TIER 2		
		#	S70MC-C7	700	2800		5L	1860		68	91	15.2		24880		IMO TIER 2		
		#	S70MC6	700	2674		5L	1680		68	91	14.4		22480		IMO TIER 2		
		#	L70ME-C8	700	2360		5L	2200						26160		IMO TIER 2		
		#	L70MC-C8	700	2360		5L	2200						26160		IMO TIER 2		
		#	L70ME-C7	700	2360		5L	2090						24880		IMO TIER 2		
		#	L70MC-C7	700	2360		5L	2090						24880		IMO TIER 2		
		#	S65ME-C8	650	2730		5L	1960	2870	81	95	16	20	9800	22960		IMO TIER 2	
		#, C	S65ME-GI8	650			5L	1960		81	95	16			22960		IMO TIER 2	
		#	S65MC-C8	650			5L	1960		81	95	16			22960		IMO TIER 2	
		#	S60ME-C8	600			5L	1610							9040		IMO TIER 2	
		#	S60ME-B8	600			5L	1610							9040		IMO TIER 2	
		#, C	S60ME-GI8	600			5L	1610							9040		IMO TIER 2	
		#	S60MC-C8	600			5L	1610							9040		IMO TIER 2	
		#	S60ME-C7	600			5L	1360							8080		IMO TIER 2	
		#	S60MC-C7	600			5L	1360							8080		IMO TIER 2	
		#	S60MC6	600			5L	1230							6320		IMO TIER 2	
		#	L60ME-C8	600			5L	1600							21060		IMO TIER 2	
		#	L60MC-C8	600			5L	1600							21060		IMO TIER 2	
		#	L60ME-C7	600			5L	1520							20070		IMO TIER 2	
		#	L60MC-C7	600			5L	1520							20070		IMO TIER 2	
		#	S50ME-B9	500			5L	1210							6020		IMO TIER 2	
		#	S50ME-C8	500			5L	1130							14940		IMO TIER 2	
		#	S50MC-C8	500			5L	1130							14940		IMO TIER 2	
		#	S50ME-B8	500			5L	1130							14940		IMO TIER 2	
		#	S50ME-C7	500			5L	950							4220		IMO TIER 2	
		#	S50MC-C7	500			5L	950							4220		IMO TIER 2	
		#	S50MC6	500			5L	860							1440		IMO TIER 2	
		#	S46MC-C8	460			5L	940							11040		IMO TIER 2	
		#	S46ME-B8	460			5L	940							11040		IMO TIER 2	
		#	S46MC-C7	460			5L	880							10480		IMO TIER 2	
		#	S42MC7	420			5L	730							12960		IMO TIER 2	
		#	S40MC-C9	400			5L	1080							8640		IMO TIER 2	
		#	S40ME-B9	400			5L	770							9080		IMO TIER 2	
		#	S35MC7	350			5L	505	740						8880		IMO TIER 2	
		#	S35ME-B9	350			5L	595	870						6960		IMO TIER 2	
		#, C	S35ME-B9-GI	350			5L	595	870						6960		IMO TIER 2	
		#	S35MC-C9	350			5L	740	740	142	21	21	3700	5920			IMO TIER 2	
#	L35MC6	350			5L	440	650						7800		IMO TIER 2			
#	S26MC6	260	980		5L	270	400						4800		IMO TIER 2			
#	K98ME7	980	2660		12L			90	97	15.4			87220		IMO TIER 2			
#	K98MC7	980	2660		12L			90	97	15.4			87220		IMO TIER 2			
#	K98E6	980	2660		12L	4100	5720	84	94	14.6	18.2	24600	80080		IMO TIER 2			

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)	
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	K98MC6	980	2660			12L			84	94	14.6			80080		IMO TIER 2	
		#	K98ME-C7	980	2400			12L									84280		IMO TIER 2
		#	K98MC-C7	980	2400			12L									84280		IMO TIER 2
		#	K98ME-C6	980	2400			12L									79940		IMO TIER 2
		#	K98MC-C6	980	2400			12L									79940		IMO TIER 2
		#	S90ME-C8	900	3188			7L	3890		66	78	16				47430		IMO TIER 2
		#	S90MC-C8	900	3188			7L	3890		66	78	16				47430		IMO TIER 2
		#	S90ME-C7	900	3188			7L	3140		61	76	15.2				44010		IMO TIER 2
		#	S90MC-C7	900	3188			7L	3140		61	76	15.2				44010		IMO TIER 2
		#	S90ME-C9	900	3260			12L			76	84	16				81340		IMO TIER 2
		#	K90ME9	900	2870			7L	4090		84	94	16				68640		IMO TIER 2
		#	K90MC9	900	2870			7L	4090		84	94	16				68640		IMO TIER 2
		#	K90ME-C9	900	2600			7L	4150								68760		IMO TIER 2
		#	K90MC-C9	900	2600			7L	4150								68760		IMO TIER 2
		#	K90ME-C6	900	2300			7L	3130								54840		IMO TIER 2
		#	K90MC-C6	900	2300			7L	3130								54840		IMO TIER 2
		#	G80ME-C9	800	3720			7L	3040		58	68	16.8				40050		IMO TIER 2
		#	S80ME-C9	800	3450			7L	3050		66	78	16				40590		IMO TIER 2
		#	S80MC-C9	800	3470			7L	3050		66	78	16				40590		IMO TIER 2
		#	S80ME-C8	800	3200			7L	2830		66	78	16				33440		IMO TIER 2
		#	S80MC-C8	800	3200			7L	2830		66	78	16				33440		IMO TIER 2
		#	S80ME-C7	800	3200			7L	2320		57	76	15.2				31040		IMO TIER 2
		#	S80MC-C7	800	3200			7L	2320		57	76	15.2				31040		IMO TIER 2
		#	S80MC6	800	3056			6L	2180		59	79	14.4				29120		IMO TIER 2
		#	K80ME-C9	800	2600			7L	3280								54360		IMO TIER 2
		#	K80MC-C9	800	2600			7L	3280								54360		IMO TIER 2
		#	K80ME-C6	800	2300			7L	2470								43320		IMO TIER 2
		#	K80MC-C6	800	2300			7L	2470								43320		IMO TIER 2
		#	S70ME-C8	700	2800			6L	2210		77	91	16				26160		IMO TIER 2
		#, C	S70ME-GI8	700	2800			6L	2210		77	91	16				26160		IMO TIER 2
		#	S70MC-C8	700	2800			6L	2210		77	91	16				26160		IMO TIER 2
		#	S70ME-C7	700	2800			6L	1860		68	91	15.2				24880		IMO TIER 2
		#	S70MC-C7	700	2800			6L	1860		68	91	15.2				24880		IMO TIER 2
		#	S70MC6	700	2674			6L	1680		68	91	14.4				22480		IMO TIER 2
		#	L70ME-C8	700	2360			6L	2200								26160		IMO TIER 2
		#	L70MC-C8	700	2360			6L	2200								26160		IMO TIER 2
		#	L70ME-C7	700	2360			6L	2090								24880		IMO TIER 2
		#	L70MC-C7	700	2360			6L	2090								24880		IMO TIER 2
		#	S65ME-C8	650	2730			6L	1960	2870	81	95	16	20	9800		22960		IMO TIER 2
		#, C	S65ME-GI8	650				6L	1960		81	95	16				22960		IMO TIER 2
		#	S65MC-C8	650				6L	1960		81	95	16				22960		IMO TIER 2
		#	S60ME-C8	600				6L	1610								9040		IMO TIER 2
#	S60ME-B8	600				6L	1610								9040		IMO TIER 2		
#, C	S60ME-GI8	600				6L	1610								9040		IMO TIER 2		
#	S60MC-C8	600				6L	1610								9040		IMO TIER 2		

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind, R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	S60ME-C7	600			6L	1360							8080		IMO TIER 2	
		#	S60MC-C7	600			6L	1360							8080		IMO TIER 2	
		#	S60MC6	600			6L	1230							6320		IMO TIER 2	
		#	L60ME-C8	600			6L	1600							21060		IMO TIER 2	
		#	L60MC-C8	600			6L	1600							21060		IMO TIER 2	
		#	L60ME-C7	600			6L	1520							20070		IMO TIER 2	
		#	L60MC-C7	600			6L	1520							20070		IMO TIER 2	
		#	S50ME-B9	500			6L	1210							6020		IMO Tier 2	
		#	S50ME-C8	500			6L	1130							14940		IMO Tier 2	
		#	S50MC-C8	500			6L	1130							14940		IMO Tier 2	
		#	S50ME-B8	500			6L	1130							14940		IMO Tier 2	
		#	S50ME-C7	500			6L	950							4220		IMO Tier 2	
		#	S50MC-C7	500			6L	950							4220		IMO Tier 2	
		#	S50MC6	500			6L	860							1440		IMO Tier 2	
		#	S46MC-C8	460			6L	940							11040		IMO Tier 2	
		#	S46ME-B8	460			6L	940							11040		IMO TIER 2	
		#	S46MC-C7	460			6L	880							10480		IMO TIER 2	
		#	S42MC7	420			6L	730							12960		IMO TIER 2	
		#	S40MC-C9	400			6L	1080							8640		IMO TIER 2	
		#	S40ME-B9	400			6L	770							9080		IMO TIER 2	
		#	S35MC7	350			6L	505	740						8880		IMO TIER 2	
		#	S35ME-B9	350			6L	595	870						6960		IMO TIER 2	
		#, C	S35ME-B9-GI	350			6L	595	870						6960		IMO TIER 2	
		#	S35MC-C9	350			6L	740	740		142	21	21	3700	5920		IMO Tier 2	
		#	L35MC6	350			6L	440	650						7800		IMO TIER 2	
		#	S26MC6	260	980		6L	270	400						4800		IMO TIER 2	
		#	K98ME7	980	2660		14L			90	97	15.4			87220		IMO TIER 2	
		#	K98MC7	980	2660		14L			90	97	15.4			87220		IMO TIER 2	
		#	K98E6	980	2660		14L	4100	5720	84	94	14.6	18.2	24600	80080		IMO TIER 2	
		#	K98MC6	980	2660		14L			84	94	14.6			80080		IMO TIER 2	
		#	K98ME-C7	980	2400		14L								84280		IMO TIER 2	
		#	K98MC-C7	980	2400		14L								84280		IMO TIER 2	
		#	K98ME-C6	980	2400		14L								79940		IMO TIER 2	
		#	K98MC-C6	980	2400		14L								79940		IMO TIER 2	
		#	S90ME-C8	900	3188		8L	3890		66	78	16			47430		IMO TIER 2	
		#	S90MC-C8	900	3188		8L	3890		66	78	16			47430		IMO TIER 2	
		#	S90ME-C7	900	3188		8L	3140		61	76	15.2			44010		IMO TIER 2	
		#	S90MC-C7	900	3188		8L	3140		61	76	15.2			44010		IMO TIER 2	
		#	S90ME-C9	900	3260		14L			76	84	16			81340		IMO TIER 2	
		#	K90ME9	900	2870		8L	4090		84	94	16			68640		IMO TIER 2	
#	K90MC9	900	2870		8L	4090		84	94	16			68640		IMO TIER 2			
#	K90ME-C9	900	2600		8L	4150							68760		IMO TIER 2			
#	K90MC-C9	900	2600		8L	4150							68760		IMO Tier 2			
#	K90ME-C6	900	2300		8L	3130							54840		IMO Tier 2			
#	K90MC-C6	900	2300		8L	3130							54840		IMO TIER 2			

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind, R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)	
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	G80ME-C9	800	3720		8L		3040		58	68	16.8			40050		IMO TIER 2	
		#	S80ME-C9	800	3450		8L		3050		66	78	16			40590		IMO TIER 2	
		#	S80MC-C9	800	3470		8L		3050		66	78	16			40590		IMO TIER 2	
		#	S80ME-C8	800	3200		8L		2830		66	78	16			33440		IMO TIER 2	
		#	S80MC-C8	800	3200		8L		2830		66	78	16			33440		IMO TIER 2	
		#	S80ME-C7	800	3200		8L		2320		57	76	15.2			31040		IMO TIER 2	
		#	S80MC-C7	800	3200		8L		2320		57	76	15.2			31040		IMO TIER 2	
		#	S80MC6	800	3056		7L		2180		59	79	14.4			29120		IMO TIER 2	
		#	K80ME-C9	800	2600		8L		3280							54360		IMO TIER 2	
		#	K80MC-C9	800	2600		8L		3280							54360		IMO TIER 2	
		#	K80ME-C6	800	2300		8L		2470							43320		IMO TIER 2	
		#	K80MC-C6	800	2300		8L		2470							43320		IMO TIER 2	
		#	S70ME-C8	700	2800		7L		2210			77	91	16		26160		IMO TIER 2	
		#, C	S70ME-GI8	700	2800		7L		2210			77	91	16		26160		IMO TIER 2	
		#	S70MC-C8	700	2800		7L		2210			77	91	16		26160		IMO TIER 2	
		#	S70ME-C7	700	2800		7L		1860			68	91	15.2		24880		IMO TIER 2	
		#	S70MC-C7	700	2800		7L		1860			68	91	15.2		24880		IMO TIER 2	
		#	S70MC6	700	2674		7L		1680			68	91	14.4		22480		IMO TIER 2	
		#	L70ME-C8	700	2360		7L		2200							26160		IMO TIER 2	
		#	L70MC-C8	700	2360		7L		2200							26160		IMO TIER 2	
		#	L70ME-C7	700	2360		7L		2090							24880		IMO TIER 2	
		#	L70MC-C7	700	2360		7L		2090							24880		IMO Tier 2	
		#	S65ME-C8	650	2730		7L		1960	2870		81	95	16	20	9800	22960		IMO Tier 2
		#, C	S65ME-GI8	650			7L		1960			81	95	16		22960		IMO Tier 2	
		#	S65MC-C8	650			7L		1960			81	95	16		22960		IMO Tier 2	
		#	S60ME-C8	600			7L		1610							9040		IMO Tier 2	
		#	S60ME-B8	600			7L		1610							9040		IMO Tier 2	
		#, C	S60ME-GI8	600			7L		1610							9040		IMO Tier 2	
		#	S60MC-C8	600			7L		1610							9040		IMO Tier 2	
		#	S60ME-C7	600			7L		1360							8080		IMO Tier 2	
		#	S60MC-C7	600			7L		1360							8080		IMO Tier 2	
		#	S60MC6	600			7L		1230							6320		IMO Tier 2	
		#	L60ME-C8	600			7L		1600							21060		IMO Tier 2	
		#	L60MC-C8	600			7L		1600							21060		IMO Tier 2	
		#	L60ME-C7	600			7L		1520							20070		IMO Tier 2	
		#	L60MC-C7	600			7L		1520							20070		IMO Tier 2	
		#	S50ME-B9	500			7L		1210							6020		IMO Tier 2	
		#	S50ME-C8	500			7L		1130							14940		IMO Tier 2	
		#	S50MC-C8	500			7L		1130							14940		IMO Tier 2	
		#	S50ME-B8	500			7L		1130							14940		IMO Tier 2	
		#	S50ME-C7	500			7L		950							4220		IMO Tier 2	
		#	S50MC-C7	500			7L		950							4220		IMO Tier 2	
#	S50MC6	500			7L		860							1440		IMO Tier 2			
#	S46MC-C8	460			7L		940							11040		IMO Tier 2			
#	S46ME-B8	460			7L		940							11040		IMO Tier 2			

continued

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	S46MC-C7	460			7L	880							10480		IMO Tier 2	
		#	S42MC7	420			7L	730							12960		IMO Tier 2	
		#	S40MC-C9	400			7L	1080							8640		IMO Tier 2	
		#	S40ME-B9	400			7L	770							9080		IMO Tier 2	
		#	S35MC7	350			7L	505	740						8880		IMO Tier 2	
		#	S35ME-B9	350			7L	595	870						6960		IMO Tier 2	
		#, C	S35ME-B9-GI	350			7L	595	870						6960		IMO Tier 2	
		#	S35MC-C9	350			7L	740	740	142	21	21	3700	5920				IMO Tier 2
		#	L35MC6	350			7L	440	650						7800			IMO Tier 2
		#	S26MC6	260	980		7L	270	400						4800			IMO Tier 2
		#	S90ME-C8	900	3188		9L	3890		66	78	16			47430			IMO Tier 2
		#	S90MC-C8	900	3188		9L	3890		66	78	16			47430			IMO Tier 2
		#	S90ME-C7	900	3188		9L	3140		61	76	15.2			44010			IMO Tier 2
		#	S90MC-C7	900	3188		9L	3140		61	76	15.2			44010			IMO Tier 2
		#	K90ME9	900	2870		9L	4090		84	94	16			68640			IMO Tier 2
		#	K90MC9	900	2870		9L	4090		84	94	16			68640			IMO Tier 2
		#	K90ME-C9	900	2600		9L	4150							68760			IMO Tier 2
		#	K90MC-C9	900	2600		9L	4150							68760			IMO Tier 2
		#	K90ME-C6	900	2300		9L	3130							54840			IMO Tier 2
		#	K90MC-C6	900	2300		9L	3130							54840			IMO Tier 2
		#	G80ME-C9	800	3720		9L	3040		58	68	16.8			40050			IMO Tier 2
		#	S80ME-C9	800	3450		9L	3050		66	78	16			40590			IMO TIER 2
		#	S80MC-C9	800	3470		9L	3050		66	78	16			40590			IMO TIER 2
		#	S80MC6	800	3056		8L	2180		59	79	14.4			29120			IMO TIER 2
		#	K80ME-C9	800	2600		9L	3280							54360			IMO TIER 2
		#	K80MC-C9	800	2600		9L	3280							54360			IMO TIER 2
		#	K80ME-C6	800	2300		9L	2470							43320			IMO TIER 2
		#	K80MC-C6	800	2300		9L	2470							43320			IMO TIER 2
		#	S70ME-C8	700	2800		8L	2210		77	91	16			26160			IMO TIER 2
		#, C	S70ME-GI8	700	2800		8L	2210		77	91	16			26160			IMO TIER 2
		#	S70MC-C8	700	2800		8L	2210		77	91	16			26160			IMO TIER 2
		#	S70ME-C7	700	2800		8L	1860		68	91	15.2			24880			IMO TIER 2
		#	S70MC-C7	700	2800		8L	1860		68	91	15.2			24880			IMO TIER 2
		#	S70MC6	700	2674		8L	1680		68	91	14.4			22480			IMO TIER 2
		#	L70ME-C8	700	2360		8L	2200							26160			IMO TIER 2
		#	L70MC-C8	700	2360		8L	2200							26160			IMO TIER 2
		#	L70ME-C7	700	2360		8L	2090							24880			IMO TIER 2
		#	L70MC-C7	700	2360		8L	2090							24880			IMO TIER 2
		#	S65ME-C8	650	2730		8L	1960	2870	81	95	16	20	9800	22960			IMO TIER 2
		#, C	S65ME-GI8	650			8L	1960		81	95	16			22960			IMO TIER 2
		#	S65MC-C8	650			8L	1960		81	95	16			22960			IMO TIER 2
		#	S60ME-C8	600			8L	1610							9040			IMO TIER 2
#	S60ME-B8	600			8L	1610							9040			IMO TIER 2		
#, C	S60ME-GI8	600			8L	1610							9040			IMO TIER 2		
#	S60MC-C8	600			8L	1610							9040			IMO TIER 2		
#	S60ME-C7	600			8L	1360							8080			IMO TIER 2		

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Manufacturer	Page Reference	Fuel Type D: Diesel or Heavy Fuel DF: Dual Fuel SI: Spark Ignited	Engine Series/Model	Bore (mm)	Stroke (mm)	Displacement (L/cyl)	Cylinders		Output per Cylinder Range (kW/cyl)		Rated Speed Range (r/min)		Maximum Brake Mean Effective Pressure (bar)		Output Range (kW)		Application OH - Off-Highway ON - On-Highway PG - Power Gen M - Marine, ST - IND Stationary Ind., R - Rail	Emissions Level (EPA Tier 3, Euro 4, EU Stage 3a, etc.)
							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	S60MC-C7	600			8L	1360							8080		IMO TIER 2	
		#	S60MC6	600			8L	1230							6320		IMO TIER 2	
		#	L60ME-C8	600			8L	1600							21060		IMO TIER 2	
		#	L60MC-C8	600			8L	1600							21060		IMO TIER 2	
		#	L60ME-C7	600			8L	1520							20070		IMO TIER 2	
		#	L60MC-C7	600			8L	1520							20070		IMO TIER 2	
		#	S50ME-B9	500			8L	1210							6020		IMO TIER 2	
		#	S50ME-C8	500			8L	1130							14940		IMO TIER 2	
		#	S50MC-C8	500			8L	1130							14940		IMO TIER 2	
		#	S50ME-B8	500			8L	1130							14940		IMO TIER 2	
		#	S50ME-C7	500			8L	950							4220		IMO TIER 2	
		#	S50MC-C7	500			8L	950							4220		IMO TIER 2	
		#	S50MC6	500			8L	860							1440		IMO TIER 2	
		#	S46MC-C8	460			8L	940							11040		IMO TIER 2	
		#	S46ME-B8	460			8L	940							11040		IMO TIER 2	
		#	S46MC-C7	460			8L	880							10480		IMO TIER 2	
		#	S42MC7	420			8L	730							12960		IMO TIER 2	
		#	S40MC-C9	400			8L	1080							8640		IMO TIER 2	
		#	S40ME-B9	400			8L	770							9080		IMO TIER 2	
		#	S35MC7	350			8L	505	740						8880		IMO TIER 2	
		#	S35ME-B9	350			8L	595	870						6960		IMO TIER 2	
		#, C	S35ME-B9-GI	350			8L	595	870						6960		IMO TIER 2	
		#	S35MC-C9	350			8L	740	740		142	21	21	3700	5920		IMO TIER 2	
		#	L35MC6	350			8L	440	650						7800		IMO TIER 2	
		#	S26MC6	260	980		8L	270	400						4800		IMO TIER 2	
		#	K90ME9	900	2870		10L	4090		84	94	16			68640		IMO TIER 2	
		#	K90MC9	900	2870		10L	4090		84	94	16			68640		IMO TIER 2	
		#	K90ME-C9	900	2600		10L	4150							68760		IMO TIER 2	
		#	K90MC-C9	900	2600		10L	4150							68760		IMO TIER 2	
		#	K90ME-C6	900	2300		10L	3130							54840		IMO TIER 2	
		#	K90MC-C6	900	2300		10L	3130							54840		IMO TIER 2	
		#	K80ME-C9	800	2600		10L	3280							54360		IMO TIER 2	
		#	K80MC-C9	800	2600		10L	3280							54360		IMO TIER 2	
		#	K80ME-C6	800	2300		10L	2470							43320		IMO TIER 2	
		#	K80MC-C6	800	2300		10L	2470							43320		IMO TIER 2	
		#	L60ME-C8	600			9L	1600							21060		IMO TIER 2	
		#	L60MC-C8	600			9L	1600							21060		IMO TIER 2	
		#	L60ME-C7	600			9L	1520							20070		IMO TIER 2	
		#	L60MC-C7	600			9L	1520							20070		IMO TIER 2	
		#	S50ME-B9	500			9L	1210							6020		IMO TIER 2	
#	S50ME-C8	500			9L	1130							14940		IMO TIER 2			
#	S50MC-C8	500			9L	1130							14940		IMO TIER 2			
#	S50ME-B8	500			9L	1130							14940		IMO TIER 2			
#	S50ME-C7	500			9L	950							4220		IMO TIER 2			
#	S50MC-C7	500			9L	950							4220		IMO TIER 2			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - TURBO # = MGO, MDO, HFO FUEL C = NG, LPG FUEL	206	#	S42MC7	420			9L	730							12960		IMO TIER 2	
		#	S35MC7	350			9L	505	740						8880		IMO TIER 2	
		#	L35MC6	350			9L	440	650						7800		IMO TIER 2	
		#	S26MC6	260	980		9L	270	400						4800		IMO TIER 2	
		#	K90ME9	900	2870		11L	4090		84	94	16			68640		IMO TIER 2	
		#	K90MC9	900	2870		11L	4090		84	94	16			68640		IMO TIER 2	
		#	K90ME-C9	900	2600		11L	4150							68760		IMO TIER 2	
		#	K90MC-C9	900	2600		11L	4150							68760		IMO TIER 2	
		#	K90ME-C6	900	2300		11L	3130							54840		IMO TIER 2	
		#	K90MC-C6	900	2300		11L	3130							54840		IMO TIER 2	
		#	K80ME-C9	800	2600		11L	3280							54360		IMO TIER 2	
		#	K80MC-C9	800	2600		11L	3280							54360		IMO TIER 2	
		#	K80ME-C6	800	2300		11L	2470							43320		IMO TIER 2	
		#	K80MC-C6	800	2300		11L	2470							43320		IMO TIER 2	
		#	S42MC7	420			10L	730							12960		IMO TIER 2	
		#	S35MC7	350			10L	505	740						8880		IMO TIER 2	
		#	L35MC6	350			10L	440	650						7800		IMO TIER 2	
		#	S26MC6	260	980		10L	270	400						4800		IMO TIER 2	
		#	K90ME9	900	2870		12L	4090		84	94	16			68640		IMO TIER 2	
		#	K90MC9	900	2870		12L	4090		84	94	16			68640		IMO TIER 2	
		#	K90ME-C9	900	2600		12L	4150							68760		IMO TIER 2	
		#	K90MC-C9	900	2600		12L	4150							68760		IMO TIER 2	
		#	K90ME-C6	900	2300		12L	3130							54840		IMO TIER 2	
		#	K90MC-C6	900	2300		12L	3130							54840		IMO TIER 2	
		#	K80ME-C9	800	2600		12L	3280							54360		IMO TIER 2	
		#	K80MC-C9	800	2600		12L	3280							54360		IMO TIER 2	
		#	K80ME-C6	800	2300		12L	2470							43320		IMO TIER 2	
		#	K80MC-C6	800	2300		12L	2470							43320		IMO TIER 2	
		#	S42MC7	420			11L	730							12960		IMO TIER 2	
		#	S35MC7	350			11L	505	740						8880		IMO TIER 2	
		#	L35MC6	350			11L	440	650						7800		IMO TIER 2	
		#	S26MC6	260	980		11L	270	400						4800		IMO TIER 2	
#	S42MC7	420			12L	730							12960		IMO TIER 2			
#	S35MC7	350			12L	505	740						8880		IMO TIER 2			
#	L35MC6	350			12L	440	650						7800		IMO TIER 2			
#	S26MC6	260	980		12L	270	400						4800		IMO TIER 2			
MAN ENERGY SOLUTIONS SE - POWER	206	D	51/60	510	600		6L	1050	-	500	514			6300	-	PG	WB2007/2008	
		D	51/60	510	600		9L	1050	-	500	514			9450	-	PG	WB2007/2008	
		D	51/60	510	600		12V	1050	-	500	514			12600	-	PG	WB2007/2008	
		D	51/60	510	600		18V	1050	-	500	514			18900	-	PG	WB2007/2008	
		D	51/60TS	510	600		18V	1050	1200	500	514			18900	21600	PG	WB2007/2008	
		DF	51/60DF	510	600		6L	1050	1150	500	514			6300	6900	PG	WB2007/2008	
		DF	51/60DF	510	600		12V	1050	1150	500	514			12600	13800	PG	WB2007/2008	
		DF	51/60DF	510	600		18V	1050	1150	500	514			18900	20700	PG	WB2007/2008	
<i>continued</i>		DF	51/60DF TS	510	600		18V	1050	-	500	514			18900	-	PG	WB2007/2008	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
MAN ENERGY SOLUTIONS SE - POWER	206	SI	51/60G	510	600		18V	1050	1150	500	514			18900	20700	PG	TA-LUFT	
		SI	51/60GTS	510	600		18V	1050	1150	500	514			18900	20700	PG	TA-LUFT	
		SI	35/44G	350	440		20V	510	530	720	750			10200	10600	PG	TA-LUFT	
		SI	35/44GTS	350	440		12V	614	640	720	750			7368	7680	PG	TA-LUFT	
		SI	35/44GTS	350	440		20V	614	640	720	750			12280	12800	PG	TA-LUFT	
MAN TRUCK & BUS AG	173	D	D1556	115	145	1.5	6L	34.2	54.0	1900				205	324	OH	LRC STAGE 3A/3B, EPA TIER 4, EU STAGE 5	
		D	D3876	138	170	2.5	6L	69.2	80.8	1800	1900			415	485	OH	LRC STAGE 3A/3B, EU STAGE 4, EPA TIER 4, EU STAGE 5	
		D	D2862	128	157	2.03	12V	49.0	68.0	1800				588	816	OH	LRC EPA TIER 2, EPA TIER 4, EU STAGE 5, NON REGULATED	
		D	D2868	128	157	2.02	8V	71.3		1800				570		OH	LRC EPA TIER 2, NON REGULATED	
		D	D2676	126	166	2.07	6L	49.0	67.3	1950				294	404	OH	LRC STAGE 3A/3B, EU STAGE 4, EPA TIER 4, EU STAGE 5	
		D	D0836	108	125	1.15	6L	30.7	39.2	2400				184	235	OH	LRC STAGE 3A/3B, EU STAGE 4, EPA TIER 4, EU STAGE 5	
		D	D0834	108	125	1.15	4L	29.5	40.5	2400				118	162	OH	LRC STAGE 3A/3B, EU STAGE 4, EPA TIER 4, EU STAGE 5	
		D	D4276	142	170	2.7	6L	75.0	96.8	1800				450	581	OH	LRC STAGE 3A/3B, EU STAGE 4, EPA TIER 4, EU STAGE 5	
		D	D2862	128	157	2.02	12V	49.0	61.3	1800		17.4	20.7	588	735	R	EU STAGE 3B	
		D	D2676	126	166	2.07	6L	56.3	63.7	1800		22.3	24.6	338	382	R	EU STAGE 3B	
		D	D2876	128	166	2.13	6H	49.0	65.0	1800	2000	18.6	22.5	294	390	R	EU STAGE 3B	
		D	D3876	138	170	2.55	6L	69.2	78.5	1800		22.2	24.6	415	471	R	EU STAGE 5	
		D	D0834	108	125	1.15	4L	27.5	40.5	2400				110	162	ON	EURO 5/EEV	
		D	D0834	108	125	1.15	4L	27.5	40.5	2300				110	162	ON	EURO 6C	
		D	D0836	108	125	1.15	6L	29.5	41.7	2300				177	250	ON	EURO 5/EEV, EURO 4, EURO 3	
		D	D0836	108	125	1.15	6L	30.7	41.8	2200	2300			184	251	ON	EURO 6C	
		SI	E0836	108	125	1.15	6L	27.0	34.3	2200				162	206	ON	EEV	
		SI	E0836	108	125	1.15	6L	27.0	34.3	2200				162	206	ON	EURO 6C	
		D	D2066	120	155	1.75	6H	38.0	49.0	1700	1900			228	294	ON	EURO 5/EEV, EURO 4, EURO 3	
		D	D2066	120	155	1.75	6L	39.2	54.0	1900				235	324	ON	EURO 5/EEV, EURO 4, EURO 3	
		D	D2066	120	155	1.75	6H	34.3	44.2	1700	1900			206	265	ON	EURO 6C	
		D	D2066	120	155	1.75	6L	39.2	44.2	1800				235	265	ON	EURO 6C	
		D	D2676	126	166	2.07	6L	54.0	66.2	1900				324	397	ON	EURO 5/EEV, EURO 4, EURO 3	
		D	D2676	126	166	2.07	6L	51.5	61.3	1800				309	368	ON	EURO 6C	
		SI	E2876	128	166	2.14	6H	33.3	38.0	2000				200	228	ON	EEV	
		D	D3876	138	170	2.5	6L	66.2	78.5	1800				471	471	ON	EURO 6C	
		D	D2676	126	166	2.07	6L	44.0	73.3	1500	1800	16.9	28.3	264	440	PG		
		D	D2862	128	157	2.02	12V	46.7	93.1	1500	1800	23	30.7	560	1117	PG		
		SI	E2676	126	166	2.07	6L	23.3	41.7	1500	1800	8.5	14.2	140	250	PG		
		SI	E3268	132	157	2.15	8V	40.0	48.8	1500	1800	14.9	17.2	320	390	PG		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
MAN TRUCK & BUS AG	173	SI	E3262	132	157	2.15	12V		22.9	48.3	1500	1800	7.8	17.1	275	580	PG	
		SI	E0834	108	125	1.15	4L		9.3	20.0	1500	1800	6.5	11.9	37	80	PG	
		SI	E0836	108	125	1.15	6L		9.3	18.3	1500	1800	6.5	12.8	56	110	PG	
		SI	E2876	128	166	2.13	6L		23.3	36.7	1500	1800	9.4	13.8	140	220	PG	
		D	D2676	126	166	2.07	6L		24.5	104.2	1800	2300	7.9	24.7	147	625	M	IMO TIER 2, RCD 2013/53/EC, EPA TIER 3, 97/68/EC, IMO TIER 3, EU STAGE 5
		D	D2868	128	157	2.02	8V		55.1	119.5	1800	2300	18.2	28.48	441	956	M	IMO TIER 2, EPA TIER 3, RCD 2013/53/EC, 97/68/EC, IMO TIER 3, EU STAGE 5
		D	D2862	128	157	2.02	12V		45.9	122.6	1800	2300	15.1	30.1	551	1471	M	IMO TIER 3, EPA TIER 4, IMO TIER 2, EPA TIER 3, RCD 2013/53/EC, 97/68/EC
		D	I6	126	166	2.07	6L		89.5	104.2	2300	2300	22.6	24.7	537	625	M	IMO TIER 2, EPA TIER 3, RCD 2013/53/EC, 97/68/EC, IMO TIER 3, EU STAGE 5
		D	V8	128	157	2.02	8V		91.9	119.5	2300	2300	23.7	28.5	735	956	M	IMO TIER 2, EPA TIER 3, RCD 2013/53/EC, 97/68/EC, IMO TIER 3, EU STAGE 5
		D	V12	128	157	2.02	12V		85.8	122.6	2300	2300	22.2	30.1	1029	1471	M	IMO TIER 2, EPA TIER 3, RCD 2013/53/EC, 97/68/EC, IMO TIER 3, EU STAGES
		D	D2676	126	166	2.07	6L		31.7	74.2	1500	1800			190	445	AUX	IMO TIER 2, EU STAGE 5
		D	D2862	128	157	2.02	12V		100.0	133.3	1500	1800			600	800	AUX	IMO TIER 1, IMO TIER 2, IMO TIER 3
		SI	E3262	128	157	2.02	12V		83.3	96.7	1500	1800			500	580	AUX	IMO TIER 3 READY
MITSUBISHI	*	D	L2E	76	70	0.635	2L		2.6						5.15 @ 1800		PG, ST-IND	EPA TIER 4F
		D	L3E	76	70	0.095	3L		4.1						12.4 @ 2400		OH	EPA TIER 4F
		D	L3E	76	70	0.095	3L		3.0						9.1 @ 1800		PG, ST-IND	EPA TIER 4F
		D	L3E	76	70	0.095	3L		4.5						13.6 @ 1800		PG, ST-IND	EPA TIER 4F
		D	S3L2	78	92	1.3	3L		6.1						18.34 @ 2500		OH	EPA TIER 4F
		D	S3L3	78	92	1.3	3L		6.9						20.6 @ 3000		OH	EPA TIER 4F
		D	S4L	78	92	1.5	4L		5.8						23.34 @ 1800		PG, ST-IND	EPA TIER 4F
		D	D03CJ	86	95	1.65	3L		9.0						27 @ 2500		OH	EPA TIER 4F
		D	D03CJ	86	95	1.65	3L		10.3						31 @ 2500		OH	EPA TIER 4F
		D	D03CJ	86	95	1.65	3L		12.0						36 @ 2500		OH	EPA TIER 4F
		D	D03CJ	86	95	1.65	3L		11.7						35 @ 1800		PG, ST-IND	
		D	D04CJ	86	95	2.2	4L		13.3						40 @ 2500		OH	EPA TIER 4F
		D	D04CJ	86	95	2.2	4L		14.7						44 @ 2500		OH	EPA TIER 4F
		D	D04CJ	86	95	2.2	4L		13.6						54.5 @ 1800		PG, ST-IND	EPA TIER 4F

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
MITSUBISHI	*	D	D04EG	94	120	3.33	4L		12.0						36 @ 2300	OH	EPA TIER 4F		
		D	S6R-Y2PTAW-1	170	180	24.51	6L		103.8						623 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S12A2-Y2PTAW-2	150	160	33.93	12V		68.3						820 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S12H-Y2PTAW-1	150	175	37.11	12V		86.3						1036 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S12R-Y2PTAW-1	170	180	49.03	12V		106.3						1275 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S16R-Y2PTAW-1	170	180	65.37	16V		99.4						1591 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S16R-Y2PTAW2-1	170	180	65.37	16V		123.9						1982 @ 1800	PG, ST-IND	EPA TIER 2		
		D	S6R-Y1PTA-4	170	180	24.51	6L		34.8						609 @ 1800	PG, ST-IND	EPA TIER 1		
		D	S12A2-Y1PTA-1	150	160	33.93	12V		68.3						820 @ 1800	PG, ST-IND	EPA TIER 1		
		D	S12H-Y1PTA-3	150	175	37.11	12V		86.3						1036 @ 1800	PG, ST-IND	EPA TIER 1		
		D	S12R-Y1PTA-2	170	180	49.03	12V		106.3						1275 @ 1800	PG, ST-IND	EPA TIER 1		
		D	S16R-Y1PTA2	170	180	65.37	16V		99.4						1591 @ 1800	PG, ST-IND	EPA TIER 1		
		D	S16R-Y1PTAA2-1	170	180	65.37	16V		122.2						1955 @ 1800	PG, ST-IND	EPA TIER 1		
		SI	GS6R2	170	220	30	6L		75.0						450 @ 1200	PG, ST-IND	NOT CERTIFIED		
		SI	GS16R	170	220	65	16V		50.9						815 @ 1200	PG, ST-IND	NOT CERTIFIED		
		SI	GS16R2	170	220	80	16V		62.5						1000 @ 1200	PG, ST-IND	NOT CERTIFIED		
		SI	GS16R2	170	220	80	16V		75.0						1200 @ 1200	PG, ST-IND	NOT CERTIFIED		
		SI	GS16R2	170	220	80	16V		93.8						1500 @ 1500	PG, ST-IND	NOT CERTIFIED		
MTU FRIEDRICHSHAFEN GMBH	Inside Front Cover, 217, 269	D	1600	122	150	1.8	12V	43.7	61.3	1500	1900			524	736	PG, RAIL	EPA TIER 2 COMPL., EPA TIER 2 (ESP), EU STAGE 3B COMPL., EU STAGE 5		
		D	1600	122	150	1.8	10V	40.7	56.1	1500	1800			407	561	PG	EPA TIER 2 COMPL., EPA TIER 2 (ESP)		
		D	2000	130	150	2	18V	40	72.8	1500	2350		23.6	720	1310	PG	EPA TIER 2 COMPL., EPA TIER 2 (ESP)		
		D	2000	135	156	2.2	10V	90	119.3	2250	2450		24.6	900	1193	M	IMO 2, EPA TIER 2 COMPL.		
		D	2000	135	156	2.2	12V	54.6	119.3	2250	2450		24.6	655	1432	OH, M, PG, ST-IND	IMO 2, EPA TIER 2 COMPL., EPA TIER 2 (ESP), EPA TIER 4I COMPL., CHINA NRMM STAGE 3		
		D	2000	135	156	2.2	16V	44.3	121.2	2250	2450		24.6	709	1939	OH, M, PG, ST-IND	IMO 2, EPA TIER 2 COMPL., EPA TIER 2 (ESP), EPA TIER 4I COMPL., CHINA NRMM STAGE 3		
		D	4000	165	190	4.1	12V	99.4	125.8	1500	2100		23.9	1193	1510	ST-IND	EPA TIER 2 COMPL.		
		D	4000	165	190	4.1	16V	100	132.8	1500	2100		23.9	1600	2125	ST-IND	EPA TIER 2 COMPL.		
		D	4000	170	190	4.3	12V	137.5	215	1970	2100		27.6	1650	2580	M	EPA TIER 2 COMPL., IMO 2		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
MTU FRIEDRICHSHAFEN GMBH	Inside Front Cover, 217, 269	D	4000	170	190	4.3	16V	137.5	215	1970	2100		27.6	2200	3440	M	EPA TIER 2 COMPL., IMO 2	
		D	4000	170	190	4.3	20V	150.8	215	1970	2100		27.6	3015	4300	M	EPA TIER 2 COMPL., IMO 2	
		D	4000	170	210	4.8	12V	95	160	1500	1800		19.6	1140	1920	M, R, PG, ST-IND	EPA TIER 2 COMPL., EPA TIER 2 (ESP), EPA MARINE T4, IMO 2, IMO 3, EU STAGE 3A COMPL., EU STAGE 3B COMPL., EU STAGE 5, UIC 3A, CHINA NRMM STAGE 3	
		D	4000	170	210	4.8	16V	93.3	171.3	1500	1800		19.6	1492	2740	M, R, PG, ST-IND	EPA 2 COMPL., EPA 2 (ESP), EPA MARINE T4, IMO 2, IMO 3, EU 3A COMPL., EU 3B COMPL., EU 5, UIC 3A, CHINA NRMM STAGE 3	
		D	4000	170	210	4.8	20V	100	174.5	1500	1800		19.6	2000	3490	R, PG, ST-IND	EPA TIER 2 COMPL., EPA TIER 2 (ESP), IMO 2, EU STAGE 3A COMPL., UIC 3A, CHINA NRMM STAGE 3	
		D	1163	230	280	11.6	16V	300	370		1150		29.4	4800	5920	M	IMO 2	
		D	1163	230	280	11.6	20V	300	370		1150		29.4	6000	7400	M	IMO 2	
		D	8000	265	315	17.4	20V	360	500		1150		27	7200	10000	M	IMO 2, EPA TIER 2 COMPL.	
		D	8000	265	315	17.4	16V	455	500		1150		27	7280	8000	M	IMO 2	
		D	900	102	130	2	4L	18.8	36.3		2200		11.4	75	145	OH, ON, ST-IND	EPA TIER 3 COMPL., EU STAGE 3A COMPL., CHINA NRMM STAGE 3	
		D	900	102	130	2	6L	21.7	40		2200		11.4	130	240	OH, ON, ST-IND	EPA TIER 3 COMPL., EU STAGE 3A COMPL., CHINA NRMM STAGE 3	
		D	900	106	136	1.2	4L	23.8	37.5		2200		14.5	95	150	ON, OH, ST-IND	EPA TIER 4I COMPL., EU STAGE 3B COMPL., CHINA NRMM STAGE 3	
		D	900	106	136	1.2	6L	29.2	40		2200		14.5	175	240	OH, ON, ST-IND	EPA TIER 4I COMPL., EU STAGE 3B COMPL., CHINA NRMM STAGE 3	
		D	460	128	166	2.1	6L	36.7	62.5		1800		18.8	220	375	OH, ON, ST-IND	EPA TIER 4I COMPL., EU STAGE 3B COMPL., CHINA NRMM STAGE 3, CHINA ONROAD STAGE 5	
		D	S 60	130	160	2.1	6L	37.3	62.2	2100	2200		15.2	224	373	OH, ON, ST-IND	EPA TIER 2 COMPL.	
		D	S 60	133	168	2.3	6L	37.3	102.5	1800	2300		23.1	224	615	OH, ON, M, ST-IND	IMO 2, EPA TIER 2 COMPL., EPA TIER 3 COMPL., EU STAGE 3A COMPL., CHINA NRMM STAGE 3	
		D	1800	128	166	2.1	6H	52.5	65	1800			17.2	315	390	R	EU STAGE 3B COMPL., EU 5	
		D	2000	130	150	2	12V	42.9	74.2	1500	2350		23.6	515	890	PG	EPA TIER 2 COMPL., EPA 2 (ESP)	
		D	2000	130	150	2	16V	40.9	69.7	1500	2350		23.6	655	1115	PG	EPA TIER 2 COMPL., EPA 2 (ESP)	

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								L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min		
MTU FRIEDRICHSHAFEN GMBH	Inside Front Cover, 217, 269	D	4000	170	210	4.8	8V	93.3	150	1500	1800	19.6	746	1200	M, R	IMO 2, EPA 2 COMPL., EPA 3 COMPL., EU 3A COMPLIANT, UIC 3A	
		D	1000	110	135	1.28	4L	28.8	42.5		2200		115	170	ON, ST-IND	EPA TIER 4, EU STAGE 5, MSHA / CANMET APPROVED	
		D	1000	110	135	1.28	6L	30	46.7		2200		180	280	ON, ST-IND	EPA TIER 4, EU STAGE 5, MSHA / CANMET APPROVED	
		D	1100	125	145	1.77	6L	40	56.7		1700		240	340	ON, ST-IND	EPA TIER 4, EU STAGE 5, CANMET APPROVED	
		D	1300	132	156	2.13	6L	53.3	65		1700		320	390	ON, ST-IND	EPA TIER 4, EU STAGE 5, CANMET APPROVED	
		D	1500	139	171	2.6	6L	63.3	80		1700		380	480	ON, ST-IND	EPA TIER 4, EU STAGE 5	
PERKINS ENGINES COMPANY LIMITED	181	D	402D-05	67	72	0.5	2L		5.1		3600	7.54		10.2	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	402J-05	67	72	0.5	2L		4.4		3000	7.54		8.8	OH	EU STAGE 5, TIER 4F	
		D	403D-07	67	72	0.7	3L		5.1		3600	7.44		15.3	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	403J-07	67	72	0.7	3L		4.4		3600	7.28		13.3	OH	EU STAGE 5, TIER 4F	
		D	403J-11	77	81	1.1	3L		6.3		2800	7.86		18.9	OH	EU STAGE 5, TIER 4F	
		D	403D-15	84	90	1.5	3L		8.3		3000	8.04		25	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	403D-15T	84	90	1.5	3L		10.0		3000	8.8		30	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	403F-15	84	90	1.5	3L		6.1		2100	7.2		18.4	OH	TIER 4F	
		D	403J-17	84	100	1.7	3L		6.3		2800	6.43		18.9	OH	EU STAGE 5, TIER 4F	
		D	403J-17T	84	100	1.7	3L		6.3		2800	6.84		18.9	OH	EU STAGE 5, TIER 4F	
		D	PERKINS SYNCRO 1.7L	84	100	1.7	3L		10.0		2800	9.24		30	OH	TIER 4F	
		D	PERKINS SYNCRO 1.7L	84	100	1.7	3L		12.0		2800	12.27		36	OH	EU STAGE 5, TIER 4F	
		D	404D-22	84	100	2.2	4L		9.5		3000	8.17		38	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	404D-22T	84	100	2.2	4L		11.5		3000	10.8		46	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	404D-22TA	84	100	2.2	4L		12.3		2800	11.88		49	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	PERKINS SYNCRO 2.2L	84	100	2.2	4L		9.0		2800	9.42		36	OH	TIER 4F	
		D	PERKINS SYNCRO 2.2L	84	100	2.2	4L		11.3		2800	12.68		45	OH	EU STAGE 5, TIER 4F	
		D	PERKINS SYNCRO 2.2L	84	100	2.2	4L		13.8		2800	14.28		55	OH	EU STAGE 5, TIER 4F	
		D	PERKINS SYNCRO 2.8L	90	110	2.8	4L		13.8	2200	2400	13.46		55	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	PERKINS SYNCRO 2.8L	90	110	2.8	4L		13.8		2400	17.05		55	OH	EU STAGE 5, TIER 4F	
		D	PERKINS SYNCRO 3.6L	98	120	3.6	4L		13.8	2200	2400	14.8		55	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	PERKINS SYNCRO 3.6L	98	120	3.6	4L		20.5	2000	2400	15.71		82	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	PERKINS SYNCRO 3.6L	98	120	3.6	4L		22.5	2000	2400	17.45		90	OH	EU STAGE 5, TIER 4F OR EU STAGE 3A	
		D	PERKINS SYNCRO 3.6L	98	120	3.6	4L		25.0	2000	2200	19.2		100	OH	EU STAGE 5, TIER 4F	
		D	1104D-44	105	127	4.4	4L		14.0		2200	7.57		56	OH	UN ECE R96 STAGE 3A OR BELOW	
		D	1104D-44T	105	127	4.4	4L		18.8		2200	11.2		75	OH	UN ECE R96 STAGE 3A OR BELOW	

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max			
PERKINS ENGINES COMPANY LIMITED	181	D	1104D-44TA	105	127	4.4	4L		20.8		2200		11.94		83	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	1104D-E44T	105	127	4.4	4L		18.8		2200		12		75	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	1104D-E44TA	105	127	4.4	4L		26.5		2200		15.94		106	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	1204J-E44TA	105	127	4.4	4L		27.5	2000	2200		15.99		110	OH	EU STAGE 5, TIER 4F		
		D	1204J-E44TTA	105	127	4.4	4L		37.5		2200		23.56		150	OH	EU STAGE 5, TIER 4F		
		D	1106D-70TA	105	135	7	6L		18.7		2200		12.06		112	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	1106D-E70TA	105	135	7	6L		34.2		2200		18.85		205	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	1206J-E70TA	105	135	7	6L		25.2	1800	2200		15.62		151	OH	EU STAGE 5, TIER 4F		
		D	1206J-E70TTA	105	135	7	6L		39.8		2200		22.76		239	OH	EU STAGE 5, TIER 4F		
		D	1706J-E93TA	115	149	9.3	6L		56.7	1800	2200		28.21		340	OH	EU STAGE 5, TIER 4F		
		D	2206D-E13TA	130	157	12.5	6L		64.7	1800	2100		22.27		388	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	2406J-E13TA	130	157	12.5	6L		66.7	1800	2100		24.69		400	OH	EU STAGE 5, TIER 4F		
		D	2406J-E13TA	130	157	12.5	6L		71.7	1800	2100		26.54		430	OH	EU STAGE 5, TIER 4F		
		D	2506J-E15TA	137	171	15.2	6L		72.2	1800	2100		21.95		433	OH	EU STAGE 5, TIER 4F		
		D	2806D-E18TTA	145	183	18.1	6L		87.0	1800	2100		22.22		522	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	2806C-E18TTA	145	183	18.1	6L		99.5	1800	2100		25.38		597	OH	UN ECE R96 STAGE 3A OR BELOW		
		D	2806J-E18TA	145	183	18.1	6L		78.3	1800	2000		20.5		470	OH	EU STAGE 5, TIER 4F		
		D	2806J-E18TTA	145	183	18.1	6L		78.3	1800	2000		25.9		597	OH	EU STAGE 5, TIER 4F		
		D	402J-05G	67	72	0.5	2L		2.0		1800		4.8		4	PG	EU STAGE 5		
		D	403D-11G	77	81	1.1	3L		6.0		3000		6.55	17	18	PG	EU STAGE 3A		
		D	403D-15G	84	90	1.5	3L		6.7		3000		5.33	18	20	PG	EU STAGE 3A		
		D	404D-22G	84	100	2.2	4L		5.0		1500		7.27		20	PG	EU STAGE 3A		
		D	1103D-33G2	105	127	3.3	3L		10.7		1500		7.76		32	PG	EU STAGE 3A		
		D	1103D-33G3	105	127	3.3	3L		10.7		1500		7.76		32	PG	EU STAGE 3A		
		D	1104D-44TG2	105	127	4.4	4L		14.8		1500		10.73		59	PG	EU STAGE 3A		
		D	1104D-44TG3	105	127	4.4	4L		14.8		1500		10.73		59	PG	EU STAGE 3A		
		D	1104D-E44TAG1	105	127	4.4	4L		20.3		1500		14.73		81	PG	EU STAGE 3A		
		D	1104D-E44TAG2	105	127	4.4	4L		25.3		1500		18.36		101	PG	EU STAGE 3A		
		D	1106D-E70TAG2	105	135	7	6L		23.8		1500		16.34		143	PG	EU STAGE 3A		
		D	1106D-E70TAG3	105	135	7	6L		26.0		1500		17.83		156	PG	EU STAGE 3A		
		D	1106D-E70TAG4	105	135	7	6L		30.3		1500		20.8		182	PG	EU STAGE 3A		
		D	2506D-E15TAG2	137	171	15.2	6L		79.7		1500		25.16		478	PG	INDIA CPCBII, EU STAGE 3A		
		D	402D-05G	67	72	0.5	2L		2.5		1800		6.67		5	PG	TIER 4F PRE-NTE AND NRTC EMISSIONS STANDARDS		
		D	403D-07G	67	72	0.7	3L		2.3		1800		6.95	7	7	PG	TIER 4F PRE-NTE AND NRTC EMISSIONS STANDARDS		
		D	403F-11G	77	81	1.1	3L		3.0		1800		5.45	9	9	PG	TIER 4F		
		D	403D-11G	77	81	1.1	3L		3.7		1800		6.67	10	11	PG	TIER 4F PRE-NTE AND NRTC EMISSIONS STANDARDS		
		<i>continued</i>		D	403F-15G	84	90	1.5	3L		4.7		1800		6.22	12	14	PG	TIER 4F

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
PERKINS ENGINES COMPANY LIMITED	181	D	403D-15G	84	90	1.5	3L		5.3		1800	7.11	14	16	PG	TIER 4F PRE-NTE AND NRTC EMISSIONS STANDARDS			
		D	404D-22G	84	100	2.2	4L		6.0		1800	7.27	22	24	PG	EPA TIER 4 INTERIM - ESE			
		D	404D-22TG	84	100	2.2	4L		8.3		1800	10	30	33	PG	EPA TIER 4 INTERIM - ESE			
		D	404D-22TAG	84	100	2.2	4L		9.0		1800	10.91	32	36	PG	EPA TIER 4 INTERIM - ESE			
		D	1104D-E44TG1	105	127	4.4	4L		17.5		1800	10.91	64	70	PG	EPA TIER 3			
		D	1104D-E44TAG1	105	127	4.4	4L		23.3		1800	14.09	84	93	PG	EPA TIER 3			
		D	1104D-E44TAG2	105	127	4.4	4L		27.8		1800	17.42	100	111	PG	EPA TIER 3			
		D	1106D-E70TAG2	105	135	7	6L		26.8		1800	15.33	145	161	PG	EPA TIER 3			
		D	1106D-E70TAG3	105	135	7	6L		28.8		1800	16.48	157	173	PG	EPA TIER 3			
		D	1106D-E70TAG4	105	135	7	6L		33.2		1800	18.95	180	199	PG	EPA TIER 3			
		D	1106D-E70TAG5	105	135	7	6L		37.3		1800	21.33	202	224	PG	EPA TIER 3			
		D	2206D-E13TAG2	130	157	12.5	6L		63.5		1800	20.32	349	381	PG	EPA TIER 3			
		D	2206D-E13TAG3	130	157	12.5	6L		72.5		1800	23.2	381	435	PG	EPA TIER 3			
		D	2206F-E13TAG2	130	157	12.5	6L		65.8		1800	20.41	358	395	PG	EPA TIER 4F			
		D	2506D-E15TAG1	137	171	15.2	6L		81.7		1800	21.49	435	490	PG	EPA TIER 3			
		D	2506C-E15TAG3	137	171	15.2	6L		93.7		1800	23.82	509	562	PG	EPA TIER 2			
		D	2506C-E15TAG4	137	171	15.2	6L		99.5		1800	26.18	-	597	PG	EPA TIER 2			
		D	2806C-E18TAG3	145	183	18.1	6L		108.7		1800	24.01	592	652	PG	EPA TIER 2			
		D	2806F-E18TAG1	145	183	18.1	6L		176.3		1800	20.41	475	529	PG	EPA TIER 4F			
		D	2806C-E18TAG7	145	183	18.1	6L		131.6		1800	30.53	716	790	PG	EPA TIER 2			
		D	403D-07G	67	72	0.7	3L		2.0		1500	6.74	5	6	PG	N/A <19KW			
		D	403A-11G1	77	81	1.1	3L		3.0		1500	6.55	8	9	PG	FUEL OPTIMISED			
		D	403A-15G1	84	90	1.5	3L		4.3		1500	6.93	12	13	PG	FUEL OPTIMISED			
		D	403A-15G2	84	90	1.5	3L		5.0		1500	8	14	15	PG	FUEL OPTIMISED			
		D	404A-22G1	84	100	2.2	4L		5.0		1500	7.27	18	20	PG	FUEL OPTIMISED			
		D	404D-22TG	84	100	2.2	4L		6.8		1500	9.82	25	27	PG	EU STAGE 3A			
		D	1103A-33G	105	127	3.3	3L		10.0		1500	7.27	28	30	PG	FUEL OPTIMISED			
		D	1104C-44G1	105	127	4.4	4L		10.8		1500	7.82	39	43	PG	FUEL OPTIMISED			
		D	1103C-33TG2	105	127	3.3	3L		15.3		1500	11.15	41	46	PG	FUEL OPTIMISED			
		D	1103A-33TG1	105	127	3.3	3L		11.5		1500	11.15	41	46	PG	FUEL OPTIMISED			
		D	1104C-44TG2	105	127	4.4	4L		14.8		1500	10.73	54	59	PG	FUEL OPTIMISED			
		D	1103A-33TG2	105	127	3.3	3L		19.7		1500	14.3	54	59	PG	FUEL OPTIMISED			
		D	1104A-44TG1	105	127	4.4	4L		16.0		1500	11.64	58	64	PG	FUEL OPTIMISED			
		D	1104A-44TG2	105	127	4.4	4L		19.8		1500	14.36	72	79	PG	FUEL OPTIMISED			
		D	1104C-44TAG1	105	127	4.4	4L		19.8		1500	14.36	72	79	PG	FUEL OPTIMISED			
		D	1104C-44TAG2	105	127	4.4	4L		25		1500	18.18	90	100	PG	FUEL OPTIMISED			
		D	1106A-70TG1	105	135	7	6L		22		1500	14.97	118	131	PG	FUEL OPTIMISED			
		D	1106A-70TAG2	105	135	7	6L		24.0		1500	16.46	131	144	PG	FUEL OPTIMISED			
		D	1106A-70TAG3	105	135	7	6L		29.2		1500	20	158	175	PG	FUEL OPTIMISED			
		D	1106A-70TAG4	105	135	7	6L		31.8		1500	21.83	174	191	PG	FUEL OPTIMISED			
		D	1506A-E88TAG4	112	149	8.8	6L		44.5		1500	24.36	244	267	PG	FUEL OPTIMISED			
		D	1506A-E88TAG5	112	149	8.8	6L		48.8		1500	26.64	268	293	PG	FUEL OPTIMISED			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
PERKINS ENGINES COMPANY LIMITED	181	D	2206A-E13TAG2	130	157	12.5	6L		58.2		1500		22.34	305	349	PG	FUEL OPTIMISED	
		D	2206C-E13TAG2	130	157	12.5	6L		58.2		1500		22.34	305	349	PG	FUEL OPTIMISED	
		D	2206A-E13TAG3	130	157	12.5	6L		65.3		1500		25.09	349	392	PG	FUEL OPTIMISED	
		D	2206C-E13TAG3	130	157	12.5	6L		65.3		1500		25.09	349	392	PG	FUEL OPTIMISED	
		D	2506A-E15TAG1	137	171	15.2	6L		72.3		1500		22.84	396	434	PG	FUEL OPTIMISED	
		D	2506C-E15TAG1	137	171	15.2	6L		72.5		1500		22.89	396	435	PG	FUEL OPTIMISED	
		D	2506A-E15TAG2	137	171	15.2	6L		79.7		1500		26.41	435	478	PG	FUEL OPTIMISED	
		D	2506C-E15TAG2	137	171	15.2	6L		79.7		1500		26.41	435	478	PG	FUEL OPTIMISED	
		D	2806A-E18TAG1A	145	183	18.1	6L		94.2		1500		25.77	514	565	PG	FUEL OPTIMISED	
		D	2806A-E18TAG2	145	183	18.1	6L		101.5		1500		27.71	565	609	PG	FUEL OPTIMISED	
		D	2806A-E18TAG5	145	183	18.1	6L		119.3		1500		32.98	648	716	PG	FUEL OPTIMISED	
		D	2806A-E18TAG7	145	183	18.1	6L		131.7		1800		30.53	716	790	PG	FUEL OPTIMISED	
		D	4006-23TAG2A	160	190	23	6L		115.8		1500			632	695	PG	FUEL OPTIMISED	
		D	4006-23TAG3A	160	190	23	6L		126.0		1500			675	756	PG	FUEL OPTIMISED	
		D	4008TAG1A	160	190	30.6	8L		105.5		1500			767	844	PG	FUEL OPTIMISED	
		D	4008-30TAG1	160	190	30.6	8L		105.3		1500			758	842	PG	FUEL OPTIMISED	
		D	4008-30TAG2	160	190	30.6	8L		118.4		1500			851	947	PG	FUEL OPTIMISED	
		D	4008-30TAG3	160	190	30.6	8L		131.9		1500			947	1055	PG	FUEL OPTIMISED	
		D	4008TAG2A	160	190	30.6	8L		118.4		1500			861	947	PG	FUEL OPTIMISED	
		D	4012-46TAG0A	160	190	45.8	12V		96.5		1500			1053	1158	PG	FUEL OPTIMISED	
		D	4012-46TWG2A	160	190	45.8	12V		97.2		1500			1055	1166	PG	FUEL OPTIMISED	
		D	4012-46TAG1A	160	190	45.8	12V		105.3		1500			1148	1263	PG	FUEL OPTIMISED	
		D	4012-46TWG3A	160	190	45.8	12V		105.3		1500			1149	1263	PG	FUEL OPTIMISED	
		D	4012-46TWG4A	160	190	45.8	12V		111.8		1500			1254	1342	PG	FUEL OPTIMISED	
		D	4012-46TAG2A	160	190	45.8	12V		116.3		1500			1267	1395	PG	FUEL OPTIMISED	
		D	4012-46TAG3A	160	190	45.8	12V		131.9		1500			1440	1583	PG	FUEL OPTIMISED	
		D	4016TAG1A	160	190	61.1	16V		105.6		1500			1537	1690	PG	FUEL OPTIMISED	
		D	4016-61TRG1	160	190	61.1	16V		105.3		1500			1558	1684	PG	FUEL OPTIMISED	
		D	4016-61TRG2	160	190	61.1	16V		118.4		1500			1684	1895	PG	FUEL OPTIMISED	
		D	4016TAG2A	160	190	61.1	16V		117.9		1500			1715	1886	PG	FUEL OPTIMISED	
		D	4016-61TRG3	160	190	61.1	16V		130		1500			1875	2083	PG	FUEL OPTIMISED	
		D	5008C-E30TAG5	160	190	30.6	8L		66		1800			947	1053	PG	EPA TIER 2	
SCANIA	*	D		130	140 - 160	1.9 - 2.1	5L, 6L, 8V	30.6 - 59.8	58.8 - 92.0	1500 - 2100	1800 - 2300		162 - 478	257 - 736				
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SI	S-SGE-18SL	152	165	3	6L	42	52.5	1200	1800	14	13	252	350	PG, ST-IND		
		SI	S-SGE-24SL	152	165	3	8L	41.9	52.4	1200	1800	14	12.6	335	453	PG, ST-IND		
		SI	S-SGE-36SL	152	165	3	12V	41.9	52.5	1200	1800	14	13	503	700	PG, ST-IND		
		SI	S-SGE-48SL	152	165	3	16V	41.9	52.4	1200	1800	14	12.6	670	906	PG, ST-IND		
		SI	S-SGE-56SL	160	175	3.52	16V	49.3	61.6	1200	1800	14	14	788	1067	PG, ST-IND		
		SI	S-SGE-56SM	160	175	3.52	16V	65.9	68.75	1500	1800	15	13	1055	1100	PG, ST-IND		
		SI	S-SGE-18SR	152	165	3	6L	46.8	46.8	1800	1800	10.4	10.4	281	281	PG, ST-IND		
		SI	S-SGE-24SR	152	165	3	8L	46.9	46.9	1800	1800	10.4	10.4	375	375	PG, ST-IND		
		SI	S-SGE-36SR	152	165	3	12V	46.8	46.8	1800	1800	10.4	10.4	562	562	PG, ST-IND		
		SI	S-SGE-48SR	152	165	3	16V	46.9	46.9	1800	1800	10.4	10.4	750	750	PG, ST-IND		
		SI	S-SGE-56SR	160	175	3	16V	54.4	54.4	1800	1800	10.4	10.4	870	870	PG, ST-IND		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max			
																min		
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SI	H - SGE-24HM	152	165	3	8L	65	65	1500	1800	17.4	14.5	520	520	PG, ST-IND		
		SI	H - SGE-42HM	160	175	3.52	12V	86.6	86.6	1500	1800	16.4	19.7	1040	1040	PG, ST-IND		
		SI	H - SGE-56HM	160	175	3.52	16V	65	84.3	1200	1800	16	19.2	1040	1350	PG, ST-IND		
		SI	E - SGE-86EM	195	240	7	12V	172	172	1500	1500	19.2	19.2	2065	2065	PG, ST-IND		
		SI	E - SGE-100EM	195	280	7	12V	172	172	1200	1200	20.7	20.7	2065	2065	PG, ST-IND		
STEYR MOTORS	*	D		85	94	0.5	2L, 4L, 6L		9-37.5		1500- 4000		21.1- 21.2		26.4-222	ON, OH, PG, ST-IND		
VOLVO PENTA	*	D				0.95 - 2.88	4L, 6L			1500	2500			75 - 593	83 - 655	OH, PG, ST-IND		
WÄRTSILÄ CORPORATION	*	D, DF		20-960	20-3468	8.8-1809	4L, 5L, 6L, 7L, 8L, 9L, 10L, 11L, 12L, 13L, 14L, 12V, 14V, 16V, 18V, 20V	180 - 1150	176 - 5720	61 - 327	76 - 1200	19 - 26	19 - 28	720 - 34,320	800 - 80,080			
WEIFANG HUADONG DIESEL ENGINE CO. LTD.	*	D	4100D	100	115	3.61	L	7.5	12.0	1500	1800	30.1	48	650	914	PG	EURO 2	
YANMAR CO., LTD.	175, 177	D	2TNV70	70	74	0.6	2L			2000	3600			6	10.5	OH		
		D	3TN86CHT	86	90	1.6	3L				2600				40.1	OH		
		D	3TNM68	68	72	0.8	3L			1500	3600			6	14.7	OH		
		D	3TNM72	72	74	0.9	3L			1500	3600			7	18.2	OH		
		D	3TNM74F	74	77	1	3L			1800	3600			8	17.8	OH		
		D	3TNV70	70	74	0.9	3L			1500	3600			7	17	OH		
		D	3TNV74F	74	77	1	3L			2400	3000			11	14	OH		
		D	3TNV76	76	82	1.1	3L			1500	3600			9	18.4	OH		
		D	3TNV80F	80	84	1.3	3L			1800	3000			11	17.8	OH		
		D	3TNV80F-Z	80	84	1.3	3L				2800				18.4	OH		
		D	3TNV80FT	80	84	1.3	3L				2600				18.4	OH		
		D	3TNV82A	82	84	1.3	3L			1500	3000			10	23	OH		
		D	3TNV84	84	90	1.5	3L			1500	3000			11	24.6	OH		
		D	3TNV86CHT	86	90	1.6	3L				2600				33.3	OH		
		D	3TNV86CT	86	90	1.6	3L			2500	3000			27	32.4	OH		
		D	3TNV88-B	88	90	1.6	3L			1500	3000			12	27.1	OH		
		D	3TNV88C	88	90	1.6	3L			2400	3000			22	28	OH		
		D	3TNV88F	88	90	1.6	3L			1800	2400			16	18	OH		
		D	3TNV84T	84	90	1.5	3L			1800	2800			19.5	30	OH		
		D	3TNV84T-B	84	90	1.5	3L			1800	2800			18	30	OH		
		D	4TN86CHT	86	90	2.1	4L				2600				55	OH		
		D	4TNV84T	84	90	2	4L			1500	2600			19	36.1	OH		
		D	4TNV84T-B	84	90	2	4L			1500	2600			19	35.7	OH		
		D	4TNV84T-Z	84	90	2	4L			2700	3000			38.3	41.2	OH		
		D	4TNV86CHT	86	90	2.1	4L				2600				48.5	OH		
		D	4TNV86CT	86	90	2.1	4L			1500	3000			23	44	OH		
		D	4TNV88-B	88	90	2.2	4L			1500	3000			16	35	OH		
		D	4TNV88C	88	90	2.2	4L			2200	3000			26.7	35.5	OH		
		D	4TNE92	92	100	2.7	4L			2050	2450			29	35	OH		
		D	4TNE94L	94	110	3.1	4L				2200				35.3	OH		
		D	4TNV94FHT	94	110	3.1	4L			2000	2500			70	88.4	OH		
		D	4TNE98	98	110	3.3	4L				2300				43.7	OH		
		D	4TNV98	98	110	3.3	4L			1500	2500			31	52.1	OH		

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
YANMAR CO., LTD.	175, 177	D	4TNV98C	98	110	3.3	4L			1500	2500			32	52	OH			
		D	4TNV98CT	98	110	3.3	4L			1500	2500			40	53.7	OH			
		D	4TNV94L	94	110	3.1	4L			2000	2200			35.9	36.2	OH			
		D	4TNV94L-Z	94	110	3.1	4L			2000	2200			35.9	36.2	OH			
		D	4TNV98T	98	110	3.3	4L			1500	2500			37.9	62.5	OH			
		D	4TN101FHT	101	120	3.8	4L			2000	2200			77	85	OH			
		D	4TN101FDT	101	120	3.8	4L			2000	2200			96	105	OH			
		D	4TN107FHT	107	127	4.6	4L			1800	2200			90	110	OH			
		D	4TN107FTT	107	127	4.6	4L			1800	2200			127	155	OH			
		SI	4TN88G	88	90	2.2	4L								44.2	OH			
		SI	4TN98G	98	110	3.3	4L								63	OH			
		D	L100N	86	75	0.4	1L			3000	3600			7	7.4	OH			
		D	L100V	86	75	0.4	1L			3000	3600			6	6.8	OH			
		D	L100W	86	75	0.4	1L								6.8	OH			
		D	L48N	70	57	0.2	1L			3000	3600			3	3.5	OH			
		D	L48V	70	57	0.2	1L			3000	3600			3	3	OH			
		D	L70N	78	67	0.3	1L			3000	3600			5	5	OH			
		D	L70V	78	67	0.3	1L			3000	3600			4	5	OH			
		D	L70W	78	67	0.3	1L								5	OH			
		D	1GM10	75	72	0.3	1L			5.9	6.7	3400	3600		6	7	M		
		D	2YM15	70	74	0.6	2L					5.0				10	M		
		D	3YM20	70	74	0.9	3L					5.0				16	M		
		D	3YM30AE	80	84	1.3	3L					5.0				21	M		
		D	3JH5	88	90	1.6	3L					9.6				29	M		
		D	3JH40	88	90	1.6	3L					9.8				29	M		
		D	4JH3	84	90	2	4L					22.3				89	M		
		D	4JH4	84	90	2	4L			13.8	20.2					55	81	M	
		D	4JH5	88	90	2.2	4L					9.9				40	M		
		D	4JH-CR	88	90	2.2	4L			8.3	10.5					33	42	M	
		D	4JH-CR	84	90	2	4L			14.7	20.2					59	81	M	
		D	4LV	92	104	2.8	4L			27.5	45.8	3500	3800			110	184	M	
		D	8LV	86	96	4.5	8V			29.4	34.0					235	272	M	
		D	6LPA-STP2	94	100	4.2	6L					36.7					220	M	
		D	4LH	100	110	3.5	4L			22.8	44.3	3100	3300			91	177	M	
		D	6LY	106	110	5.8	6L			40.5	54.0	3200	3300			243	324	M	
		D	2GMY	72	72	0.3	2L					4.4	3200	3200			9	M	
		D	3YM27A	76	82	0.4	3L			6.5	7.1	3101	3200	7	7	19	21	M	
		D	4JHYE	78	86	0.4	4L			6.4	7.4	3400	3600			26	29	M	
		D	4CHE3	105	125	1.1	4L			14.4	15.6	2550	2600	6.2	6.7	57	63	M	
		D	4CHL	105	125	1.1	4L			7	13.6	1500	1800	5.7	8.4	28	54	M	
D	6CHE3	105	125	1.1	6L			14.1	34.3	2550	2600	6.1	14.8	85	206	M			
D	6CHL	105	125	1.1	6L			7.6	17.8	1500	1800	5.6	10.9	46	107	M			
D	4HAL2	130	165	2.2	4L			12	22.5	1200	1800	8.1	10.5	72	135	M			
D	6HA2M	130	165	2.2	6L			34	49.7	1880	1950	9.9	14	204	298	M			
D	6HAL2	130	165	2.2	6L			15	50.8	1200	1800	6.8	15.5	90	305	M			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed	min	max	min	max	min	max	min	max				
YANMAR CO., LTD.	175, 177	D	6LY2M	106	110	1	6L		40.5	46.2		3200	14.7	16.8	243	277	M		
		D	6CXBM-GT	110	130	1.2	6L		44.2	62.3	2400	2700	17.9	22.4	265	374	M		
		D	6HYM	133	165	2.3	6L		61.3	85.8	1950	2200	16.5	20.5	368	515	M		
		D	6AYM	155	180	3.4	6L		80.8	111.7	1840	1940	15	20.4	485	670	M		
		D	6AYL	155	180	3.4	6L		58.8	81.8	1500	1800	11.5	17.2	353	491	M		
		D	12AYM	155	180	3.4	12V		73.5	111.7	1850	1940	14	20.3	882	1340	M		
		D	6AYEM	155	180	3.4	6L		80.8	124.8	1840	2000	15	22.1	485	749	M		
		D	6EY17W	170	230	5.2	6L		62.3	139.5	1350	1450	10.6	22.1	374	837	M		
		D	6EY18(A)LW	180	280	7.1	6L		66.7	133.3	720	1000	12.8	25	400	800	M		
		D	6N21AW	210	290	10	6L		110.3	159.3	800	850	16.5	22.4	662	956	M		
		D	6EY21ALW	210	290	10	6L		146.7	170.0	900	900	19.5	22.6	880	1020	M		
		D	6EY22(A)LW	220	320	12.2	6L		110	250.0	720	1000	14.5	25	660	1500	M		
		D	6EY22AW	220	320	12.2	6L		147.5	228.3	900	900	16.2	25	885	1370	M		
		D	6EY26LW	260	385	20.4	6L		233.3	306.7	720	750	18.3	25	1400	1840	M		
		D	6EY26W	260	385	20.4	6L		245.2	320.0	750	750	19.2	25	1471	1920	M		
		D	8EY26LW	260	385	20.4	8L		237.5	306.3	720	750	18.6	25	1900	2450	M		
		D	8EY26W	260	385	20.4	8L		257.5	320.0	750	750	20.2	25	2060	2560	M		
		D	6EY33LW	330	440	37.6	6L		400	600.0	720	750	17	26.6	2400	3600	M		
		D	6EY33W	330	440	37.6	6L		416.7	560.0		750	17.7	23.8	2500	3360	M		
		D	8EY33LW	330	440	37.6	8L		500	600.0	720	750	21.3	26.6	4000	4800	M		
		D	8EY33W	330	440	37.6	8L		450	562.5		750	19.1	23.9	3600	4500	M		
		D	6NY16LW	160	200	4	6L		33.3	73.5	1000	1200	10	18.3	200	441	M		
		D	6N16SLW	165	232	5	6L		58.8	88.3	900	1200	14.2	17.8	353	530	M		
		DF	6EY26DF	260	385	20.4	6L			255.5		750	19.2	20		1533	M		
		DF	8EY26DF	260	385	20.4	8L			255.5		750	19.2	20		2044	M		
		DF	6EY35DF	350	440	42.3	6L			530.0		750	19.3	20.1		3180	M		
		DF	8EY35DF	350	440	42.3	8L			530.0		750	19.3	20.1		4240	M		
		D	AY20L-ET	155	180	20.4	6L			90.7	94.2	1500	1800			544	565	PG	
		D	AY40L-ET	155	180	40.8	12V			92.2	93.9	1500	1800			1106	1127	PG	
		SI	AYG20L-SE	155	180	20.4	6L			63.7	72.3	1500	1800			382	434	PG	
		SI	AYG40L-SE	155	180	40.8	12V			60.2	68.75	1500	1800			722	825	PG	
		D	4JH-CR	84	90	2	4L			14.7	20.2		3200			59	81	M	
		D	4LV	92	104	2.8	4L			27.5	45.8	3500	3800			110	184	M	
		D	8LV	86	96	4.5	8V			29.4	34.0		3800			235	272	M	
		D	6LPA-STP2	94	100	4.2	6L				36.7		3800				220	M	
		D	4LH	100	110	3.5	4L			22.8	44.3	3100	3300			91	177	M	
		D	6LY	106	110	5.8	6L			40.5	54.0	3200	3300			243	324	M	
		D	2GMY	72	72	0.3	2L				4.4	3200	3200				9	M	
		D	3YMZ7A	76	82	0.4	3L			6.5	7.1	3101	3200	7	7	19	21	M	
		D	4JHYE	78	86	0.4	4L			6.4	7.4	3400	3600			26	29	M	
		D	4CHE3	105	125	1.1	4L			14.4	15.6	2550	2600	6.2	6.7	57	63	M	
		D	4CHL	105	125	1.1	4L			7	13.6	1500	1800	5.7	8.4	28	54	M	
D	6CHE3	105	125	1.1	6L			14.1	34.3	2550	2600	6.1	14.8	85	206	M			
D	6CHL	105	125	1.1	6L			7.6	17.8	1500	1800	5.6	10.9	46	107	M			
D	4HAL2	130	165	2.2	4L			12	22.5	1200	1800	8.1	10.5	72	135	M			

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							L: In-Line V: Vee-Type H: Horizontal O: Opposed		min	max	min	max	min	max	min	max			
YANMAR CO., LTD.	175, 177	D	6HA2M	130	165	2.2	6L		34	49.7	1880	1950	9.9	14	204	298	M		
		D	6HAL2	130	165	2.2	6L		15	50.8	1200	1800	6.8	15.5	90	305	M		
		D	6LY2M	106	110	1	6L		40.5	46.2		3200		14.7	16.8	243	277	M	
		D	6CXB-M-GT	110	130	1.2	6L		44.2	62.3	2400	2700	17.9	22.4	265	374	M		
		D	6HYM	133	165	2.3	6L		61.3	85.8	1950	2200	16.5	20.5	368	515	M		
		D	6AYM	155	180	3.4	6L		80.8	111.7	1840	1940	15	20.4	485	670	M		
		D	6AYL	155	180	3.4	6L		58.8	81.8	1500	1800	11.5	17.2	353	491	M		
		D	12AYM	155	180	3.4	12V		73.5	111.7	1850	1940	14	20.3	882	1340	M		
		D	6AYEM	155	180	3.4	6L		80.8	124.8	1840	2000	15	22.1	485	749	M		
		D	6EY17W	170	230	5.2	6L		62.3	139.5	1350	1450	10.6	22.1	374	837	M		
		D	6EY18(A)LW	180	280	7.1	6L		66.7	133.3	720	1000	12.8	25	400	800	M		
		D	6N21AW	210	290	10	6L		110.3	159.3	800	850	16.5	22.4	662	956	M		
		D	6EY21ALW	210	290	10	6L		146.7	170.0	900	900	19.5	22.6	880	1020	M		
		D	6EY22(A)LW	220	320	12.2	6L		110	250.0	720	1000	14.5	25	660	1500	M		
		D	6EY22AW	220	320	12.2	6L		147.5	228.3	900	900	16.2	25	885	1370	M		
		D	6EY26LW	260	385	20.4	6L		233.3	306.7	720	750	18.3	25	1400	1840	M		
		D	6EY26W	260	385	20.4	6L		245.2	320.0	750	750	19.2	25	1471	1920	M		
		D	8EY26LW	260	385	20.4	8L		237.5	306.3	720	750	18.6	25	1900	2450	M		
		D	8EY26W	260	385	20.4	8L		257.5	320.0	750	750	20.2	25	2060	2560	M		
		D	6EY33LW	330	440	37.6	6L		400	600.0	720	750	17	26.6	2400	3600	M		
		D	6EY33W	330	440	37.6	6L		416.7	560.0		750	17.7	23.8	2500	3360	M		
		D	8EY33LW	330	440	37.6	8L		500	600.0	720	750	21.3	26.6	4000	4800	M		
		D	8EY33W	330	440	37.6	8L		450	562.5		750	19.1	23.9	3600	4500	M		
		D	6AY16LW	160	200	4	6L		33.3	73.5	1000	1200	10	18.3	200	441	M		
		D	6N16SLW	165	232	5	6L		58.8	88.3	900	1200	14.2	17.8	353	530	M		
		DF	6EY26DF	260	385	20.4	6L			255.5		750	19.2	20		1533	M		
		DF	8EY26DF	260	385	20.4	8L			255.5		750	19.2	20		2044	M		
		DF	6EY35DF	350	440	42.3	6L			530.0		750	19.3	20.1		3180	M		
		DF	8EY35DF	350	440	42.3	8L			530.0		750	19.3	20.1		4240	M		
		D	AY20L-ET	155	180	20.4	6L			90.7	94.2	1500	1800			544	565	PG	
		D	AY40L-ET	155	180	40.8	12V			92.2	93.9	1500	1800			1106	1127	PG	
		SI	AYG20L-SE	155	180	20.4	6L			63.7	72.3	1500	1800			382	434	PG	
SI	AYG40L-SE	155	180	40.8	12V			60.2	68.75	1500	1800			722	825	PG			

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PLUG-AND-PLAY POWER

Isuzu launching new power units targeting power generation applications. By **Mike Brezonick**

While there is likely never a period when engineering time and resources aren't at a premium for OEMs and distributors, that situation has only been exacerbated by the COVID-19 pandemic. Companies are being stretched thinner than ever and often can dedicate fewer people to product development projects.

In an effort to make the development process simpler, less expensive and less time-consuming for products such as generator sets, light towers and welders, Isuzu Motors America LLC, Plymouth, Mich., is launching a new range of engineered power units designed to take much of the engineering work out of the process.

REDTECH DIESEL

The first of the new power units, based on the company's 4J-Series constant

speed (1800 rpm) diesel engines, are being launched now, with 4H-Series and 6H-Series constant speed power units scheduled for release in the fourth quarter and early 2021, respectively.

Part of the company's REDTech (Reliable Eco-Friendly, Durable and Technologically Advanced Diesel Technology) engine range, the Tier 4 final certified 4J-Series diesel is an inline four-cylinder available in constant speed ratings of 95 hp at 1800 rpm and variable speed outputs up to 113 hp at 2200 hp.

The power units are built using common components that provide a range of configuration options, while keeping the same overall footprint, reducing inventory costs and streamlining supply chains, Isuzu said.

The power unit engine incorporates oil pressure, coolant temperature, intake air pressure and temperature and engine speed sensors and shutdowns. The standard power unit package adds an air intake system with dual element air cleaner, exhaust system, a complete cooling package and oil filter.

TURNKEY PACKAGE

The engine and accessories are mounted on a skid base, with the engine positioned on vibration isolators. Isuzu uses a



common wire harness across its 4J- and 4H-based power units.

The new 4J-Series power units also include a PCV heater that mitigates PCV line freeze-up and a crankcase pressure switch to prevent damage from excessive crankcase pressure.

"It's basically it's a turnkey package, minus the control panel," said Cody Garcelon, director, Applications and Sales Engineering at Isuzu. "That includes things like urea lines, urea tanks, the supply module and every other electronic or mechanical component.

"There are only two things that we don't sell with the power unit. One is the control panel and the other is the



Canada's Westquip Diesel Sales is using the Isuzu 4J-Series power unit as the foundation of its newest WQ60 generator set rated 60 kW prime and 65 kW standby.

Isuzu Motors America is launching a new range of engineered power units targeting power generation and other stationary applications. The new units are based on the company's 4J-Series constant speed diesel engines.

generator. We have 100% validated one complete generator model/frame line, so if they use one of these complete generator designs (power unit, generator, skid base) that makes the installation review process very simple." In addition various cross members for mounting seven different common generator brands/models to the power unit have been designed, he said.

To keep the OEM equipment as compact as possible while accommodating the broadest range of options, Isuzu also has the ability to mount the selective catalytic reduction (SCR) aftertreatment horizontally. At ConExpo, Isuzu debuted its horizontal SCR configuration.

"We had previously had a vertical SCR system and we realized it was not very flexible for some applications," said Ken Martin, director of Sales & Service at Isuzu. "So we've now launched a horizontal version that we're able to apply to applications where there's a requirement for low height or some different positioning. It uses the same SCR components, just in a different

location where it can fit the application better."

WESTQUIP GEN-SET

An initial application for the new 4J-Series power unit is a generator set packaged by Westquip Diesel Sales, Ltd. Headquartered in Acheson, Alberta, Canada, Westquip is a 39-year-old engine distributor and packager that also manufactures its own line of engine-powered generator sets, pump sets and light towers.

The company is using the Isuzu 4J-Series power unit as the foundation of its newest WQ60 generator set. An addition to the WQ60 line, the new Tier 4 certified gen-set is rated 60 kW prime and 65 kW standby and uses a single bearing, brushless Stamford Newage alternator with automatic voltage regulation driven by the engine to deliver from 120 to 600 V power at 60 Hz.

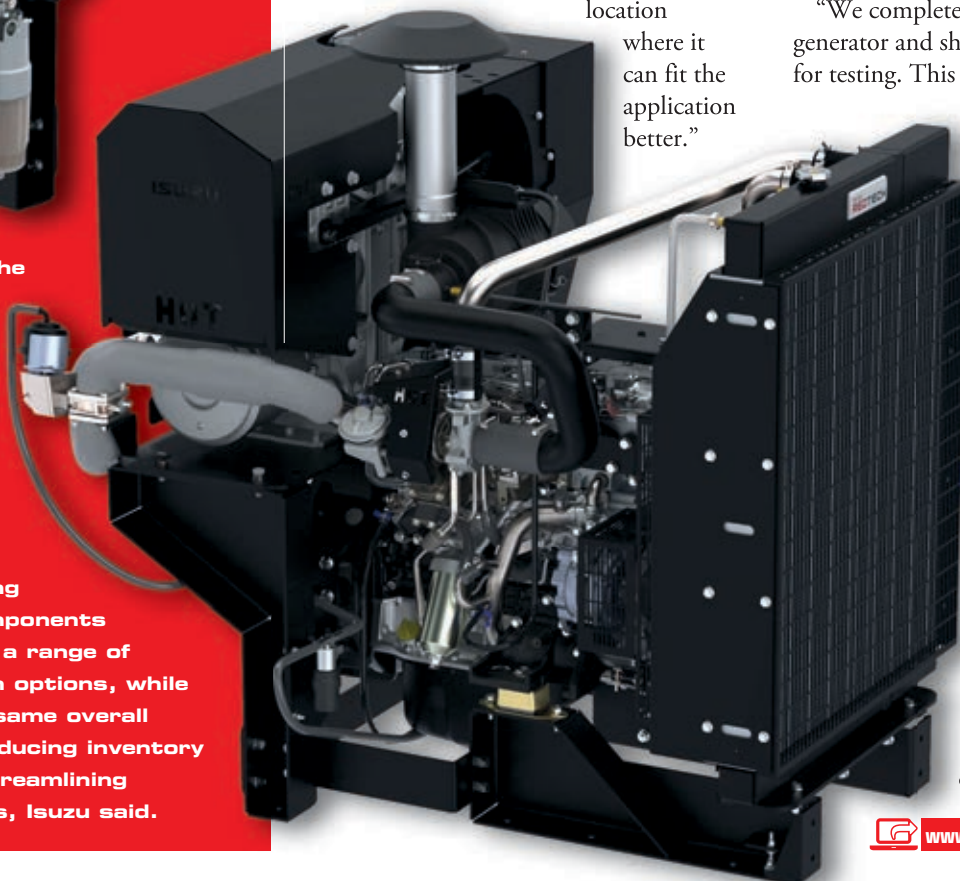
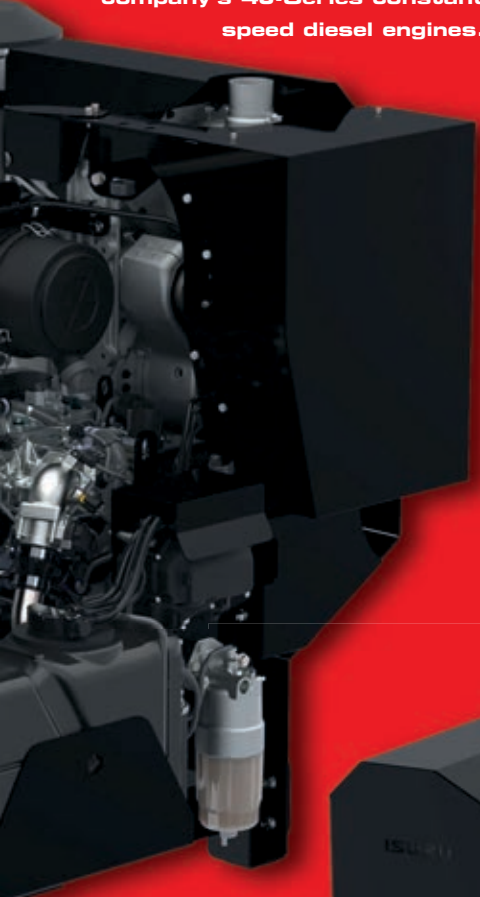
"The biggest time savings for engineering was the testing done at Isuzu," said Darren Dumont, operations manager at Westquip. "We used their standard power unit with the rear bell housing mount SCR configuration. No customization was necessary.

"We completed the original prototype generator and shipped it down to them for testing. This probably saved us at least 40 hours – and probably around \$4000 savings."

That kind of time – and money – savings is not atypical, Garcelon said.

"In the past, to do all the validation for something like a gen-set, it could take weeks if everything goes great on the first pass," Garcelon said. "With the power units, we're able to do all standard installation tests much quicker, eliminating a lot of time and expense for both the OEM and our network."

Along with the company's REDTech (Reliable Eco-Friendly Diesel Technology) 4J-Series diesel, the power units are built using common components that provide a range of configuration options, while keeping the same overall footprint, reducing inventory costs and streamlining supply chains, Isuzu said.



 www.isuzuengines.com

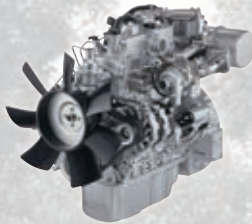
ISUZU

The power behind it all.™



3C

11.8 - 23.9 HP
8.8 - 17.8 kW
Tier 4 Final
.99L - 1.6L



4L

40 - 66 HP
30 - 49 kW
Tier 4 Final
2.2L



4J

70 - 113 HP
52 - 84 kW
Tier 4 Final
3.0L



4H

173 - 188 HP
129 - 140 kW
Tier 4 Final
5.2L



6H

263 - 282 HP
130 - 210 kW
Tier 4 Final
7.8L



4LE2X

Tier 4 Final Power Unit



**NEW 4JJ1X
GENSET READY**

Tier 4 Final Power Unit



4HK1X

Tier 4 Final Power Unit

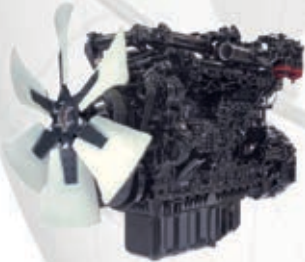
We design “the power behind it all” to meet multiple applications with Tier 4 and Stage V emissions requirements built-in for cleaner, fuel efficient power with proven reliability. Isuzu has built over 28 million engines for multiple on- and off-road applications spanning over 100 countries. Our Engines and Power Units are engineered to meet your exact needs and fine-tuned for each application. Ask about our new alternative Dual-Fuel and just released Genset-ready Power Units by contacting us or your local Isuzu Distributor to see how many sizes we can build for you today!

Reliable, Eco-friendly, Durable & Technologically Advanced power in many sizes.



6U

362 HP
170 - 270 kW
Tier 4 Final
9.8L



6W

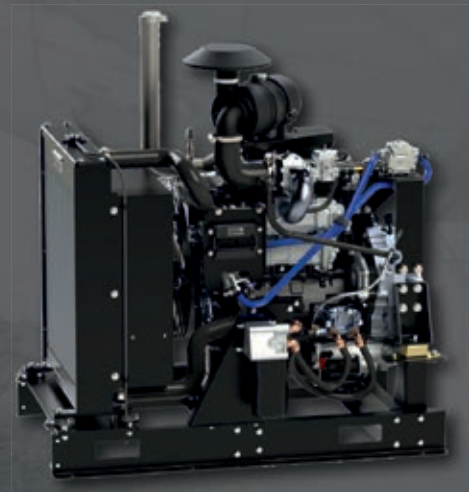
512 HP
250 - 382 kW
Tier 4 Final
15.7L



4HV1

Natural Gas / Propane

NG	LP
78.4 HP (58.5 kW) @ 1800 RPM	82.5 HP (61.5 kW) @ 1800 RPM
79.8 HP (59.5 kW) @ 2200 RPM	56.3 HP (41.9 kW) @ 2200 RPM
4.6 L	4.6 L



4HV1 DUAL-FUEL P/U
Natural Gas / Propane



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Reliable | Eco-friendly | Durable | Technologically Advanced

SMALL STILL KUBOTA

With proprietary combustion system, new D902-K Super Mini diesel set for global emissions compliance. By **Mike Brezonick**

Since it began making diesel engines for dry land applications in the early 1930s, Kubota has forged its reputation as one of the premier global suppliers of smaller displacement diesel engines.

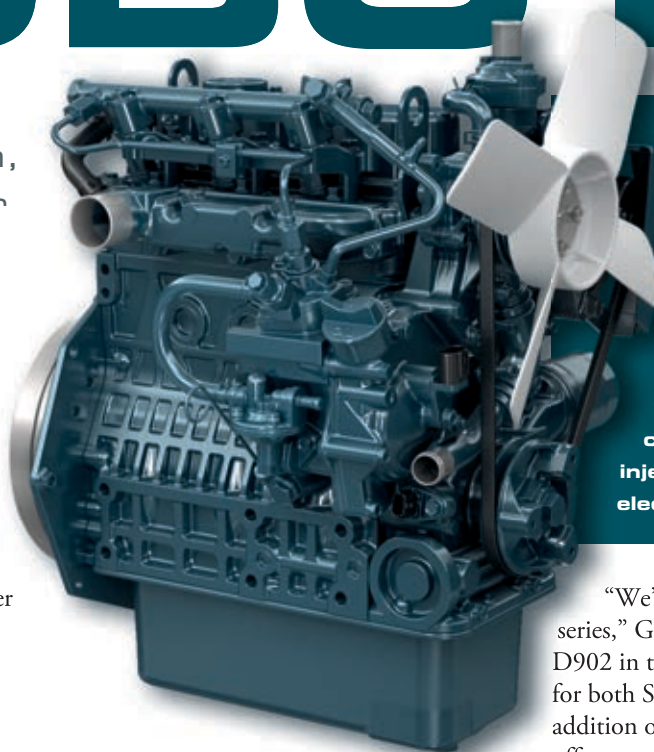
Some might have wondered about that heritage the last couple of years, as the Japanese company successively debuted 200 hp and then 300 hp diesels, its most powerful ever for off-highway applications.

Yet anyone thinking that those bigger engines represented any kind of shift in Kubota's overall engine focus will have to think again after the company recently unveiled what might be its most advanced small diesel yet.

A FIRST FOR KUBOTA

The new D902-K the newest member of the Super Mini engine range, is the company's first diesel under 25 hp (19 kW) to employ an all-new proprietary combustion system incorporating a high-pressure common rail fuel injection and full electronic controls.

And it aptly demonstrates Kubota's ability to innovate on both ends of its engine spectrum at the same time, said Daniel Grant, manager, marketing intelligence for the Kubota engine



Kubota recently launched the D902-K, the company's first diesel under 25 hp (19 kW) to employ an all-new proprietary combustion system with a high-pressure common rail fuel injection system and full electronic controls.

business unit in Europe.

"We've been progressing for a number of years on starting to establish the brand of Kubota in the higher capacity and higher displacement sector," Grant said. "And definitely, the perception may be that we've focused a lot of effort on our 200 hp and 300 hp offerings.

"But we never lost sight of our legacy markets and the engineering teams and the product development teams have not forgotten or neglected our other important series."

In reality, while it was easy to be distracted by the 200 hp V5009 and 300 hp S7509 launches, a closer look indicates Kubota never slowed the pace of development on its small engine range, introducing the first 902 series engine at ConExpo-Con/Agg in 2017, then following up with a turbocharged version in 2018.

"We've continued to develop the series," Grant said. "We can offer the D902 in the standard mechanical form for both Stage 5 and Tier 4 final. The addition of the turbocharged model offers greater torque performance and is also particularly for applications where altitude can be a factor. Now in addition is the K model with the common rail system.

"It might have seemed like it was done under the radar or it was overlooked because we seemed to focus a lot of our effort on the 200 and now 300 hp offerings. This puts the some much-deserved spotlight back on the smaller categories in our series that Kubota is probably widely recognized for."

TVCR TECHNOLOGY

The D902-K is an inline, liquid-cooled, three-cylinder diesel displacing 0.898 L and bore and stroke dimensions of 72 x 33.6 mm. Maximum rated output is 24.8 hp (18.5 kW) at 3600 rpm, with a maximum torque output of 41.4 lb. ft. (56.1 Nm) at 2600 rpm.

The D902-K is equipped with a new

BIG FOR

Kubota-designed TVCR combustion system equipped with what the company called a one-of-a-kind common rail system that delivers a 5% increase in fuel economy over the mechanically controlled D902, Kubota said.

“When you talk about common rail fuel injection systems, it is normally regarded as a medium- to large-size engine technology, and it is pretty much the industry standard now,” said Grant. “Trying to condense that into what is a very, very small engine architecture takes a considerable amount of redesign, particularly around the cylinder head. So the combustion and fuel system have been bespoke designed to suit that engine architecture without compromising in terms of durability, reliability and performance.”

NO AFTERTREATMENT

The TVCR and the common rail technology also enables the D902-K to meet EU Stage 5 and U.S. EPA Tier 4 final exhaust emissions regulations without requiring aftertreatment, the company said, along with the China 4 non-road standards scheduled to go into effect next year and the Class 3 rules regulating black smoke emissions in urban environments and low-emissions zones that was implemented in China in 2018.

“It’s a challenge for any engine manufacturer to minimize visible smoke practically down to zero,” said Grant. “But it’s even more of a

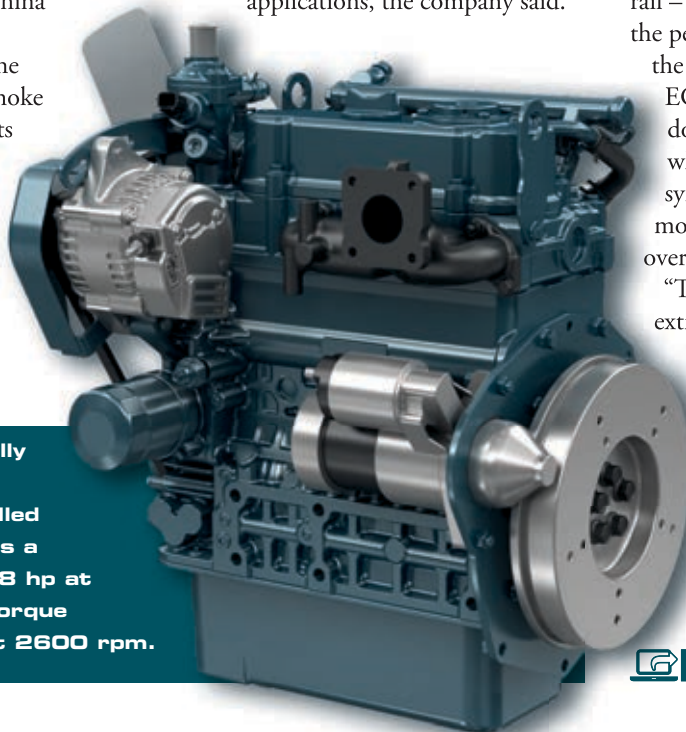
challenge with smaller compact engines and the type of products in which they are used.

“So part of the overall scope of development was to bring a product to market that could satisfy that Class 3 regulation, that satisfy China 4 and EPA and Stage 5 and do it with the objective to make sure the engine architecture itself is not altered.”

That objective was met, as the D902-K has the same external dimensions as the mechanical version – it is 17.1 in. long, 15.8 in. wide and 21.4 in. high (434 mm x 401 mm x 544 mm) – and intake and exhaust positions, engine mount mounting positions and PTOs are also the same. Dry weight is 159 lb. (72 kg)

DESIGNED TO DROP IN

Thus, the D902-K is a virtual drop-in for a broad range of machines using Kubota’s D902 engines, including aerial work platforms and access equipment, compact construction equipment such as wheel loaders and mini excavators and turf to name a few. It is also suitable for hybrid applications, the company said.



While maintaining virtually the same dimensions as the mechanically controlled version, the D902-K has a maximum output of 24.8 hp at 3600 rpm and a peak torque output of 41.4 lb. ft. at 2600 rpm.

Another critical benefit to the electronic control is that it utilizes CAN communications protocols, which provides acquisition of engine data and adjustment of operating parameters in real-time, as well as enabling such things as telematics, Grant said.

“One of the key things is that the OEM is looking for greater productivity and harmonization in terms of what the engine brings and what it does,” Grant said. “this allows us to bring digitalization and electronic control to us to a series that has traditionally been very mechanical, or almost you could say, analog controlled.

“This allows our OEMs that are using ECU control in their medium to upper range products to synchronize right through their product range. It also allows for optimization in terms of customers who are developing things such as diesel hybrid systems where they require CANbus communication and communication links between the machine side and the engine side.

“Traditionally, that was somewhat limited with a mechanical engine. Inevitably there was always going to be an interface between the engine and the machine side where digital had to turn to analog. This new K series model allows us then to bring the advantages of common rail – not just the fuel efficiencies and the performance values – but also the, the interface between the machine ECU and the engine ECU, for the downsizing campaigns we’re seeing where customers are looking to synchronize and incorporate a much more compact power unit within their overall machine architecture.

“The K series will bring something extra to the market for those customers that are looking to bring more digitalization, maybe also telemetry and maybe also various other sorts of digital services to their products,” he said.

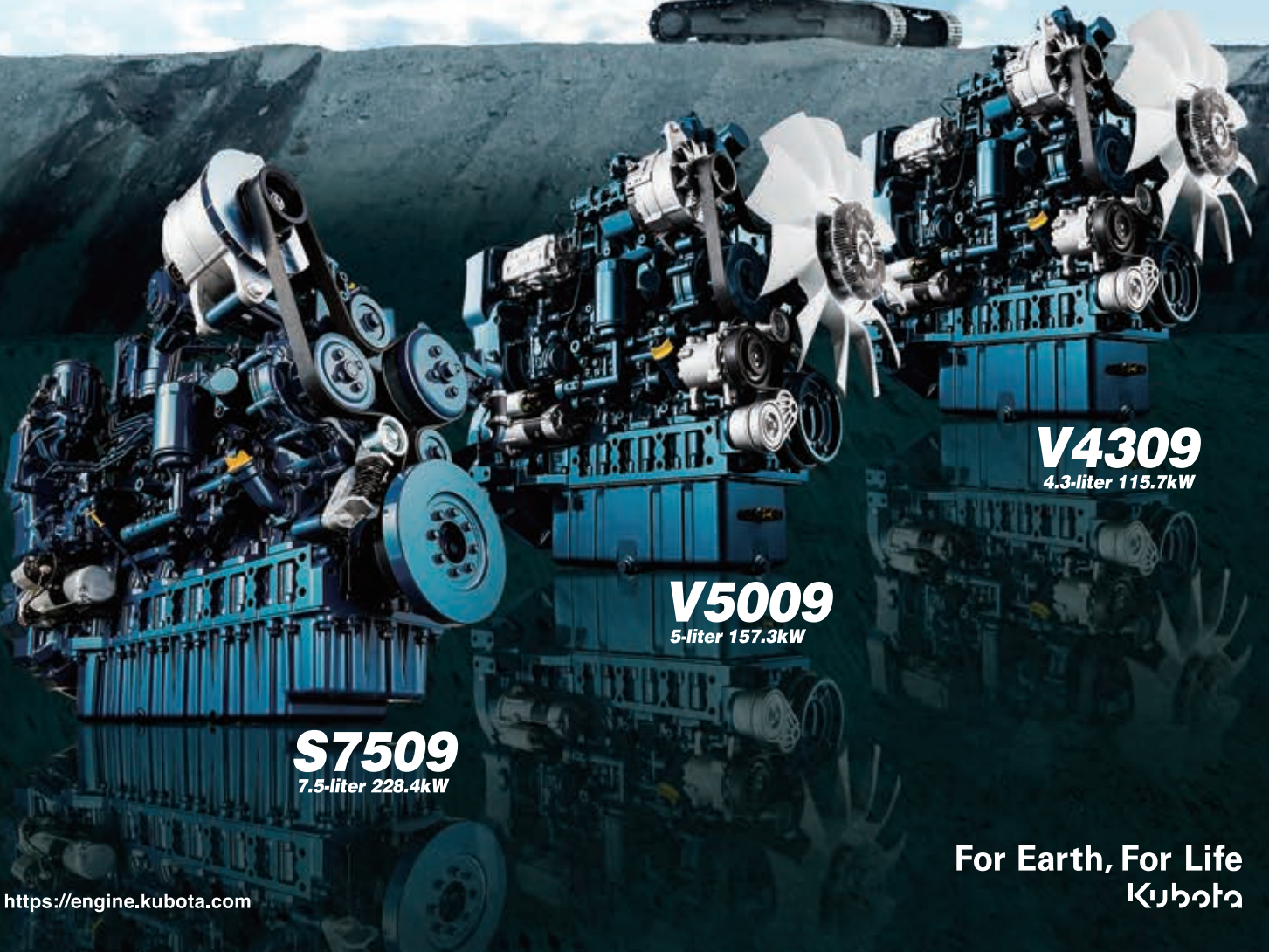
Mass production of the D902-K is scheduled to begin in 2022 at Kubota’s engine plant in Japan.

 www.kubotaengine.com

Enhancing **Kubota 09 Series**

4 / 6 cylinder diesel engine

**Kubota,
The
Answer**



V4309
4.3-liter 115.7kW

V5009
5-liter 157.3kW

S7509
7.5-liter 228.4kW

For Earth, For Life
Kubota

KUBOTA INDUSTRIAL DIESEL ENGINES

KUBOTA 09 SERIES

4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 115.7 to 228.4 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement L (cu.in)	Aspiration	Aftertreatment	Rated output /	Maximum torque /	Combustion system	Fuel system	Length x Width x Height ^{1,2}		Dry weight ^{4,5}
			mm (in)	L (cu.in)				kW (HP) / rpm	Nm (lb-ft) / rpm			(without aftertreatment unit)		
S7509	EPA/CARB Tier 4 + EU Stage V ready	6	110.0 x 132.0 (4.331 x 5.197)	7.527 (459.3)	7.527 (459.3)	Turbocharged + Turbo after cooler	DOC ^{4,5} + DPF ^{6,7} + SCR ^{6,7}	228.4(306.2) / 1900	1324.7 (910.7) / 1500-1600	Direct injection	Common rail system	—	1160 x 713 x 987 (45.7 x 28.1 x 38.9)	1000 (2204.6)
V5009	EPA/CARB Tier 4 + EU Stage V	4	110.0 x 132.0 (4.331 x 5.197)	5.018 (306.2)	5.018 (306.2)	Turbocharged + Turbo after cooler	DOC + DPF + SCR	157.3 (210.9) / 2200	883.1 (651.3) / 1500-1600	Direct injection	Common rail system	898 x 693 x 967 (35.0 x 27.3 x 38.1)	—	625 (1377)
V4309	EPA/CARB Tier 4 + EU Stage V	4	110.0 x 112.0 (4.331 x 4.409)	4.257 (259.8)	4.257 (259.8)	Turbocharged + Turbo after cooler	DOC + DPF + SCR	115.7 (155.2) / 2200	649.6 (479.1) / 1500-1600	Direct injection	Common rail system	898 x 649 x 972 (35.4 x 25.6 x 38.3)	—	600 (1323)
V5009	China NR IV ready (below 130 kW category)	4	110.0 x 132.0 (4.331 x 5.197)	5.018 (306.2)	5.018 (306.2)	Turbocharged + Turbo after cooler	DOC + DPF	Net without fan ^{1,2} : 129.4(173.5) / 2200 Gross intermittent ^{1,2} : 131.3(176.1) / 2200	Net without fan ^{1,2} : 850(627) / 1400 Gross intermittent ^{1,2} : 863(636) / 1400	Direct injection	Common rail system	898 x 656 x 978 (35.4 x 25.8 x 38.5)	—	632 (1393)

KUBOTA V3 SERIES

4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 55.4 to 96.4 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement L (cu.in)	Aspiration	Aftertreatment	Rated output /	Maximum torque /	Combustion system	Fuel system	Length x Width x Height ^{1,2}		Dry weight ^{4,5}
			mm (in)	L (cu.in)				kW (HP) / rpm	Nm (lb-ft) / rpm			(without aftertreatment unit)		
V3800DI-T-E3B	EPA/CARB Tier 3 + EU Stage IIIA	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	—	74.0 (99.2) / 2600	325.0 (239.7) / 1600	Direct injection	In-line pump	699 x 544 x 793 (27.5 x 21.4 x 31.2)	—	275 (606)
V3800-CR-T-E4B (2600 rpm)	EPA/CARB interim Tier 4 level + EU Stage IIIB level	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	DOC ^{4,5} + DPF ^{6,7}	74.5 (99.9) / 2600	335.0 (247.1) / 1500	Direct injection	Common rail system	699 x 581 x 852 (27.5 x 22.9 x 33.5)	845 x 581 x 852 (33.3 x 22.9 x 33.5)	325 (717)
V3800-CR-T-E4B (2200 rpm)	EPA/CARB Tier 4 + EU Stage IIIB + EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	DOC + DPF	55.4 (74.3) / 2200	310.0 (228.7) / 1500	Direct injection	Common rail system	699 x 581 x 852 (27.5 x 22.9 x 33.5)	845 x 581 x 852 (33.3 x 22.9 x 33.5)	325 (717)
V3800-CR-TIE4B	EPA/CARB interim Tier 4 level + EU Stage IIIB level + EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged + Turbo after cooler	DOC + DPF	84.8 (113.7) / 2600	375.1 (276.7) / 1500	Direct injection	Common rail system	699 x 581 x 852 (27.5 x 22.9 x 33.5)	845 x 581 x 852 (33.3 x 22.9 x 33.5)	325 (717)
V3800-TIE4B	EPA/CARB Tier 4 + EU Stage IIIB	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged + Turbo after cooler	DOC	55.4 (74.3) / 2200	310.0 (228.7) / 1500	Direct injection	Common rail system	699 x 617 x 837 (27.5 x 24.3 x 33.0)	845 x 617 x 852 (33.3 x 24.3 x 33.5)	324 (714)
V3800-CR-T (2200rpm)	EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	DOC + DPF	55.4 (74.3) / 2200	310.0 (228.7) / 1500	Direct injection	Common rail system	699 x 581 x 852 (27.5 x 22.9 x 33.5)	845 x 581 x 852 (33.3 x 22.9 x 33.5)	325 (717)
V3800-TIEF4	EPA/CARB Tier 4 Final + EU Stage IV + EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged + Turbo after cooler	DOC + DPF + SCR ^{6,7}	86.4 (115.9) / 2600	385.0 (284.0) / 1500	Direct injection	Common rail system	699 x 617 x 837 (27.5 x 24.3 x 33.0)	845 x 653 x 1191 (33.3 x 25.7 x 46.89)	400 (882)
V3800-CR-TIEF4H	EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged + Turbo after cooler	DOC + DPF + SCR	96.4 (130.9) / 2400	446.6 (324.5) / 1800	Direct injection	Common rail system	699 x 617 x 837 (27.5 x 24.3 x 33.0)	845 x 653 x 1191 (33.3 x 25.7 x 46.89)	400 (882)

KUBOTA 07 SERIES

4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 36.5 to 55.4 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement L (cu.in)	Aspiration	Aftertreatment	Rated output /	Maximum torque /	Combustion system	Fuel system	Length x Width x Height ^{1,2}		Dry weight ^{4,5}
			mm (in)	L (cu.in)				kW (HP) / rpm	Nm (lb-ft) / rpm			(without aftertreatment unit)		
V2607-DI-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Naturally aspirated	—	36.5 (48.9) / 2700	170.0 (125.4) / 1600	Direct injection	In-line pump	623 x 481 x 640 (24.5 x 18.9 x 25.2)	—	225 (496)
V2607-DI-T-E3B	EPA/CARB interim Tier 4 + EU Stage IIIA	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Turbocharged	—	49.2 (66.0) / 2700	220.3 (162.5) / 1600	Direct injection	In-line pump	623 x 481 x 682 (24.5 x 18.9 x 26.9)	—	235 (518)
V2607-CR-T-E4B	EPA/CARB Tier 4 + EU Stage IIIB	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Turbocharged	DOC ^{4,5} + DPF ^{6,7}	53.0 (71.1) / 2700	225.0 (166.0) / 1600	Direct injection	Common rail system	623 x 522 x 701 (24.5 x 20.6 x 27.6)	833 x 522 x 723 (32.8 x 20.6 x 28.5)	272 (600)
V2607-CR-TIE4B	EPA/CARB Tier 4 + EU Stage IIIB	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Turbocharged + Turbo after cooler	DOC	53.0 (71.1) / 2700	225.0 (166.0) / 1600	Direct injection	Common rail system	623 x 522 x 699 (24.5 x 20.6 x 27.5)	821 x 522 x 723 (32.3 x 20.6 x 28.5)	259 (571)
V2607-CR-E5	EPA/CARB Tier4 + EU Stage V	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Naturally aspirated	—	42.0 (56.3) / 2700	174.1 (128.4) / 1600	Direct injection	Common rail system	623 x 522 x 700 (24.5 x 20.6 x 27.5)	833 x 522 x 723 (32.8 x 20.6 x 28.5)	267 (589)
V2607-CR-T-E5	EPA/CARB Tier4 + EU Stage V	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Turbocharged	DOC + DPF	53.0 (71.1) / 2700	225.0 (166.0) / 1600	Direct injection	Common rail system	623 x 522 x 701 (24.5 x 20.6 x 27.6)	833 x 522 x 723 (32.8 x 20.6 x 28.5)	272 (600)
V2607-CR-TIE5	EPA/CARB Tier4 + EU Stage V	4	87.0 x 110.0 (3.43 x 4.331)	2.615 (159.6)	2.615 (159.6)	Turbocharged + Turbo after cooler	DOC + DPF	55.4 (74.3) / 2700	269.0 (198.4) / 1600	Direct injection	Common rail system	623 x 522 x 699 (24.5 x 20.6 x 27.5)	833 x 522 x 723 (32.8 x 20.6 x 28.5)	272 (600)
V3307-DI-T-E3B	EPA/CARB interim Tier 4 + EU Stage IIIA	4	94.0 x 120.0 (3.70 x 4.724)	3.331 (203.3)	3.331 (203.3)	Turbocharged	—	55.4 (74.3) / 2600	265.0 (195.0) / 1600	Direct injection	In-line pump	655 x 500 x 739 (25.8 x 19.7 x 29.1)	—	268 (591)
V3307-CR-T-E4B	EPA/CARB Tier 4 + EU Stage IIIB + EU Stage V	4	94.0 x 120.0 (3.70 x 4.724)	3.331 (203.3)	3.331 (203.3)	Turbocharged	DOC + DPF	55.4 (74.3) / 2600	265.0 (195.5) / 1500	Direct injection	Common rail system	655 x 561 x 752 (25.8 x 22.1 x 29.6)	856 x 561 x 752 (33.7 x 22.1 x 29.6)	305 (672)
V3307-CR-TIE4B	EPA/CARB Tier 4 + EU Stage IIIB + EU Stage V	4	94.0 x 120.0 (3.70 x 4.724)	3.331 (203.3)	3.331 (203.3)	Turbocharged + Turbo after cooler	DOC	55.4 (74.3) / 2600	265.0 (195.5) / 1500	Direct injection	Common rail system	655 x 555 x 730 (25.8 x 21.9 x 28.7)	835 x 555 x 744 (32.9 x 21.9 x 29.3)	295 (650)
V3307-CR-T-E5	EPA/CARB Tier4 + EU Stage V + China NR IV	4	94.0 x 120.0 (3.70 x 4.724)	3.331 (203.3)	3.331 (203.3)	Turbocharged	DOC + DPF	55.4 (74.3) / 2600	265.0 (195.5) / 1500	Direct injection	Common rail system	655 x 561 x 752 (25.8 x 22.1 x 29.6)	856 x 561 x 752 (33.7 x 22.1 x 29.6)	305 (672)
V3307-CR-TIE5	EPA/CARB Tier4 + EU Stage V	4	94.0 x 120.0 (3.70 x 4.724)	3.331 (203.3)	3.331 (203.3)	Turbocharged + Turbo after cooler	DOC + DPF	55.4 (74.3) / 2600	335.0 (247.1) / 1600	Direct injection	Common rail system	655 x 557 x 730 (25.8 x 21.9 x 28.7)	856 x 557 x 749 (33.7 x 21.9 x 29.5)	299 (659)

Specifications are subject to change without notice.

Dimensions and dry weight are according to Kubota's standard specification. Dimensions and weight depend on completed specifications.

*1 : SAE J1995 gross intermittent *2 : Excluded DPF muffler, SCR muffler, and cooling fan *3 : Exclude cooling fan *4 : ISO14396 *5 : Diesel Oxidation Catalyst (DOC) *6 : Diesel Particulate Filter(DPF) *7 : Selective Catalytic Reduction(SCR)

KUBOTA INDUSTRIAL DIESEL ENGINES

KUBOTA O3 SERIES

3-4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 18.5 to 55.4 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke	Displacement	Aspiration	Aftertreatment	Rated output / speed*1	Maximum torque / speed*1	Combustion system	Fuel system	Length x Width x Height*2	Length x Width x Height*3	Dry weight*5
			mm (in)	L (cu.in)			kW (HP) / rpm	Nm (lb-ft) / rpm			(without aftertreatment unit)	(with aftertreatment unit)	
D1503-M-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	83.0 x 92.4 (3.27 x 3.64)	1.499 (91.47)	Naturally aspirated	—	23.8 (31.9) / 2800	94.9 (70.0) / 1600	Indirect injection	In-line pump	547 x 495 x 679 (21.5 x 19.5 x 26.7)	—	148 (326)
D1703-M-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	87.0 x 92.4 (3.43 x 3.64)	1.647 (100.5)	Naturally aspirated	—	26.1 (35.0) / 2800	104.3 (76.9) / 1600	Indirect injection	In-line pump	547 x 495 x 679 (21.5 x 19.5 x 26.7)	—	148 (326)
D1703-M-DI-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	87.0 x 92.4 (3.43 x 3.64)	1.647 (100.5)	Naturally aspirated	—	18.5 (24.8) / 2200	97.4 (71.8) / 1500	Direct injection	In-line pump	547 x 495 x 679 (21.5 x 19.5 x 26.7)	—	148 (326)
D1803-M-E3B	EPA/CARB interim Tier 4 level + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Naturally aspirated	—	27.9 (37.4) / 2700	115.6 (85.3) / 1600	Indirect injection	In-line pump	551 x 495 x 684 (21.7 x 19.5 x 26.9)	—	151 (333)
D1803-M-DI-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Naturally aspirated	—	27.9 (37.4) / 2700	115.6 (85.3) / 1600	Direct injection	In-line pump	551 x 495 x 684 (21.7 x 19.5 x 26.9)	—	151 (333)
D1803-CR-E4B	EPA/CARB Tier 4 + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Naturally aspirated	DOC*4 + DPF*5	28.0 (37.5) / 2700	115.8 (85.4) / 1600	Direct injection	Common rail system	551 x 536 x 711 (21.7 x 21.1 x 28.0)	746 x 536 x 721 (29.4 x 21.1 x 28.4)	185 (407)
D1803-CR-T-E4B	EPA/CARB Tier 4 + EU Stage III B + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Turbocharged	DOC + DPF	37.0 (49.6) / 2700	150.5 (111.0) / 1600	Direct injection	Common rail system	551 x 536 x 742 (21.7 x 21.1 x 29.2)	746 x 536 x 742 (29.4 x 21.1 x 29.2)	196 (432)
D1803-CR-TI-E4B	EPA/CARB Tier 4 + EU Stage III B + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Turbocharged + Turbo after cooler	DOC	37.0 (49.6) / 2700	150.5 (111.0) / 1600	Direct injection	Common rail system	551 x 536 x 728 (21.7 x 21.1 x 28.7)	746 x 536 x 728 (29.4 x 21.1 x 28.7)	195 (430)
D1803-CR-E5B	EPA/CARB Tier 4 + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Naturally aspirated	DOC + DPF	28.0 (37.5) / 2700	115.8 (85.4) / 1600	Direct injection	Common rail system	551 x 536 x 711 (21.7 x 21.1 x 28.0)	746 x 536 x 721 (29.4 x 21.1 x 28.4)	185 (407)
D1803-CR-T-E5	EPA/CARB Tier 4 + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Turbocharged	DOC + DPF	37.0 (49.6) / 2700	150.5 (111.0) / 1600	Direct injection	Common rail system	551 x 536 x 742 (21.7 x 21.1 x 29.2)	746 x 536 x 742 (29.4 x 21.1 x 29.2)	196 (432)
D1803-CR-TI-E5	EPA/CARB Tier 4 + EU Stage V	3	87.0 x 102.4 (3.43 x 4.031)	1.826 (111.4)	Turbocharged + Turbo after cooler	DOC + DPF	42.0 (56.3) / 2700	182.7 (134.8) / 1600	Direct injection	Common rail system	551 x 536 x 726 (21.7 x 21.1 x 28.6)	746 x 536 x 745 (29.4 x 21.1 x 29.3)	204 (450)
V2003-M-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	83.0 x 92.4 (3.27 x 3.64)	1.999 (122.0)	Naturally aspirated	—	32.6 (43.7) / 2800	130.3 (96.10) / 1600	Indirect injection	In-line pump	642 x 495 x 679 (25.3 x 19.5 x 24.9)	—	180 (397)
V2203-M-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	87.0 x 92.4 (3.43 x 3.64)	2.197 (134.1)	Naturally aspirated	—	35.9 (48.1) / 2800	143.2 (105.6) / 1600	Indirect injection	In-line pump	642 x 495 x 679 (25.3 x 19.5 x 24.9)	—	180 (397)
V2403-M-DI-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Naturally aspirated	—	36.5 (48.9) / 2700	158.6 (117.0) / 1600	Direct injection	In-line pump	646 x 495 x 684 (25.4 x 19.5 x 26.9)	—	184 (406)
V2403-M-DI-T-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Turbocharged	—	36.5 (48.9) / 2200	183.0 (135.0) / 1200	Direct injection	In-line pump	646 x 495 x 728 (25.4 x 19.5 x 28.7)	—	201 (443)
V2403-CR-E4B	EPA/CARB Tier 4 + EU Stage III B + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Naturally aspirated	DOC + DPF	37.4 (50.2) / 2700	159.8 (117.9) / 1600	Direct injection	Common rail system	646 x 540 x 711 (25.4 x 21.3 x 28.0)	842 x 540 x 727 (33.1 x 21.3 x 28.6)	221 (487)
V2403-CR-T-E4B	EPA/CARB Tier 4 + EU Stage III B + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Turbocharged	DOC + DPF	48.6 (65.2) / 2700	198.5 (146.4) / 1600	Direct injection	Common rail system	646 x 540 x 735 (25.4 x 21.3 x 28.9)	842 x 540 x 735 (33.1 x 21.3 x 28.9)	233 (514)
V2403-CR-TI-E4B	EPA/CARB Tier 4 + EU Stage III B + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Turbocharged + Turbo after cooler	DOC	48.6 (65.2) / 2700	198.5 (146.4) / 1600	Direct injection	Common rail system	646 x 540 x 728 (25.4 x 21.3 x 28.7)	842 x 540 x 728 (33.1 x 21.3 x 28.7)	232 (511)
V2403-CR-E5	EPA/CARB Tier 4 + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Naturally aspirated	DOC + DPF	37.4 (50.2) / 2700	159.8 (117.9) / 1600	Direct injection	Common rail system	646 x 540 x 711 (25.4 x 21.3 x 28.0)	842 x 540 x 727 (33.1 x 21.3 x 28.6)	221 (487)
V2403-CR-T-E5	EPA/CARB Tier 4 + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Turbocharged	DOC + DPF	50.0 (67.1) / 2700	198.5 (146.4) / 1600	Direct injection	Common rail system	646 x 540 x 735 (25.4 x 21.3 x 28.9)	842 x 540 x 735 (33.1 x 21.3 x 28.9)	233 (514)
V2403-CR-TI-E5	EPA/CARB Tier 4 + EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	Turbocharged + Turbo after cooler	DOC + DPF	55.4 (74.3) / 2700	248.7 (183.4) / 1600	Direct injection	Common rail system	646 x 540 x 726 (25.4 x 21.3 x 28.6)	866 x 540 x 753 (34.1 x 21.3 x 29.6)	245 (540)

Specifications are subject to change without notice.
Dimensions and dry weight are according to Kubota's standard specification.
Dimensions and weight depend on completed specifications.

- *1 : SAE J1995 gross intermittent
- *2 : Exclude cooling fan and exclude aftertreatment unit
- *3 : Exclude cooling fan and include aftertreatment unit on engine
- *4 : Diesel Oxidation Catalyst (DOC)
- *5 : Diesel Particulate Filter (DPF)

KUBOTA INDUSTRIAL DIESEL ENGINES

KUBOTA 05 SERIES

3-4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 17.5 to 33.0 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke	Displacement	Aspiration	Aftertreatment	Rated output / speed*1	Maximum torque / speed*1	Combustion system	Fuel system	Length x Width x Height*2 (without aftertreatment unit)	Length x Width x Height*2 (with aftertreatment unit)	Dry weight*3
			mm (in)	L (cu.in)			kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	kg (lb)
D1005-E4B (3200rpm)	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	76.0 x 73.6 (2.99 x 2.90)	1,001 (61.08)	Naturally aspirated	—	18.5 (24.8) / 3200	62.2 (45.9) / 2400	Indirect injection	In-line pump	480 x 396 x 605 (18.9 x 15.6 x 23.8)	—	93 (205)
D1005-E4B (3000rpm)	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	76.0 x 73.6 (2.99 x 2.90)	1,001 (61.08)	Naturally aspirated	—	17.5 (23.5) / 3000	62.8 (46.3) / 2200	Indirect injection	In-line pump	480 x 396 x 605 (18.9 x 15.6 x 23.8)	—	93 (205)
D1105-E3B (3600 rpm)	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	78.0 x 78.4 (3.07 x 3.09)	1,123 (68.53)	Naturally aspirated	—	21.7 (29.1) / 3600	65.2 (48.1) / 2600	Indirect injection	In-line pump	480 x 396 x 605 (18.9 x 15.6 x 23.8)	—	93 (205)
D1105-E3B (3000 rpm)	EPA/CARB Tier 4 level	3	78.0 x 78.4 (3.07 x 3.09)	1,123 (68.53)	Naturally aspirated	—	18.5 (24.8) / 3000	71.5 (52.7) / 2200	Indirect injection	In-line pump	480 x 396 x 605 (18.9 x 15.6 x 23.8)	—	93 (205)
D1105-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	78.0 x 78.4 (3.07 x 3.09)	1,123 (68.53)	Naturally aspirated	—	18.5 (24.8) / 3000	71.5 (52.7) / 2200	Indirect injection	In-line pump	480 x 396 x 605 (18.9 x 15.6 x 23.8)	—	93 (205)
D1105-T-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	78.0 x 78.4 (3.07 x 3.09)	1,123 (68.53)	Turbocharged	—	24.5 (32.9) / 3000	88.1 (65.0) / 2000	Indirect injection	In-line pump	480 x 433 x 629 (18.9 x 17.0 x 24.8)	—	97 (214)
D1305-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	3	78.0 x 88.0 (3.07 x 3.46)	1,261 (76.95)	Naturally aspirated	—	21.7 (29.1) / 3000	80.1 (59.1) / 2000	Indirect injection	In-line pump	480 x 396 x 590 (18.9 x 15.6 x 23.2)	—	95 (209)
D1305-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	78.0 x 88.0 (3.07 x 3.46)	1,261 (76.95)	Naturally aspirated	—	18.5 (24.8) / 2600	80.1 (59.1) / 1700	Indirect injection	In-line pump	480 x 396 x 590 (18.9 x 15.6 x 23.2)	—	95 (209)
V1505-E3B (3600 rpm)	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	78.0 x 78.4 (3.07 x 3.09)	1,498 (91.41)	Naturally aspirated	—	29.0 (38.9) / 3600	87.0 (64.2) / 2600	Indirect injection	In-line pump	565 x 396 x 607 (22.2 x 15.6 x 23.9)	—	110 (243)
V1505-E3B (3000 rpm)	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	78.0 x 78.4 (3.07 x 3.09)	1,498 (91.41)	Naturally aspirated	—	26.5 (35.5) / 3000	93.9 (69.3) / 2200	Indirect injection	In-line pump	565 x 396 x 607 (22.2 x 15.6 x 23.9)	—	110 (243)
V1505-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	4	78.0 x 78.4 (3.07 x 3.09)	1,498 (91.41)	Naturally aspirated	—	18.5 (24.8) / 2300	92.6 (68.3) / 1700	Indirect injection	In-line pump	565 x 396 x 607 (22.2 x 15.6 x 23.9)	—	110 (243)
V1505-T-E3B	EPA/CARB interim Tier 4 level + EU Stage IIIA	4	78.0 x 78.4 (3.07 x 3.09)	1,498 (91.41)	Turbocharged	—	33.0 (44.3) / 3000	118.6 (87.5) / 2000	Indirect injection	In-line pump	565 x 433 x 621 (22.2 x 17.0 x 24.4)	—	114 (251)
V1505-CR-TE5	EPA/CARB Tier4 Final + EU Stage V	4	78.0 x 78.4 (3.07 x 3.09)	1,498 (91.41)	Turbocharged	DOC*4 + DPF*5	33.0 (44.3) / 3000	118.6 (87.5) / 2000	Direct injection	Common rail system	758 x 474 x 691 (29.8 x 18.7 x 27.2)	—	173 (381)

KUBOTA SUPER MINI SERIES

2-3 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 9.9 to 18.5 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke	Displacement	Aspiration	Aftertreatment	Rated output / speed*1	Maximum torque / speed*1	Combustion system	Fuel system	Length x Width x Height*2 (without aftertreatment unit)	Length x Width x Height*2 (with aftertreatment unit)	Dry weight*3
			mm (in)	L (cu.in)			kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	kg (lb)
Z482-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	2	67.0 x 68.0 (2.64 x 2.68)	0,479 (29.23)	Naturally aspirated	—	9.9 (13.3) / 3600	29.7 (21.9) / 2600	Indirect injection	In-line pump	338 x 386 x 564 (13.3 x 15.2 x 22.2)	—	53 (117)
Z602-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	2	72.0 x 73.6 (2.83 x 2.90)	0,599 (36.55)	Naturally aspirated	—	12.5 (16.8) / 3600	37.8 (27.9) / 2600	Indirect injection	In-line pump	351 x 401 x 544 (13.8 x 15.8 x 21.4)	—	57 (120)
D722-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	67.0 x 68.0 (2.64 x 2.68)	0,719 (43.88)	Naturally aspirated	—	14.9 (20.0) / 3600	45.8 (33.8) / 2600	Indirect injection	In-line pump	407 x 386 x 564 (16.0 x 15.2 x 22.2)	—	63 (139)
D902-E4B	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	72.0 x 73.6 (2.83 x 2.90)	0,898 (54.80)	Naturally aspirated	—	18.5 (24.8) / 3600	56.1 (41.4) / 2600	Indirect injection	In-line pump	434 x 401 x 544 (17.1 x 15.8 x 21.4)	—	72 (159)
D902-T	EPA/CARB Tier 4 + EU Stage V	3	72.0 x 73.6 (2.83 x 2.90)	0,898 (54.80)	Turbocharged	—	18.5 (24.8) / 3200	72.2 (53.3) / 2400	Indirect injection	In-line pump	434 x 404 x 544 (17.1 x 15.9 x 21.4)	—	75 (165)
D902-K	EPA/CARB Tier 4 + EU Stage V + China NR IV ready	3	72.0 x 73.6 (2.83 x 2.90)	0,898 (54.80)	Naturally aspirated	—	18.5 (24.8) / 3600	56.1 (41.4) / 2600	TVCR™	TVCR™	434 x 401 x 544 (17.1 x 15.8 x 21.4)	—	72 (159)

KUBOTA EA/OC SERIES

1 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output from 4.5 to 7.0 kW.

Engine model	Emission regulation	Cylinders	Bore and stroke	Displacement	Maximum output / speed*5	Continuous output / speed	Maximum torque / speed*6	Combustion system	Fuel tank capacity	Lubricating oil capacity	Starter capacity	Charging dynamo	Length x Width x Height	Dry weight*7
			mm (in)	L (cu.in)	kW (HP) / rpm	kW (HP) / rpm	Nm (lb-ft) / rpm						mm (in)	kg (lb)
OC60-E4	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	1	72.0 x 68.0 (2.83 x 2.68)	0,276 (16.8)	4.5 (6.0) / 3600	4.1 (5.5) / 3600	13.2 (9.7) / 2000 to 2600	Indirect injection	3.5 (0.92)	1.3 (0.34)	12 - 0.7	12 - 48 (L1 model: 12 - 170)	403 x 461 x 458 (15.9 x 18.1 x 18.0)	38 (84)
OC95-E4	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	1	83.0 x 77.0 (3.27 x 3.03)	0,416 (25.4)	7.0 (9.4) / 3600	6.25 (8.38) / 3600	21.6 (15.9) / 2300	Indirect injection	5.5 (1.5)	1.7 (0.45)	12 - 1.2	12 - 48 (L1 model: 12 - 170)	451 x 503 x 501 (17.8 x 19.8 x 19.7)	56 (120)
EA330-E4	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	1	77.0 x 70.0 (3.03 x 2.76)	0,325 (19.8)	5.15 (6.91) / 3000	4.4 (5.9) / 3000	17.65 (13.02) / 2000	Indirect injection	4.8 (1.3)	1.3 (0.34)	12 - 1.1	12 - 60	312 x 566 x 457 (12.3 x 22.3 x 18.0)	54 (120)

Specifications are subject to change without notice.

Dimensions and dry weight are according to Kubota's standard specification.

Dimensions and weight depend on completed specifications.

*1 : SAE J1995 gross intermittent *2 : Exclude cooling fan and exclude aftertreatment unit *3 : Exclude cooling fan and include aftertreatment unit on engine
*4 : Diesel Oxidation Catalyst (DOC) *5 : Diesel Particulate Filter(DPF) *6 : SAE J1349 net intermittent *7 : Three Vortex Combustion System(TVCS)

KUBOTA INDUSTRIAL GASOLINE/LPG and NATURAL GAS ENGINES

KUBOTA WG SERIES

3-4 cylinder, 4-cycle liquid-cooled gasoline, LPG and natural gas engines with the maximum output rating from 17.7 to 70.0 kW.

Engine model	Emission regulation	Fuel type	Cylinders	Bore and stroke	Displacement L (cu.in)	Aspiration	Aftertreatment	Rated output / speed*1	Maximum torque / speed*1	Length x Width x Height*2	Dry weight*2
				mm (in)				kW (HP) / rpm	Nm (lb-ft) / rpm	mm (in)	kg (lb)
WG752-G-E3	EPA Phase 3 / CARB Phase 3 + EU Stage V	Gasoline	3	68.0 x 68.0 (2.68 x 2.68)	0.740 (45.2)	Naturally aspirated	Three-way catalyst	18.5 (24.8) / 3600	56.0 (41.3) / 2400	410 x 397 x 540 (16.1 x 15.6 x 21.3)	62 (137)
WG752-GL-E3	EPA Phase 3 / CARB Phase 3 + EU Stage V	Gasoline	3	68.0 x 68.0 (2.68 x 2.68)	0.740 (45.2)	Naturally aspirated	Three-way catalyst	18.5 (24.8) / 3600	56.0 (41.3) / 2400	410 x 397 x 540 (16.1 x 15.6 x 21.3)	62 (137)
WG752-GL-E3	EPA Phase 3 / CARB Phase 3 + EU Stage V	LPG*3	3	68.0 x 68.0 (2.68 x 2.68)	0.740 (45.2)	Naturally aspirated	Three-way catalyst	17.7 (23.7) / 3600	53.2 (39.2) / 2400	410 x 397 x 540 (16.1 x 15.6 x 21.3)	62 (137)
WG972-G-E3	EPA Phase 3 + EU Stage V	Gasoline	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	24.2 (32.5) / 3600	68.6 (50.6) / 2400	434 x 416 x 503 (17.1 x 16.4 x 19.8)	72 (159)
WG972-GL-E3	EPA Phase 3 + EU Stage V	Gasoline	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	24.2 (32.5) / 3600	68.6 (50.6) / 2400	434 x 416 x 503 (17.1 x 16.4 x 19.8)	72 (159)
WG972-GL-E3	EPA Phase 3 + EU Stage V	LPG	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	23.1 (31.0) / 3600	64.6 (47.6) / 2400	434 x 416 x 503 (17.1 x 16.4 x 19.8)	72 (159)
WG972-G-E4	EPA Phase 3 / CARB Phase 4 + EU Stage V	Gasoline	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	24.2 (32.5) / 3600	68.6 (50.6) / 2400	434 x 392 x 503 (17.1 x 15.4 x 19.8)	74 (163)
WG972-GL-E4	EPA Phase 3 / CARB Phase 4 + EU Stage V	Gasoline	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	23.2 (31.1) / 3600	66.6 (49.1) / 2400	496 x 392 x 503 (19.5 x 15.4 x 19.8)	78 (172)
WG972-GL-E4	EPA Phase 3 / CARB Phase 4 + EU Stage V	LPG	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	22.0 (29.5) / 3600	66.2 (48.8) / 1800	496 x 392 x 503 (19.5 x 15.4 x 19.8)	78 (172)
WG972-L-E4	EPA Phase 3 / CARB Phase 4 + EU Stage V	LPG	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	22.0 (29.5) / 3600	66.2 (48.8) / 1800	496 x 392 x 503 (19.5 x 15.4 x 19.8)	77 (170)
WG972-N-E4	EPA Phase 3 / CARB Phase 4 + EU Stage V	CNG*4	3	74.5 x 73.6 (2.93 x 2.90)	0.962 (58.7)	Naturally aspirated	Three-way catalyst	20.4 (27.4) / 3600	63.1 (46.5) / 2000	496 x 392 x 503 (19.5 x 15.4 x 19.8)	77 (170)
WG1605-G-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	42.5 (57.0) / 3600	120.0 (88.6) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	120 (265)
WG1605-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	42.5 (57.0) / 3600	120.0 (88.6) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	122 (269)
WG1605-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	41.0 (55.0) / 3600	117.0 (86.3) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	122 (269)
WG1605-GLN-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	42.5 (57.0) / 3600	120.0 (88.6) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	122 (269)
WG1605-GLN-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	41.0 (55.0) / 3600	117.0 (86.3) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	122 (269)
WG1605-GLN-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG*5	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	38.4 (51.5) / 3600	110.1 (81.3) / 2600	566 x 459 x 692 (22.3 x 18.1 x 27.2)	122 (269)
WG1605-L-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	41.0 (55.0) / 3600	117.0 (86.3) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	121 (267)
WG1605-LN-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	41.0 (55.0) / 3600	117.0 (86.3) / 2400	566 x 459 x 692 (22.3 x 18.1 x 27.2)	121 (267)
WG1605-LN-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	38.4 (51.5) / 3600	110.1 (81.3) / 2600	566 x 459 x 692 (22.3 x 18.1 x 27.2)	121 (267)
WG1605-N-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	4	79.0 x 78.4 (3.11 x 3.09)	1.537 (93.79)	Naturally aspirated	Three-way catalyst	38.4 (51.5) / 3600	110.1 (81.3) / 2600	566 x 459 x 692 (22.3 x 18.1 x 27.2)	121 (267)
WG1903-G	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	3	88.0 x 102.4 (3.465 x 4.031)	1.868 (114.0)	Naturally aspirated	Three way catalyst	35.0 (46.9) / 2700	133 (98.1) / 1800	551 x 534 x 701 (21.7 x 21.0 x 28.2)	165 (364)
WG1903-GL	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	3	88.0 x 102.4 (3.465 x 4.031)	1.868 (114.0)	Naturally aspirated	Three way catalyst	35.0 (46.9) / 2700	140 (103) / 1400	551 x 534 x 701 (21.7 x 21.0 x 28.2)	167 (368)
WG1903-GL	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	3	88.0 x 102.4 (3.465 x 4.031)	1.868 (114.0)	Naturally aspirated	Three way catalyst	35.0 (46.9) / 2700	140 (103) / 1400	551 x 534 x 701 (21.7 x 21.0 x 28.2)	167 (368)
WG1903-L-LM	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	3	88.0 x 102.4 (3.465 x 4.031)	1.868 (114.0)	Naturally aspirated	Three way catalyst	32.6 (43.7) / 2400	140 (103) / 1400	551 x 549 x 716 (21.7 x 21.6 x 28.2)	172 (380)
WG1903-N	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	3	88.0 x 102.4 (3.465 x 4.031)	1.868 (114.0)	Naturally aspirated	Three way catalyst	32.5 (43.6) / 2700	132 (97.4) / 1200	551 x 534 x 701 (21.7 x 21.0 x 28.2)	166 (366)
WG2503-G-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	88.0 x 102.4 (3.46 x 4.031)	2.491 (152.0)	Naturally aspirated	Three-way catalyst	45.5 (61.0) / 2700	171.0 (126.1) / 1800	646 x 509 x 761 (25.4 x 20.0 x 30.0)	195 (430)
WG2503-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	88.0 x 102.4 (3.46 x 4.031)	2.491 (152.0)	Naturally aspirated	Three-way catalyst	45.5 (61.0) / 2700	171.0 (126.1) / 1800	646 x 509 x 761 (25.4 x 20.0 x 30.0)	197 (434)
WG2503-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	88.0 x 102.4 (3.46 x 4.031)	2.491 (152.0)	Naturally aspirated	Three-way catalyst	46.0 (61.7) / 2700	178.0 (131.3) / 1400	646 x 509 x 761 (25.4 x 20.0 x 30.0)	197 (434)
WG2503-L-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	88.0 x 102.4 (3.46 x 4.031)	2.491 (152.0)	Naturally aspirated	Three-way catalyst	46.0 (61.7) / 2700	178.0 (131.3) / 1400	646 x 509 x 761 (25.4 x 20.0 x 30.0)	196 (432)
WG2503-N-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	4	88.0 x 102.4 (3.46 x 4.031)	2.491 (152.0)	Naturally aspirated	Three-way catalyst	42.4 (56.8) / 2700	160.0 (118.0) / 1200	646 x 509 x 761 (25.4 x 20.0 x 30.0)	196 (432)
WG3800-G-E3	EPA Tier 2 / CARB Tier 3	Gasoline	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	65.0 (87.1) / 2600	256.0 (188.9) / 1400	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-G-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	55.4 (74.3) / 2600	256.0 (188.9) / 1400	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-GL-E3	EPA Tier 2 / CARB Tier 3	Gasoline	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	65.0 (87.1) / 2600	256.0 (188.9) / 1400	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-GL-E3	EPA Tier 2 / CARB Tier 3	LPG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	68.0 (91.1) / 2600	280.0 (206.5) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	Gasoline	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	55.4 (74.3) / 2600	256.0 (188.9) / 1400	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-GL-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	55.4 (74.3) / 2600	280.0 (206.5) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-L-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	70.0 (93.8) / 2600	290.0 (213.9) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-L-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	LPG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	55.4 (74.3) / 2600	290.0 (213.9) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-N-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	65.0 (87.1) / 2600	269.0 (198.4) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)
WG3800-N-E3	EPA Tier 2 / CARB Tier 3 + EU Stage V	NG	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	Naturally aspirated	Three-way catalyst	55.4 (74.3) / 2600	269.0 (198.4) / 1200	700 x 579 x 799 (27.6 x 22.8 x 31.5)	288 (635)

Specifications are subject to change without notice. Dimensions and dry weight are according to Kubota's standard specification. Dimensions and weight depend on completed specifications.

LPG: Commercial liquid propane gas only. Equivalent to propane HD-5 of GPA standard.(GPA:Gas Processors Association(U.S.A)) The performance shown is with Japanese standard CNG.

Natural gas: Commercial Compressed Natural Gas only.

*1 : SAE J1995 gross intermittent *2 : Exclude cooling fan and exclude aftertreatment unit *3 : Liquefied Petroleum Gas(LPG) *4 : Compressed Natural Gas(CNG) *5 : Natural Gas(NG)

KUBOTA GENERATOR ENGINES

GENERATOR ENGINES

60Hz

2-4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 4.2 to 33.6kW.

	Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement	Aspiration	Aftertreatment	Stand-by output / speed**		Continuous output / speed**		Combustion system	Fuel system	Length x Width x Height** (without aftertreatment unit)		Length x Width x Height** (with aftertreatment unit)		Dry weight kg (lb)		
				mm (in)					L (cu.in)		kW (HP) / rpm				Nm (lb-ft) / rpm		mm (in)			mm (in)	
				mm (in)	stroke (in)				L (cu.in)		kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	mm (in)	mm (in)			
KUBOTA SUPER MINI SERIES	Z482-E2 (3600 rpm)	EPA/CARB Tier 2 level	2	67.0 x 68.0 (2.64 x 2.68)		0.479 (29.23)	Naturally aspirated	—	8.9 (11.9) / 3600	8.1 (10.9) / 3600	Indirect injection	In-line pump	413 x 386 x 564 (16.3 x 15.2 x 22.2)	—	—	78 (172)					
	Z482-E3 (3600 rpm)	EPA/CARB Tier 4 level	2	67.0 x 68.0 (2.64 x 2.68)		0.479 (29.23)	Naturally aspirated	—	8.9 (11.9) / 3600	8.1 (10.9) / 3600	Indirect injection	In-line pump	413 x 386 x 564 (16.3 x 15.2 x 22.2)	—	—	78 (172)					
	Z482-E4 (3600 rpm)	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	2	67.0 x 68.0 (2.64 x 2.68)		0.479 (29.23)	Naturally aspirated	—	8.9 (11.9) / 3600	8.1 (10.9) / 3600	Indirect injection	In-line pump	413 x 386 x 564 (16.3 x 15.2 x 22.2)	—	—	78 (172)					
	D722-E2 (3600 rpm)	EPA/CARB Tier 2 level	3	67.0 x 68.0 (2.64 x 2.68)		0.719 (43.88)	Naturally aspirated	—	13.3 (17.8) / 3600	12.2 (16.4) / 3600	Indirect injection	In-line pump	485 x 386 x 564 (19.1 x 15.2 x 22.2)	—	—	88 (194)					
	D722-E3 (3600 rpm)	EPA/CARB Tier 4 level	3	67.0 x 68.0 (2.64 x 2.68)		0.719 (43.88)	Naturally aspirated	—	13.3 (17.8) / 3600	12.2 (16.4) / 3600	Indirect injection	In-line pump	485 x 386 x 564 (19.1 x 15.2 x 22.2)	—	—	88 (194)					
	D722-E4	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	67.0 x 68.0 (2.64 x 2.68)		0.719 (43.88)	Naturally aspirated	—	13.3 (17.8) / 3600	12.2 (16.4) / 3600	Indirect injection	In-line pump	485 x 386 x 564 (19.1 x 15.2 x 22.2)	—	—	88 (194)					

	Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement	Aspiration	Aftertreatment	Stand-by output / speed**		Continuous output / speed**		Combustion system	Fuel system	Length x Width x Height** (without aftertreatment unit)		Length x Width x Height** (with aftertreatment unit)		Dry weight kg (lb)		
				mm (in)					L (cu.in)		kW (HP) / rpm				Nm (lb-ft) / rpm		mm (in)			mm (in)	
				mm (in)	stroke (in)				L (cu.in)		kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	mm (in)	mm (in)			
KUBOTA SUPER MINI SERIES	Z482 (1800 rpm)	—	2	67.0 x 68.0 (2.64 x 2.68)		0.479 (29.23)	Naturally aspirated	—	4.4 (5.9) / 1800	4.1 (5.5) / 1800	Indirect injection	In-line pump	428 x 433 x 564 (16.9 x 17.0 x 22.2)	—	—	81 (179)					
	Z482-E4 (1800 rpm)	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	2	67.0 x 68.0 (2.64 x 2.68)		0.479 (29.23)	Naturally aspirated	—	4.2 (5.6) / 1800	3.8 (5.1) / 1800	Indirect injection	In-line pump	428 x 433 x 564 (16.9 x 17.0 x 22.2)	—	—	81 (179)					
KUBOTA D5 SERIES	D1005-E2-BG	EPA/CARB Tier 2 level	3	76.0 x 73.6 (2.99 x 2.90)		1.001 (61.08)	Naturally aspirated	—	9.8 (13.1) / 1800	8.7 (11.7) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1005-E3-BG	EPA/CARB Tier 4 level	3	76.0 x 73.6 (2.99 x 2.90)		1.001 (61.08)	Naturally aspirated	—	9.8 (13.1) / 1800	8.7 (11.7) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1005-E4-BG	EPA/CARB Tier 4 (NRTC/NTE test mode)	3	76.0 x 73.6 (2.99 x 2.90)		1.001 (61.08)	Naturally aspirated	—	9.8 (13.1) / 1800	8.7 (11.7) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1105-E2-BG	EPA/CARB Tier 2 level	3	78.0 x 78.4 (3.07 x 3.09)		1.123 (68.53)	Naturally aspirated	—	11.5 (15.4) / 1800	10.1 (13.5) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1105-E3-BG	EPA/CARB Tier 4 level	3	78.0 x 78.4 (3.07 x 3.09)		1.123 (68.53)	Naturally aspirated	—	11.5 (15.4) / 1800	10.1 (13.5) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1105-E4-BG	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	3	78.0 x 78.4 (3.07 x 3.09)		1.123 (68.53)	Naturally aspirated	—	11.5 (15.4) / 1800	10.1 (13.5) / 1800	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	D1305-E3-BG	EPA/CARB Tier 4 level	3	78.0 x 88.0 (3.07 x 3.46)		1.261 (76.95)	Naturally aspirated	—	13.1 (17.6) / 1800	11.6 (15.6) / 1800	Indirect injection	In-line pump	516 x 396 x 590 (20.3 x 15.6 x 23.2)	—	—	112 (247)					
	D1305-E4-BG	EPA/CARB Tier 4 (NRTC/NTE test mode)	3	78.0 x 88.0 (3.07 x 3.46)		1.261 (76.95)	Naturally aspirated	—	13.1 (17.6) / 1800	11.6 (15.6) / 1800	Indirect injection	In-line pump	516 x 396 x 590 (20.3 x 15.6 x 23.2)	—	—	112 (247)					
	V1505-E2-BG	EPA/CARB Tier 2 level	4	78.0 x 78.4 (3.07 x 3.09)		1.498 (91.41)	Naturally aspirated	—	15.1 (20.2) / 1800	13.4 (18.0) / 1800	Indirect injection	In-line pump	601 x 391 x 607 (23.7 x 15.4 x 23.9)	—	—	127 (280)					
	V1505-E3-BG	EPA/CARB Tier 4 level	4	78.0 x 78.4 (3.07 x 3.09)		1.498 (91.41)	Naturally aspirated	—	15.1 (20.2) / 1800	13.4 (18.0) / 1800	Indirect injection	In-line pump	601 x 391 x 607 (23.7 x 15.4 x 23.9)	—	—	127 (280)					
	V1505-E4-BG	EPA/CARB Tier 4 (NRTC/NTE test mode) + EU Stage V	4	78.0 x 78.4 (3.07 x 3.09)		1.498 (91.41)	Naturally aspirated	—	15.1 (20.2) / 1800	13.4 (18.0) / 1800	Indirect injection	In-line pump	601 x 391 x 607 (23.7 x 15.4 x 23.9)	—	—	127 (280)					
	KUBOTA D3 SERIES	D1503-M-E4-BG	EPA/CARB Tier 4 (NRTC/NTE test mode)	3	83.0 x 92.4 (3.27 x 3.64)		1.499 (91.47)	Naturally aspirated	—	16.2 (21.7) / 1800	15.1 (20.2) / 1800	Indirect injection	In-line pump	574 x 481 x 643 (22.6 x 18.9 x 25.3)	—	—	170 (374)				
D1703-E2-BG		EPA/CARB Tier 2 level	3	87.0 x 92.4 (3.43 x 3.64)		1.647 (100.5)	Naturally aspirated	—	18.1 (24.3) / 1800	15.1 (20.2) / 1800	Indirect injection	In-line pump	574 x 481 x 643 (22.6 x 18.9 x 25.3)	—	—	164 (361)					
D1703-M-E3-BG		EPA/CARB Interim Tier 4 level	3	87.0 x 92.4 (3.43 x 3.64)		1.647 (100.5)	Naturally aspirated	—	18.1 (24.3) / 1800	15.1 (20.2) / 1800	Indirect injection	In-line pump	574 x 481 x 643 (22.6 x 18.9 x 25.3)	—	—	170 (374)					
D1803-CR-TI-E4-BG		EPA/CARB Tier 4	3	87.0 x 102.4 (3.43 x 4.031)		1.826 (111.4)	Turbocharged + Turbo after cooler	DOC ⁴	24.2 (32.4) / 1800	20.2 (27.1) / 1800	Direct injection	Common rail system	574 x 536 x 728 (22.6 x 21.1 x 28.7)	746 x 536 x 745 (29.4 x 21.1 x 29.3)	—	213 (469)					
V2003-T-E2-BG		EPA/CARB Tier 2 level	4	83.0 x 92.4 (3.27 x 3.64)		1.999 (122.0)	Turbocharged	—	27.1 (36.3) / 1800	24.5 (32.8) / 1800	Indirect injection	In-line pump	669 x 547 x 674 (26.3 x 21.5 x 26.5)	—	—	208 (458)					
V2003-M-E3-BG		EPA/CARB Interim Tier 4 level	4	83.0 x 92.4 (3.27 x 3.64)		1.999 (122.0)	Naturally aspirated	—	21.8 (29.2) / 1800	18.2 (24.2) / 1800	Indirect injection	In-line pump	699 x 481 x 633 (26.3 x 18.9 x 24.9)	—	—	200 (441)					
V2003-M-T-E3-BG		EPA/CARB Interim Tier 4 level	4	83.0 x 92.4 (3.27 x 3.64)		1.999 (122.0)	Turbocharged	—	27.1 (36.3) / 1800	24.5 (32.8) / 1800	Indirect injection	In-line pump	699 x 484 x 674 (26.3 x 19.1 x 26.5)	—	—	208 (458)					
V2203-E2-BG		EPA/CARB Tier 2 level	4	87.0 x 92.4 (3.43 x 3.64)		2.197 (134.1)	Naturally aspirated	—	24.2 (32.5) / 1800	20.2 (27.1) / 1800	Indirect injection	In-line pump	669 x 547 x 633 (26.3 x 21.5 x 24.9)	—	—	195 (430)					
V2203-M-E3-BG		EPA/CARB Interim Tier 4 level	4	87.0 x 92.4 (3.43 x 3.64)		2.197 (134.1)	Naturally aspirated	—	24.2 (32.5) / 1800	20.2 (27.1) / 1800	Indirect injection	In-line pump	669 x 481 x 633 (26.3 x 18.9 x 24.9)	—	—	200 (441)					
V2403-M-E3-BG		EPA/CARB Interim Tier 4 level	4	87.0 x 102.4 (3.43 x 4.031)		2.434 (148.5)	Naturally aspirated	—	26.5 (35.5) / 1800	22.1 (29.6) / 1800	Indirect injection	In-line pump	669 x 484 x 684 (26.3 x 19.1 x 26.9)	—	—	204 (449)					
V2403-CR-TI-E4-BG		EPA/CARB Tier 4	4	87.0 x 102.4 (3.43 x 4.031)		2.434 (148.5)	Turbocharged + Turbo after cooler	DOC	33.6 (45.1) / 1800	30.6 (41.0) / 1800	Direct injection	Common rail system	669 x 549 x 728 (26.3 x 21.6 x 28.7)	842 x 549 x 745 (33.1 x 21.6 x 29.3)	—	250 (551)					
V2403-CR-TI-E4-BG		EPA/CARB Tier 4	4	87.0 x 102.4 (3.43 x 4.031)		2.434 (148.5)	Turbocharged + Turbo after cooler	DOC	33.6 (45.1) / 1800	30.6 (41.0) / 1800	Direct injection	Common rail system	669 x 549 x 728 (26.3 x 21.6 x 28.7)	842 x 549 x 745 (33.1 x 21.6 x 29.3)	—	250 (551)					
KUBOTA V3 SERIES	V3300-E2-BG	EPA/CARB Tier 2 level	4	98.0 x 110.0 (3.86 x 4.331)		3.318 (202.5)	Naturally aspirated	—	35.3 (47.3) / 1800	32.1 (43.0) / 1800	Indirect injection	In-line pump	738 x 536 x 746 (29.1 x 21.1 x 29.4)	—	—	280 (617)					
	V3300-E3-BG	EPA/CARB Interim Tier 4 level	4	98.0 x 110.0 (3.86 x 4.331)		3.318 (202.5)	Naturally aspirated	—	33.6 (45.1) / 1800	30.6 (41.0) / 1800	Indirect injection	In-line pump	738 x 536 x 746 (29.1 x 21.1 x 29.4)	—	—	280 (617)					
	V3300-T-E2-BG	EPA/CARB Tier 2 level	4	98.0 x 110.0 (3.86 x 4.331)		3.318 (202.5)	Turbocharged	—	43.1 (57.8) / 1800	39.1 (52.5) / 1800	Indirect injection	In-line pump	738 x 537 x 800 (29.1 x 21.1 x 31.5)	—	—	289 (637)					
	V3600-T-E3-BG	EPA/CARB Interim Tier 4 level	4	98.0 x 120.0 (3.86 x 4.724)		3.620 (220.9)	Turbocharged	—	43.1 (57.8) / 1800	39.2 (52.6) / 1800	Indirect injection	In-line pump	738 x 537 x 800 (29.1 x 21.1 x 31.5)	—	—	284 (626)					
	V3800DI-T-E2-BG	EPA/CARB Tier 2 level	4	100.0 x 120.0 (3.937 x 4.724)		3.769 (230.0)	Turbocharged	—	49.5 (66.4) / 1800	44.9 (60.2) / 1800	Direct injection	In-line pump	738 x 544 x 797 (29.1 x 21.4 x 31.4)	—	—	290 (639)					
	V3800DI-T-E3-BG	EPA/CARB Tier 3 level	4	100.0 x 120.0 (3.937 x 4.724)		3.769 (230.0)	Turbocharged	—	52.3 (70.1) / 1800	47.5 (63.7) / 1800	Direct injection	In-line pump	738 x 544 x 797 (29.1 x 21.4 x 31.4)	—	—	290 (639)					
	V3800DI-T-E3-BG	EPA/CARB Interim Tier 4 level	4	100.0 x 120.0 (3.937 x 4.724)		3.769 (230.0)	Turbocharged	—	50.8 (68.1) / 1800	46.2 (61.9) / 1800	Direct injection	In-line pump	738 x 544 x 797 (29.1 x 21.4 x 31.4)	—	—	290 (639)					
	V2403-M-E4-BG	EPA Marine 2014 Tier 3	4	87.0 x 102.4 (3.43 x 4.031)		2.434 (148.5)	Naturally aspirated	—	24.9 (33.4) / 1800	20.8 (27.9) / 1800	Indirect injection	In-line pump	699 x 484 x 684 (26.3 x 19.1 x 26.9)	—	—	204 (449)					
V3300-E4-BG	EPA Marine 2014 Tier 3	4	98.0 x 110.0 (3.86 x 4.331)		3.318 (202.5)	Naturally aspirated	—	33.6 (45.1) / 1800	30.6 (41.0) / 1800	Indirect injection	In-line pump	738 x 536 x 746 (29.1 x 21.1 x 29.4)	—	—	280 (617)						

Specifications are subject to change without notice. Dimensions and dry weight are according to Kubota's standard specification. Dimensions and weight depend on completed specifications.

*1 : SAE J1349 Net stand-by *2 : SAE J1349 Net continuous *3 : Exclude cooling fan and exclude aftertreatment unit *4 : Exclude cooling fan and include aftertreatment unit on engine *5 : Diesel Oxidation Catalyst (DOC)

KUBOTA GENERATOR ENGINES

GENERATOR ENGINES

50Hz

2-4 cylinder, 4-cycle liquid-cooled diesel engines with the maximum output rating from 3.6 to 42.9 kW.

	Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement	Aspiration	Aftertreatment	Stand-by output / speed*1		Continuous output / speed*2		Combustion system	Fuel system	Length x Width x Height** (without aftertreatment unit)		Length x Width x Height** (with aftertreatment unit)		Dry weight		
				mm (in)					L (cu.in)		kW (HP) / rpm				Nm (lb-ft) / rpm		mm (in)			mm (in)	
				mm (in)	mm (in)				L (cu.in)	L (cu.in)	kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	mm (in)	mm (in)			
KUBOTA SUPER MINI SERIES	Z482-E2 (3000 rpm)	—	2	67.0 x 68.0 (2.64 x 2.68)	0.479 (29.23)	0.479 (29.23)	Naturally aspirated	—	7.5 (10.1) / 3000	6.9 (9.2) / 3000	Indirect injection	In-line pump	413 x 386 x 564 (16.3 x 15.2 x 22.2)	—	—	78 (172)					
	Z482-E3 (3000 rpm)	EPA/CARB Tier 4 level + EU Stage V	2	67.0 x 68.0 (2.64 x 2.68)	0.479 (29.23)	0.479 (29.23)	Naturally aspirated	—	7.5 (10.1) / 3000	6.9 (9.2) / 3000	Indirect injection	In-line pump	413 x 386 x 564 (16.3 x 15.2 x 22.2)	—	—	78 (172)					
	D722-E2 (3000 rpm)	EPA/CARB Tier 2 level	3	67.0 x 68.0 (2.64 x 2.68)	0.719 (43.88)	0.719 (43.88)	Naturally aspirated	—	11.3 (15.1) / 3000	10.3 (13.8) / 3000	Indirect injection	In-line pump	485 x 386 x 564 (19.1 x 15.2 x 22.2)	—	—	88 (194)					
	D722-E3 (3000 rpm)	EPA/CARB Tier 4 level + EU Stage V	3	67.0 x 68.0 (2.64 x 2.68)	0.719 (43.88)	0.719 (43.88)	Naturally aspirated	—	11.3 (15.1) / 3000	10.3 (13.8) / 3000	Indirect injection	In-line pump	485 x 386 x 564 (19.1 x 15.2 x 22.2)	—	—	88 (194)					

	Engine model	Emission regulation	Cylinders	Bore and stroke		Displacement	Aspiration	Aftertreatment	Stand-by output / speed*1		Continuous output / speed*2		Combustion system	Fuel system	Length x Width x Height** (without aftertreatment unit)		Length x Width x Height** (with aftertreatment unit)		Dry weight		
				mm (in)					L (cu.in)		kW (HP) / rpm				Nm (lb-ft) / rpm		mm (in)			mm (in)	
				mm (in)	mm (in)				L (cu.in)	L (cu.in)	kW (HP) / rpm	Nm (lb-ft) / rpm			mm (in)	mm (in)	mm (in)	mm (in)			
KUBOTA SUPER MINI SERIES	Z482 (1500 rpm)	EU Stage V	2	67.0 x 68.0 (2.64 x 2.68)	0.479 (29.23)	0.479 (29.23)	Naturally aspirated	—	3.6 (4.8) / 1500	3.4 (4.6) / 1500	Indirect injection	In-line pump	428 x 433 x 564 (16.9 x 17.0 x 22.2)	—	—	81 (179)					
KUBOTA 05 SERIES	D1105-BG2	EU Stage V	3	78.0 x 78.4 (3.07 x 3.09)	1.123 (68.53)	1.123 (68.53)	Naturally aspirated	—	9.5 (12.7) / 1500	8.4 (11.3) / 1500	Indirect injection	In-line pump	516 x 391 x 605 (20.3 x 15.4 x 23.8)	—	—	110 (243)					
	V1505-BG2	EU Stage V	4	78.0 x 78.4 (3.07 x 3.09)	1.498 (91.41)	1.498 (91.41)	Naturally aspirated	—	12.5 (16.8) / 1500	11.1 (14.9) / 1500	Indirect injection	In-line pump	601 x 391 x 607 (23.7 x 15.4 x 23.9)	—	—	127 (280)					
	D1703-E2-BG2	—	3	87.0 x 92.4 (3.43 x 3.64)	1.647 (100.5)	1.647 (100.5)	Naturally aspirated	—	15.0 (20.1) / 1500	12.8 (17.2) / 1500	Indirect injection	In-line pump	574 x 547 x 643 (22.6 x 21.5 x 25.3)	—	—	164 (361)					
KUBOTA 03 SERIES	D1703-M-BG2	—	3	87.0 x 92.4 (3.43 x 3.64)	1.647 (100.5)	1.647 (100.5)	Naturally aspirated	—	15.0 (20.1) / 1500	12.8 (17.2) / 1500	Indirect injection	In-line pump	574 x 481 x 643 (22.6 x 18.9 x 25.3)	—	—	170 (374)					
	D1703-M-E4-BG2	EU Stage V	3	87.0 x 92.4 (3.43 x 3.64)	1.647 (100.5)	1.647 (100.5)	Naturally aspirated	—	14.5 (19.4) / 1500	13.2 (17.7) / 1500	Indirect injection	In-line pump	574 x 481 x 643 (22.6 x 18.9 x 25.3)	—	—	170 (374)					
	V2003-M-E3-BG2	—	4	83.0 x 92.4 (3.27 x 3.64)	1.999 (122.0)	1.999 (122.0)	Naturally aspirated	—	18.1 (24.3) / 1500	15.5 (20.8) / 1500	Indirect injection	In-line pump	669 x 481 x 633 (26.3 x 18.9 x 24.9)	—	—	200 (441)					
	V2003-T-E2-BG2	EU Stage IIIA level	4	83.0 x 92.4 (3.27 x 3.64)	1.999 (122.0)	1.999 (122.0)	Turbocharged	—	22.5 (30.2) / 1500	20.4 (27.4) / 1500	Indirect injection	In-line pump	669 x 547 x 674 (26.3 x 21.5 x 26.5)	—	—	208 (458)					
	V2203-E2-BG2	EU Stage IIIA level	4	87.0 x 92.4 (3.43 x 3.64)	2.197 (134.1)	2.197 (134.1)	Naturally aspirated	—	20.1 (27.0) / 1500	17.2 (23.1) / 1500	Indirect injection	In-line pump	669 x 547 x 633 (26.3 x 21.5 x 24.9)	—	—	195 (430)					
	V2203-M-E3-BG2	EU Stage IIIA level	4	87.0 x 92.4 (3.43 x 3.64)	2.197 (134.1)	2.197 (134.1)	Naturally aspirated	—	20.1 (27.0) / 1500	17.2 (23.1) / 1500	Indirect injection	In-line pump	669 x 481 x 633 (26.3 x 18.9 x 24.9)	—	—	200 (441)					
	V2203-M-E4-BG2	EU Stage V	4	87.0 x 92.4 (3.43 x 3.64)	2.197 (134.1)	2.197 (134.1)	Naturally aspirated	—	17.0 (22.8) / 1500	15.5 (20.8) / 1500	Indirect injection	In-line pump	669 x 481 x 633 (26.3 x 18.9 x 24.9)	—	—	200 (441)					
	V2403-M-E3-BG2	EU Stage IIIA level	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	2.434 (148.5)	Naturally aspirated	—	22.0 (29.5) / 1500	18.8 (25.2) / 1500	Indirect injection	In-line pump	669 x 484 x 684 (26.3 x 19.1 x 26.9)	—	—	204 (449)					
	V2003-M-T-E3-BG2	EU Stage IIIA level	4	83.0 x 92.4 (3.27 x 3.64)	1.999 (122.0)	1.999 (122.0)	Turbocharged	—	22.5 (30.2) / 1500	20.4 (27.4) / 1500	Indirect injection	In-line pump	669 x 484 x 674 (26.3 x 19.1 x 26.5)	—	—	208 (458)					
	V2403-CR-TE5-BG	EU Stage V	4	87.0 x 102.4 (3.43 x 4.031)	2.434 (148.5)	2.434 (148.5)	Turbocharged	DOC*5 + DPF*6	28.1 (37.7) / 1500	25.5 (34.2) / 1500	Direct injection	Common rail system	689 x 552 x 762 (27.1 x 21.7 x 30.0)	—	—	241 (531)					
	KUBOTA V3 SERIES	V3300-E2-BG2	EU Stage IIIA level	4	98.0 x 110.0 (3.86 x 4.331)	3.318 (202.5)	3.318 (202.5)	Naturally aspirated	—	28.9 (38.8) / 1500	26.3 (35.3) / 1500	Indirect injection	In-line pump	738 x 536 x 746 (29.1 x 21.1 x 29.4)	—	—	280 (617)				
		V3300-T-E2-BG2	EU Stage II level	4	98.0 x 110.0 (3.86 x 4.331)	3.318 (202.5)	3.318 (202.5)	Turbocharged	—	35.3 (47.3) / 1500	32.1 (43.0) / 1500	Indirect injection	In-line pump	738 x 537 x 800 (29.1 x 21.1 x 31.5)	—	—	289 (637)				
V3800DI-T-E2-BG2		EU Stage II level	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	—	42.7 (57.2) / 1500	38.8 (52.0) / 1500	Direct injection	In-line pump	738 x 544 x 797 (29.1 x 21.4 x 31.4)	—	—	290 (639)					
V3800DI-T-E3-BG2		EU Stage IIIA level	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	—	42.9 (57.5) / 1500	39.0 (52.3) / 1500	Direct injection	In-line pump	738 x 544 x 797 (29.1 x 21.4 x 31.4)	—	—	290 (639)					
V3800-CR-TE5-BG		EU Stage V	4	100.0 x 120.0 (3.937 x 4.724)	3.769 (230.0)	3.769 (230.0)	Turbocharged	DOC + DPF	42.8 (57.4) / 1500	38.9 (52.2) / 1500	Direct injection	Common rail system	738 x 581 x 855 (29.1 x 22.9 x 33.7)	—	—	300 (661)					

Specifications are subject to change without notice.
Dimensions and dry weight are according to Kubota's standard specification.
Dimensions and weight depend on completed specifications.

*1 : SAE J1349 Net stand-by *2 : SAE J1349 Net continuous *3 : Exclude cooling fan and exclude aftertreatment unit *4 : Exclude cooling fan and include aftertreatment unit on engine
*5 : Diesel Oxidation Catalyst (DOC) *6 : Diesel Particulate Filter(DPF)



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10 MILLION AND COUNTING

Cummins eclipses operating hours milestone with Tier 4 final high horsepower engines.

By **Mike Brezonick**

Ten million is a lot of anything. Jamming 10 million hours into the space of five years – chronologically just short of 44,000 hours – is an accomplishment in itself.

But when you're talking 10 million operating hours for engines that meet the EPA's stringent Tier 4 final exhaust emissions standards, that's where it becomes remarkable.

That's the benchmark that Indiana-based engine manufacturer Cummins recently exceeded with its Tier 4 final high horsepower engines.

"That's cumulative across that engine range," said Gary Johansen, executive director – Power Systems Engineering at Cummins. "We just recently eclipsed that with the Tier 4 product.

"Some are in low-hour applications and some are in very high-hour applications. We think however you look at it, it's a lot of hours."

It's a lot of hours in a lot of different types of machines and equipment. The Cummins high horsepower product line begins at 19 L displacement and ranges to 95 L with the QSK95 launched in 2011 (*see related chart*). The engines are used in a diverse array of machines and equipment, everything from generator sets to locomotives, large mine haul trucks and marine vessels.

"It was 2015 when we really got started," said Johansen. "We had some engines in field test before that, but



Cummins recently exceeded 10 million operating hours for its Tier 4 final high horsepower diesel engines. One of the earliest and highest-hour applications for the company was the QSK50 engine in hydraulic fracturing rigs.

frankly the hours rack up a lot faster when you get more units in the field."

FRAC RIGS COME FIRST

One of the first Tier 4 final high horsepower applications was the Tier 4 QSK50 engine for frac rigs. "The frac rig engines probably have the most hours," Johansen said. "They run them long and hard and there's a pretty good-sized installed base that's clocking a lot of hours."

In developing its Tier 4 final engines, Johansen said that Cummins tried to take a fresh look how they could improve and enhance the various subsystems used to make up the modern diesel engine. One advantage that the company has is the fact that Cummins is among the most vertically integrated engine manufacturers in the world, with in-house expertise

in critical areas like turbocharging, fuel injection, engine controls, filtration and aftertreatment.

"In many cases, we didn't just optimize the combustion system or optimize the aftertreatment to meet emissions," he said. "We actually went deeper into the engine and asked ourselves, where can we continue our relentless push on improving the diesel engine? What can we do to improve cylinder heads, improve power cylinders, improve bearings, improve geartrains and any other systems?"

"We went through each of those systems and said these are all places where we want to continue to push to improve the reliability of our solutions. And we're really pleased with how they're looking right now. Some of them have been out there five years, some of them less than a

year, and we're seeing really good results."

As with all engine developments, key design targets included reliability, durability and fuel economy and critically, making sure the Tier 4 final package could work in the same machine spaces as the earlier engines. "One of the things we wanted to make sure we did as we went to Tier 4 was minimize the machine integration impact for OEM customers," Johansen said. "It was very important to essentially make it so that, for example, the aftertreatment could fit wherever the muffler was before. We didn't want to take up a bigger space claim."

IN-HOUSE TECHNOLOGY

As it has in many situations, Cummins leveraged the in-house capabilities of its components group, specifically Cummins Emission Solutions, to find an answer. It came in the form of the company's Single Module Aftertreatment system, a next-generation technology that combines advanced DPF and SCR catalyst technologies with the liquid-only urea dosing system (UL2) to deliver an aftertreatment module that is up to 60% smaller and 40% lighter than previous systems.

"Our Single Module aftertreatment system is just another evolutionary approach to continually improving the packaging, the simplicity, the conversion efficiency and the system level reliability," Johansen said. "Those are the kinds of things we're continuing to push on."

"We have a mix of external suppliers for example in fuel systems, for but we have our own our air handling, electronics and

controls. Those are some of the things that we feel you have to do yourself if you're going to have the best in class. If you look at turbomachinery and how we're able to match the compressors and the turbine stages, how we're able to integrate how the engine behaves with what the exhaust aftertreatment needs.

"If you think about what comes out of the cylinders of an engine, that's the feed gas for your exhaust aftertreatment system. So you need to be able to not only just have high conversion in the exhaust after treatment, but you need to be able to optimize what's coming out of the engine so that you can minimize your fluid consumption. You can maximize the life of the aftertreatment, you can improve fuel economy, and a lot of that capability is within Cummins.

"We have some important outside suppliers, but I would not want to go into battle without some of our own integrated technologies. They are very, very important and I would argue they are game changers for us."

Yet Johansen stressed that when engineering the Tier 4 engines, Cummins looked well beyond emissions compliance. "One of the things we did in optimizing the Tier 4 solution was think a lot about the responsiveness of the engine," he said. "The ability to pick up the load in a frac rig, to accelerate in a rail application or to climb out of the pit in a mine – we really looked at all of that."

LOCOMOTIVE POWER

The company has expanded in the rail market, where the QSK95 was selected by

Siemens Mobility to power its high-speed diesel-electric Charger locomotive with 85 units currently in revenue service. In 2018, Amtrak announced it had selected the Siemens Charger powered by the QSK95, to replace its aging fleet of locomotives. Engine deliveries started last year.

"That's a really important application for us," Johansen said. "If you look inside the locomotive, you can see there is a lot to manage in terms of the thermal loads inside the engine compartment and the electrical integration to the drive system. Working very closely with Siemens, we were able to accomplish a lot of great integration work there.

"One of the things we've heard back from both the locomotive engineers as well as passengers is the really low vibration and low noise of the QSK95. It's been very noticeable and it's something they really like."

Cummins continues to invest in Tier 4 solutions and is currently developing the QST30 for switcher locomotives.

Mining is another important high horsepower application for Cummins, Johansen said.

"These trucks can spend 45 minutes climbing out of a pit with 400 tons of ore in the back at a 15,000 ft. altitude in extremely dusty applications where it's -40° C in the winter and plus 40° C in the summer," he said. "And they just keep running."

"We launched our 78 L Tier 4 engine for mining and the feedback from the haul truck drivers has been phenomenal."

Cummins has also continued to



THE CUMMINS HIGH HORSEPOWER ENGINE LINEUP			
ENGINE	DISP. (L)	HORSEPOWER	TORQUE (LB. FT.)
QSK95	95	3000 – 5100	11,641 – 17,802
QSK78	78	3500	10,175
QSK60	60	1875 – 1398	6169 – 8274
QSK50	50	1478 – 2500	1800 – 7080
QSK45	45	1200 – 2000	4425 – 5805
QST30	30	760 – 1500	1800 – 4877
QSK23	23 L	760 – 950	2410 – 2897
QSK19	19	506 – 800	1775 – 2032

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expand its Tier 4 high horsepower marine business, particularly with the QSK95. Most notably, the engine is being used by Seacor Marine in some of its newest fast supply vessels. Built by Spanish shipbuilder Astilleros Armon, the Secor Puma and Secor Panther are 187.8 ft. catamarans, each powered by four 4000 hp QSK95 diesels that drive Hamilton HT-810 water jets through Twin Disc MGX-62500SC-H marine transmissions.

“It has is two QSK95s in each hull,” Johansen said. “It’s really a high-performing vessel and it’s a sight to behold. We’ve also delivered some engines for some passenger ferries around the world, so we have a good bit of variation in the marine market.

“Marine is just a different market compared to what might be a more typical OEM market, like a mining truck OEM or a locomotive OEM. In marine, there is just not that monolithic OEM base. But we are fortunate that especially through our distribution business, we’ve been able to establish some great relationships with some of the leading vessel designers and naval architects who are looking for high performance, high speed diesels. If you look at the power density we’re delivering for the weight and for the package size, the QSK95 is



Rail has been an key segment for Cummins Tier 4 high horsepower diesels. A QSK95 diesel has been in test with the Indiana Rail Road and Amtrak is using the engine in new Siemens Charger locomotives.

really well suited for marine and we’re getting more first fit opportunities there.”

POWER FOR POWER GEN

The very first application for the QSK95 was in power generation and that continues to be a prime market. “We have standby generators with the QSK95 in data centers, hospitals and banks all over the world,” Johansen said. “We also have prime power gen-sets that never turn off. They’re the only source of power and they’re running 9000 hours a year. We have applications running in the Arctic Circle where they are the only source of electrical power at the site. If the gen-sets go down, that’s it. We are supporting life, health and safety.”

That, Johansen said, points to another key target of Cummins’ Tier 4 final development program – reliability.

“You can’t be in the equation unless you’re at 98.5%, 99%,” he said. “If you talk to a data center customer, they talk about ‘five nines’ availability. It’s all based on the application, but that’s where you have to be or the customer is not going to be happy.”

Finally, along with improved performance and high reliability, Johansen said the engines have demonstrated a noticeable improvement in perhaps the most important aspect in any engine application, fuel economy.

“We’ve learned that our solution is saving our customers a lot of fuel and saving a lot of money,” Johansen said. “That was really an important element of us delivering our Tier 4 final solution. We had to deliver value to the

customer, alongside meeting the challenge of the 80% particulate reduction and a 45% NOx reduction that the regulations called for.”

BETTER THAN EXPECTED

Overall, Johansen said that the engines are delivering about a 5% fuel economy improvement over their predecessors, depending on the application.

“When we started, we estimated we’d be at parity, or would be 1 or 2% better,” he said. “In some cases, we thought that could be a lot higher – up to 10%. Because there are so many variants and variant factors and so many qualifiers concerning the duty cycle, the use case, the load profiles, all of those things, we were nervous about just saying one number because if you do, you know it’s going to be remembered forever. And if you know us at Cummins, we try to underpromise and overdeliver.

“Our Tier 4 four engines are averaging dependent on the duty cycle - about 5%, more fuel efficiency than their Tier 2 predecessors. We’ve learned that over a wide range of applications and duty cycles, we’re seeing a pretty solid fuel economy advantage. We’ve done quite a bit of calculation and as near as we can tell, we’ve saved customers about \$30 million in fuel going from Tier 2 to Tier 4.

“You have to bring those kinds value offsets when you when you’re bringing a more expensive solution to the market, which of course, we did with Tier 4. But in most cases, our high horsepower customers have been very satisfied.”

FAST FACTS

■ Engines above 19 L in displacement are part of the company’s Power Systems segment, which accounts for approximately 15% of the company’s overall revenue.

■ Within the Power Systems segment, Industrial applications are second to Power Generation in sales, accounting for about 35% of the unit’s overall sales, which was \$4.5 billion in 2019.



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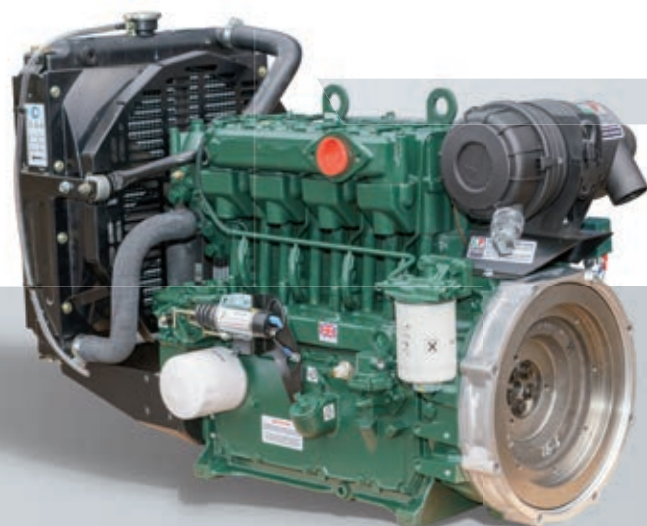
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Lister Petter engines are adapted to a diverse range of applications including generating sets, pumps, agricultural machinery, construction plant and emergency equipment operating reliably in all conceivable ambient conditions. From the freezing sub-zero temperatures of China and Northern Russia, to the scorching heat of the deserts in the Middle East, India and the vast plains of Africa. Over recent years Lister Petter has changed ownership but it is proud to remain a 100% British owned business with all of its manufacturing and assembly still within its home county of Gloucestershire.

The engines are capable of continuous operation at prime, not standby power. As a result, the engines with proper planned maintenance and overhaul can be operated 24/7.

The engines are designed to help the operator with service intervals from 250-2000hrs reducing the time and expense required to travel to remote locations for planned maintenance, with all the service parts on one side enabling easier access when fitted to equipment, and a wide range of accessories to support the majority of applications.

T SERIES	ALPHA SERIES
TR1 TR2 TR3	LPW2 LPW3 LPW4 LPWT4
air cooled	liquid cooled
5.5 - 28.5 kW	6.8 - 37.5 kW
7.4 - 38.0 bhp	9.1 - 50.3 bhp
fixed speed 1500 1800 r/min	fixed speed 1500 1800 3000 3600 r/min
variable speed 1500-2500 r/min	variable speed 1500-3600 r/min
1, 2 or 3 cylinders	2, 3 or 4 cylinders
ALPHA MAX SERIES	GAMMA SERIES
LPWX2 LPWX3 LPWX4	GW3 GWT3 GW4 GWT4 GW6-1A GW6-2A GWTA6
liquid cooled	liquid cooled
7.9 - 32.4 kW	17.0 - 158.5 kW
10.6 - 43.4 bhp	22.8 - 212.4 bhp
fixed speed 1500 1800 3000 3600 r/min	fixed speed 1500 1800 r/min
variable speed 1500-3000 r/min	variable speed 1000-2200 r/min
2, 3 or 4 cylinders	3, 4 or 6 cylinders

BRITISH ENGINEERING AT ITS BEST



LAT GENSSETS	LWA GENSSETS
LAT8(A) LAT15(A) LAT24(A)	LWA10(A) LWA15(A) LWA20(A) LWA27(A) LWA14(A) LWA22(A) LWA30(A) LWA41 (A)
air cooled	liquid cooled
50 Hz, 1500 r/min 4.4 - 20.2 kVA	50 Hz, 1500 3000 r/min 5.8 - 39.2 kVA
60 Hz, 1800 r/min 5.4 - 24.9 kVA	60 Hz, 1800 3600 r/min 7.1 - 31.3 kVA
1, 2 or 3 cyl engine	2, 3 or 4 cyl engine
LWX GENSSETS	GAMMA GENSSETS
LWX13(A) LWX20(A) LWX27(A) LWX16(A) LWX25(A) LWX34(A)	LLG30(A) LLG45(A) LLG60(A) LLG90(A) LLG100(A) LLG135(A) LLG150(A) LLG160(A) LLG180(A)
liquid cooled	liquid cooled
50 Hz, 1500 3000 r/min 6.5 - 33.9 kVA	50 Hz, 1500 r/min 30.0 - 180.0 kVA
60 Hz, 1800 3600 r/min 8.0 - 34.1 kVA	60 Hz, 1800 r/min 34.0 - 150.0 kVA
2, 3 or 4 cyl engine	3, 4 or 6 cyl engine

Lister Petter has been supplying durable and hard working engines into different market sectors for decades. Over the years, we have carefully configured our engines for each individual sector. Our flexible and nimble team are able to respond quickly to different customer specifications, whilst keeping lead times short. This ensures your engine is configured for your application before it leaves our factory, meaning it is ready to be put to work immediately.

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- ✓ INDUSTRIAL APPLICATIONS
- ✓ AGRICULTURE
- ✓ WATER PUMPING
- ✓ TELECOM



Stage CERTIFIED		LPP PETROL GENSSETS
		LPP2.5RE LPP2.8RE LPP6.0RE LPP6.6RE LPP7.0RE LPP8.3RE
		single cylinder, air cooled engine
50 Hz 3000 r/min 2.5 - 7.0 kVA		60 Hz 3600 r/min 2.8 - 8.3 kVA



Lister Petter Power Systems
Broadmeadow Industrial Estate, Teignmouth, TQ14 9AE
United Kingdom
+44 (0) 1285 702211 | sales@listerpetter.com



www.listerpetter.com

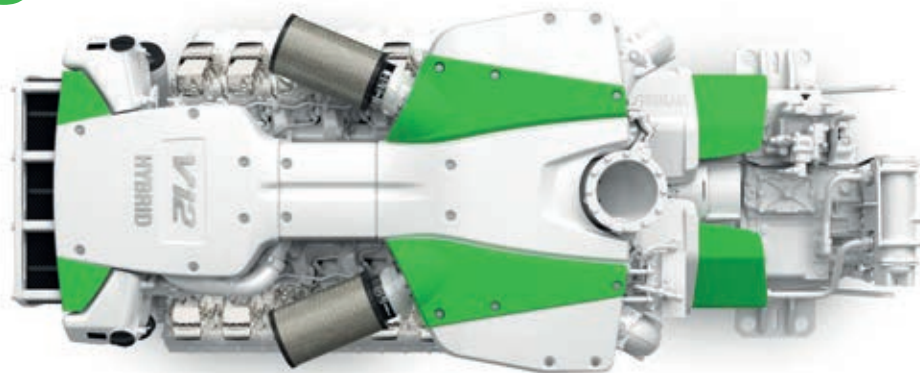
MAN Engines' new marine hybrid system

System combines engine, electric motors and batteries with applications in pleasure boats and commercial vessels

MAN Engines has launched the modular MAN Smart Hybrid Experience which the company said flexibly combines conventional marine engines, electric motors with batteries and onboard units.

Different degrees of power

MAN Engines said that this solution opens up countless opportunities for



incorporating different degrees of hybrid power in leisure craft as well as commercial applications. Based on the desired operating modes, the MAN hybrid system can focus the driving profiles on performance, comfort or efficiency. "MAN Engines offers each and every customer a tailored solution for their specific hybrid

MAN yacht engines are available in the range 12.4 to 24.2-L displacement, with power ratings from 537 to 1397 kW (730 to 2000 hp).

needs," said Dr Matthias Schreiber, Head of MAN Engines.

Different operating modes

MAN Engines uses different operating modes to configure the driving profiles ranging from battery-electric mode, diesel-electric mode, cross-over mode, hotel mode to boost mode. These include economical driving styles in order to boost the range, as well as the ability to call up more power as a power-boost option. The hybrid system enables emissions to be reduced down to zero and even allows for a zero-emission power supply when the boat is anchored; noise emissions are completely eliminated as well. In battery-electric mode, boats will be able to access future Marine Protected Areas.

Comprehensive support

MAN Engines supports customers along the entire process chain, from the planning and concept phase to the development work and on to the technical implementation of complex drive components as well as batteries and power electronics. When it comes to servicing and maintenance work, MAN Engines has an extensive network including service stations in all major ports across the globe.

The MAN Smart Hybrid Experience won two prestigious international awards, the 2021 Red Dot Award for product design and the German Innovation Award 2021. ■

MAN Engines certified yacht engines

MAN Engines completed the certification of its range of diesels for yacht applications for major emissions standards worldwide, including EPA Tier 3, China Marine Recreational Stage 2, IMO Tier 2 and RCD 2013/53/EC (EU Recreational Craft Directive).

The latest homologation obtained is for China Marine Recreational Stage 2 standards (with limit values of 5.8 g/kWh NOx and 0.12 g/kWh particulate matter) and covers MAN's twelve-, eight- and six-cylinder engines that also satisfy the limit values of the EU and the USA.

The China Marine Recreational Stage 2 engine emission standard comes into force on 1 July 2022. "Customers who decide today in favour of MAN Engines are certainly investing in the future!" said Claus Benzler, head of Marine MAN Engines. The company added that with this last homologation step, shipyards and yacht builders choosing MAN Engines can offer their products in sales markets throughout the world, while owners can have maximum flexibility in the use and resale of their boats.



MAN Engines' range for yacht applications includes six-cylinder inline units and eight- and 12-cylinder vee configuration engines. The engines are designed to meet all major emissions standards.



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Our engines are legendary thanks to their inventor and namesake Rudolf Diesel. That's been true since 1897. But today, they're distinguished not only by their top-class, state-of-the-art technology. They also stand out as the lowest in fuel consumption and highest in reliability. So, MAN Engines offers decades of industry experience and the specialist knowledge for a wide range of assembly situations and custom load profiles. Along with sophisticated components and expertise from the large-scale commercial vehicle series. At our International Engine Competence Center, we work exclusively on engines. See the results in countless real-world applications. And at www.man-engines.com

MAN Engines





Yanmar America has made a number of changes over the last year. One significant addition is the Yanmar//Repower program, through which new engines are provided for repower applications.

New structure, leadership and focus on distribution position company for the future.

By **Mike Brezonick**

YANMAR'S YEAR OF CHANGE

As if anybody needed to be reminded of it in these pandemic times, change is the only constant in the universe. Yet while changes are often borne of crises – COVID-19 being a prime example – others are planned with specific aims in mind.

Yanmar America, the North American headquarters of Japan's Yanmar Power Technology Co. Ltd., has quietly made several significant changes over the last year, taking on a new structure, leadership, personnel and programs. All of the moves are intended to position the company to take advantage of opportunities now and

when the pandemic fades to memory.

First, the major changes. Last spring, Yanmar America consolidated its Industrial Engine and Commercial Marine businesses into a single group, Yanmar Power Solutions, which will focus on the company's industrial and marine engine businesses, including sales, application engineering and R&D. Ron Adams, who had been senior engineering manager, was appointed director of the new group.

Adams is reporting to Jeff Albright, who became the president of Yanmar America in late spring. Albright has

extensive experience in engines, having at one time been president of Briggs & Stratton's business in Asia, as well as president of Briggs' joint venture with Daihatsu.

FOCUS ON DISTRIBUTION

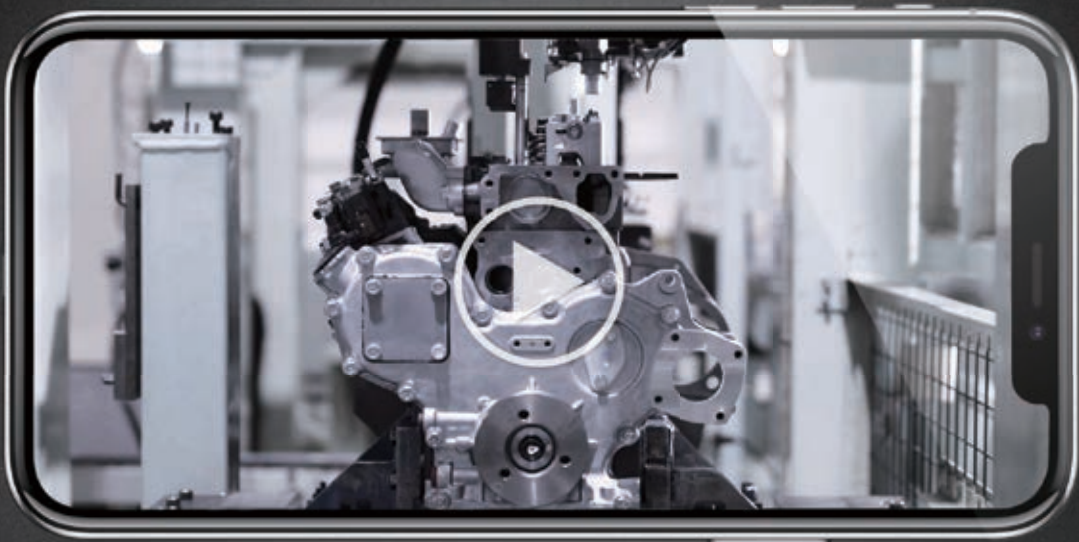
Another significant change is Yanmar's focus on enhancing its distribution organization. Like many engine manufacturers over the last decade, Yanmar experimented with alternatives to the classical engine distribution model, with middling results.

Thus, in mid-2020, the company put >



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YANMAR engines can be customized to realize maximum performance for your equipment. This is achieved by Japan's mother plant which engages in multi-product mixed production of more than 2,000 models. High quality engines are produced by an automated production line combined with meticulous manual assembly. YANMAR continues to be chosen as the power source for industrial equipment manufacturers around the world.

Yanmar has expanded its range of PowerPack power units, which now spans 39 models.

a new strategy into place to re-energize and refocus its Yanmar Industrial Distributor network in North America. It has since reached new agreements with all of its U.S. and Canadian distributors, defining territories and service dealer responsibilities. With the return of Cascade Engine Center as an authorized Yanmar distributor, the company now has 15 distributors in North America, 13 in the U.S. and two in Canada.

Yanmar America has also empowered its distributors to register service dealers within each assigned territory. “Distributors and their dealers are key in providing engines and parts stock, which allows for quicker lead times to Yanmar customers,” said Adams. “Yanmar recognizes the added value that a regional OEM may need in Canada’s northern territory can be different from one that is in the southern United States.

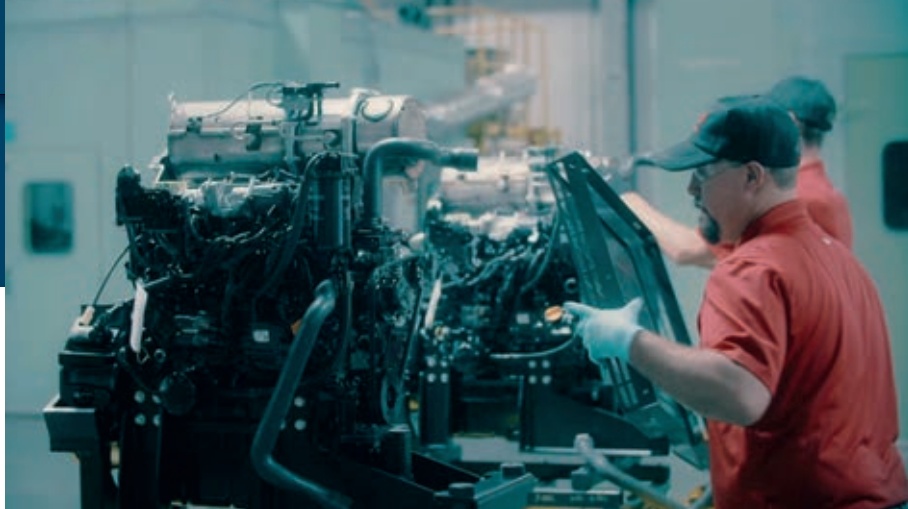
“By empowering our distributors to have localized responsibilities for the service dealers in their area, Yanmar is establishing closer relationships with its customers.”

With the renewed focus on distribution, Yanmar also sought to elevate the experience and capabilities of its sales team. Arley Bedillion, former industrial sales manager at Mastry Engine Center, a Yanmar distributor in St. Petersburg, Fla., was named industrial sales manager. With Bedillion’s addition, the industrial sales team has more than 100 years of combined industry experience.

NEW REPOWER PROGRAM

The company also changed its engine remanufacturing program. “We found that most customers preferred a new replacement engine over a remanufactured one,” said Adams. “The new Yanmar Repower business model offers new replacement engines only.

“Yanmar Repower gives end users the options to keep their older equipment up and running at peak performance, adding



to the overall life of the machine.”

As part of the Yanmar Repower introduction, the company also launched Yanmar//One, which provides distributors a more streamlined way to order Yanmar Repower products online which in turn has helped the company expand its repower business to record levels. “Repowering a machine requires engine expertise and guidance,” Adams said. “We greatly depend on our distributor network for support in this critical aspect of our business.”

Additionally, Yanmar America continues to invest in its development and manufacturing capabilities. A \$4 million expansion, including an emission testing bench and a cold-start chamber in Adairsville, Ga., were recently completed. The investment was also critical to the manufacturing of the company’s PowerPack line of engine power units, which now spans 39 models. The most recent are based on Yanmar’s newest Tier 4 final engines, including the 4TNV94FHT – at 118 hp, the company’s first SCR-equipped engine – as well as the 3TNV80FT engine, which was a nominee for Engine of the Year Under 175 hp at the 2020 Diesel Progress Summit.

“The diesel engine business went through major changes when Tier 4 final engines entered the marketplace,” Bedillion said. “Many engines have gone fully electronic with the addition of aftertreatment technologies and this has created challenges and opportunities in the industry.

“Going forward, Yanmar has put our distributor network at the center of our strategic growth plan. With larger

manufacturers equipped to handle EPA Tier 4 final solutions, we have recognized that smaller OEMs need more dedicated local support. Yanmar has invested resources in the distribution network regarding that training and support. Yanmar offers online and in-person training through its online Power//Train website. The distributors in turn are taking that training to the local service dealership level insuring the highest level of support for the end user.”

RIISING TO CHALLENGES

Yanmar also holds an annual engineering workshop, led by Engineering Manager Aaron Engels, to train each distributor’s engineering team on engine analysis, latest trends, and provide general updates.

“Because of COVID-19, the workshop was held virtually in 2020 and it turned out to be the best workshop yet,” said Adams. “Within the past year, given reduced global travel, Yanmar America’s engineering team has risen to the challenge by performing engine installation reviews at our facility to maintain OEM production launch schedules. Our customers have really taken advantage of this, and we see this value-add opportunity growing in demand. Smaller OEMs have responded positively to the assistance.”

Adams said distributors and OEMs have responding well to the moves Yanmar has made and more are coming, notably an expansion of its lineup over the next 12 months, including its largest displacements yet. “Be on the lookout,” Adams said, “for bigger power.”



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More power for gen-sets

Perkins Engines Co. Limited has announced the North American launch of the Series 5000 diesel, its most powerful line of electronic engines to date designed to deliver up to 1500 kWe emergency standby power for a range of critical applications including data centers, hospitals and commercial buildings.

"With multiple engine models offering a substantial power output of up to 1500 kWe – ideal for a 1.5 MWe generator set – every aspect of the new 5000 Series engine range, from its load acceptance capabilities to custom-created components and innovative engineering techniques, has been designed to optimize our customers' needs for quick, reliable and cost-effective power," said Americas Sales Director Bill Giunta.

The first engine available, the 5008C-E30TAG, is an inline eight-cylinder diesel with bore and stroke dimensions of 160 x 190 mm and a total displacement of 30.56 L. Engineered to meet EPA Tier 2 standards for 60 Hz emergency standby applications, the engine has a gross mechanical output of 907 to 1107 kWm (1216 to 1485 hp) and are targeted toward 900 and 1000 kWe standby nodes.

Twin turbocharged and air-to-air charge-air cooled, the 5000 Series engines incorporate optimized turbochargers that provide load acceptance meeting ISO 8528-5 G2 and G3 standards and the ability to accept NFPA 100% block load. All of this means that the 5000 Series achieves full recovery after first load step within 13 seconds, the company said.

"The engine's ability to very quickly deliver stable backup power is a vital requirement for critical applications," said 5000 Series Product Manager Steve Chesworth. "Drawn on nearly nine decades of engine-design and manufacturing expertise, the 5000 Series is the culmination of many years of

Perkins launches 5000 Series diesel for generator drive applications in North America



research, development and rigorous testing. Throughout that time, we've focused on delivering what our customers have asked for – cost-effective and reliable power – and we're confident this engine will exceed their expectations."

Full authority electronics

The 5000 Series utilizes advanced technology, with full authority electronics designed to easily integrate into the customer's chosen telematic solutions. Perkins said it also offers high power density from a 32.7 kWe/L footprint, and incorporates electronic sensors with wireless communication capability, allowing operators to remotely monitor the generator and engine.

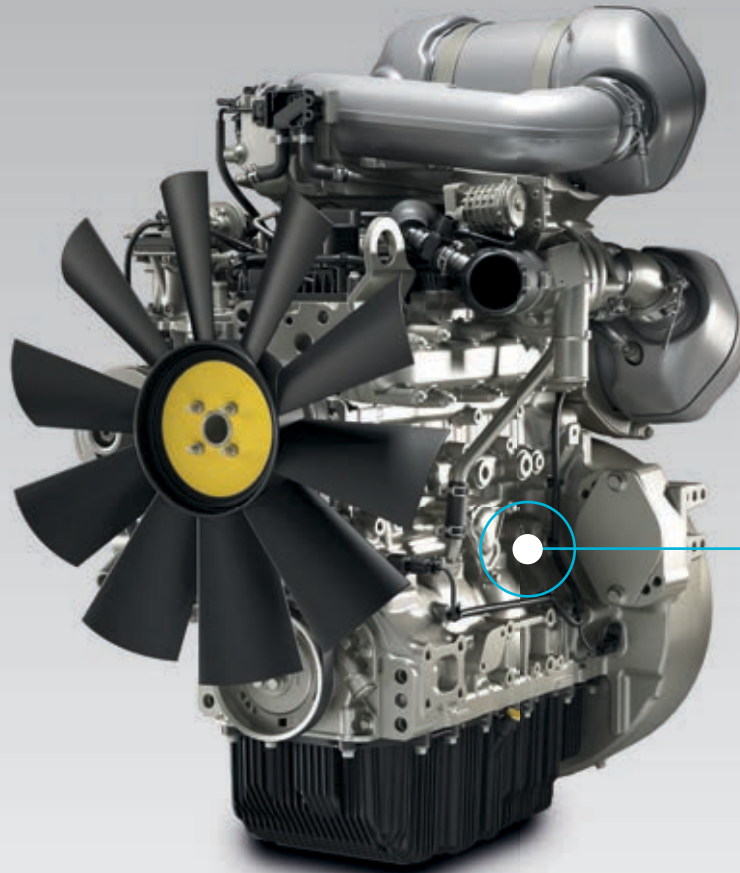
Maintenance issues have been addressed through a single-side servicing design and an oil service interval of 750 hours and a

The Perkins 5000 series diesel is designed to deliver up to 1500 kWe emergency standby power for a range of critical applications including data centers, hospitals and commercial buildings.

three-year, 1500-hour warranty for standby applications.

As with all Perkins engines, the 5000 Series will be supported by Perkins' global network of 92 distributors covering 183 countries.

"In many areas in the world Perkins has long been regarded as the engine of choice for power generation – a reputation we're rightly very proud of," said Jaz Gill, vice president of global sales, marketing, service and support. "I'm very excited about the opportunities the 5000 Series will create for us to extend that brand reputation and further grow our business in North America."



You work hard. So must your engine.

Our engine validation – **up to 25,000 hours on test beds and around 25,000 hours as part of machine systems in real applications** – delivers a product that's proven to work when you need it most. So whether you're working in the Artic tundra at -40 °C or operating at altitudes of up to 1,700 metres, you can be confident your engine will perform, even in the most unforgiving environments.

Compact Power Packages

Hatz industrial diesel engines are well-known for its compact dimensions and robustness as well as efficiency, noise optimisation and reliability for decades. The latest generation of engines in the B-, D- and H-Series offers digital connectivity for even more options in compact machines, power generators, mobile lighting towers and much more.



B-Series



D-Series



G-Series

Rated speed range

🕒 1,500–3,600 rpm

Power range

⚡ 1.5–7.9 kW | 2.0–10.6 hp

Certification

🌐 EPA Tier 4 final, EU Stage V

🕒 1,500–3,600 rpm

⚡ 3.3–11.2 kW | 4.4–15.0 hp

🌐 EPA Tier 4 final, EU Stage V

🕒 1,500–3,600 rpm

⚡ 7.4–16.2 kW | 9.9–21.7 hp

🌐 EU Stage V



H-Series¹⁾

🕒 1,500–3,000 rpm

⚡ 18.4–63.7 kW | 24.7–85.4 hp

🌐 EPA Tier 4 final, EU Stage V, less regulated



M-Series

🕒 1,500–3,000 rpm

⚡ 16.4–53.1 kW | 22.0–71.2 hp

🌐 EU Stage V²⁾, less regulated³⁾



L-Series

🕒 1,500–3,000 rpm

⚡ 15.0–48.8 kW | 20.1–65.4 hp

🌐 EU Stage V²⁾, less regulated³⁾

1) Optionally, all variants of the H-series are available as a ready-to-install OPU (Open Power Unit). As a further option for H-series models the canopy New Silent Pack is available, that reduces noise by up to 60 percent.

2) certified for power below 19 kW

3) certified for power above 19 kW



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The engine company.



ADVANCED DRIVE SYSTEMS FOR PROFESSIONALS

G 2.2 L3 | G 2.9 L4

- 26–54 kW | 35–72 hp
at 2600 min⁻¹/rpm
- EU Stage V | US EPA Tier 2



TCD 2.2 L3

- max. 55,4 kW | 74 hp
at 2600 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 4.1 L4 | TCD 6.1 L6

- 80–180 kW | 108–241 hp
at 2300 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 7.8 L6

- max. 260 kW | 339 hp
at 2200 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 2.9 L4

- max. 55,4 kW | 74 hp
at 2200 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 3.6 L4

- max. 105 kW | 141 hp
at 2300 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 5.2 L4

- max. 170 kW | 228 hp
at 2200 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 12.0 V6 | TCD 16.0 V8

- 220–500 kW | 295–671 hp
at 2100 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 9.0 L4 | 12.0 L6 | 13.5 L6

- 220–454 kW | 295–609 hp
at 2100 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



TCD 18.0 L6

- 565–623 kW | 758–836 hp
at 1900 min⁻¹/rpm
- EU Stage V | US EPA Tier 4 | CN4



The engine company.

DEUTZ ENGINE PORTFOLIO.

ENGINES FOR INDUSTRIAL AND AGRICULTURAL APPLICATIONS

ENGINES UP TO EU STAGE V / US-EPA TIER 4 / CN4

Engine Type	Cyl. and config.	Industrial ratings ISO 3046/1 and ISO 14396 TIER 4			Max. Torque Nm/rpm	Bore / Stroke mm	Displacement l	Dimensions			Weight kg
		kW	HP	rpm				Length mm	Width mm	Height mm	
D 1.2 L3	3 IL	17,9	24	2800	65/2200	78/82	1,18	500	416	647	120
G 2.2 L3	3 IL	42,0	56	2600	160/1600	92/110	2,19	617	480	711	208
D 2.2 L3	3 IL	18,4	25	2600	125/1400	92/110	2,19	576	550	708	200
TD 2.2 L3	3 IL	44,5	60	2600	200/1600	92/110	2,19	576	600	708	215
TCD 2.2 L3	3 IL	55,4	74	2600	280/1600	92/110	2,19	576	576	708	215
G 2.9 L4	4 IL	54,0	72	2600	215/1600	92/110	2,92	719	498	719	220
D 2.9 L4	4 IL	36,4	49	2600	150/1600	92/110	2,92	648	483	685	220
TD 2.9 L4	4 IL	55,4	74	2600	260/1800	92/110	2,92	648	560	685	237
TCD 2.9 L4	4 IL	55,4	74	2600	300/1600	92/110	2,92	648	560	685	237
TCD 2.9 L4 HT	4 IL	55,4	74	2600	375/1600	92/110	2,92	648	560	685	237
TCD 2.9 L4 HP	4 IL	82,0	110	2200	420/1600	92/110	2,92	648	560	685	237
TCD 2.9 L4 HP (A)	4 IL	82,0	110	2200	420/1600	92/110	2,92	478	522	952	340
TD 3.6 L4	4 IL	55,4	74	2600	340/1600	98/120	3,62	733	644	812	350
TCD 3.6 L4	4 IL	100,0	134	2300	500/1600	98/120	3,62	733	644	799	350
TCD 3.6 L4 (A)	4 IL	105,0	141	2200	550/1600	98/120	3,62	717	644	1080	477
TCD 3.6 L4 HT	4 IL	55,4	74	2300	405/1300	98/120	3,62	733	644	799	350
TCD 3.6 L4 HP	4 IL	105,0	141	2300	550/1600	98/120	3,62	733	644	799	350
TCD 4.1 L4	4 IL	115,0	154	2300	610/1600	101/126	4,04	851	617	884	400
TCD 4.1 L4 (A)	4 IL	120,0	161	2100	699/1500	101/126	4,04	778	629	1079	450
TCD 5.2 L4	4 IL	170,0	228	2200	610/1600	110/136	5,2	851	617	884	400
TCD 6.1 L6	6 IL	180,0	241	2300	1000/1450	101/126	6,06	1082	678	946	620
TCD 6.1 L6 (A)	6 IL	174,0	233	2100	1072/1500	101/126	6,06	767	621	1205	676
TTCD 6.1 L6 (A)	6 IL	211,0	283	2100	1229/1450	101/126	6,06	767	643	1071	715
TCD 7.8 L6	6 IL	260,0	349	2200	1400/1450	110/136	7,75	1214	793	1046	725
TTCD 7.8 L6 (A)	6 IL	291,0	390	2100	1565/1600	110/136	7,75	1256	708	1401	1225
TCD 9.0 L4	4 IL	304,0	402	2100	1747/1400	135/157	9,0	1015	838	1116	755
TCD 12.0 L6	6 IL	404,0	536	2100	2527/1350	130/150	12,0	1390	853	1156	1115
TCD 13.5 L6	6 IL	454,0	604	2100	2783/1400	135/157	13,50	1390	853	1156	1115
TCD 12.0 V6	6 V	390,0	523	2100	2130/1400	132/145	11,91	980	853	1156	1115
TCD 16.0 V8	8 V	500,0	671	2100	2890/1400	132/145	15,90	1150	945	1170	1260
TCD 18.0 L6	6 IL	623,0	831	1900	3650/1300	148/174	17,96	1554	985	1680	1950

(A) = Agricultural machinery

ENGINES EU STAGE IIIA / US-EPA TIER 3

Engine Type	Cyl. and config.	Industrial ratings ISO 3046/1 and ISO 14396 TIER 3			Max. Torque Nm/rpm	Bore / Stroke mm	Displacement l	Dimensions			Weight kg
		kW	HP	rpm				Length mm	Width mm	Height mm	
D 2011 L2 o	2 IL	23,1	31	2800	90/1700	94/112	1,6	601	544	683	169
D 2011 L2 i	2 IL	22,5	30	2800	90/1700	94/112	1,6	501	544	683	175
D 2011 L3 o	3 IL	36,4	49	2800	137/1700	94/112	2,3	710	563	678	210
D 2011 L3 i	3 IL	36,3	49	2800	137/1700	94/112	2,3	612	543	677	217
D 2011 L4 W	4 IL	50,0	67	2600	210/1700	96/125	3,6	745	534	724	270
D 2011 L4 I	4 IL	47,5	64	2600	190/1700	96/125	3,6	732	535	724	270
TD 2011 L4 I	4 IL	57,6	77	2600	240/1600	96/125	3,6	722	553	724	267
TD 2011 L4 W	4 IL	68,0	91	2600	280/1600	96/125	3,6	736	561	709	269
TCD 2011 L4 W	4 IL	79,4	107	2600	350/1600	96/125	3,6	736	560	711	269
D 914 L4	4 IL	58,0	78	2300	273/1500	102/132	4,3	826	668	800	307
D 914 L6	6 IL	86,5	116	2300	375/1500	102/132	6,5	1082	680	885	420
TCD 914 L6 ecAGR	6 IL	129,9	174	2300	650/1600	102/132	6,5	1224	732	1024	510
D 2.9 L4	4 IL	36,4	49	2600	147/1600	92/110	2,9	648	483	685	220
TD 2.9 L4	4 IL	55,4	74	2600	260/1800	92/110	2,9	648	560	685	237
TCD 2.9 L4	4 IL	55,4	74	2600	300/1800	92/110	2,9	648	560	685	237
TD 3.6 L4	4 IL	55,4	74	2600	340/1600	98/120	3,62	733	644	797	350
TCD 3.6 L4	4 IL	100,0	134	2300	550/1600	98/120	3,62	733	644	797	350

ENGINES EU STAGE IIIA / US-EPA TIER 3

Engine Type	Cyl. and config.	Industrial ratings ISO 3046/1 and ISO 14396 TIER 3			Max. Torque Nm/rpm	Bore / Stroke mm	Displacement l	Length mm	Dimensions Width mm	Height mm	Weight kg
		kW	HP	rpm							
TCD 4.1 L4	4 IL	115,0	154	2300	609/1600	101/126	4,04	808	617	884	385
TCD 6.1 L6	6 IL	160,0	215	2300	1000/1450	101/126	6,06	1044	678	946	520
TCD 7.8 L6	6 IL	250,0	335	2300	1400/1450	110/136	7,75	1172	793	1046	705
TD 2012 L4 2V	4 IL	66,0	88,5	2300	350/1600	101/126	4,0	847	645	743	400
TCD 2012 L4 2V	4 IL	88,0	118	2400	420/1600	101/126	4,0	866	706	825	400
TCD 2012 L4 2V	4 IL	103,0	138	2400	520/1600	101/126	4,0	805	695	845	400
TCD 2012 L6 2V	6 IL	155,0	208	2400	810/1600	101/126	6,1	1041	705	893	510
TCD 2013 L4 2V	4 IL	129,0	173	2300	670/1600	108/130	4,8	896	645	965	500
TCD 2013 L6 2V	6 IL	200,2	269	2300	1050/1500	108/130	7,2	1215	705	991	610
TCD 2013 L6 4V	6 IL	238,0	319	2200	1311/1450	108/130	7,2	1319	750	947	660
TCD 2015 V6	6V	360,0	483	2100	2080/1300	132/145	11,9	985	932	1141	1020
TCD 2015 V8	8V	500,0	671	2100	2890/1400	132/145	15,9	1141	932	1172	1245
TCD 12.0 V6	6V	360,0	483	2100	2080/1300	132/145	11,9	985	932	1141	1020
TCD 16.0 V8	8V	500,0	671	2100	2890/1400	132/145	15,9	1141	932	1172	1245

ENGINES ≤ EU STAGE II AND US-EPA TIER 2

Engine Type	Cyl. and config.	Industrial ratings ISO 3046/1 and ISO 14396 TIER 2			Max. Torque Nm/rpm	Bore / Stroke mm	Displacement l	Length mm	Dimensions Width mm	Height mm	Weight kg
		kW	HP	rpm							
F 4 L 912	4 IL	54,0	72	2500	238/1600	102/132	4,3	860	668	800	307
F 6 L 912	6 IL	82,0	110	2500	364/1600	102/132	6,5	1118	680	819	430
F 3 L 914	3 IL	48,0	64	2500	207/1500	102/132	3,2	730	694	800	277
F 4 L 914	4 IL	64,0	89	2500	275/1500	102/132	4,3	843	668	800	307
BF 4 L 914	4 IL	85,7	115	2500	363/1600	102/132	4,3	877	690	808	350
F 6 L 914	6 IL	96,0	129	2500	414/1500	102/132	6,5	1128	680	885	430
BF 6 L 914	6 IL	140,9	189	2500	624/1600	102/132	6,5	1262	715	934	485
BF 6 L 914 C	6 IL	148,5	199	2500	700/1600	102/132	6,5	1258	715	1000	510
F 12 L 513	12 V	235,0	315	2300	1112/1400	128/130	20,0	1483	1090	985	1130
BF 8 L 513	8 V	243,0	326	2300	1170/1500	125/130	12,8	1404	1144	1078	920
BF12 L 513 C	12 V	386,0	518	2300	1900/1500	125/130	19,1	1599	1164	1070	1300
BF 4 M 2012	12 V	74,9	100	2500	390/1500	101/126	4,0	860	701	751	391
BF 4 M 2012 C	4 IL	103,0	138	2500	493/1500	101/126	4,0	866	701	836	391
BF 6 M 2012 C	6 IL	155,0	208	2500	743/1500	101/126	6,0	1183	723	807	509
BF 4 M 1013 EC	4IL	118,0	158	2300	577/1400	108/130	4,8	1547	732	1151	432
BF 6 M 1013 EC	4 IL	174,0	233	2300	854/1400	108/130	7,2	1249	762	1036	432
BF 6 M 1015 C	4 IL	300,0	402	2100	1978/1200	108/130	11,9	1574	1111	1300	572
BF 6 M 1015 CP	6 IL	330,0	443	2100	1875/1400	108/130	11,9	1046	933	1182	572
BF 8 M 1015 C	6 V	400,0	536	2100	2637/1200	132/145	15,9	1154	940	1163	850
BF 8 M 1015 CP	6 V	440,0	590	2100	2500/1300	132/145	15,9	1154	938	1163	850
TCD 12.0 V6	8 V	400,0	536	2100	2637/1200	132/145	15,87	1151	932	1170	1060
TCD 16.0 V8	8 V	440,0	590	2100	2500/1300	132/145	15,87	1151	932	1170	1060

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EXPANSION FOR DEUTZ WITH NEW FACILITY

Expanded engine remanufacturing, packaging capabilities and application engineering.

By **Mike Osenga**

In a series of moves in and near its headquarters operation in Norcross, Ga., Deutz Corp. has expanded its engine remanufacturing capacity, increased its packaging capabilities, and expanded its applications engineering, package development, prototyping and parts kitting operations.

The centerpiece of these recent moves was the opening of a new 160,000 sq. ft. Sequence Center in Pendergrass, Ga., about one mile from the Deutz Xchange engine remanufacturing facility.

REMAN SUPPORT

The opening of the Sequence Center will support the reman production facility as well as assembling an expanded range of engine packages. The Sequence Center stores all of the parts and engines for Deutz engine packages, as well as Xchange cores and components in one central location. The Sequence Center also batches together parts by engine specification and sends them over as



With the opening of its new 160,000 sq. ft. Sequence Center in Pendergrass, Ga., Deutz Corp. has expanded its engine remanufacturing capacity and engine packaging capabilities.



needed to the reman facility.

The Sequence Center also has its own production capabilities, building and shipping kits and customized Deutz Power Packs to OEMs and distributors. This production was previously done in the Norcross operations, which is now completely dedicated to engineering activities and aftermarket operations.

According to Deutz Corp CEO and President Bob Mann and Christian Vorspel-Rueter, executive vice president and chief financial officer, opening the Sequence Center frees up floor space to

expand the remanufacturing operations including adding more reman engine assembly capacity and expanding disassembly and cleaning capabilities with the addition of new pass-through washing machines, soak tanks and ultrasonic cleaning equipment.

The expansion also allows Deutz to add two engines, as the 2.9 and 3.6 L models now join the Xchange program. The new center also enables Deutz to restructure and improve aftermarket operations in Norcross.

“This,” Vorspel-Rueter said, “is

certainly the result of the growth in our Xchange business, but also the growth in our aftermarket. We were doing much more kitting of complete kits for the aftermarket, so it gives us more capacity to do that.” Mann and Vorspel-Rueter said Deutz was targeting as much as a 25% growth in its aftermarket business, “in more normal times.”

In turn, it also opens up capacity for what Deutz calls its value-added packaging where it adds various components to engine packages going to OEMs, as well as packages that go to market through the company’s distribution network.

“We now have the capability to build more OEM packages as well as power packs,” said Mann. “But we also end up being the lead buyer for certain other components for our OEM customers, because we can buy things like radiators and other parts in volumes, where we can leverage that purchasing power and sell to smaller OEMs at a better price than they can buy.” He listed components such as steel fabrications, hydraulic pumps,



The opening of the new facility frees up the Deutz Norcross, Ga., operation to focus on application engineering.

radiators, hoses, and air filters as value-added components.

EXPANDING PORTFOLIO

The opening of the Sequence Center also lays the groundwork for an expansion of Deutz’ overall engine packaging portfolio. Later this year Deutz will be adding two larger engine models to its range and the Sequence Center will allow those engines to be packaged for OEMs, distribution, and power packs.

Currently, Deutz is able to efficiently package engines up through its 3.6 L family. The Sequence Center, Vorspel-Rueter said, will allow production of packages above that size, especially more complex and larger packages when the new engines join the line.

“It will not be a large, volume packaging operation, but these are higher complexity, bigger and more extensive builds than we can handle in the kind of small packages we are currently running down the track line,” Vorspel-Rueter said. “As we move into larger engines, we needed more custom types of value-added packaging. With these products ready to launch over the next few months we are now able to series produce these in a customized packaging setting.”

The third piece of the puzzle involves Deutz’ Norcross headquarters, which previously handled many of the aftermarket parts and parts kitting, which is now part of the Sequence Center.

“What we’ll do in Norcross,” Mann said, “is more of the application engineering and package development work, so that we’ll have the workshop right next to the engineering group. And especially, as our E-Deutz programs grow, we’ll be able to bring a machine in, and if we want to put a hybrid drive in it, or a full electric system, that’s where we’ll build the prototype system or machines.”



The new Deutz Sequence Center stores all of the parts and engines for Deutz engine packages, as well as Xchange cores and components in one central location.



Kohler engines ready for China Tier 4

Kohler said its KDI diesels are ready for the upcoming China Tier 4 emissions regulations.

China Tier 4 emissions regulation will come into force Dec. 1, 2022, for industrial engines below 560 kW (750 hp). And Kohler engine said it is ready, as its engines will meet that standard and other low-emissions regulations around the world. Kohler also offers support and expertise to OEMs to design a China 4 compliant product line.

“The new China Tier 4 emission standard for non-road mobile machinery sets highly demanding requirements on particulate matter emissions,” said Li Shaoqi, director of Commerce, Kohler Engines Asia Pacific. “Kohler has already upgraded the traditional engine fuel system, intake and exhaust systems and control system, to provide OEMs with fully compliant engines.

“The upgrade from China 3 to China 4 is much more challenging if compared to the previous from China 2 to China 3, but Kohler, leveraging the experience gained in highly regulated markets, is able to offer enhanced performance, a smart exhaust aftertreatment strategy, heavy-duty design, as well as guarantee low cost of ownership.”

Important to note is also that the China Tier 4 emission standard has raised China Tier 5 standard prospectively, which reflects EU Stage 5. Therefore, as Chinese users opt for Kohler engines to upgrade to China Tier 4, they would save the laborious development when China Tier 5 will come into force over the next few years, the company said.

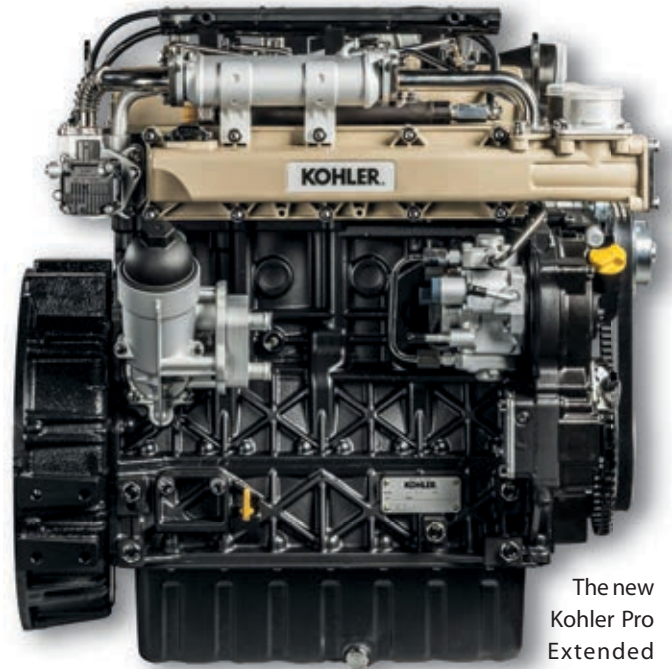
Kohler Pro 300-hour oil change kits

Kohler has developed new Kohler Pro 10W-50 oil and Kohler Pro Extended Life oil filters which, when paired

New emissions regulations to take effect in 2022

together, triple the oil change interval from 100 to 300 hours in Kohler gasoline engines. The company is offering three Kohler Pro 300 Hour Oil Change Kits, consisting of Kohler Pro 10W-50 full synthetic oil and Kohler Pro Extended Life oil filter, to service most Kohler engines.

Kohler Pro 10W-50 is a full synthetic oil engineered specifically for extended oil change intervals on Kohler gas engines. The proprietary formulation is shear-stable with high-film-strength to provide extended wear protection, with a more durable fluid film than conventional oils, the company said.



The new Kohler Pro Extended Life oil

filters are a durable construction for longer life. They incorporate 10-micron fiberglass media supported by wire backing to provide extra capacity with improved filtration, metal end caps and an anti-drain back valve to ensure oil flow in all conditions. The filter is available in two sizes, depending on the Kohler engine model.

Kohler has also upgraded its CheckApp smartphone application for the monitoring and maintenance of Kohler engines with the addition of a digital shop for Kohler genuine parts. The app is free and available for iOS and Android.

When an engine is registered in CheckApp, the app creates a profile that includes the engine’s characteristics and its documentation, including video tutorials and user and maintenance handbooks. The app also sends information concerning scheduled maintenance intervals.

The app also runs general engine diagnostics via Bluetooth to Check Plus, a device available for engines with Deutsch connectors that communicates directly with the engine control unit on fuel injected engines.



Kohler's 300-hour oil change kits.

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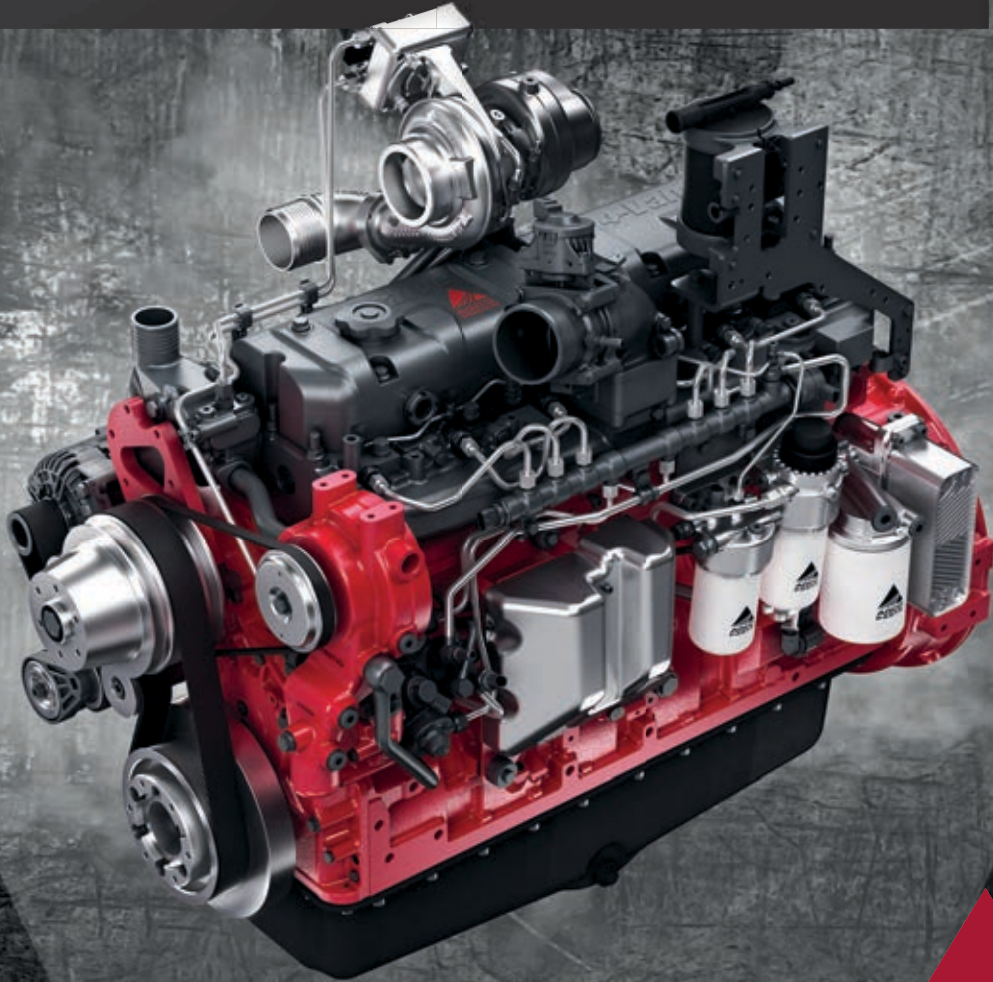


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AGCO POWER'S ENGINE MANUFACTURING UPGRADE

Company making significant investments and improvements in Linnavuori facility.

AGCO, the worldwide manufacturer and distributor of agricultural equipment and products, announced that it is progressing with significant upgrade to the manufacturing capabilities of its engine subsidiary, AGCO Power. The company initiated a €100 million-plus investment program in 2019 to strengthen the manufacturing capabilities at its engine manufacturing site in Linnavuori, Finland.

The company said a new and expanded assembly plant and a logistics center have been constructed in record time at Linnavuori, both of which are intended to help AGCO Power make its engine

AGCO said it is progressing with significant upgrade to the manufacturing capabilities of its engine subsidiary AGCO Power in Linnavuori, Finland.

manufacturing process more modern and efficient.

“Despite a tight schedule and the global COVID-19 pandemic, the investment project has progressed as planned,” said Juha Tervala, CEO of AGCO Power. “The investments at the Linnavuori plant enable a more efficient and streamlined production process.

“Upgrades such as the automated logistics center and state-of-the-art robotics support improved quality, cleanliness and work ergonomics. In addition, the investment paves way for the launch of production of a new engine family by the end of 2022.”

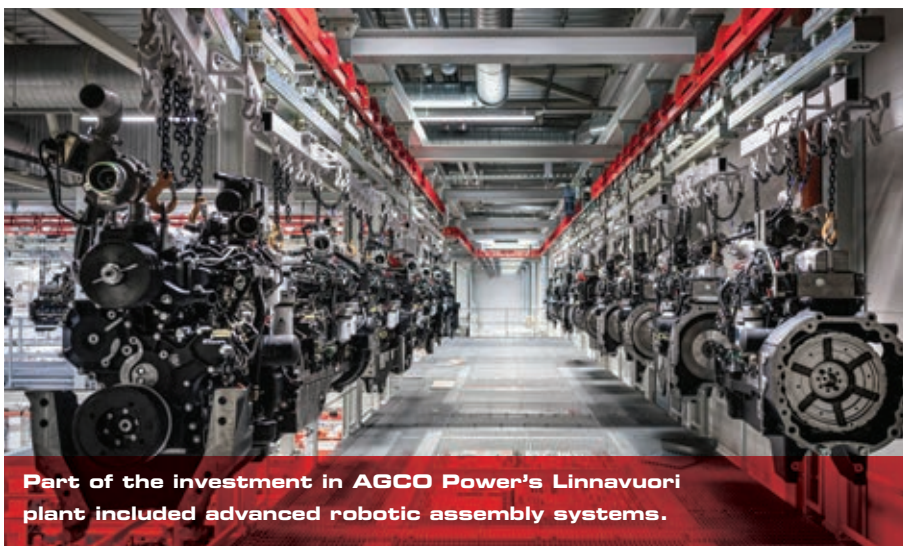
Part of the investment was a multi-million Euro overhaul to the plant’s



machining line. Once fully operational, the 100% automated machining line will enable flexible manufacturing of components in-house, reducing costs and increasing control over the production process, AGCO Power said.

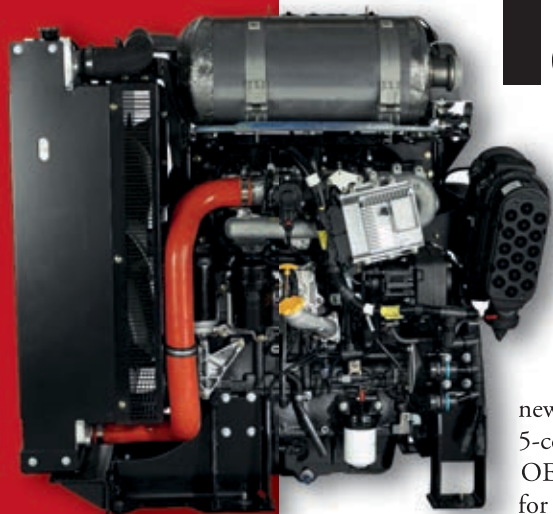
“The successful completion of the project makes AGCO Power’s position in the global powertrain market better than ever,” Tervala said. “The new engine product family that is being developed will serve AGCO brands (Valtra, Fendt and Massey Ferguson) more effectively and offer future solutions to customers in the off-road machinery market.”

AGCO Power operates globally and manufactures engines at four plants: Linnavuori, Changzhou, China, Mogi das Cruzes, Brazil, and General Rodriguez, Argentina. The company, which turns 80 in 2022, has an overall engine capacity of over 100,000 engines per year.



Part of the investment in AGCO Power's Linnavuori plant included advanced robotic assembly systems.

New range launched



Stage 5-compliant diesels rated 81 to 129 kW designed for mobile and stationary industrial equipment and generator set applications.

JCB Power Systems has unveiled a new range of EU Stage 5-compliant engines to power OEM equipment designed for off-highway applications in both static and mobile

industrial equipment and generators.

The engines are available in four power nodes spanning from 81 kW to 129 kW and boost peak torque outputs from 516 Nm to 690 Nm.

The engine packages have been engineered

to be as small as possible while featuring engine mounted aftertreatment – a diesel oxidation catalyst with a selective catalytic reduction urea injection system for NOx reduction as standard - to simplify engine integration. Exhaust aftertreatment can also be supplied loose for bespoke installations where height limitations call for an alternative to the engine-mounted arrangement, said JCB.

JCB Power Systems OEM Engine Sales and Applications manager, Daniel Jackson, said: “Not only have we introduced a high performance, ultra-efficient and low emissions engine solution,

JCB Power Systems has unveiled a new range of EU Stage 5-compliant engines.

JCB extends axle range

New is the recently introduced SD120 which has a 15-tonne dynamic load whilst the SD40 with a 5.5 tonne load, already used in JCB equipment, is to be made available externally.

“We are extending our offerings both at the top and bottom of our range” said John Snodin, general manager at the company which is based in Wrexham, Wales.

Previously the maximum dynamic rating in the axle range was 12 tonnes and the 5.5 tonne axle extends the company’s product range at the bottom end.

JCB DSL is a sister division to JCB Power Systems – the engine arm of JCB based in Derbyshire, England.

Although the SD40 has been used in JCB machines, the newer SD120 has only been supplied to one external OEM customer. As well as both rigid and steering axles, DSL is able to offer power-shift and power-shuttle transmissions from the plant in Wales.

POWERFUL OFFER

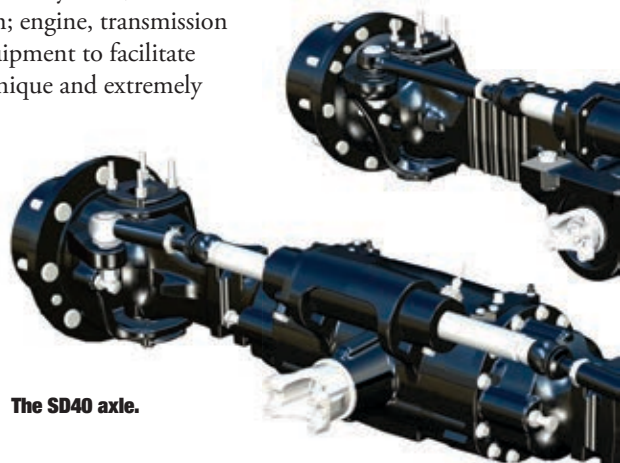
Snodin added: “Just as JCB Power Systems sells engines to independent OEMs, we do the same thing with axles and transmissions but in addition, by working closely with Power Systems, we can offer a complete powertrain; engine, transmission and axles plus auxiliary equipment to facilitate the installation. This is a unique and extremely



This is a unique and extremely powerful offer.”

JOHN SNODIN,
General manager,
JCB drivetrain systems

The SD120 axle.



of engines by JCB

but we have done so in a way that makes life much easier for our OEM customers. Making integration with their equipment as seamless as possible and providing full support before, during and after manufacture.”

BUILDS ON PREDECESSOR

JCB said the development of the Stage 5 448 units will enable it to support new and existing customers in off-highway applications across the Stage 5-emissionised markets and then further territories as emissions legislation evolves. The new Stage 5 range builds upon its predecessor, the 448 JCB engine, said JCB.

The engines are suitable for a range of uses, from propulsion of off-highway equipment to the mechanical power behind a variety of stationary equipment.

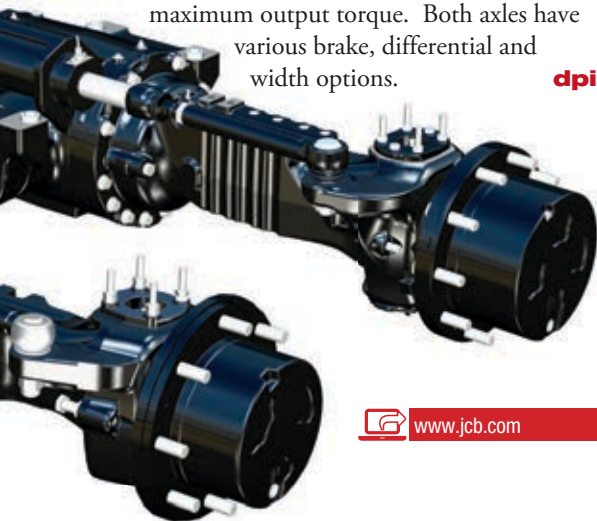
dpi

for OEMs

powerful offer. The OEM can focus on the machine's application leaving the powertrain to JCB.”

The SD120 has a 15-tonne dynamic load capacity (30 tonne static) with a maximum output torque of 65000Nm. The SD40 has a 5.5 tonne dynamic load (11 tonne static) and 20000Nm maximum output torque. Both axles have various brake, differential and width options.

dpi



 www.jcb.com

JCB develops hydrogen-fueled engine

JCB has developed a hydrogen-fueled engine and also set up a specialist development team as the company believes the technology offers the quickest way to reach carbon dioxide emissions targets.

The team is based at the company's engine factory at Foston, Derbyshire, where a re-engineered JCB 4.8 L engine is running on hydrogen.

A JCB 4.8 L hydrogen engine, producing 70 kW, has been fitted into this JCB backhoe loader and is currently undergoing testing at a nearby proving ground in Staffordshire.

Another JCB 4.8 L hydrogen engine, producing 70 kW, has been fitted into a JCB backhoe loader and is currently undergoing testing at a nearby proving ground in Staffordshire.

The company believes that, ultimately, hydrogen engines could be used in a variety of its machines although it is understood that production of the engines would not be until the end of 2022 at the earliest.

It follows the writing into law of the UK's Climate Change Act which set out emission reduction targets. It stated that the UK must achieve an 80% reduction of carbon dioxide emissions by 2050. This was amended in June 2019 to change the target from 80% to 100%, net zero, by 2050.

JCB chairman Lord Bamford told Diesel Progress: “We accept that the days of fossil fuels are numbered. However, we don't believe that the only way to achieve zero carbon emissions is by the use of fuel cells or batteries which are more costly and complex.

“We can use our existing, proven engine technology and existing supply base to ensure that internal combustion engines, powered by hydrogen, remain a key part of the drive to achieving zero carbon emissions.

“Hydrogen is a clean, renewable and transportable fuel capable of powering larger, heavier equipment.”

The company said that there are several other advantages associated with hydrogen engines, including the fact that a hydrogen engine is approximately the same price as a diesel engine and that it can be implemented into traditional powertrains.

Also, there is no requirement for charging stations and, unlike electric and battery options, it does not require expensive electric motors, JCB added.

Tim Burnhope, JCB's chief innovation and growth officer, said: “Whilst there is much discussion about the merits of using battery and fuel cell technology in machinery, we believe that the use of hydrogen internal combustion engines will provide the quickest way to reach the target of zero carbon dioxide emissions, especially from high use, high energy equipment such as larger excavators, backhoes and loadalls.”

Earlier this year JCB said it had developed the construction industry's first ever hydrogen powered excavator.

The 20-tonne 220X excavator, powered by a hydrogen fuel cell, has been undergoing testing at JCB's quarry proving grounds for more than a year.

New Powerful

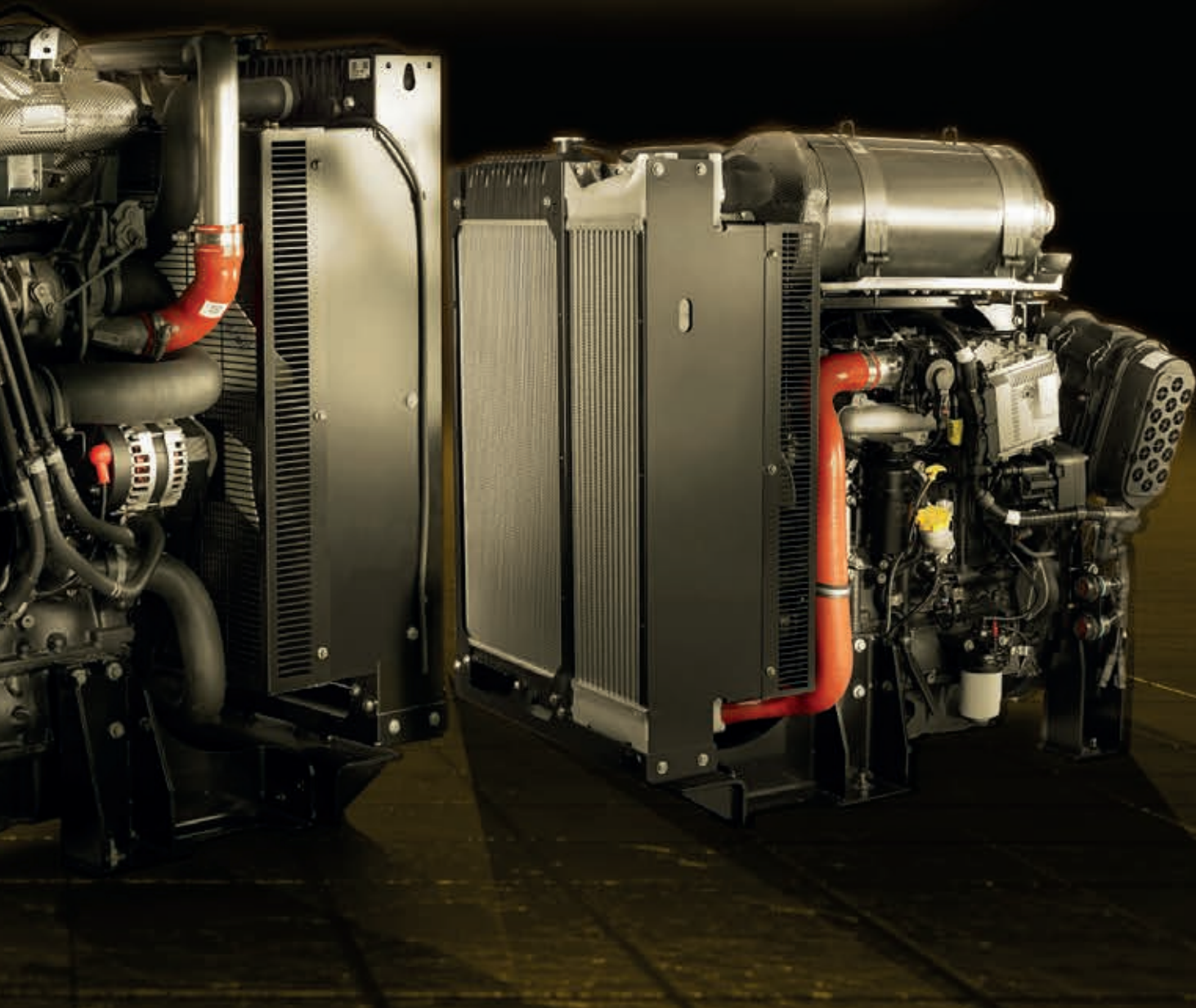


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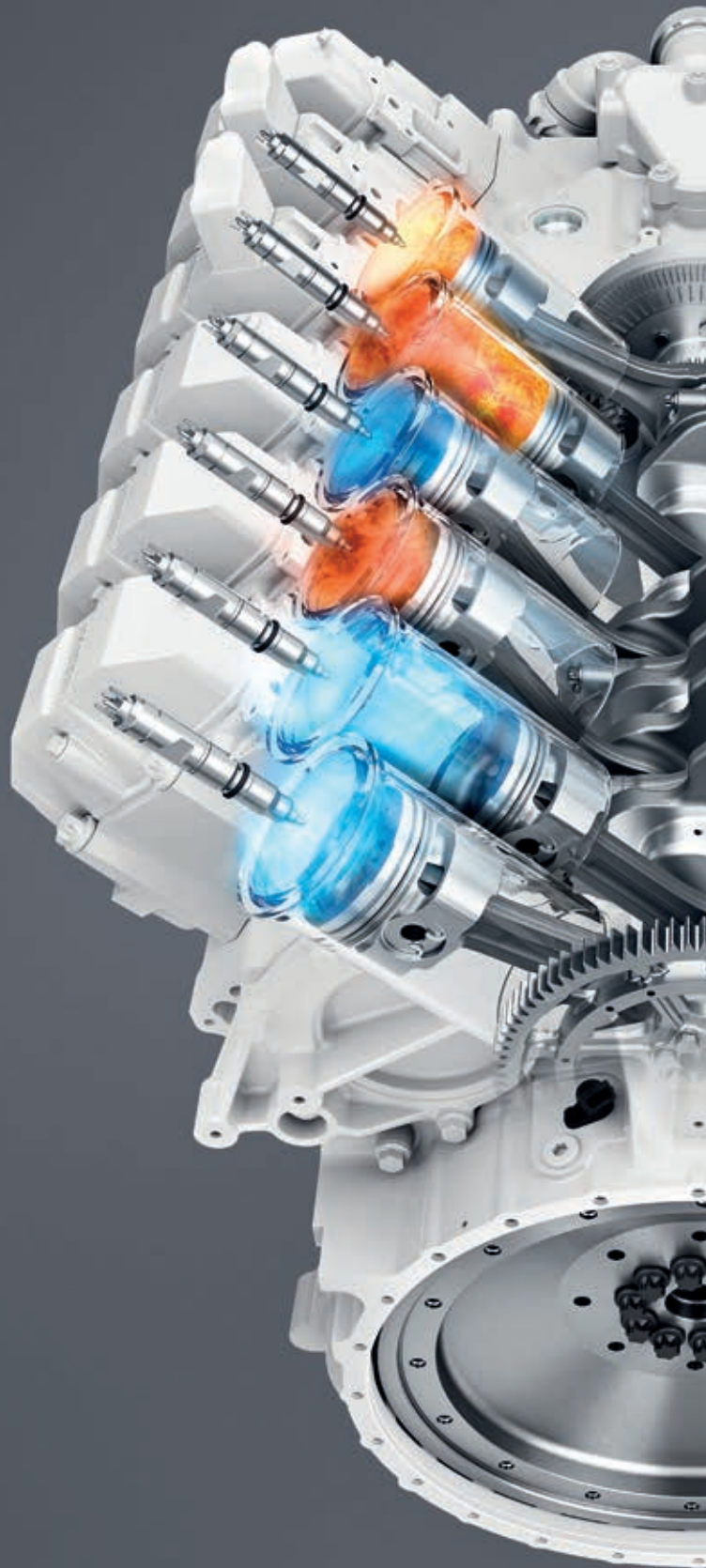
Industrial engines for mobile and stationary applications

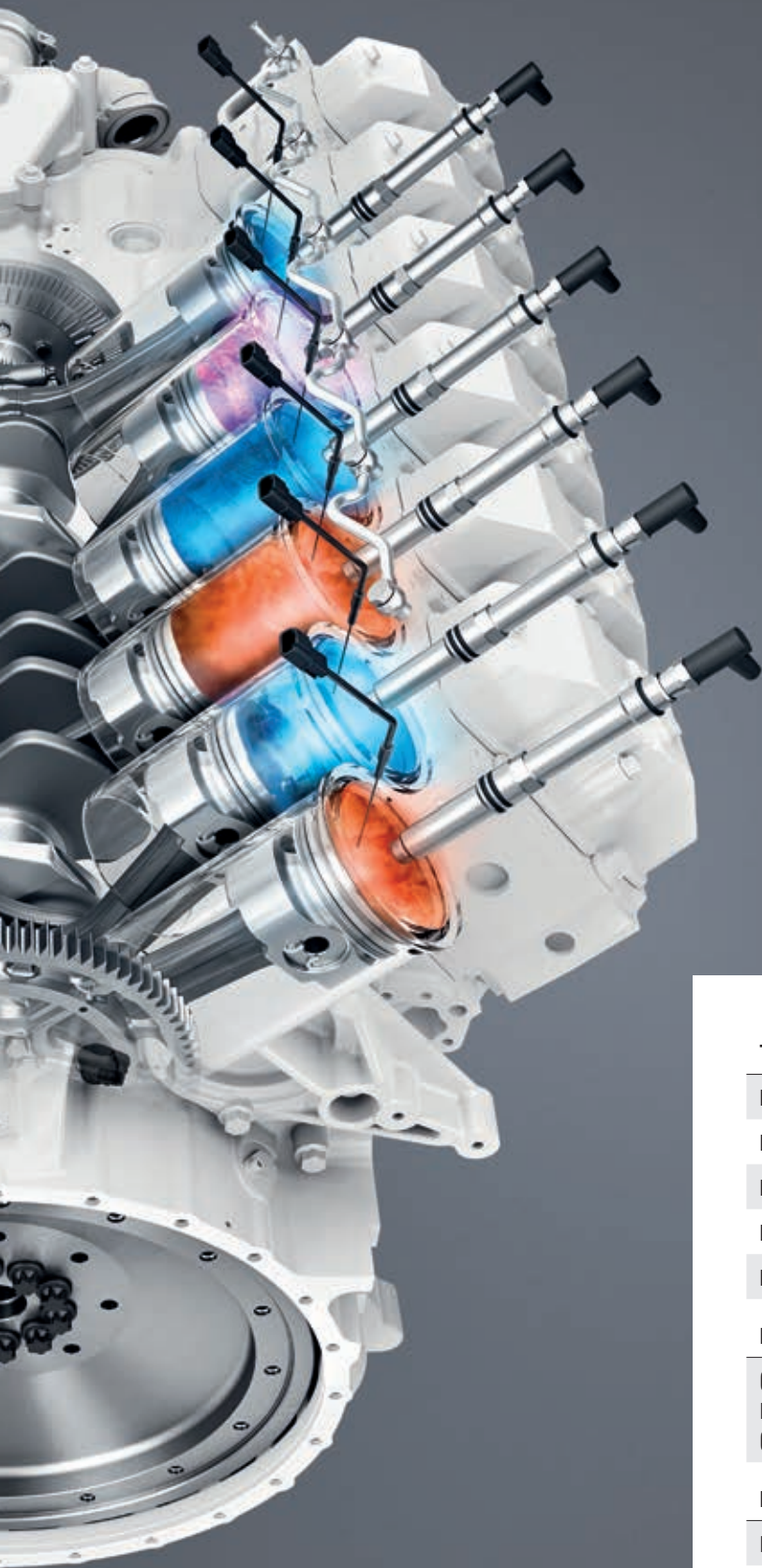
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Baudouin donates engines to technical college

Distributor Motor Services Hugo Stamp helped with project aimed toward helping students gain valuable marine engine knowledge

Engine manufacturer Baudouin, through its master distributor Motor Services Hugo Stamp (MSHS Group), has donated four engines to the Marine Diesel Engine Technical Program at Louisiana's Fletcher Technical Community College.

The four 6M26.3 Baudouin engines donated to the school will enable Fletcher students to gain needed skills by working on the same engines currently in use by four nearby Louisiana shipyards engaged in building vessels, the companies said.

"Operations of this size incorporate a sizable workforce of highly skilled and paid trade jobs," MSHS Group Territory Manager Dual Yelverton said. "The value to students of being able to work on these engines is much more than just nominal. These engines will enable them to expand their knowledge of innovators in the industry in terms of electronic engine components, hybrid systems and alternative fuels."

Louisiana's Fletcher Trade School students to get hands-on experience thanks to Motor Services Hugo Stamp (MSHS), Baudouin marine diesel engine donation.

Working with customers

The companies said the Baudouin brand is becoming increasingly popular in the United States because of its efficiency and emissions compliance. MSHS Group and Baudouin regularly work closely with customers, manufacturers, shipyards and naval architects in Louisiana. To supply the



demand for Baudouin products, MSHS Group is expanding its dealer networks in specific regions to provide local companies with entrance into new and repowering applications.

Based in southern France, Baudouin has been an original equipment manufacturer of marine engines for over 100 years. With the goal of expanding its product offerings and building its brand in the U.S. market, Baudouin plans to make its involvement with marine diesel engine trade schools a central component of its community outreach.

"As an engine manufacturer, our investment in STEM projects is a key aspect of our strategy," Baudouin's Americas Sales Director Mehdi Kebaili said. "Baudouin is thrilled to be participating in this exciting initiative to shape the next generation of maritime engineers."

Baudouin is currently offering 16L and 32L displacement engines at 450-815 hp and 1100-1650 hp respectively, as well as onboard generating sets up to 1MW.

Founded in 1983 in Ft. Lauderdale, Florida, MSHS Group delivers a full range of engine services including

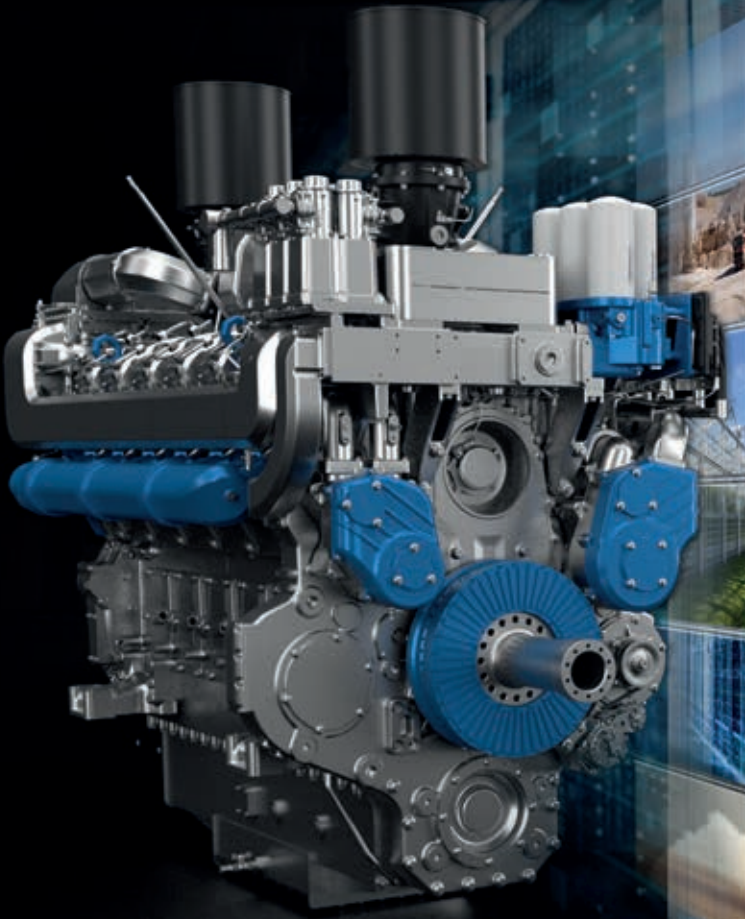
Louisiana's Fletcher Trade School students to get hands-on experience thanks to Motor Services Hugo Stamp (MSHS), Baudouin marine diesel engine donation.

diesel engine repair and maintenance; turbocharger sales and service; auxiliary equipment sales and service; yacht services including electrical, repower, and waterjet services; and propulsion and power including high-speed engines and waterjet through facilities in Florida, Louisiana, Washington State and Brazil.

Baudouin was founded in 1918 by Charles Baudouin in Marseille, France, and later moved its headquarters and manufacturing to Cassis. In April of 2009, Chinese manufacturer Weichai Power acquired Baudouin for \$3.8 million, and has since consolidated its European operations under the Baudouin name.

For much of its history, Baudouin specialized in the design and manufacture of low-speed diesel engines, primarily for use in fishing vessels, but following the Weichai acquisition it began to develop high-speed engines for use in a wider range of marine power applications.

In 2017, Baudouin introduced a range of stationary engines for power generation applications and in 2020, the company began production of its first LNG-powered engines, initially for stationary use, and also began development of a new diesel/LNG marine engine design. The new gas engines offer robust performance, even when drawing from fuel sources of variable quality, the company said. ■



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MAN Energy Solutions launches low-speed dual-fuel engine

Launched in live-streamed ceremony from MAN Energy Solutions' Research Center in Denmark

MAN Energy Solutions unveiled its new low-speed, dual-fuel engine – an MAN B&W ME-GA type designed for LNG/fuel-oil running – during a live-streamed ceremony from its Copenhagen Research Centre, Denmark, where the engine's operation has been demonstrated for the first time to the public.

The new engine is an Otto-cycle variant of the company's ME-GI engine that uses the diesel cycle, and is compliant with IMO Tier 2 and Tier 3 emissions regulations in gas mode thanks to its pre-mixed combustion that results in low NOx emissions.

The engine was designed in close cooperation with MAN Energy Solutions' licensee Hyundai Heavy Industry and answered a specific demand from the market of LNG carriers using boil-off gas from the cargo as a fuel for the engine.

MAN Energy Solutions' Principal Promotion Manager, Peter H. Kirkeby said that the market for LNG carriers shows a very good trend with new liquefaction trains coming online, creating more request for carrier ships. MAN Energy Solutions forecasted that 70 ships per year can be commissioned in the coming years.

Integrated EGR system

The ME-GA engine is already specified in LNG carrier newbuilds but more details cannot be communicated at this time.

Thomas S. Hansen, head of Two-Stroke Promotion & Customer Support, explained some of the engine's technical characteristics, saying that to fully utilize the engine's dual-fuel potential in IMO Tier 3 areas, the engine is also being offered with an integrated Exhaust Gas Recirculation

(EGR) that ensures compliance when in diesel mode.

According to MAN Energy Solutions, EGR will enable the ME-GA to reduce specific gas consumption by about 3%, and specific fuel-oil consumption by 5%. It will also significantly reduce methane slip by 30 to 50%, and improve the stability of the Otto-cycle combustion process. EGR will enable the ME-GA to meet IMO Tier 3 requirements in both fuel oil and gas modes without additional aftertreatment.

Hansen explained that the ME-GA EGR solution is a high-pressure system, integrated into the engine in a very compact solution – the EGR unit itself actually does not change the engine footprint.

The volume requirements of the ME-GA EGR system are significantly lower with, for example, less pipework required than for low-pressure EGR solutions. Its design-similarity to that of ME-C engines' EGR

systems will lower its price point as the supply chain and components are mature.

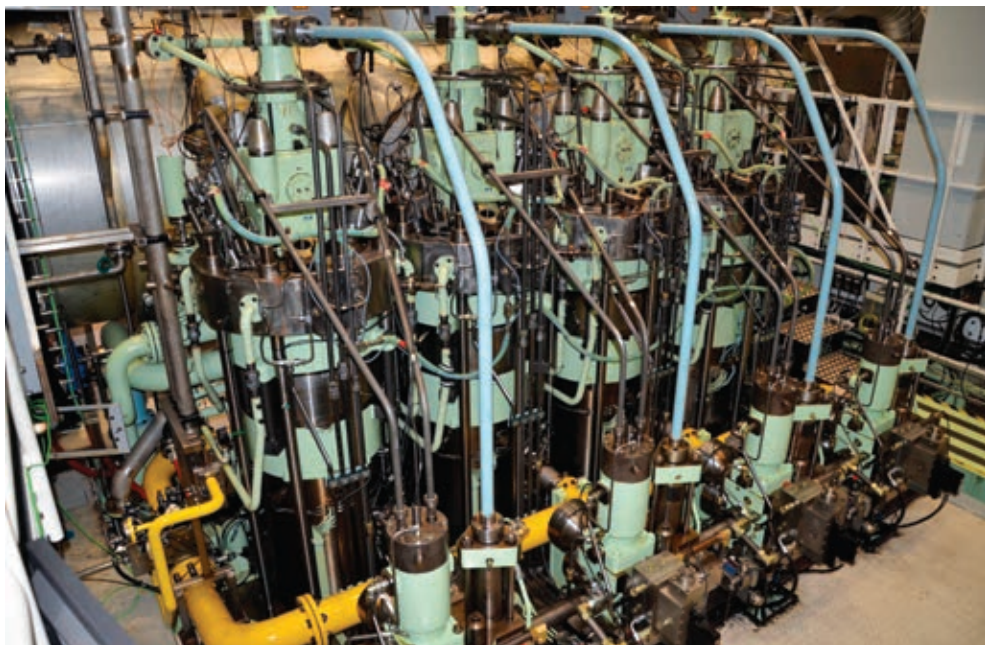
The MAN B&W ME-GA uses an efficient ignition concept with pre-mixed Otto principle and a gas-admission system that delivers safe and reliable operation. "A specially developed Safe Gas Admission Valve (SGAV) insures an enhanced engine operation; it features a window valve that offers a double safety function," added Hansen. "The gas admission system has a double-wall pipe installation with bi-directional flow.

"One other key characteristic of this engine is the robust piston/ring pack, taken from MAN's experience with ME-GE engines, featuring three piston rings and insuring a uniform pressure drop."

The ME-GA engine is available in 60- and 70-cm cylinder bore versions (G60ME-C10.5-GA and G70ME-C10.5-GA) with a 50-cm bore version coming soon.

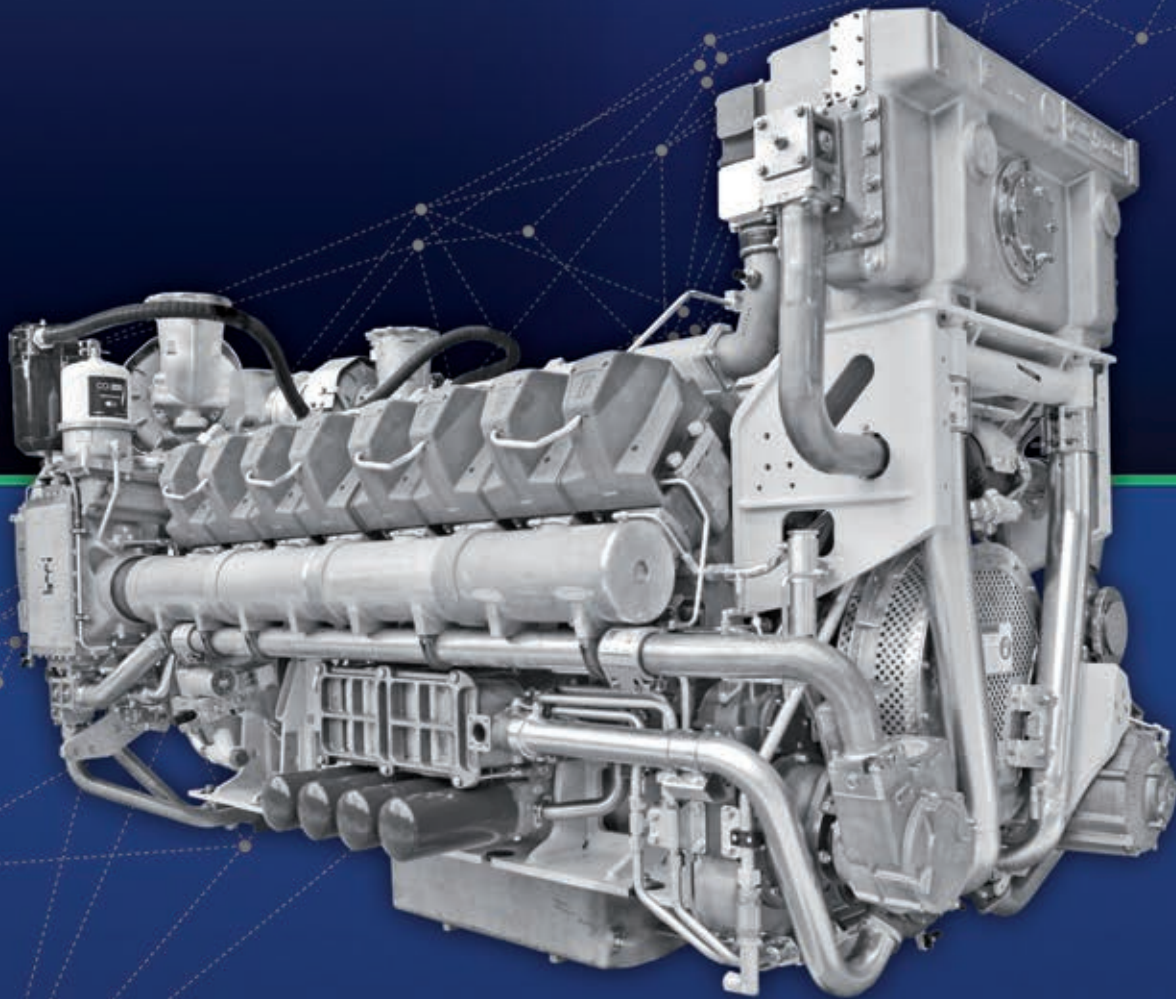
MAN Energy Solutions aims to start testing the first, commercial ME-GA design by the end of this year, with the first engine delivery following in early 2022. ■

The new MAN B&W ME-GA low-speed dual fuel engine was demonstrated live at the MAN Research Center in Copenhagen.





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Isotta Fraschini Motori
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**POWER GENERATORS
FOR SMART GENERATIONS**

Jenbachers help avoid European blackout

In January of 2021, about 4000 Jenbacher gas engines helped provide stability after power grid experienced critical frequency drop

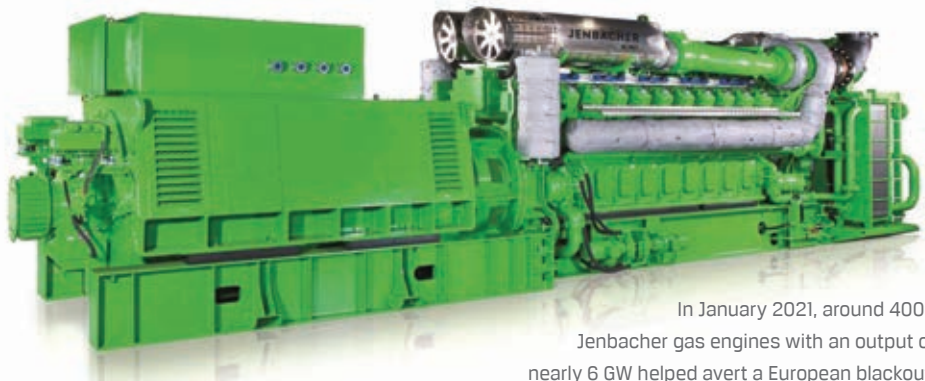
In January 2021, around 4000 Jenbacher gas engines with an output of nearly 6 GW helped avert a European blackout.

A stable frequency was regained within a few minutes of the event Jan. 8. An active part in the operation was played by around 4000 flexible, fast-start, dispatchable Jenbacher gas engines, according to INNIO, Jenbacher's parent company.

A frequency deviation from the normal 50 Hz is a highly precarious situation and can, in extreme cases, lead to a large-scale and lengthy power failure known as a "total blackout." To prevent this from happening, automated security systems have been put in place that can be enabled at short notice and, in this particular instance, these backup systems successfully swung into action, according to INNIO.

Thanks to a coordinated approach that quickly ramped up reserve capacities, for example through gas-powered plants, in addition to the deployment of stabilizing measures, the frequency was quickly restabilized and the worst-case scenario was avoided.

"Because of the recordings made by our myPlant Asset Performance Management System, we know that at the time of the near-blackout in January 2021, almost 4000 Jenbacher gas engines played a role in stabilizing the European grid," said Andreas Kunz, chief technology officer at INNIO.



In January 2021, around 4000 Jenbacher gas engines with an output of nearly 6 GW helped avert a European blackout.

The engines responded to the frequency change within a few milliseconds and were able to help avert a damaging blackout by feeding around 6 GW into the European grid, the company said.

The continuous expansion of renewable generating capacity in Europe also places increasing demands on energy supply systems. To prevent blackouts from occurring, the grid therefore needs reliable power sources – namely centralized large-scale power plants and decentralized power plants – that can be called upon at any time to make up any shortfalls, INNIO said.

Playing a key role

"The decentralized supply of energy based on cogeneration systems has a key role to play in securing the electricity and heat supply across Europe in the decades ahead and in putting the energy supply on a more sustainable footing," Kunz said. "In the short and medium term, that means gas power plants that operate on natural gas. In the long term, these plants must also be made CO₂ neutral by running them on biomethane or even CO₂-free through the use of hydrogen, for example."

Gas engines that form part of a decentralized supply system are particularly well-suited to rapid start-

up and load balancing in the event of fluctuations in consumption levels, a factor that will continue to gain importance with ever-advancing electrification (e.g. through electric vehicles and heat pumps).

While the technology may not be changing as the world moves toward a greener energy supply, the fuel is. And this is something that highly efficient INNIO Jenbacher gas engines are already prepared for since they can run on fossil fuel gases (natural gas or liquefied petroleum gas), on renewable gases (biogas or biomethane), or on up to 100% green hydrogen. The prerequisites for the flexibility for INNIO's efficient gas engines in terms of fuel choice, has been set in a cooperative development with the Large Engine Competence Center (LEC) in Graz.

INNIO is a global solutions provider of gas engines, power equipment, digital platforms and related services for power generation and gas compression. The company also provides lifecycle support to more than 53,000 delivered gas engines worldwide, backed by a service network in more than 100 countries. Headquartered in Jenbach, Austria, INNIO also maintains primary operations in Welland, Ontario, Canada, and Waukesha, Wisconsin, USA. ■

JENBACHER
Waukesha

**THOSE WHO BUILD
STRONG ENGINES
CAN DRIVE THE FUTURE.**

**ENERGY
SOLUTIONS.
EVERYWHERE,
EVERY TIME.**

That's why INNIO* is constantly innovating - increasing your plant's efficiency, developing new energy sources, and reducing CO₂ emissions with ground-breaking power generation and gas compression solutions. And that's why, with more than 110 years of gas engine experience, our Jenbacher* and Waukesha* technologies are ready to help drive your future.

*Indicates a trademark.

INNIO.COM

INNIO

INNIO's power generation and gas compression solutions

INNIO is a leading provider of renewable gas, natural gas, and hydrogen-based solutions and services for power generation and gas compression at or near the point of use. With our Jenbacher and Waukesha gas engines, INNIO helps to provide communities, industry and the public access to sustainable, reliable and economical power ranging from 200 kW to 10 MW. We also provide life-cycle support and digital solutions to the more than 53,000 delivered gas engines globally, through our service network in more than 100 countries. We deliver innovative technology driven by decarbonization, decentralization, and digitalization to help lead the way to a greener future. Headquartered in Jenbach, Austria, the business also has primary operations in Welland, Ontario, Canada, and Waukesha, Wisconsin, U.S.

Available Jenbacher* gas engines products 2021



1) ISO standard output, at 1500 rpm/1800 rpm and standard reference conditions according to ISO 3046 at p.f. = 1.0 according to VDE 0530 REM

2) Heat recovery with a tolerance +/- 8%

3) NOx @ 5% O₂ dry

Requirements for technical data: All data according to full load, and subject to technical development and modification

*Indicates a trademark

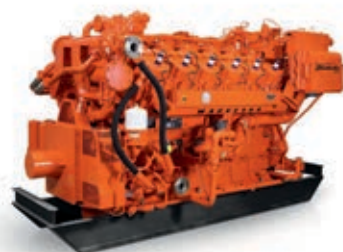
Power Generation

Fuel	Engine Types	Electrical output ¹		Thermal output ²		
		50 Hz	60 Hz	50 Hz	60 Hz	
		kWe	kWe	kW therm.	kW therm.	
Natural gas NOx < 500 mg/Nm ³ (NOx < 1.1 g/bhp.hr)	J208	330	336	371	424	
	J312	635	633	791	835	
	J316	851	847	1,081	1,113	
	J320	1,067	1,062	1,241	1,391	
	J412	901	851	945	980	
	J416	1,202	1,141	1,252	1,307	
	J420	1,497	1,429	1,563	1,633	
	J612	2,001	1,979	1,930	1,941	
	J616	2,676	2,654	2,527	2,541	
	J620	3,360	3,334	3,172	3,186	
	J624	4,498	4,478	4,161	4,179	
	J920 Flextra	10,380	9,350	8,600+	7,510+	
Biogas NOx < 500 mg/Nm ³ (NOx < 1.1 g/bhp.hr)	J208	330	336	413	410	
	J312	635	633	709	785	
	J316	851	847	935	1,046	
	J320	1,067	1,062	1,179	1,307	
	J412	901	851	913	956	
	J416	1,202	1,141	1,214	1,274	
	J420	1,497	1,429	1,515	1,594	
	J612	1,817	1,798	1,668	1,727	
	J616	2,433	2,411	2,225	2,305	
	J620	3,044	3,022	2,782	2,878	
	Hydrogen NOx < 100 mg/Nm ³ (NOx < 0.3 g/bhp.hr)	J412	531	528	630	674
		J416	710	707	838	899
J420		889	890	1,049	1,124	



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Available Waukesha* gas engines products 2021



INNIO manufactures Waukesha spark ignited gaseous fueled 275GL+* VHP* and VGF* engines as well as Enginator* systems for gas compression, electric power generation, cogeneration and mechanical drive applications – ranging in output from 200 to 5,000 bhp (150 – 3,729 kWb).

Notes:

- Additional Ratings at speeds not shown are available.
- Rating Standard: All models: Ratings conform to ISO 3046/1 (latest version) with a mechanical efficiency of 90% and auxiliary water temperature, Tcr, as specified in the Power Ratings 18900 (latest version) limited to ±10° F (±5.5° C). Ratings are also valid for SAE J1349, BS 5514, DIN 6271 and API 7B-11C standard atmospheric reference conditions.
- For intermittent, reduced speed, alternate fuel, and other site condition power ratings, see Power Ratings 18900 or consult INNIO's Waukesha team.

*Indicates a trademark

Gas compression & mechanical drive

Lean-burn engines

Engine Types	rpm	bhp	kWb
275GL+			
16V275GL+	1,000	5,000	3,729
12V275GL+	1,000	3,750	2,796
VHP			
L5794LT	1,200	1,450	1,081
L5774LT	1,200	1,280	954
VGF			
P48GL	1,800	1,175	880
L36GL	1,800	880	660
H24GL	1,800	585	440
F18GL	1,800	440	330

Rich-burn engines

Engine Types	rpm	bhp	kWb
VHP			
P9394GSI S5	1,200	2,500	1,864
L7044GSI	1,200	1,680	1,253
L7044GSI S5	1,200	1,900	1,417
L7042GSI S4	1,200	1,480	1,104
L7042GSI S5	1,200	1,500	1,119
L7044G	1,200	920	686
L5794GSI	1,200	1,380	1,029
F3524GSI	1,200	840	626
F3514GSI	1,200	740	552
F3524G	1,200	460	343
VGF			
P48GSI	1,800	1,065	800
L36GSI	1,800	800	600
H24SE	1,800	530	400
H24SE-EPA	1,800	530	400
F18SE	1,800	400	300
F18SE-EPA	1,800	400	300

Power Generation

Lean-burn engines

Engine Types	Hz/rpm	kWe	Hz/rpm	kWe
275GL+				
16V275GL+	60/900	3,215	50/1,000	3,605
12V275GL+	60/900	2,415	50/1,000	2,705
VHP				
5904LT	60/1,200	1,025	50/1,000	900
VGF				
48GL	60/1,800	830	50/1,500	685
36GL	60/1,800	620	50/1,500	515
24GL	60/1,800	415	50/1,500	340
18GL	60/1,800	310	50/1,500	250

Rich-burn engines

Engine Types	Hz/rpm	kWe	Hz/rpm	kWe
VHP				
9504GSI S5	60/1,200	1,770	50/1,000	1,600
7104GSI	60/1,200	1,200	50/1,000	1,100
7104GSI S5	60/1,200	1,350	50/1,000	1,240
7104GSI-EPA	60/1,200	1,200	-	-
7104GSI-MOB	-	-	50/1,000	1,100
7100GSI S4	60/1,200	1,050	50/1,000	875
7100GSI S5	60/1,200	1,065	50/1,000	1,005
5904GSI	60/1,200	980	50/1,000	900
5904GSI-EPA	60/1,200	980	-	-
5904GSI-MOB	-	-	50/1,000	900
3604GSI	60/1,200	600	50/1,000	540
VGF				
48GSI	60/1,800	750	50/1,500	625
36GSI	60/1,800	560	50/1,500	475
24SE	60/1,800	375	50/1,500	310
24SE-EPA	60/1,800	375	50/1,500	310
18SE	60/1,800	280	50/1,500	230
18SE-EPA	60/1,800	280	50/1,500	230



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Clean, Powerful



Marine Gensets:

240kW_e~7720kW_e
(1800~600min⁻¹)

Marine Propulsion:

530kW_m~6600kW_m
(900~600min⁻¹)
(for single-engine single-shaft system)



6DE-18
(815kW_e/900min⁻¹)
(645kW_e/720,750min⁻¹)



6DEM-23
(1515kW_m/900min⁻¹)
(1235kW_m/750min⁻¹)

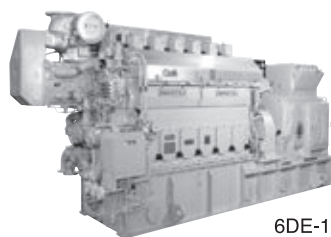
DAIHATSU DAIHATSU DIESEL MFG.CO.,LTD.

Head Office: 1-30, Oyodo Naka1-chome, Kita-ku, Osaka, 531-0076 Japan TEL:+81-6-6454-2393 FAX:+81-6-6454-2682 / Tokyo Office: 2-10, Nihonbashi-Honcho 2-chome, Chuo-ku, Tokyo, 103-0023 Japan TEL:+81-3-3279-0827 FAX:+81-3-3245-0359 / Taiwan Office: c/o Marine Technical Industries Co., Ltd. No.14 Tai-Tang RD. Lin-Hai Industrial Zone, Kaohsiung, 812 Taiwan TEL:+886-7-803-1082 FAX:+886-7-801-9197 / Daihatsu Diesel (AMERICA), Inc.: 380 N Broadway, Suite 302, Jericho, N.Y. 11753 U.S.A. TEL:+1-516-822-3483/4 FAX:+1-516-822-3485 / Daihatsu Diesel (Europe) Ltd.: 28th Floor, One Canada Square, Canary Wharf, London E14 5AA, United Kingdom TEL:+44 (0) 20-3871-5000 / Daihatsu Diesel (ASIA PACIFIC) Pte.Ltd.: 16 Collyer Quay, Income at Raffles #29-02, Singapore 049318 TEL:+65-6589-9510 FAX:+65-6536-4964 / Daihatsu Diesel (SHANGHAI) Co.,Ltd.: Room A-B, Floor 14, Huamin Empire Plaza, No.728, Yanan Rd.(W.), Shanghai, 200050, China TEL:+86-21-6225-7876/7 FAX:+86-21-6225-9299

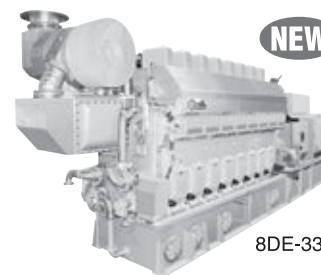
DAIHATSU DIESEL

Marine Gensets & Land Engines

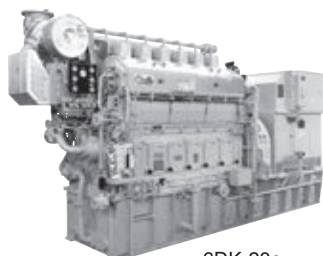
- Reliability and durability
- Compact, light weight
- Environmentally-friendly
- Lower operating costs



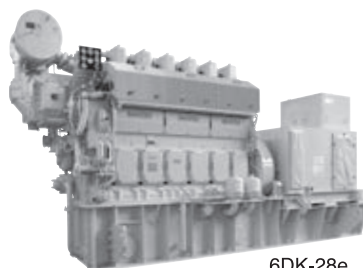
6DE-18



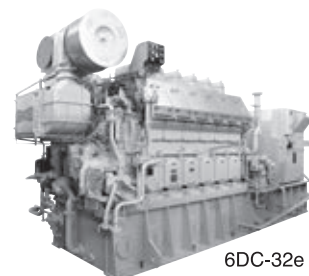
8DE-33



6DK-20e



6DK-28e



6DC-32e

DE Series

Models	No. of Cylinders	min ⁻¹	kW	Bore × Stroke (mm)	Method of Starting A: air / E: electric	Total Weight (ton)	Length (mm)	Height (mm)	Width (mm)
6DE-18	6	720~900	680~860	185 × 280	A	12.0	4,850	2,400	1,540
6DE-23	6	720~900	1,280~1,500	230 × 320	A	23.0	6,100	2,840	1,780
6DE-33	6	720	3,600	330 × 440	A	69.1	9,110	3,950	2,410
8DE-33	8	720	4,800	330 × 440	A	83.7	10,390	4,150	2,410

Dimensions: Including generator and common bed

DC Series

Models	No. of Cylinders	min ⁻¹	kW	Bore × Stroke (mm)	Method of Starting A: air / E: electric	Total Weight (ton)	Length (mm)	Height (mm)	Width (mm)
5DC-17Ae	5	900 / 1000	490	170 × 270	A	10.0	4,070	2,250	1,350
6DC-17Ae	6	900 / 1000	610	170 × 270	A	11.0	4,510	2,250	1,350
6DC-32e	6	720 / 750	3,000	320 × 400	A	58.00	8,295	3,820	2,345
8DC-32e	8	720 / 750	4,000	320 × 400	A	67.00	9,580	4,020	2,345

Dimensions: Including generator and common bed

DL·DK Series

Models	No. of Cylinders	min ⁻¹	kW	Bore × Stroke (mm)	Method of Starting A: air / E: electric	Total Weight (ton)	Length (mm)	Height (mm)	Width (mm)
6DL-16Ae	6	1,200	530	165 × 210	A or E	5.9	3,700	1,800	1,230
5DK-20e	5	720~900	610~800	200 × 300	A	13.5	4,850	2,670	1,670
6DK-20e	6	720~900	800~1,040	200 × 300	A	16.0	5,480	2,890	1,800
8DK-20e	8	720~900	1,065~1,360	200 × 300	A	22.0	6,350	2,890	1,800
5DK-26e	5	720 / 750	1,280	260 × 380	A	24.0	5,770	3,250	1,990
6DK-26e	6	720 / 750	1,840	260 × 380	A	30.0	6,465	3,310	1,990
6DK-28e	6	720 / 750	2,100	280 × 390	A	35.0	6,825	3,710	2,235
8DK-28e	8	720 / 750	2,800	280 × 390	A	45.5	7,865	3,830	2,235
6DK-36e	6	600	3,500	360 × 480	A	73.0	7,500	3,818	3,360
8DK-36e	8	600	4,500	360 × 480	A	95.0	9,430	3,818	3,360
12DK-36e	12V	600	6,600	360 × 460	A	101.0	11,728	4,280	2,500

Dimensions: Including generator and common bed

DAIHATSU DAIHATSU DIESEL MFG.CO.,LTD.

Tokyo Office. 1 2-10, Nihonbashi-Honcho 2-chome, Chuo-ku, Tokyo, 103-0023 Japan TEL:+81-3-3279-0827 FAX:+81-3-3245-0359

DAIHATSU DIESEL

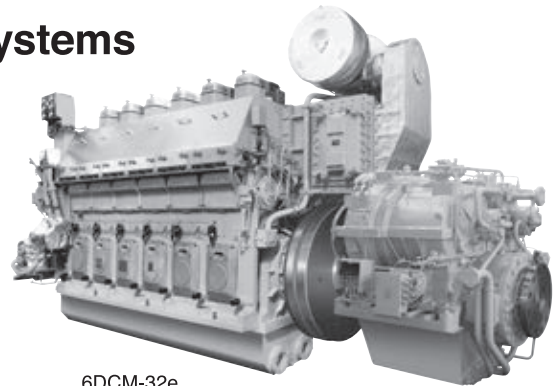
Marine Propulsion Engines

Creating next-generation propulsion systems

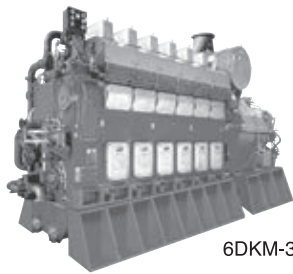
Our clean and powerful "e-Diesel" is packed with top-level quality and technologies that Daihatsu Diesel has accumulated and refined over many years since the foundation of the company in 1907.

Daihatsu Diesel's history is marked by relentless challenges toward achieving the engine performance demanded by the changing times and meeting new needs. This challenging spirit is unchanged today and will continue into the future.

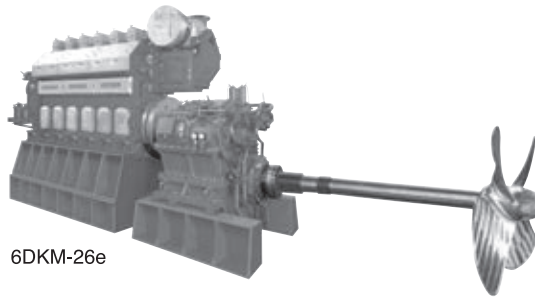
Daihatsu's e-Diesel is constantly advancing in order to deliver the ultimate performance that only the continually evolving company can attain.



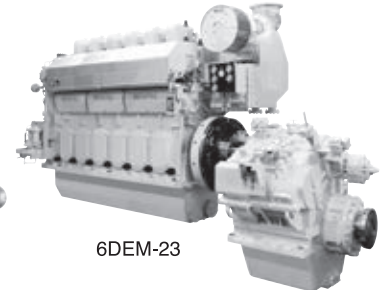
6DCM-32e



6DKM-36e



6DKM-26e

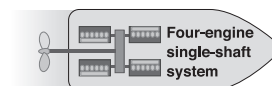
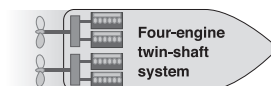
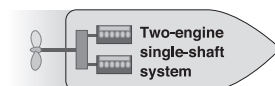


6DEM-23

Models	No. of Cylinders	min ⁻¹	Output (kWm)	Bore × Stroke (mm)	Propeller Revolution (min ⁻¹)	Total Weight (ton)	Length (mm)	Height (mm)	Width (mm)
6DEM-18(750min ⁻¹)	6	750	680	185 × 280	343 / 349	10.0 / 9.8	4,529 / 4,524	2,250	1,590
6DEM-18(900min ⁻¹)	6	900	850	185 × 280	344 / 335	10.0 / 9.8	4,529 / 4,524	2,250	1,590
6DKM-20e	6	900	1,060	200 × 300	298 / 306	13.8 / 13.3	4,620 / 4,390	2,305	1,737
6DEM-23(750min ⁻¹)	6	750	1,236	230 × 320	264 / 277	17.8 / 17.0	5,328 / 5,053	2,690	1,727
6DEM-23(900min ⁻¹)	6	900	1,516	230 × 320	281 / 276	17.8 / 17.9	5,328 / 5,253	2,690	1,727
6DKM-26e	6	750	1,960	260 × 380	264 / 248	23.5 / 23.5	5,459 / 5,439	3,168	1,961
6DKM-28e	6	750	2,260	280 × 390	230 / 228	29.0 / 30.8	5,985 / 5,830	3,407	2,002
8DKM-28e	8	750	3,020	280 × 390	202 / 224	40.0 / 37.0	7,460 / 6,860	3,407	2,018
6DCM-32e	6	750	3,030	320 × 400	202 / 224	47.0 / 44.0	7,054 / 6,454	4,072	1,993
8DCM-32e	8	750	4,020	320 × 400	188 / 252	60.0 / 59.0	8,852 / 8,402	4,107	2,669
6DEM-33	6	720	3,600	330 × 440	212 / 249*	59.0 / 59.0*	9,240 / 8,800	3,980	2,830
8DEM-33	8	720	4,800	330 × 440	176 / 202	70.0* / 70.0*	8,350 / 8,150	3,780	2,680
6DKM-36e	6	600	3,500	360 × 480	198 / 183	63.0 / 62.0	7,675 / 7,095	4,135	1,994
8DKM-36e	8	600	4,500	360 × 480	188 / 202	85.0 / 84.0	9,202 / 8,662	4,332	2,245
12DKM-36e	12V	600	6,600	360 × 460	189 / 198	105.0 / 103.0	11,373 / 10,823	4,677	3,224

Output for all engine given for crank shaft end. Values marked with an asterisk (*) are reference values.

Multiple-Geared Diesel Engines



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Overall data

		Engine power (ISO 3046 - I)				Nominal power of gensets							
		kW		HP	50 Hz electric - 3 phase				60 Hz electric - 3 phase				
		mdo/hfo/bio	dual fuel**	mdo/hfo/bio	P _w (kW)		P _n (kVA)		P _w (kW)		P _n (kVA)		
Engine	rpm	mdo/hfo/bio	dual fuel**	mdo/hfo/bio	mdo/hfo/bio	dual fuel**	mdo/hfo/bio	dual fuel**	mdo/hfo/bio	dual fuel**	mdo/hfo/bio	dual fuel**	
DV36	16 DV36	750	10547	—	14340	10125	—	12656	—	—	—	—	
	16 DV36	720	10125	—	13766	—	—	—	9720	—	12150	—	
	16 DV36	600	8438	—	11472	8100	—	10125	—	8100	—	10125	
	12 DV36	750	7910	—	10755	7594	—	9493	—	—	—	—	
	12 DV36	720	7594	—	10325	—	—	—	7290	—	9113	—	
	12 DV36	600	6328	—	8604	6075	—	7594	—	6075	—	7594	
DL36	8 DL36	750	5274	—	7166	5063	—	6328	—	—	—	—	
	8 DL36	720	5063	—	6879	—	—	—	4860	—	6075	—	
	8 DL36	600	4219	—	5732	4050	—	5063	—	4050	—	5063	
	6 DL36	750	3955	—	5374	3797	—	4746	—	—	—	—	
	6 DL36	720	3797	—	5159	—	—	—	3645	—	4556	—	
	6 DL36	600	3164	—	4299	3038	—	3797	—	3038	—	3797	
16 (V) DZC	16 DZC	1000	4000 *	—	5435	3840	—	4800	—	—	—	—	
	16 DZC	900	3600 *	—	4891	—	—	—	3456	—	4320	—	
	16 DZC	1000	3536	2670	4804	3395	2537	4244	3171	—	—	—	
	16 DZC	900	3184	2400	4326	—	—	—	3057	2280	3821	2850	
	16 DZC	800	2944	—	4000	—	—	—	—	—	—	—	
	16 DZC	750	2840	2000	3859	2726	1900	3408	2375	—	—	—	
	16 DZC	720	2752	1920	3739	—	—	—	—	2642	1824	3302	2280
12 (V) DZC	12 DZC	1000	3000 *	—	4076	2880	—	3600	—	—	—	—	
	12 DZC	900	2700 *	—	3668	—	—	—	2592	—	3240	—	
	12 DZC	1000	2652	2000	3603	2546	1900	3183	2375	—	—	—	
	12 DZC	900	2388	1800	3245	—	—	—	2292	1710	2866	2138	
	12 DZC	800	2208	—	3000	—	—	—	—	—	—	—	
	12 DZC	750	2130	1500	2894	2045	1425	2556	1781	—	—	—	
	12 DZC	720	2064	1440	2804	—	—	—	—	1981	1368	2477	1710
8 DZC	8 DZC	1000	2000 *	—	2717	1920	—	2400	—	—	—	—	
	8 DZC	900	1800 *	—	2446	—	—	—	1728	—	2160	—	
	8 DZC	1000	1768	1335	2402	1697	1268	2122	1585	—	—	—	
	8 DZC	900	1592	1200	2163	—	—	—	1528	1140	1910	1425	
	8 DZC	800	1472	—	2000	—	—	—	—	—	—	—	
	8 DZC	750	1420	1000	1929	1363	950	1704	1188	—	—	—	
	8 DZC	720	1376	960	1870	—	—	—	—	1321	912	1651	1140
6 DZC	6 DZC	1000	1500 *	—	2038	1440	—	1800	—	—	—	—	
	6 DZC	900	1350 *	—	1834	—	—	—	1296	—	1620	—	
	6 DZC	1000	1326	1000	1802	1273	950	1591	1188	—	—	—	
	6 DZC	900	1194	900	1622	—	—	—	1146	855	1433	1069	
	6 DZC	800	1104	—	1500	—	—	—	—	—	—	—	
	6 DZC	750	1065	750	1447	1022	713	1278	891	—	—	—	
	6 DZC	720	1032	720	1402	—	—	—	—	991	684	1238	855

Conversion factors used: 1 metric HP = 0,736 kW → Generator efficiency: $\eta_g = 0,96$ → Power factor: $\cos \varphi = 0,8$

* For special applications, contact ABC for more information

** Natural gas with Methane Index = 73 → Lower Calorific Value gas = 39.000 kJ/Nm³ → Lower Calorific Value diesel = 42.700 kJ/kg
Possible gases: natural gas, waste gas, landfill gas (the ability to burn other gases should be done in consultation with ABC)

DZC engine family approved

Anglo Belgian Corp. has first medium-speed engine to receive EU Stage 5 emissions certification

Anglo Belgian Corp. (ABC) received the official EU Stage 5 certificate for its DZC engines, making the company the first medium-speed engine manufacturer to get Stage 5 certified.

The EU Stage 5 standard limits the emission of nitrogen oxides and particles (soot) to very low values. This applies to all Non Road Mobile Machinery (NRMM) including vessels used for inland navigation.

For new main and auxiliary engines with a power above 300 kW, the Stage 5 emission requirement came into force on Jan. 1, 2020. This applies to all inland navigation engines for new builds as well as for repowering. The EU stage 5 engines for inland navigation are divided into several categories: IWP and IWA.

ABC said it has a Stage 5 solution for both categories in an engine range up to 4000 kW. Because the engine and the aftertreatment system are perfectly aligned, the outcome is a strong emission reduction and a considerable additional fuel saving.

ABC said the certification positions the company as a forerunner in the market. This market is not limited to inland shipping, as seagoing vessels can also make use of this development. These ships are currently regulated by less strict emission standards, but some operators consciously choose to further reduce their emissions.

As a result of this development, they can meet the stricter ULEV (Ultra Low Emission Vessel) standards, the company said.

"As a Belgian company, we are very proud of being the first in this segment to obtain a Stage 5 certificate," said Yannick Loulidi, development engineer EATS at ABC. "It was a challenge to go through the entire project.

"For EU Stage 5 we do not only have to meet certain emission requirements, but there are also very specific standards for



Anglo Belgian Corp. (ABC) received the official EU Stage 5 certificate for its DZC engines, making the company the first medium-speed engine manufacturer to get Stage 5 certified.

monitoring the system. On top of that, there is also a follow-up of the engines during the production and implementation process.

"Our big advantage is that we combine the entire production, development and testing phase at the same facility in Ghent. This ensures a very short chain that allows us to monitor directly if necessary. This project has been carried out by the whole of ABC, from the people on the assembly line to the test engineers. Everyone within ABC helped to ensure that we achieved this fabulous result."

Anglo Belgian Corp. manufactures medium-speed engines between 600 and 10,400 kW. The company's engines are designed for energy and transport applications, including propulsion engines and generating sets for marine applications and diesel-hydraulic or diesel-electric engines for locomotive traction applications. More than 90% of its products are exported.

ABC has developed hybrid solutions designed to offer a flexible range of propulsion and power generation solutions. For this, ABC concluded cooperation agreements with several partners such as Bureau Veritas. ABC also offers turnkey solutions for power stations and special projects such as floating cranes, emergency generators for nuclear power plants and

pump sets.

ABC said its flexible and modular engine aftertreatment (EAT) solutions are manufactured and assembled according to European standards, guaranteeing business reliability, service and short delivery times.

For IMO Tier III, ABC said it has type approval of its engines with the EAT system, which allows it to navigate in ECA zones. When leaving the ECA zone, the selective catalytic reduction (SCR) system can be switched off and the engine will comply with IMO Tier II limits, the company said.

The company's EAT solution to meet the stringent Stage 5 regulations according to EU2016/1628 emissions limits consists of a diesel particulate filter (DPF) and SCR, which allows the engine to meet ultralow levels of particles and NOx, the company said.

For seagoing vessels, ABC said it can offer a similar EAT system which meets ULEV standards. ABC was originally established in 1912 by a group of industrialists that included the inventor of the diesel engine, Rudolf Diesel.

An important step in the company's long history was its 1985 acquisition by OGEPAR. Also headquartered in Belgium, OGEPAR is a financial company whose holdings also include Kompressorenbau Bannewitz GmbH (KBB), a manufacturer of turbochargers for diesel and gas engines. ■

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Manufacturer	Page Reference	Model Number	Type	Fuel	Continuous Output at ISO Conditions		Heat Rate		Pressure Ratio	Mass Flow		Turbine Inlet Temp (°C)	Exhaust Temp (°C)	Output Shaft Speed (r/min)	
			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max
ANSALDO ENERGIA	238	AE64.3A	EG	L/G		80000		9890	18.3	474	215		580	3000	3600
		AE94.2	EG	L/G		190000		9917	12	1224	555		550	3000	3000
		AE94.2K	EG	L/G		170000		9863	12	1190	540		545	3000	3000
		AE94.3A	EG	L/G		340000		8933	19.5	1664	755		593	3000	3000
		GT26	EG	L/G		370000		8780	35	1634	741		625	3000	3000
		GT36-S5	EG	L/G		538000		8411	26	2249	1020		621	3000	3000
		GT36-S6	EG	L/G		369000		8511	24	1565	710		630	3600	3600
		AE-T100	EG	G		100		12000	4.5	1.8	0.8		270	70000	70000
BAKER HUGHES	*	NovaLT5	EG	L/G	7510	5600	11127	11740	14.5	43	20		574		16630
		NovaLT16	EG	G	21460	16000	7067	10000	19	145	54		490		7800
CAPSTONE	*	C1000	GG	G	1341	1000	7700	10900		14.7	6.7	50	280	30000	61000
		C200 CARB High Pressure	GG	G	268	200	7700	10900		2.9	1.3	50	280	30000	61000
		C600 Low Pressure	GG	G	764	570	8200	11600		8.8	4	50	280	30000	61000
		C600 High Pressure	GG	G	805	600	7700	10900		8.8	4	50	280	30000	61000
		C800 Low Pressure	GG	G	1019	760	8200	11600		11.7	5.3	50	280	30000	61000
		C800 High Pressure	GG	G	1073	800	7700	10900		11.7	5.3	50	280	30000	61000
		C1000 Low Pressure	GG	G	1274	950	8200	11600		14.7	6.7	50	280	30000	61000
		C1000 High Pressure	GG	G	1341	1000	7700	10900		14.7	6.7	50	280	30000	61000
		C30	GG	L	39	29	10200	14400		0.7	0.3	50	275	45000	96000
		C65	GG	L	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C65 ICHP	GG	L	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C200	GG	L	255	190	7700	10900		2.9	1.3	50	280	30000	61000
		CR30	GG	G	40	30	9800	13800		0.7	0.3	50	275	45000	96000
		CR65	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		CR65 ICHP	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		CR200	GG	G	268	200	7700	10900		2.9	1.3	50	280	30000	61000
		CR600	GG	G	805	600	7700	10900		8.8	4	50	280	30000	61000
		CR800	GG	G	1073	800	7700	10900		11.7	5.3	50	280	30000	61000
		CR1000	GG	G	1341	1000	7700	10900		14.7	6.7	50	280	30000	61000
		C30	GG	G	40	30	9800	13800		0.7	0.3	50	275	45000	96000
		C30 Hazloc	GG	G	40	30	9800	13800		0.7	0.3	50	275	45000	96000
		C65	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C65 ICHP	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C65 Hazloc	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C200	GG	G	268	200	7700	10900		2.9	1.3	50	280	30000	61000
		C200 Hazloc	GG	G	268	200	7700	10900		2.9	1.3	50	280	30000	61000

continued

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Manufacturer	Page Reference	Model Number	Type	Fuel	Continuous Output at ISO Conditions		Heat Rate		Pressure Ratio	Mass Flow		Turbine Inlet Temp (°C)	Exhaust Temp (°C)	Output Shaft Speed (r/min)	
			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max
CAPSTONE	*	C600	GG	G	805	600	7700	10900		8.8	4	50	280	30000	61000
		C800	GG	G	1073	800	7700	10900		11.7	5.3	50	280	30000	61000
		C30 Low Pressure	GG	G	38	28	10200	14400		0.7	0.3	50	275	45000	96000
		C30 High Pressure	GG	G	40	30	9800	13800		0.7	0.3	50	275	45000	96000
		C65 High Pressure	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C65 ICHP High Pressure	GG	G	87	65	8800	12400		1.1	0.5	50	309	45000	96000
		C65 CARB High Pressure	GG	G	87	65	9100	12900		1.1	0.5	50	311	45000	96000
		C200 Low Pressure	GG	G	255	190	8200	11600		2.9	1.3	50	280	30000	61000
		C200 High Pressure	GG	G	268	200	7700	10900		2.9	1.3	50	280	30000	61000
		C200 CARB Low Pressure	GG	G	255	190	8200	11600		2.9	1.3	50	280	30000	61000
CENTRAX GAS TURBINES	*	501-KB5	EG	G		3947		12391			15.7		555		
		501-KN5	EG	L		3852		12530			15.7		559		
		501-KB7	EG	G		4495		11661			16.3		553		
		501-KB7	EG	G		5334		11232			20.9		503		
		501-KN7	EG	L		5198		11348			21		494		
		501-KN7	EG	G		5954		10599			21.8		490		
		CX 300	EG	G		7900		11773			29.8		537		
		CX 300	EG	L		7574		11910			30.2		535		
		CX 400	EG	G		12900		10355			39.4		555		
		CX 400	EG	L		11428		10559			37.4		549		
		CX 400	EG	G		14400		10084			44.3		546		
		RB211 - DLE	EG	G		32070		9364			94.3		503		
		TRENT 60 - DLE	EG	G		53049		8499			155.1		434		
		TRENT 60 - WLE	EG	G		60493		8830			171		424		
	TRENT 60 - WLE (ISI)	EG	G		66000		8715			178.1		425			
DAIHATSU DIESEL MFG. CO. LTD.	214, 245	DT-4	EG	L		441		18110	8.0	6.6		570		1800	
		DT-4W	EG	L		883		18110	8.0	13		570		1800	
		DT-6	EG	L		662		17890	8.0	11		610		1800	
		DT-10	EG	L		1103		19190	8.0	18		520		1800	
		DT-10A	EG	L		1324		17890	8.0	18		560		1800	
		DT-14	EG	L		1546		17890	8.0	23		580		1800	
		DT-20	EG	L		2206		17890	8.0	33		570		1800	
		DT-10AW	EG	L		2648		17890	8.0	37		560		1800	
		DT-14W	EG	L		3089		17890	8.0	45		580		1800	
		DT-20W	EG	L		4412		17890	8.0	66		570		1800	
GE OIL & GAS	*	LMS100	EG	L/G	131683	98196	5885	8327	40	456	207	417		3600	
		NovaLT16	EG	G	21460	16000	7067	10000	19	145	54	490		7800	
		NovaLT5	EG	L/G	7510	5600	11127	11740	14.5	43	20	574		16630	
		PGT20 SAC	EG	L/G	23450	17487	7227	10225	19.7	138	63	479		6500	
		PGT20 DLE	EG	L/G	24055	17937	7238	10240	19.8	137	62	491		6500	

continued

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			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max
GE OIL & GAS	*	PGT25 SAC	EG	L/G	30113	22456	7002	9906	17.9	152	69		522		6500
		PGT25 DLE	EG	L/G	30103	22448	7040	9960	17.9	151	69		529		6500
		PGT25+SAC	EG	L/G	40598	30274	6412	9072	21.5	186	84		500		6100
		PGT25+DLE	EG	L/G	40215	29988	6432	9101	21.5	185	84		507		6100
		PGT25+G4 SAC	EG	L/G	43901	32737	6434	9103	23	198	90		512		6100
		PGT25+G4 DLE	EG	L/G	43584	32500	6432	9101	23	197	90		513		6100
		LM6000 PC SAC FIXED IGV	EG	L/G	58197	43397	6094	8621	27.9	277	126		454		3600
		LM6000 PC SAC OPEN IGV	EG	L/G	58368	43525	6098	8628	28.2	279	127		452		3600
		LM6000 PC SAC VARIABLE IGV	EG	L/G	58470	43601	6089	8615	28.1	278	126		454		3600
		LM6000 PD	EG	L/G	57633	42977	6107	8641	28.3	275	125		455		3600
		LM6000 PF	EG	L/G	57633	42977	6107	8641	28.3	275	125		455		3600
		LM6000 PC SAC FIXED IGV	MD	L/G	59385	44283	5972	8449	27.9	277	126		454		3600
		LM6000 PC SAC OPEN IGV	MD	L/G	59559	44413	5976	8455	28.2	279	127		452		3600
		LM6000 PC SAC VARIABLE IGV	MD	L/G	59663	44491	5968	8443	28.1	278	126		454		3600
		LM6000 PD	MD	L/G	58809	43854	5985	8468	28.3	275	125		455		3600
		LM6000 PF	MD	L/G	58809	43854	5985	8468	28.3	275	125		455		3600
		LM6000 PF+	MD	L/G	72752	54000	6054	8566	31.4	310	142		502		3930
		LM6000 PG	MD	L/G	76885	57300	6179	8743	33.4	319	145		466		3930
		LMS100	MD	L/G	134370	100200	5768	8160	40	456	207		417		3600
		NovaLT16	MD	G	22130	16500	6876	9729	19	145	54		490		7800
		PGT20 SAC	MD	L/G	24300	18121	6974	9867	19.7	138	63		479		6500
		PGT20 DLE	MD	L/G	24927	18588	6985	9882	19.8	137	62		491		6500
		PGT25 SAC	MD	L/G	31206	23270	6756	9559	17.9	152	69		522		6500
		PGT25 DLE	MD	L/G	31195	23262	6793	9611	17.9	151	69		529		6500
		PGT25+SAC	MD	L/G	42071	31372	6187	8754	21.5	186	84		500		6100
		PGT25+DLE	MD	L/G	41674	31076	6207	8782	21.5	185	84		501		6100
		PGT25+G4 SAC	MD	L/G	45493	33924	6209	8784	23	198	90		512		6100
		PGT25+G4 DLE	MD	L/G	45164	33679	6207	8782	23	197	90		513		6100
		MS5001	EG	L/G	36047	26880	8842	12510	10.5	276	125		483		5100
		MS5002E LE	MD	G	43047	32100	6964	9854	17.3	227	103		502		5714
		MS5002E PE	MD	G	45327	33800	6876	9730	17.8	226	103		518		5714
		MS5002E LE	EG	G	41840	31200	7181	10161	17.3	227	103		502		5714
		MS5002E PE	EG	G	43986	32800	7096	10041	17.8	226	103		518		5714
	MS6001B	EG	L/G	57128	42600	7888	11160	12.3	322	146		546		5160	
	MS7001EA	EG	L/G	120378	89766	7523	10644	12.9	662	300		544		3600	
	MS9001E	EG	L/G	174467	130100	7358	10410	12.8	927	420		538		3000	
	MS7121(EA)	EG	L/G	120378	89766	7523	10644	12.9	662	300		544		3600	

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Manufacturer	Page Reference	Model Number	Type	Fuel	Continuous Output at ISO Conditions		Heat Rate		Pressure Ratio	Mass Flow		Turbine Inlet Temp (°C)	Exhaust Temp (°C)	Output Shaft Speed (r/min)	
			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max
GE OIL & GAS	*	MS9171(E)	EG		174467	130100	7358	10410	12.8	927	420		538		3000
		MSS002C	MD	L/G	37951	28300	8701	12310	8.8	274	124		517		4670
		MSS002C POWER CRYSTAL	MD		39520	29470	8714	12330	9.1	270	122		540		4670
		MSS002D	MD	L/G	43717	32600	8411	11900	10.8	312	141		509		4670
		MSS002D POWER CRYSTAL	MD		45553	33980	8413	11904	10.4	308	140		534		4670
		MSS002E	MD	G	42913	32000	7053	9978	17	226	102		508		5714
		MS6001B	MD	L/G	58955	43963	8140	11517	12.3	322	146		546		5160
		MS7001EA	MD	L/G	121362	90500	7584	10730	12.9	662	300		544		3600
		MS9001E	MD	L/G	175272	130700	7358	10410	12.8	927	420		538		3000
		GE10	EG	L/G	15086	11250	8122	11489	15.5	105	48		482		11000
		GE10-1 STANDARD	EG	L/G	15087	11250	8115	11481	15.5	105	48		482		11000
		GE10-1 DLE	EG	L/G	15089	11252	8434	11932	15.8	104	47		481		11000
		GE10-2	MD	L/G	16288	12146	7621	10782	15.6	104	47		483		7900
		GE10-2 DLE	MD	G	15907	11862	7762	10982	15.8	104	47		489		7900
KAWASAKI HEAVY INDUSTRIES LTD.	*	M1A-13A	EG	L/G	1991	1485	10510	14871	9.4	17.7	8		521	1500	1800
		M1A-13D	EG	L/G	1991	1485	10618	15022	9.6	17.5	8		531	1500	1800
		M1A-17D	EG	G	2280	1700	9480	13413	10.5	17.8	8.1		520	1500	1800
		M1T-13A	EG	L/G	3929	2930	10662	15085	9.4	35.4	16.1		521	1500	1800
		M1T-13D	EG	G	3929	2930	10771	15239	9.6	35.1	15.9		531	1500	1800
		M7A-01	EG	L/G	7410	5530	8590	12150	13	48	21.7		545	1500	1800
		M7A-02	EG	L/G	9120	6800	8390	11870	16	59.5	27		516	1500	1800
		M7A-01D	EG	L/G	7340	5470	8610	12190	13	48	21.7		542	1500	1800
		M7A-02D	EG	L/G	9040	6740	8410	11900	16	59.5	27		513	1500	1800
		M7A-03D	EG	L/G	10470	7800	7590	10730	16	59.9	27.2		523	1500	1800
		L20A	EG	G	24838	18522	7418	10496	18.6	131.8	59.8		541	1500	1800
		L30A	EG	G	40391	30120	6340	8970	24.9	195.6	88.7		470	1500	1800
		L30A	MD	G	41546	30980	6164	8720	24.9	195.6	88.7		470		5600
MAN ENERGY SOLUTIONS - TURBO	206	THM 1304-10N	MD	L/G	14080	10500	8370	11840	10	102.5	46.5	-	490	3870	9450
		THM 1304-10N	EG	L/G	13520	10080	8720	12330	10	102.5	46.5	-	490		9000
		THM 1304-12N	MD	L/G	16090	12000	8210	11610	11	106	48.1	-	525	3870	9450
		THM 1304-12N	EG	L/G	15450	11520	8550	12090	11	106	48.1	-	525		9000
		MGT6000	MD	L/G	9250	6900	7480	10590	15	62	28.1	-	460	5400	12600
		MGT6000	MD	L/G	11130	8300	7270	10290	16	66.1	30	-	480	5400	12600
		MGT6000	EG	L/G	8890	6630	7910	11190	15	57.8	26.2	-	505		1500/1800
		MGT6000	EG	L/G	10460	7800	7660	10840	16	64.8	29.4	-	490		1500/1800
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	KG2-3E	EG	L/G	2588	1930	21005	22160	4.7	33	15		549		1500/1800
		KG2-3G	EG	G		2000		14118	7		9.5		583		1500/1800
		SGT-50 DLE	EG	G	2682	2000	9978	14118	7	20.9	9.5			1500/1800	
		SGT-50 Diffusion Flame	EG	L/G	2573	1919	14967	21176	4.7	33.1	15		549	1500/1800	

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			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SGT-100	EG	L/G	6772	5050	8443	11945	14	43.1	19.5		544	17384	
		SGT-100	EG	L/G	7241	5400	8421	11914	15.3	46.1	20.9		548.8	17384	
		SGT-100	MD	L/G	7700	5742	7607	10832	14.4	43.4	19.7		544	6500	13650
		SGT-300	EG	L/G	10540	7860	7667	10848	13.7	66.6	30.2		533.9	14010	
		SGT-300	MD	L/G	11220	8367	7212	10349	13.5	65	29.5		489	5750	12075
		SGT-300	MD	L/G	12320	9187	7071	10174	14.1	67	30.5		504	5750	12075
		SGT-400	EG	L/G	14027	10460	7310	10342	16.1	75.5	34.3		509	11500	
		SGT-400	MD	L/G	14600	10887	6908	9931	16.1	75.4	34.3		523	5750	12075
		SGT-400	EG	L/G	17299	12900	7319	10355	16.8	86.8	39.4		555	9500	
		SGT-400	MD	L/G	18540	13825	6919	9943	16.9	89.4	40.6		543	4750	9975
		SGT-400	EG	L/G	19230	14340	7194	10178	18.5	98.1	44.6		529	9500	
		SGT-400	MD	L/G	20020	14929	6858	9774	18.5	98.1	44.6		540	4750	9975
		SGT-600	EG	L/G	32828	24480	7577	10720	14	179.2	81.3		543	7700	
		SGT-600	MD	L/G	33847	25240	7344	10390	14	179.2	81.3		543	3850	8085
		SGT-700 (33 MW)	EG	L/G	44012	32820	6838	9675	18.7	209.4	95		533	6500	
		SGT-700 (33 MW)	MD	L/G	45151	33670	6661	9424	18.7	209.4	95		533	3250	6825
		SGT-700 (35 MW)	EG	L/G	47298	35270	6690	9466	20.4	217.6	98.7		531	6500	
		SGT-700 (35 MW)	MD	L/G	48511	36175	6524	9230	20.4	217.6	98.7		531	3250	6825
		SGT-750	EG	L/G	53386	39810	6306	8922	24.3	254.4	115.4		468	6100	
		SGT-750	MD	L/G	54994	41010	6121	8661	24.3	254.4	115.4		468	3050	6405
		SGT-750	MD	L/G	45595	34000	6299	8912	21.9	237	107.5		439	3050	6405
		SGT-800 (50 MW)	EG	L/G	66917	49900	6465	9147	19.8	274.9	124.7		560	6600	
		SGT-800 (54 MW)	EG	L/G	72415	54000	6507	9206	21.6	298.7	135.5		563	6600	
		SGT-800 (56 MW)	EG	L/G	74561	55600	6448	9123	22	303.6	137.7		564	6600	
		SGT-800 (57 MW)	EG	L/G	76438	57000	6340	8970	22	301.1	136.6		565	6600	
		SGT-800 (62 MW)	EG	L/G	83814	62500	6191	8759	21.1	298.7	135.5		596	6600	
		SGT5-2000E	EG	L/G	250800	187000	6971	9863	12.8	1230	558		536	3000	
		SGT5-4000F	EG	L/G	441000	329000	6206	8780	20.1	1596	724		599	3000	
		SGT5-8000H	EG	L/G	603500	450000	<6206	<8780	21	2061	935		630	3000	
		SGT5-8000HL	EG	L/G	645000	481000	5970	8447	24	1874	850		680	3000	
		SGT5-9000HL	EG	L/G	797908	595000	<9517	<8372	24	2314.9	1050		670	3000	
		SGT6-2000E	EG	L/G	156900	117000	7187	10169	12	816	368		532	3600	
		SGT6-5000F	EG	L/G	288320	215000	6442	9114	17	1053.8	478		612	3600	
		SGT6-5000F	EG	L/G	348666	260000	6361	9000	19.5	1291.9	586		592	3600	
		SGT6-8000H	EG	L/G	416000	310000	<6361	<9000	21	1433	650		645	3600	
		SGT6-9000HL	EG	L/G	590050	440000	<5890	<8333	24	1682.1	763		670	3600	
		SGT-A05	EG	L/G	5337	3980	8578	12137	10.3	34	15.4		560	14200	
		SGT-A05	EG	L/G	7215	5380	7882	11152	13.9	47	21.3		494	14600	
		SGT-A05	EG	L/G	7805	5820	7667	10848	14.1	47.2	21.4		522	14600	
		SGT-A35 GT62 DLE	EG	L/G	42030	31342	6644	9400	21.7	215.3	97.9		484.4	4800	

continued

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Manufacturer	Page Reference	Model Number	Type	Fuel	Continuous Output at ISO Conditions		Heat Rate		Pressure Ratio	Mass Flow		Turbine Inlet Temp (°C)	Exhaust Temp (°C)	Output Shaft Speed (r/min)																																																																																																		
			EG=Electric Generator GG=Gas Generator MD=Mechanical Drive MN=Marine Propulsion	L=Liquid G=Gaseous	(bhp)	(kW)	(btu/hph)	(kJ/kWh)		(lb/s)	(kg/s)			min	max																																																																																																	
			<p>SIEMENS ENERGY GLOBAL GMBH & CO. KG</p> <p>243</p> <tr> <td>SGT-A35 GT62 DLE</td> <td>MD</td> <td>L/G</td> <td>43145</td> <td>32173</td> <td>6037</td> <td>9341</td> <td>21.7</td> <td>215.3</td> <td>97.9</td> <td></td> <td>485</td> <td>3120</td> <td>5040</td> </tr> <tr> <td>SGT-A35 GT62</td> <td>EG</td> <td>L/G</td> <td>42465</td> <td>31666</td> <td>6599</td> <td>9336</td> <td>22</td> <td>217.4</td> <td>98.8</td> <td></td> <td>480.6</td> <td>4800</td> <td></td> </tr> <tr> <td>SGT-A35 GT62</td> <td>MD</td> <td>L/G</td> <td>43593</td> <td>32507</td> <td>5996</td> <td>9336</td> <td>22</td> <td>217.4</td> <td>98.8</td> <td></td> <td>481</td> <td>3120</td> <td>5040</td> </tr> <tr> <td>SGT-A35 GT61 DLE</td> <td>EG</td> <td>L/G</td> <td>44318</td> <td>33048</td> <td>6460</td> <td>9140</td> <td>21.6</td> <td>215.7</td> <td>98</td> <td></td> <td>486.7</td> <td>4850</td> <td></td> </tr> <tr> <td>SGT-A35 GT61 DLE</td> <td>MD</td> <td>L/G</td> <td>45493</td> <td>33924</td> <td>5848</td> <td>8922</td> <td>21.6</td> <td>215.7</td> <td>98</td> <td></td> <td>486</td> <td>3153</td> <td>5093</td> </tr> <tr> <td>SGT-A35 GT61</td> <td>EG</td> <td>L/G</td> <td>45367</td> <td>33830</td> <td>6411</td> <td>9071</td> <td>22.1</td> <td>218.7</td> <td>99.4</td> <td></td> <td>485.6</td> <td>4850</td> <td></td> </tr> <tr> <td>SGT-A35 GT61</td> <td>MD</td> <td>L/G</td> <td>46571</td> <td>34728</td> <td>5803</td> <td>8912</td> <td>22.1</td> <td>218.7</td> <td>99.4</td> <td></td> <td>486</td> <td>3153</td> <td>5093</td> </tr>															SGT-A35 GT62 DLE	MD	L/G	43145	32173	6037	9341	21.7	215.3	97.9		485	3120	5040	SGT-A35 GT62	EG	L/G	42465	31666	6599	9336	22	217.4	98.8		480.6	4800		SGT-A35 GT62	MD	L/G	43593	32507	5996	9336	22	217.4	98.8		481	3120	5040	SGT-A35 GT61 DLE	EG	L/G	44318	33048	6460	9140	21.6	215.7	98		486.7	4850		SGT-A35 GT61 DLE	MD	L/G	45493	33924	5848	8922	21.6	215.7	98		486	3153	5093	SGT-A35 GT61	EG	L/G	45367	33830	6411	9071	22.1	218.7	99.4		485.6	4850		SGT-A35 GT61	MD	L/G	46571	34728	5803	8912	22.1	218.7	99.4	
SGT-A35 GT62 DLE	MD	L/G	43145	32173	6037	9341	21.7	215.3	97.9		485	3120	5040																																																																																																			
SGT-A35 GT62	EG	L/G	42465	31666	6599	9336	22	217.4	98.8		480.6	4800																																																																																																				
SGT-A35 GT62	MD	L/G	43593	32507	5996	9336	22	217.4	98.8		481	3120	5040																																																																																																			
SGT-A35 GT61 DLE	EG	L/G	44318	33048	6460	9140	21.6	215.7	98		486.7	4850																																																																																																				
SGT-A35 GT61 DLE	MD	L/G	45493	33924	5848	8922	21.6	215.7	98		486	3153	5093																																																																																																			
SGT-A35 GT61	EG	L/G	45367	33830	6411	9071	22.1	218.7	99.4		485.6	4850																																																																																																				
SGT-A35 GT61	MD	L/G	46571	34728	5803	8912	22.1	218.7	99.4		486	3153	5093																																																																																																			

SOLAR TURBINES														
Gas Turbine Tab. 268, 273														
Titan 250	EG	L/G		23100	8775	9260	24.1	150	68.2		465	1500	1800	
Titan 250	MD	L/G	31900	23790	6725	8880	24.1	155.2	68.2		460			
Titan 130	EG	L/G		16530	9605	10130	17.1	109.6	49.8		490	1500	1800	
Titan 130 Mobile Power Unit	EG	L/G		16530	9605	10130	17.1	109.6	49.8		490	1500	1800	
Titan 130 Modular Power Plant	EG	L/G		16530	9605	10130	17.1	109.6	49.8		490	1500	1800	
Titan 130	MD	L/G	23470	17500	6800	9940	16.1	123.8	50		480			
Mars 100	EG	L/G		11350	10365	10935	17.7	93.6	42.6		485	1500	1800	
Mars 100	MD	L/G	15900	11860	7395	10465	17.1	93.8	42.2		485		9500	
Mars 90	EG	L/G		9450	10710	11300	16.3	88.4	40.2		465	1500	1800	
Mars 90	MD	L/G	13220	9860	7655	10830	16.3	88.5	40.2		465		9400	
Taurus 70	EG	L/G		8180	9920	10470	17.6	59.1	26.9		520	1500	1800	
Taurus 70	MD	L/G	11110	8290	7190	10195	16.5	59.1	27.8		500			
Taurus 65	EG	L/G		6500	10295	10860	15	46.4	21.1		540	1500	1800	
Taurus 60	EG	L/G		5670	10830	11430	9.9	47.9	21.8		510	1500	1800	
Taurus 60 Mobile Power Unit	EG	L/G		5670	10830	11430	9.9	47.9	21.8		510	1500	1800	
Taurus 60 Modular Power Plant	EG	L/G		5670	10830	11430	9.9	47.9	21.8		510	1500	1800	
Taurus 60	MD	L/G	7700	5740	7950	11265	12.2	47.8	21.6		510		13950	
Mercury 50	EG	G		4600	8865	9350	9.9	39.2	17.8		365	1500	1800	
Centaur 50	EG	L/G		4600	11630	12270	10.6	42	19.1		510	1500	1800	
Centaur 50	MD	L/G	6150	4590	8485	12030	10.3	41.6	18.8		515		16500	
Centaur 40	EG	L/G		3515	12240	12910	10.1	41.8	19		445	1500	1800	
Centaur 40	MD	L/G	4700	3500	9125	12905	10.3	41.8	18.9		445		15500	
Saturn 20	EG	L/G		1210	14040	14810	6.7	14.4	6.5		505	1500	1800	
Saturn 20	MD	L/G	1590	1185	10370	14670	6.7	14.3	6.5		520			

YANMAR POWER TECHNOLOGY														
175, 177														
AT360S	EG	L		268									1500	1800
AT600S	EG	L		450									1500	1800
AT900S	EG	L		700									1500	1800
AT1200ES	EG	L		883									1500	1800
AT1800S	EG	L		1397									1500	1800
AT2400ES	EG	L		1765									1500	1800
AT2900	EG	L		2133									1500	1800
AT3600ES	EG	L		2663									1500	1800

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ZORYA-MASHPROEKT	*	UGT3000	MN	L	4505	3360	8210	11615	13.5	34	15.5		440		9700
		UGT3000R	MN	L	4505	3360	8775	12415	14	35	16		470		8800
		UGT5000	EG	G	7040	5250	7955	11250	14	47	21.5		480		1500, 1800, 3000
		UGT6000	EG	G	8530	6360	8080	11430	13.5	67	30.5		425		3000
		UGT6000	MD	G	8715	6500	8080	11430	14	68	31		430		8200
		UGT6000	MN	L	9855	7350	7955	11250	14.5	71	32		440		7000
		UGT6000R	MN	L	9855	7350	8485	12000	15	72	32.5		470		4750
		UGT6000+	MN	L	11800	8800	7710	10910	16	75	34		470		7000
		UGT6000R+	MN	L	11800	8800	8210	11615	16.5	76	34.5		500		7300
		UGT8000	MD	G	11130	8300	7665	10845	16.6	73	33		470		8200
		UGT16000	EG	G	21320	15900	8105	11465	12.5	212	96		350		3000
		UGT16000R	MN	L	22195	16550	8485	12000	13.5	220	100		380		3600
		UGT16000	MD	G	22395	16700	7955	11250	13	216	98		360		5300
		UGT15000	EG	G	22665	16900	7270	10285	19.5	157	71		420		3000
		UGT15000	MD	G	22395	16700	7270	10285	19.5	157	71		420		5200
		UGT15000	MN	L	23670	17650	7190	10170	20	161	73		430		5300
		UGT15000R	MN	L	19715	14700	7955	11250	18	154	70		430		4400
		UGT15000+	MN	L	26820	20000	7070	10000	20	169	76.5		450		3500
		UGT25000	EG	G	35135	26200	7010	9915	21.5	196	89		485		3000
		UGT25000	MN	L	38485	28700	6880	9730	22.5	207	94		500		3400
		UGT25000 (DU80)	MD	G	34865	26000	7070	10000	21.5	194	88		485		5000
		UGT25000 (DN80)	MD	G	35805	26700	6975	9865	21.5	196	89		490		3700
		UGT6000R	MN	L	9855	7350	8485	12000	15	72	32.5		470		4750
		UGT6000+	MN	L	11800	8800	7710	10910	16	75	34		470		7000
		UGT6000R+	MN	L	11800	8800	8210	11615	16.5	76	34.5		500		7300
		UGT8000	MD	G	11130	8300	7665	10845	16.6	73	33		470		8200
		UGT16000	EG	G	21320	15900	8105	11465	12.5	212	96		350		3000
		UGT16000R	MN	L	22195	16550	8485	12000	13.5	220	100		380		3600
		UGT16000	MD	G	22395	16700	7955	11250	13	216	98		360		5300
		UGT15000	EG	G	22665	16900	7270	10285	19.5	157	71		420		3000
		UGT15000	MD	G	22395	16700	7270	10285	19.5	157	71		420		5200
		UGT15000	MN	L	23670	17650	7190	10170	20	161	73		430		5300
		UGT15000R	MN	L	19715	14700	7955	11250	18	154	70		430		4400
		UGT15000+	MN	L	26820	20000	7070	10000	20	169	76.5		450		3500
UGT25000	EG	G	35135	26200	7010	9915	21.5	196	89		485		3000		
UGT25000	MN	L	38485	28700	6880	9730	22.5	207	94		500		3400		
UGT25000 (DU80)	MD	G	34865	26000	7070	10000	21.5	194	88		485		5000		
UGT25000 (DN80)	MD	G	35805	26700	6975	9865	21.5	196	89		490		3700		
GTE-60A	EG	G	85155	63500	6560	9280	18	385	174.5		520		3000		

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Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
ANSALDO ENERGIA S.P.A.	238	1AE643-CC1S	50/60	120000	6463	55.7	1x AE64.3A			
		1AE942-CC1M	50	287000	6452	55.8	1x AE94.2			
		1AE943-CC1S	50	495000	6000	60	1x AE94.3A			
		1GT26-CC1S	50	540000	5902	61	1x GT26			
		1GT36-S5-CC1M	50	760000	5751	62.6	1x GT36-S5			
		1GT36-S6-CC1M	60	520000	5778	62.3	1x GT36-S6			
		2AE643-CC1M	50/60	243000	6383	56.4	2x AE64.3A			
		2AE942-CC1M	50	578000	6406	56.2	2x AE94.2			
		2AE943-CC1M	50	992000	5970	60.3	2x AE94.3A			
		2GT26-CC1M	50	1083000	5882	61.2	2x GT26			
		2GT36-S5-CC1M	50	1525000	5732	62.8	2x GT36-S5			
		2GT36-S6-CC1M	60	1046000	5751	62.6	2x GT36-S6			
GE POWER	*	LM6000 PC	50/60	60300	6932	51.90%	1x	46700	14500	
		LM6000 PC	50/60	121100	6902	52.20%	2x	93400	29600	
		LM6000 PC Sprint	50/60	66500	6971	51.60%	1x	51500	16000	
		LM6000 PC Sprint	50/60	133600	6941	51.90%	2x	103100	32500	
		LM6000 PG	50/60	73900	6966	51.70%	1x	56100	18900	
		LM6000 PG	50/60	148800	6924	52.00%	2x	112300	38700	
		LM6000 PG Sprint	50/60	75500	7037	51.20%	1x	57400	19400	
		LM6000 PG Sprint	50/60	152200	6987	51.50%	2x	114700	39700	(dual pressure no reheat)
		LM6000 PF	50/60	58800	6585	54.70%	1x	44600	15000	(dual pressure no reheat)
		LM6000 PF	50/60	118400	6538	55.10%	2x	89200	30800	(dual pressure no reheat)
		LM6000 PF Sprint	50/60	65200	6653	54.10%	1x	50000	16000	(dual pressure no reheat)
		LM6000 PF Sprint	50/60	131200	6610	54.50%	2x	100000	32900	(dual pressure no reheat)
		LM6000 PF+	50/60	72400	6510	55.30%	1x	53800	19500	(dual pressure no reheat)
		LM6000 PF+	50/60	145600	6472	55.60%	2x	107600	39900	3P no reheat
		LM6000 PF+ Sprint	50/60	76000	6626	54.30%	1x	57100	20000	3P no reheat
		LM6000 PF+ Sprint	50/60	153300	6571	54.80%	2x	114200	41200	3P no reheat
		LM2500 DLE	50	33300	6943	51.90%	1x	22200	11800	3P no reheat
		LM2500 DLE	50	67200	6887	52.30%	2x	44300	24100	3P no reheat
		LM2500+ DLE	50	44200	6795	53.00%	1x	30500	14500	3P no reheat
		LM2500+ DLE	50	89200	6737	53.40%	2x	61000	29600	3P no reheat
LM2500+G4 SAC	50	49100	7263	49.60%	1x	34500	15500	3P no reheat		
LM2500+G4 SAC	50	99000	7205	50.00%	2x	69000	31700	3P no reheat		
LM2500+G4 DLE	50	47900	6719	53.60%	1x	32900	15800	3P no reheat		

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Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
GE POWER	*	LM2500+G4 DLE	50	96700	6662	54.00%	2x	65800	32400	3P no reheat
		LM2500XPRESS+G4 UPT DLE	50	47700	6594	54.60%	1x	33900	14700	3P no reheat
		LM2500XPRESS+G4 UPT DLE	50	96200	6542	55.00%	2x	67700	30000	(dual pressure no reheat)
		LM2500XPRESS+G5 UPT DLE	50	51200	6585	54.70%	1x	36200	15800	(dual pressure no reheat)
		LM2500XPRESS+G5 UPT DLE	50	103300	6533	55.10%	2x	72400	32500	Triple pressure reheat
		TM2500	50	49200	7248	49.70%	1x	34600	15500	Triple pressure reheat
		TM2500	50	99200	7189	50.10%	2x	69100	31800	Triple pressure reheat
		LM9000	50	95700	6648	54.10%	1x	72300	24700	Triple pressure reheat
		LM9000	50	192800	6598	54.60%	2x	144600	50800	Triple pressure reheat
		LMS100 PA+	50	134500	7006	51.40%	1x	113600	23000	Triple pressure reheat
		LMS100 PA+	50	269700	6986	51.50%	2x	227100	46600	Triple pressure reheat
		LMS100 PB+	50	127000	7052	51.00%	1x	107000	21900	Triple pressure reheat
		LMS100 PB+	50	255000	7025	51.20%	2x	213900	44800	(dual pressure no reheat)
		LM2500 DLE	60	33500	6869	52.40%	1x	22900	11300	(dual pressure no reheat)
		LM2500 DLE	60	67700	6802	52.90%	2x	45800	23200	Triple pressure reheat
		LM2500+ DLE	60	44000	6597	54.60%	1x	31200	13500	Triple pressure reheat
		LM2500+ DLE	60	88800	6551	54.90%	2x	62500	27700	Triple pressure reheat
		LM2500+G4 SAC	60	51300	7098	50.70%	1x	37200	15000	Triple pressure reheat
		LM2500+G4 SAC	60	103500	7043	51.10%	2x	74400	30700	Triple pressure reheat
		LM2500+G4 DLE	60	48000	6597	54.60%	1x	34000	14800	Triple pressure reheat
		LM2500+G4 DLE	60	96500	6558	54.90%	2x	67900	30100	Triple pressure reheat
		LM2500XPRESS+G4 UPT DLE	60	47800	6566	54.80%	1x	34200	14400	Triple pressure reheat
		LM2500XPRESS+G4 UPT DLE	60	96400	6514	55.30%	2x	68300	29500	(dual pressure no reheat)
		LM2500XPRESS+G5 UPT DLE	60	51900	6518	55.20%	1x	37000	15700	(dual pressure no reheat)
		LM2500XPRESS+G5 UPT DLE	60	104600	6467	55.70%	2x	73900	32200	(dual pressure no reheat)
		TM2500	60	51100	7125	50.50%	1x	37000	15000	(dual pressure no reheat)
TM2500	60	103100	7067	50.90%	2x	73900	30800	(dual pressure no reheat)		

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Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
GE POWER	*	LM9000	60	95900	6677	53.90%	1x	72500	24700	(dual pressure no reheat)
		LM9000	60	193300	6623	54.40%	2x	145000	50800	(dual pressure no reheat)
		LMS100 PA+	60	135300	7027	51.20%	1x	116700	20500	(dual pressure no reheat)
		LMS100 PA+	60	271300	7007	51.40%	2x	233500	41700	(dual pressure no reheat)
		LMS100 PB+	60	128200	7014	51.30%	1x	107900	22300	(dual pressure no reheat)
		LMS100 PB+	60	257300	6992	51.50%	2x	215700	45300	(dual pressure no reheat)
		6B.03	50/60	70000	6940	51.90%	1x	44500	26200	
		6B.03	50/60	141000	6874	52.40%	2x	89000	53600	
		6F.01	50/60	84000	6309	57.10%	1x	56300	29100	
		6F.01	50/60	170000	6259	57.50%	2x	112700	59400	
		6F.03	50/60	135000	6328	56.90%	1x	87600	49400	
		6F.03	50/60	272000	6271	57.40%	2x	175200	100900	
		9E.03	50	205000	6775	53.10%	1x	130800	76600	
		9E.03	50	412000	6723	53.50%	2x	261500	156200	
		9E.04	50	218000	6545	55.00%	1x	145000	76100	
		9E.04	50	439000	6505	55.30%	2x	290000	154700	
		GT13E2-210	50	305000	6530	55.10%	1x	208000	100800	
		GT13E2-210	50	613000	6492	55.50%	2x	415900	205000	
		GT13E2-190	50	280000	6512	55.30%	1x	193200	90400	
		GT13E2-190	50	563000	6475	55.60%	2x	386400	183700	
		9F.03	50	412000	6096	59.10%	1x	263700	153400	
		9F.03	50	825000	6081	59.20%	2X	527300	308500	
		9F.04	50	443000	5978	60.20%	1X	285600	163600	
		9F.04	50	889000	5960	60.40%	2X	571200	329700	
		9F.05	50	493000	5928	60.70%	1X	-	-	
		9F.05	50	989000	5911	60.90%	2X	625300	374700	
		9HA.01	50	680000	5651	63.70%	1X	-	-	
		9HA.01	50	1363000	5639	63.80%	2X	909700	469100	
		9HA.02	50	838000	5613	64.10%	1X	-	-	
		9HA.02	50	1680000	5598	64.30%	2X	1142400	557600	
7E.03	60	140000	6873	52.40%	1X	89400	52500			

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Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
GE POWER	*	7E.03	60	283000	6809	52.90%	2X	178900	107400	
		7F.04	60	309000	6031	59.70%	1X	199200	113800	
		7F.04	60	622000	5987	60.10%	2X	398300	231600	
		7F.05	60	379000	5979	60.20%	1X	242000	142300	
		7F.05	60	762000	5951	60.50%	2X	484000	287400	
		7HA.01	60	438000	5783	62.30%	1X	294100	149000	
		7HA.01	60	880000	5753	62.60%	2X	588200	302500	
		7HA.02	60	573000	5677	63.40%	1X	-	-	
		7HA.02	60	1148000	5660	63.60%	2X	765000	397200	
		7HA.03	60	640000	5636	63.90%	1X	-	-	
		7HA.03	60	1282000	5625	>64.0%	2X	860000	437600	
MAN ENERGY SOLUTIONS SE - TURBO	206	MGT6000	50/60	19210	7860	45.8	2X MGT6000	13260	5950	
		THM 1304-10N	50/60	31560	7772	46.3	2X THM 1304-10N	21160	10400	
		THM 1304-12N	50/60	36800	7483	48.1	2X THM 1304-12N	24000	12800	
PW POWER SYSTEMS	*	FT8 SWIFTPAC 30	50/60	41050	7333	49.1	1X FT8-3	30100	12000	
		FT8 SWIFTPAC 60	50/61	83100	7257	49.6	2X FT8	60500	24600	
		FT4000 SWIFTPAC 60	50/62	84608	7247	49.7	1X FT4000	69347	16752	
		FT4000 SWIFTPAC 120	50/63	170272	7202	50	2X FT4000	139009	34262	
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SCC-600 2X1	50/60	73280	7071	50.9	2X SGT-600	47780	26450	
		SCC-600 1X1	50/60	35900	7220	49.9	1X SGT-600	23880	12600	
		SCC-700 2X1	50/60	91620	6778	53.1	2X SGT-700 (33 MW)	62600	30040	
		SCC-700 1X1	50/60	45160	6876	52.3	1X SGT-700 (33 MW)	32300	14410	
		SCC-700 2X1	50/60	99000	6644	54.2	2X SGT-700 (35 MW)	68780	31240	
		SCC-700 1X1	50/60	49200	6684	53.9	1X SGT-700 (35 MW)	34390	15370	
		SCC-750 2X1	50/60	103740	6718	53.6	2X SGT-750	77300	27480	
		SCC-750 1X1	50/60	51550	6760	53.3	1X SGT-750	38650	13480	
		SCC-800 1X1	50/60	71200	6298	57.2	1X SGT-800	48800	23100	
		SCC-800 2X1	50/60	143900	6233	57.8	2X SGT-800	97500	47800	
		SCC-800 3X1	50/60	215700	6228	57.8	3X SGT-800	146300	71600	
		SCC-800 1X1	50/60	77300	6323	56.9	1X SGT-800	52800	25300	
		SCC-800 2X1	50/60	156300	6257	57.5	2X SGT-800	105700	52200	
SCC-800 3X1	50/60	234300	6261	57.5	3X SGT-800	158500	78200			

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Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SCC-800 1X1	50/60	80700	6221	57.9	1X SGT-800	55800	25700	
		SCC-800 2X1	50/60	163100	6158	58.5	2X SGT-800	111600	53200	
		SCC-800 3X1	50/60	245000	6154	58.5	3X SGT-800	167400	80100	
		SCC-800 1X1	50/60	88000	6100	59	1X SGT-800	61200	27700	
		SCC-800 2X1	50/60	180000	6000	60	2X SGT-800	122400	59400	
		SCC-800 3X1	50/60	270000	6000	60	3X SGT-800	183800	88900	
		SCCS-2000E 1X1	50	275000	6679	53.9	1X SGT5-2000E	187000	93000	
		SCCS-2000E 2X1	50	551000	6679	53.9	2X SGT5-2000E	374000	186000	
		SCCS-4000F SINGLE SHAFT	50	475000	6030	59.7	1X SGT5-4000F			
		SCCS-4000F 2X1	50	950000	6030	59.7	2X SGT5-4000F	658000	320000	
		SCCS-8000H SINGLE SHAFT	50	665000	5890	61	1X SGT5-8000H			
		SCCS-8000H 2X1	50	1335000	5880	61	2X SGT5-8000H	900000	455000	
		SCCS-8000HL SINGLE SHAFT	50	708000	§ 714	>63	1X SGT5-8000HL			
		SCCS-8000HL 2X1	50	1416000	§ 714	>63	2X SGT5-8000HL			
		SCCS-9000HL 1X1 / SINGLE SHAFT	50	880000	§ 625	>64	1X SGT5-9000HL	595000	285000	
		SCCS-9000HL 2X1	50	1760000	§ 625	>64	2X SGT5-9000HL	1190000	570000	
		SCC6-2000E 1X1	60	174000	6893	52.2	1X SGT6-2000E	117000	60000	
		SCC6-2000E 2X1	60	347000	6901	52.2	2X SGT6-2000E	234000	119000	
		SCC6-5000F 1X1	60	325000	6050	59.5	1X SGT6-5000F	215000	115000	
		SCC6-5000F 2X1	60	650000	6040	59.6	2X SGT6-5000F	430000	230000	
		SCC6-5000F 1X1	60	387000	6040	59.6	1X SGT6-5000F	260000	133000	
		SCC6-5000F 2X1	60	775000	6030	59.7	2X SGT6-5000F	520000	267000	
		SCC6-8000H SINGLE SHAFT	60	460000	5920	61	1X SGT6-8000H			
		SCC6-8000H 2X1	60	930000	5910	61	2X SGT6-8000H			
		SCC6-9000HL 1X1 / SINGLE SHAFT	60	655000	§ 625	>64	1X SGT6-9000HL	440000	215000	
		SCC6-9000HL 2X1	60	1310000	§ 625	>64	2X SGT6-9000HL	880000	430000	
SGT-A35 DLE 1 × 1	50/60	37700	7175	50.2	1X SGT-A35 G62 DLE	26716	12045			
SGT-A35 DLE 1 × 1	50/60	39800	7005	51.4	1X SGT-A35 GT62 DLE	28626	12205			
SGT-A35 DLE 1 × 1	50/60	42600	6820	52.8	1X SGT-A35 GT61 DLE	31171	12593			

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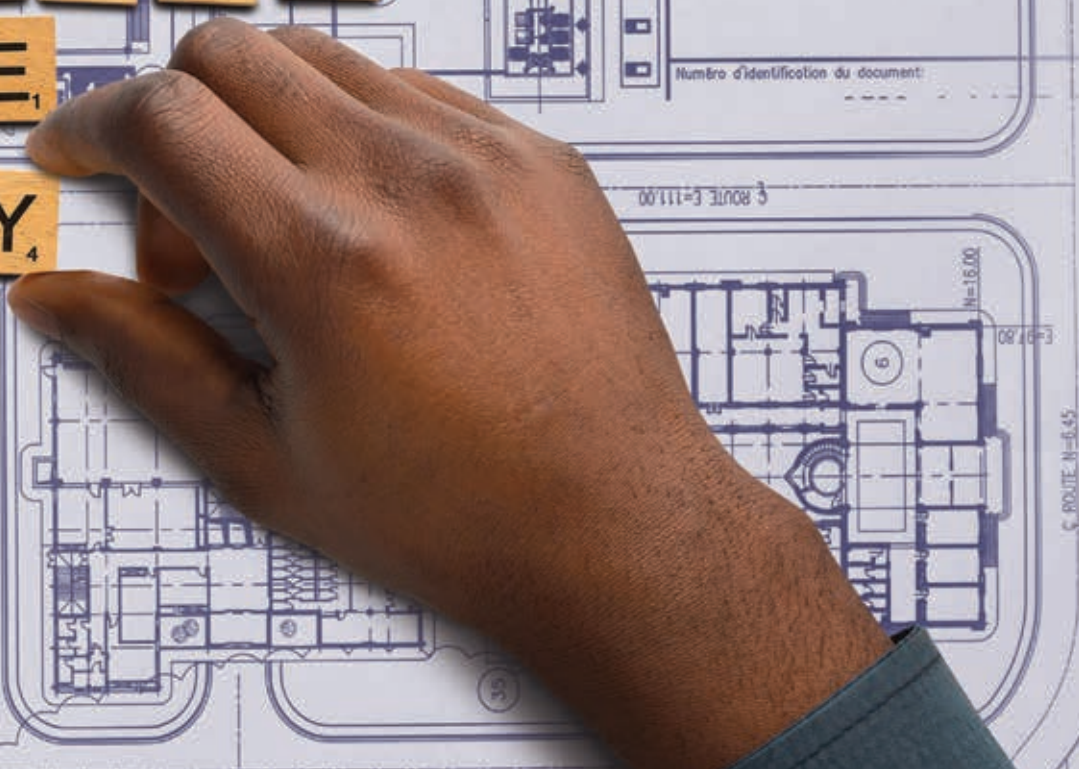
Manufacturer	Page Reference	Combined-Cycle Model Designation	Frequency (50 and/or 60 Hz)	Base Load Rating ISO Conditions, Gas Fuel Lower Heating Value (LHV) of Fuel			Number and Model of Gas Turbines	Gas Turbine Output (kW)	Steam Turbine Output (kW)	Notes
				Continuous Output (kW)	Heat Rate (kJ/kWh)	Efficiency (%)				
SIEMENS ENERGY GLOBAL GMBH & CO. KG	243	SGT-A65 (INDUSTRIAL TRENT 60) DLE 1 × 1	50	73000	6593	54.6	1X SGT-A65 DLE			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE ISI 1 × 1	50	83000	6648	54.2	1X SGT-A65 DLE ISI			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE 1 × 1	60	73000	6593	54.6	1X SGT-A65 DLE			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE ISI 1 × 1	60	83000	6648	54.2	1X SGT-A65 DLE ISI			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE 2 × 1	50	147000	6546	55	2X SGT-A65 DLE			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE ISI 2 × 1	50	166800	6617	54.4	2X SGT-A65 DLE ISI			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE 2 × 1	60	147000	6546	55	2X SGT-A65 DLE			
		SGT-A65 (INDUSTRIAL TRENT 60) DLE ISI 2 × 1	60	166800	6617	54.4	2X SGT-A65 DLE ISI			
ZORYA-MASHPROEKT	*	UGT15000CC1	50	20600		45.1	1X UGT15000	16,000		
		UGT15000CC2	50	41500		43.4	2X UGT15000	32,000		
		UGT25000CC1	50	33300		46.6	1X UGT25000	25,000		
		UGT25000CC2	50	67000		46.9	2X UGT25000	50,000		
		UGT16000CC1	50	18500		37	1X UGT16000	15,000		
		UGT45000CC1	50	66100		50.8	1X UGT45000	45,000		
		UGT45000CC2	50	132200		50.8	2X UGT45000	90,000		
		UGT60000CC1	50	83800		52.1	1X UGT60000	60,000		
		UGT60000CC2	50	167600		52.1	2X UGT60000	120,000		

* This manufacturer is not represented in this 2021-2022 edition of the Power Sourcing Guide with a section description of its products.



I₁ N₂ N₂
W₄ O₁ R₁ L₁ D₂
E₁ F₄ F₄ I₁ C₄ I₁
T₁ O₁ G₂ T₁ H₄ E₁
E₁

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WIDE
ENERGY
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Power Together

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design expertise,
innovative spirit and ability to deliver results,
to offer tailor made solutions based on Customers' needs.



ansaldoenergia.com

An AE64.3A gas turbine by Ansaldo Energia.

Ansaldo Energia to supply gas turbine for CCPP

Ansaldo gas turbine, equipped with the latest generation high-efficiency technologies and controls, will be used in 120 MW combined-cycle plant in Italy

Ansaldo Energia was awarded a contract by Gruppo Arvedi for the supply and refurbishment of the new combined cycle plant in Servola, Trieste, Italy.

The contract includes an AE64.3A gas turbine, equipped with the latest generation technologies already validated to guarantee high efficiency, operational flexibility and low emissions. Also included is the Ansaldo Energia Plant Optimizer management system.

The plant in combined-cycle configuration will have a power output of 120 MW and is expected to be operational by the end of 2021.

Gruppo Arvedi is one of the main

European steel companies, reporting a consolidated turnover of €2.9 billion in 2019 and employing 3,600 people.

Meeting strict regulations

With this investment, the Arvedi Group enters the Italian Capacity Market for electricity supply, whose implementation decree was approved by the Italian Ministry of Economic Development in June 2019. The Capacity Market, in line with the situation in other European countries, aims to ensure the adequacy and safety of the national electricity system in the presence of a strong renewable component – non-dispatchable by its very nature – by encouraging investments in

efficient, low-polluting and flexible plants.

Ansaldo Energia reported that the proposed solution chosen by the customer is able to ensure full compliance with the most stringent regulations on environmental impact.

With more than 250,000 MW installed in more than 90 countries and 4000 employees,

Ansaldo Energia Group is an international player in the field of electricity generation and provides turnkey plants, components – including gas turbines, steam turbines, generators and microturbines – and support services. Ansaldo

Energia is 88% owned by CDPEquity of the Cassa Depositi e Prestiti Group, a national promotion institution that has been active in the Italian economy since 1850, and 12% by Shanghai Electric, a Chinese specialist in the production of power generation machinery and mechanical equipment. ■

Two Titan 130 generator sets provide the Ontario, California, USA, facility with 100% of its electrical requirements as well as steam for production.



An environmental upgrade

Containerboard maker chooses Solar Titan 130 gas turbines for mill

New-Indy Containerboard operates four mills producing 750 000 tons of recycled containerboard per year. New-Indy's mills receive more than 100 truckloads of old corrugated cardboard (OCC) daily. This material is cleaned, reduced to a slurry and then reformed to create new containerboard. The recycled paper is then sent to box plants throughout local markets. Each of their California, USA, locations have combined heat and power (CHP) plants that provide all of the mill's electrical power and also supply power to thousands of Southern California homes through its partnership with Southern California Edison.

Powered by natural gas

New-Indy previously owned and operated a CHP plant that provided steam and power to the existing paper mill facility and to

the new box plant adjacent to the main plant. The existing CHP plant was at the end of its service life. Due to the increased maintenance cost, environmental fees and changes in environmental regulations, New-Indy decided to upgrade its existing CHP plant with a new, efficient and environmentally friendly system. The new upgraded CHP plant uses natural gas for all operations to produce power and steam. The two new Titan 130 gas turbines from Solar are fitted with SoLONox emissions systems and will be much cleaner and more efficient than the replaced unit, the company said.

These two Titan 130 generator sets provide the Ontario manufacturing facility with 100% of its electrical requirements, steam for drying the paper during production and power to the grid. New-Indy

said it prides itself on its environmentally conscious manufacturing processes that enable it to maintain a strong business presence in the market it services.

Long-term service solution

Additionally, New-Indy purchased a full-service agreement with Solar Turbines for the two Titan 130 generator sets. This provides a long-term service solution that is designed to help extend the life of their equipment by providing a fixed service cost over the long term and significantly reducing financial risk of equipment repairs. This comprehensive service offering includes several service capabilities that, when combined, will successfully maintain the operational health of the machinery and mitigate unplanned machinery downtime while extending its lifecycle. ■

Advanced gas turbines' testing and validation

Siemens Energy develops a comprehensive testing path for its gas turbines to ensure customer confidence

The past few years have seen a sort of race among major OEMs to introduce the latest generation advanced gas turbines and, given the characteristics of today's energy market, it is a race that is based on higher power outputs and increased efficiency, where even one percentage point improvement is a key milestone.

The way towards increased power and better efficiency passes through continuous developments in component design, base materials, coatings, and new manufacturing technologies. This brings high-power gas turbines to new technological limits, which poses concerns among customers about the availability and reliable operation of these expensive and critical pieces of equipment.

A new importance

For this reason, the testing and validation process for high-power gas turbines has assumed even greater importance than in the past. The process has always been a complex and vast undertaking but recently it has taken on a new dimension where customers are concerned: the confidence that a new unit will be thoroughly proven before starting its working life in commercial operation.

OEMs in this field have adopted different approaches to perform through product validation while at the same time maintaining the best possible time to market for new launches.

Siemens Energy, one of the major global players in large gas turbines, chose a unique and comprehensive path for its gas turbines when it comes to making sure new engine versions, new design features, new technologies, or engine upgrades

are proven to the largest extent possible before being handed over to customers for commercial operation.

Three-step process

The process at Siemens Energy is based on three steps (besides material and base technology testing in a very early phase of new designs): components testing at full temperature and pressure in facilities like the company-owned Clean Energy Center (CEC) near Berlin, Germany; full-load prototype engine testing in the Berlin Test Facility (BTF); and long-term endurance testing and validation under site conditions, as it happened for the latest versions of the F- and H-Class turbines and currently unfolding for the SGT-9000HL gas turbine in the Lincoln County power plant of Duke Energy in North Carolina, USA (60

Hz) and soon for the Keadby 2 power plant by SEE Thermal in the UK (50 Hz).

According to Siemens Energy, no one else in the industry carries out both full-load tests on test beds, allowing off-frequency testing across the entire design range and on-grid endurance testing in real power plants.

"Technology development is one thing, but we also need to make technology robust and reliable to ensure durability and availability of our engines for application in commercial operation conditions for our customers," said Willibald Fischer, director Project Engineering, Large Gas Turbines at Siemens Energy. "That is the conflict existing between time-to-market and proven technology and we decided to exploit our full capabilities."

Siemens Energy's three-step process was first used over 10 years ago for its new SGT-8000H gas turbine. The company now has nearly a hundred SGT-8000H's installed across the globe, in 50 and 60 Hz models. ■



The validation of the HL-class gas turbines is taking place in real-life conditions at the Lincoln County, North Carolina, USA, where one SGT6-9000HL is connected to the grid during a four-year test process.



Decarbonizing our energy systems is a journey of many steps.

Improving efficiency of our energy systems.
Replacing conventional fuels with cleaner options.
Building highly flexible hybrid systems. This is how
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Executive roundtable

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Gas and Power

DOM MALE,
CTO,
Wabtec

COMPANY PROFILE:
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Diesel & Gas Turbine Worldwide brings in-depth coverage of high horsepower engines, gas turbines and power system technologies used in the power generation, marine, oil & gas and rail industries.

The magazine covers developments in exhaust emissions, air & oil filtration, fuel injection, monitoring & diagnostics, aftermarket, upgrades & services, controls, sensors & instrumentation, fuels & lube oils and engine components.

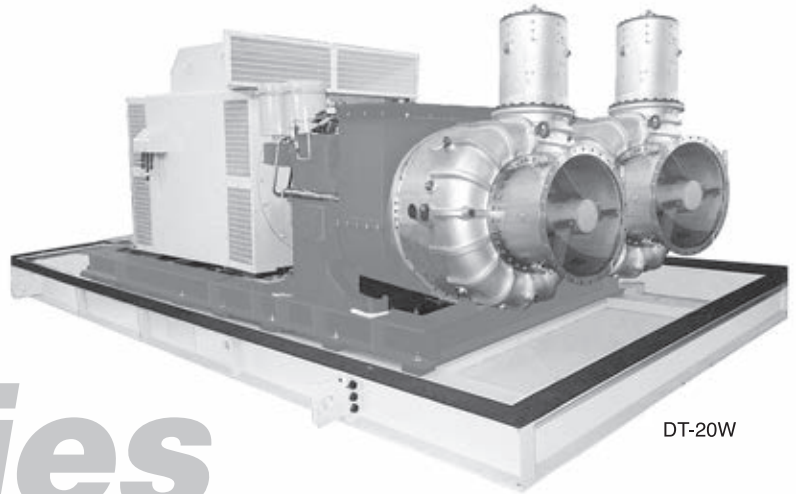
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DT-20W

TX series

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Specifications

Models TX-	200	250	300	375	400	500	625	750	1000	1250	1500	1750	2000	2500	3000	3500	4000	4500	5000	
Output (In air temp. 40°)(kW)	160	200	240	300	320	400	500	600	800	1000	1200	1400	1600	2000	2400	2800	3200	3600	4000	
Voltage (V)	200-220/400-440/6000-6600						400-440/6000-6600													
Start-up time	within 40 seconds																			
Gas turbine Model DT-	4						6	4W	10	10A	14	20	10AW	14W	20W					
Type	Single - shaft simple open cycle																			
Output (kW)	180	228	268	331	353	441	552	662	883	1103	1324	1546	1765	2206	2648	3089	3529	3971	4412	
Main Shaft speed (min ⁻¹)	41000						34200	41000	25000	23300	21000	25000	23300	21000						
Output Shaft speed (min ⁻¹)	1500 / 1800																			
Fuels	Kerosene, Gas oil, Diesel oil																			
Weight (kg)	250						450	250×2	1200	1750	1200×2	1750×2								
Dimension Length (mm)	3200						4000	4000	5000	5400	6000	6550								
Width (mm)	1550						1800	2300	2300	1750	2800	2590								
Height (mm)	2100						2520	3520	3150	3300	4800	3700								

DAIHATSU DAIHATSU DIESEL MFG.CO.,LTD.

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Modification of gas turbine fleets for a more sustainable future

The 'hydrogen economy' looks at changing the hydrocarbon-based infrastructure and running on hydrogen instead

Is hydrogen the savior of the planet? Well, maybe not, but it is certainly a strong instrument to reduce carbon emissions and is a hot topic for discussion by governments throughout the world. But what does a switch to increased hydrogen mean for existing gas turbines in the field? Mattias Samuelsson, sales manager in Modernization and Upgrades at Siemens Energy, discusses opportunities for hydrogen and upgrade options to enable existing gas turbines to consume greater volumes of this gas.

There are different ways to produce hydrogen today, depending on availability and producing industries and they are classified as blue, green, and brown. Blue hydrogen is produced from natural gas and the carbon is captured by CCS (Carbon Capture & Storage). However, the production of 'green' hydrogen is now on the rise. Green hydrogen is when hydrogen is created through the electrolysis of water using electricity generated from renewable sources. Both green and blue hydrogen is a clean energy carrier that can be utilised as burning fuel and used to decarbonise areas such as transport, heating, and industrial processes. It can also be used for long-term energy storage of renewable resources and added to existing natural gas supplies to reduce greenhouse gas emissions. Whereas,

'brown' hydrogen which is produced from fossil fuels or a by-product from industrial processes, accounting for around 95% of global production.

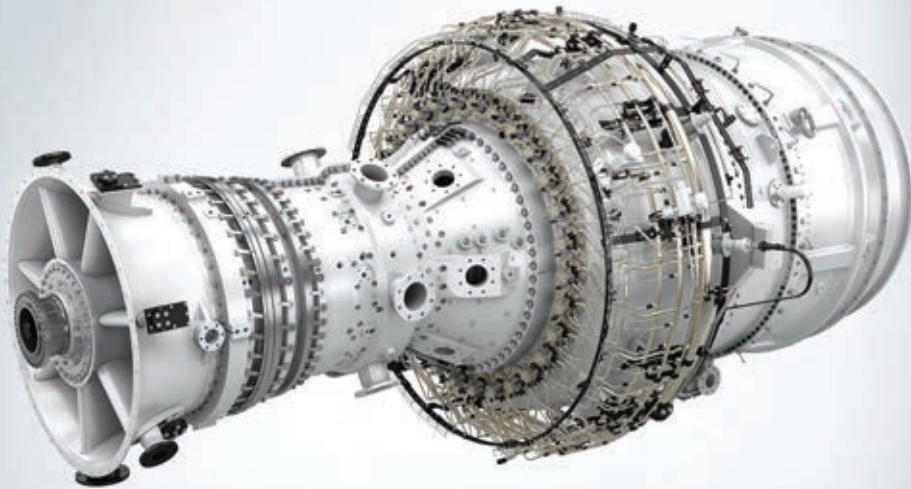
The 'hydrogen economy' looks at changing our hydrocarbon-based infrastructure to run on hydrogen instead. In theory, hydrogen can be used as a fuel anywhere where hydrocarbons are used today, but the change will happen in stages.

Hydrogen as fuel has been in the 'pipeline'

for many years but it is now gaining more traction and momentum than ever. In July, it was announced that a group of 11 European gas infrastructure companies plan to create a hydrogen pipeline backbone throughout Europe; revealing outlines of plans to scale up European green hydrogen to one million tonnes by 2024 and 10 million tonnes by

Testing on an SGT-700 gas turbine at Siemens Energy's Zero Emission Hydrogen Turbine Centre in Finspång, Sweden.





The SGT-800 with the 3rd generation DLE is capable of burning a mix of up to 50% hydrogen.

2030. Therefore, an increasing number of operators are asking what the impact of hydrogen will have on their existing gas turbine installations – from cost efficiency to lower emissions.

Siemens Energy has had experience



with hydrogen combustion since the late 1980s. In recent times, it has seen a sharp rise in enquiries from operators about modifying existing turbines to burn varying percentages of hydrogen as part of their fuel supply. Siemens SGT- 800 turbines can operate with a mix of 50% volume of hydrogen into the fuel, which will typically reduce CO₂ emissions by 53,000 tons per annum compared with 100% methane. Considering an average car driving 20,000 km in a year emits around 2.1 tons of CO₂, the contribution of such a change would have to a sustainable future is clear.

HYDROGEN TESTING

Siemens SGT-600, -700 and -800 dry low emission (DLE) burner systems are all capable of burning large percentage volumes of hydrogen. Indeed, the capacity of these models in the field to burn hydrogen is currently larger than the amount of hydrogen available. Due to today's limited availability of hydrogen in the market, customers are mainly looking at lower percentage volumes, in the area of 5-15%, for now. However, industry customers that have hydrogen from the process available in larger quantities are interested in mixing in hydrogen into the gas turbine fuel in volumes as large as 60%.

Original gas turbine technology was developed for the aircraft industry.

When attention turned to industrial applications NOx emissions became important and the DLE (Dry Low Emissions) was developed to minimize the NOx emission without any need for water injection. The Siemens DLE burner technology for the industrial gas turbine has been formed by evolutionary development throughout the years and is now in its 3rd generation.

WHAT MODIFICATIONS ARE REQUIRED?

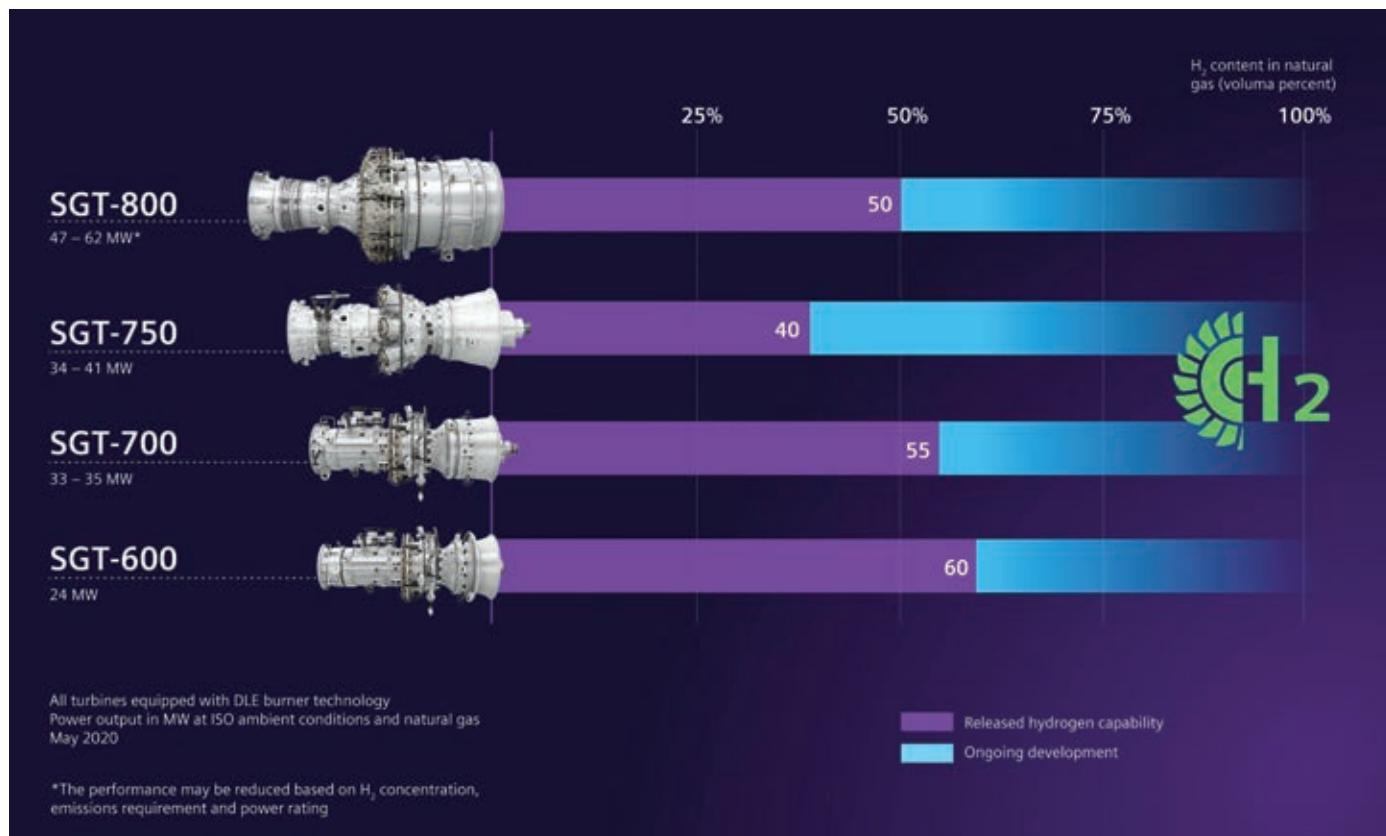
Clearly, the modifications required for a turbine to burn hydrogen will depend on the turbine model, age, and installation details. A pre-study can be performed to define complete scope of supply.

For SGT-600 turbines with an earlier generation of DLE, burning higher amounts of hydrogen entails upgrade to the 3rd generation DLE burners. Additive manufacturing is used to produce burners for the exact hydrogen levels required. The scope for the hydrogen modification will depend on, for example, the amount of hydrogen that will be utilized, the constituents of the existing fuel, target emission levels, operating profile, existing auxiliary equipment, and the control system installed.

Hydrogen ignites and burns quickly with a much wider fuel/air ratio than natural gas and that will have an impact on design of the auxiliary equipment. The hydrogen combustion moves the flame closer to the burner, so air and fuel distribution need to be optimized to prevent 'flash-back'. Low ignition energy also means ventilation and gas detection systems need to be adapted and electrical equipment placed to eliminate ignition sources. Computational fluid dynamic (CFD) analysis may be used to optimize ventilation flow distribution. Fire detection systems will be revised to ensure detection of the different appearance of flames with varying percentage volumes of hydrogen as the pale blue flames produced by pure hydrogen are almost invisible in daylight. The need for additional safety classification will be investigated in areas with explosion proof components.

Other checks include assessments on the suitability of materials used with





hydrogen and if other equipment has been installed in the plant since it was installed that will also need to be checked that it is compatible with hydrogen. Depending on the level of hydrogen content, engine start procedures may need to be amended with updated settings in the control system and modified start sequence.

This may sound daunting, but for many installations, modifications are minimal and can be carried out during normal scheduled shutdown periods. The SGT-600, -700 and -800 with the 3rd generation DLE, which has been used since the 1990s, are all inherently capable of burning up to 60%, 55% and 50% hydrogen, respectively.

BENEFITS OF GREATER LEVELS OF HYDROGEN

Increasing the levels of hydrogen in fuel supplies offers numerous benefits in terms of cost and emissions. For plants that already produce brown hydrogen as part of their processes, channelling this to fuel gas turbines reduces overall carbon footprint as well as significantly reduces operational costs. If green hydrogen is used, this is

carbon free and a clear winner for the future of the planet.

EFFICIENCY MODIFICATION

Increasing the efficiency of gas turbines also contributes to sustainability since higher efficiency gives lower fuel consumption and by that reduced emissions. By infusing latest design of internal components – at a planned service occasion of older units – an CO₂-emission reduction of up to 5% is possible. And if a larger up-grade scope is considered, like an up-grade of the combined cycle and a gas turbine swap, the emission reduction can be >10%.”

CONCLUSION

We are at an exciting point in the transformation to a sustainable energy system. Although there are still challenges to overcome in terms of production and distribution of green hydrogen, having even a relatively small percentage content of this carbon-neutral resource in turbine fuel supplies will make a huge impact on carbon emissions. Siemens Energy is prepared and ready to help meet increasing demand for hydrogen as a fuel, helping customers meet their decarbonisation and efficiency goals with practical and economical upgrade services for existing medium size gas turbine installations.

THE FUTURE: CHALLENGES AND OPPORTUNITIES

The growing demand for higher content of hydrogen in gas turbine fuels needs to be matched with availability of the fuel and increased production of green hydrogen. Governments and pipeline operators in Europe are taking actions to meet demands for hydrogen with some strong targets for the coming years. At Siemens Energy, our mission is to contribute to the goals of the UN’s 2030 Agenda for Sustainable Development with 100% hydrogen fuel DLE gas turbines firmly on our road map.

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MALAYSIA: GE POWER

A first for GE

Malaysia is targeting a 45% reduction in CO₂ emissions by 2030. The country of 33 million consists of several large, hilly islands and a peninsula where open land suitable for building large wind or solar farms are scarce. The country's recent economic growth has driven a steady increase in power capacity, answering the increasing need for more electricity, however, there is a need to achieve the right balance between cost and environmental impact.

Most of the electricity generated in Peninsular Malaysia is based on coal plants as this is the cheapest solution for \$/kWh. Today, coal plant contributes to about 65% of electricity generated in Peninsular Malaysia. However, in line with government aspirations, there is a strong commitment from industry players for reduced/ near zero carbon emissions for their operations.

With the country's latest development plan to add more renewable power while reducing dependence on coal, gas power remains critical for the country's prosperity.

GE'S GIANT 9HA.02 GAS TURBINE DEBUTS

On February 2021, Southern Power Generation's gas fired Track 4A Power Plant went online with 1440 MW. The plant is located in Pasir Gudang, an industrial city at the southern tip of Malaysia's peninsula, just a few miles from Singapore. It will power approximately 3 million homes.

The plant consists of two generating blocks, each equipped with a 9HA.02

POWER PLANTS OF THE WORLD

Each year, **Diesel & Gas Turbine Worldwide** asks prime-mover original equipment manufacturers to submit one specific power generation project they feel merits special attention because of advances in one or more of the following areas: efficiency increase, environmental aesthetics, operation characteristics, emissions improvements or construction principles. Here are some of the most innovative power generation installations around the globe.

gas turbine and a STF-D650 steam turbine, driving a W88 generator, and, for the first time installed in an H-Class Plant, a GE Once Through (OT) Heat Recovery Steam Generator (HRSG). GE's OT HRSG technology is a key enabler in advanced water-steam cycles delivering higher combined cycle efficiency.

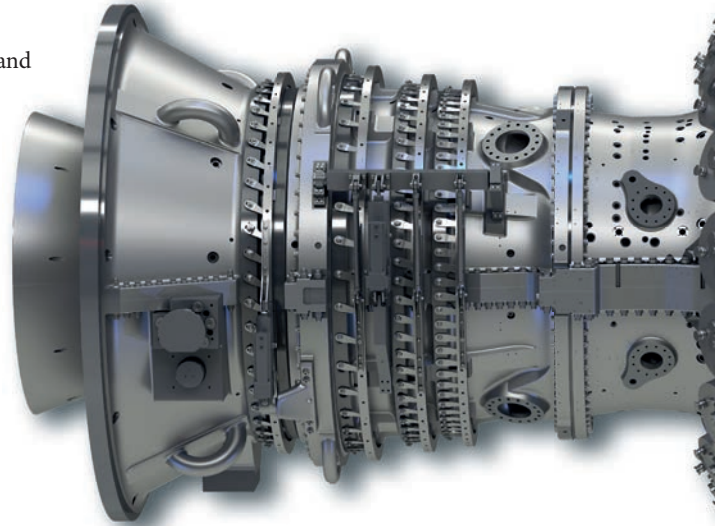
Track 4A power plant is powered by GE's first 9HA.02 gas turbines in commercial operation globally. The turbines come from a new generation of GE machines that had already set a world power plant efficiency record. The 9HA.02 integrates advances in additive manufacturing and combustion breakthroughs present also in the 7HA.01 and 7HA.02 models. The 9HA.02 features a DLN 2.6e combustor with axial fuel staging (AFS) which enables lower nitrogen oxide (NOx) emissions with improved turndown. In addition it embeds an evolutionary improvement to the premixing fuel nozzles, a technology GE developed in collaboration with the U.S. Department of Energy to deliver improvements in terms

of performance, emissions, and fuel flexibility.

The combustion system DLN 2.6e allows the turbine to burn up to 50% by volume of hydrogen when blended with natural gas. In the future, the system could be adjusted to run on 100% H2. This capability is enabled by the DLN2.6e combustion system that is standard on current HA gas turbines offerings. Hydrogen is not the only path for decarbonizing gas turbines. GE's H-class Combined Cycle Plants can also be configured with a post-combustion capture system to reduce CO₂ emissions by up to 95%.

ADVANCED ANALYTICS ACROSS THE PLANT

The plant is controlled by GE's Mark



VIe integrated Plant Control System. Equipped with a single Operator Interface and common troubleshooting tools, plant personnel can operate the plant more efficiently and, when issues do arise, rapidly recover to improve overall plant availability. Featuring superior responsiveness and flexibility, it enables plant operators to dispatch power to the grid quickly.

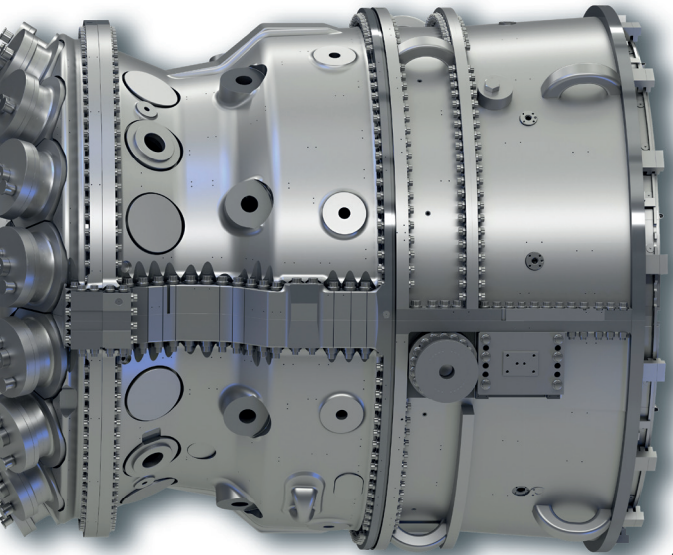
USA: SOLAR TURBINES

Environmental upgrade

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and analyzed 24/7 at GE's Monitoring & Diagnostics (M&D) Center in Kuala Lumpur.

SAFETY DURING A PANDEMIC

This plant was safely constructed with the Taiwanese EPC partner, CTCI. Despite the COVID-19 pandemic, CTCI and GE have collaborated together without compromising on health and safety.

The turbines arrived in modular containers that enabled engineers to install them relatively quickly. GE's H-class machines are engineered with more modular architecture that allows for quicker inspection and maintenance activities, resulting in better reliability. In addition, GE engineers and manufactures all major combined cycle equipment in-

For 21 years, overall plant performance will be monitored and enhanced with GE Digital's Predix Asset Performance Management software to help improve asset visibility, reliability, and availability while reducing operating and maintenance costs. In addition, data collected from sensors throughout the facility will be monitored

house for a full-system approach. GE's full system approach enables high power output and efficiency as well as improved plant operability.

CTCI and GE have achieved more than 10 million safe man-hours on this project, a testament to the team's reliability. The two companies' joint success also paved way to another recent partnership in late 2020, helping GE win a multi-billion dollar EPC contract for five combined cycle gas power units in Taiwan. Together with GE's expertise and support on site, this will ensure the long-term operations and sustained power dispatch to the grid.

"The world's first commercial operation of our flagship turbine marks a tremendous milestone for our HA fleet," said Ramesh Singaram, president and CEO of GE Gas Power in Asia "We look forward to helping Southern Power Generation reap the benefits of our latest technology as well as combined services and digital solutions, helping to deliver more reliable and flexible power generation for the country." ■ >

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USA: WÄRTSILÄ

Flexible power, rain or shine

Its efficiency and reliability make the Wärtsilä 31SG the engine of choice for utilities that are transitioning to renewables. The case of Cooperative Energy in Mississippi is one such example, allowing for flexible generation to support solar power, as well as resiliency in case of hurricanes.

A 22.7 MW flexible gas power plant with two highly efficient Wärtsilä 20V31SG gas engines as prime movers started commercial operations in Benndale, Mississippi, USA in April 2020. The plant is owned by Cooperative Energy, a member owned not-for-profit electric cooperative, covering 432 000 homes and businesses in Mississippi. Wärtsilä supplied the plant on a full Engineering, Procurement & Construction (EPC) contract, mitigating thus financial and timing risks in

construction.

Cooperative Energy's mission is to provide its members with electricity that is both reliable and economical. According to Cooperative Energy, the Wärtsilä engines provide efficiency that is far greater than any of the company's simple cycle units, while also adding flexibility to the company's generation fleet. In 2005 coal produced more than half of their energy, but today cleaner natural gas makes up about two-thirds of the mix. Cooperative Energy also has ten solar sites, showing the increasing importance of Mississippi's sunshine in providing power.

POWER PLANT WITH A CRITICAL ROLE

The plant provides valuable grid support for renewable integration for the Cooperative Energy system today and



in the future, as well as reliability during potential transmission outages caused by hurricanes or other severe weather conditions. Summer in Mississippi is defined by hot sunshine, and hurricane season provides its well-known challenges. Weather plays a vital role in Mississippi's energy system and was on top of the agenda when Cooperative Energy began to talk to Wärtsilä about upgrading their Benndale plant. The plant is located in the southern part of the power system and has an important role in restoring critical loads in the area.

Cooperative Energy was not only looking for reliability, quick start, efficiency and good operational flexibility, but they also needed black start capability. The Benndale plant can carry out initial energisation of sections of the network so it can provide power to critical local infrastructure like hospitals, communications and other larger units in the system to facilitate full restoration of the grid. The Wärtsilä solution meets all the customer needs which is important for both Cooperative Energy and the community.

RECORD-SETTING TECHNOLOGY

The diesel version of the Wärtsilä 31 engine has been recognized by Guinness World Records as being the world's most efficient 4-stroke diesel engine. The generating set can provide up to 49% open-cycle electrical





A 22.7 MW flexible gas power plant with two highly efficient Wärtsilä 20V31SG gas engines as prime movers started commercial operations in Benndale, Mississippi, USA in April 2020.

efficiency. It has a very wide load range from 10% to 100%. While the plant is not running it has very small stand-by power consumption. Importantly also, the plant efficiency is not significantly changed in more hot, cold or humid conditions and it is very resilient against output derating against different gas qualities or ambient conditions.

Flexibility is perhaps the most important value required from dispatchable power generation equipment. Wärtsilä 20V31SG

provides full power in just 2 minutes from start command and it gets synchronized with the grid in less than 30 seconds. The engine has continuous minimum load limit at 10%. When running hot it can be loaded at 2% per second. It has no minimum uptime or downtime. The genset has very high partial load efficiency making it a very feasible choice to handle continuously changing load patterns. Whenever there is a saturation of renewable power in the

system, generating sets can be stopped individually or all at the same time. There are no limits for start or stops and those do not have impact on overhaul schedule of the engines.

The first year of operation of the Benndale plant has demonstrated the flexibility and efficiency of Wärtsilä 20V31SG engine technology. Recent operating results show the full load LHV heat rate of the plant achieving 6989 Btu/kWh.



GERMANY: INNIO

Harnessing the power of green hydrogen

According to the International Energy Agency (IEA), the power sector produces 40% of the world's CO₂ emissions. This intense production of greenhouse gases is driving the power industry to an intense competition to present economical, safe, clean alternative energies as the world transitions from fossil fuels to cleaner technologies that will reduce its carbon footprint. Hydrogen has re-emerged as a viable technology for large scale industrial electrification. INNIO is disrupting the electricity industry by proving that green hydrogen-run power plants are not only a theoretical solution to large-scale, industrial electrification, but are a real, workable solution. In 2020, INNIO worked closely with German utility HanseWerk Natur to build a pilot "Green Utility" that can generate power and heat with an INNIO gas engine fueled with 100 percent hydrogen, a mixture of hydrogen and natural gas or natural gas in Hamburg, Germany.

HYDROGEN-FUELED CHP PLANT

INNIO worked with German utility HanseWerk Natur to develop a hydrogen-fueled combined heat and power (CHP) plant in the 1 MW range in the center of Hamburg. The plant started field testing in November 2020. This flagship pilot project led to the large-scale execution of hydrogen technology in CHP plants. "By field testing this INNIO CHP plant with up to 100% hydrogen, we are demonstrating that a greener, more reliable, more flexible, and future-orientated energy supply for

Hamburg is technically feasible," explained Thomas Baade, Technical Director of HanseWerk Natur GmbH. The converted CHP plant is part of the heating network in Bahrenfeld, in which HanseWerk Natur provides 30 residential buildings, a sports center, a daycare center, and the Othmarschen Park leisure complex with a reliable supply of local heating that equates to 13 000 MW/h every year. The electricity generated is fed to electric vehicle charging points in Othmarschen's multi-level parking garage as well as to the local power grid.

"Together with HanseWerk Natur, we are paving the way for a future energy supply in Hamburg that is greener, more secure, more flexible and more decentralized," said Carlos Lange, president and CEO of INNIO. The output will be fed into HanseWerk Natur's local heating network, serving approximately 1.3 million customers. The use of hydrogen-fueled engines as a source of safer, cleaner energy is paving the way forward for decentralized applications for communities around the world. A 16-cylinder gas engine from INNIO Jenbacher, for example, that once ran on natural gas can now run on 100 percent hydrogen or any mixture of hydrogen and natural gas or natural gas. With hydrogen as a fuel source, there are no CO₂ emissions because hydrogen is combusted CO₂ free.

The Green Utility facility, located in Jürgen-Töpfer-Strasse in central Hamburg, has an electrical output of 999 kW in natural gas mode and runs on variable



hydrogen/natural gas mixes, as well as 100% green hydrogen. The facility, which has been optimized for use with natural gas, is remarkable for its excellent overall efficiency of 93%. When operating with pure hydrogen or hydrogen blends, the output will be adjusted accordingly. The heat generated is fed into HanseWerk Natur's local heating network, while

The INNIO Jenbacher 'Green Utility' facility, located in Jürgen-Töpfer-Strasse in central Hamburg.

PHOTO: BUSINESS WIRE





electrical energy is fed into the grid and made available for recharging electric vehicles at the site when required. The integrated energy system combining the electricity, heating and gas networks is the key to a greener energy future. By using power-to-gas (P2G) technology, Green Hydrogen is converted from surplus renewable energy produced mainly from

the sun and wind. Unlike electricity, it can be stored long term in tanks or in large quantities in underground caverns – like natural gas – over months or seasons.

GREEN HYDROGEN OPPORTUNITIES

Initially, green hydrogen produced with P2G technology will be expensive, and the volume produced will be limited. During this transitional stage – as research continues green hydrogen technologies – blue hydrogen produced from natural gas with Carbon Capture Utilization and Storage (CCUS) can play a role and enable the transition. A small amount of hydrogen can be fed into the existing natural gas network, with larger amounts of hydrogen transported in a separate infrastructure. Hydrogen as a fuel could be used locally across all sectors including industry, transportation, and CHP generation. Columbia University's Earth Institute reports that many experts view Green Hydrogen as essential to meeting the goals of the Paris Agreement when considering

that certain portions of the economy produce emissions that are difficult to eliminate. In the U.S., the top three sources of climate-warming emissions come from transportation, electricity generation and industry.

Green hydrogen offers Northern Germany significant opportunities given its vast wind resources and increasing importance as an energy storage medium. As the energy industry continues to look toward wind-generated electricity conversion into green hydrogen, it is also seeing how it can be deployed across the power, heat, transportation and industrial sectors. In January 2020, the German government responded to the efforts of energy companies like INNIO by approving Germany's nationwide phaseout of coal generation by 2038.

By definition, green power sources, such as INNIO's and HanseWerk Natur's 100 percent hydrogen fueled power plant, operate as zero-emission energy sources. Essentially, green energy sources produce no additional carbon dioxide nor other greenhouse gases across the power generation process. This flagship pilot project will not only drive forward the large-scale use of hydrogen technology in CHP plants, but the city of Hamburg has also set itself the goal of ensuring that all interested customers in the power, heat and transportation sectors can be supplied almost entirely with Green Hydrogen by 2035.

Green hydrogen can be reconverted by flexible gas engine power plants into dispatchable renewable power. Like natural gas, it is ideally suited for CHP applications and can provide heating and cooling while achieving a fuel utilization rate of 90% and more. Gas engines running on hydrogen are a mature technology, do not require high hydrogen purity, are available at very competitive CAPEX and OPEX, and provide necessary operating flexibility while achieving very low emissions. Further, hydrogen gas engine power plants are CO₂ neutral and can achieve more than 80% lower NOx emissions compared to natural gas. This solution will put the world on the path to a greener future. ■ ➤



GERMANY: MWM

Power in a time of crisis

Dräger is a leading international maker of medical and safety technology products, including ventilators. In the current pandemic, it's no surprise that the Lübeck, Germany-based company has great demand for its products, especially for the ventilators it produces. The company's headquarters on Moislinger Allee in the Hanseatic city of Lübeck manage the production facilities and sales companies around the globe. To make sure that everything works smoothly at all times – not only in times of crisis – a dedicated MWM cogeneration power plant supplies about 30% of the heat and power. A substantial amount of energy is needed for the workforce of 3000 at the Moislinger Allee site.

RELIABLE SUPPLY

When the cogeneration power plant was first set up in 2007, Dräger opted for reliable, efficient MWM engine technology in the form of a TCG 2020 V12. After 13 years of smooth operation, the core of the cogeneration power plant was replaced in 2020 with an MWM TCG 2020 V12 gas genset with improved efficiency.

“By replacing the engine of the Dräger cogeneration power plant, we want to achieve even more carbon savings and improve the profitability”, said Sören Sievertsen, project manager at Stadtwerke Lübeck. In the past, the cogeneration power plant was operated directly by Dräger; now, this will be handled by Stadtwerke Lübeck under a contracting arrangement.

The heat-controlled cogeneration power plant supplies heat energy and

power for Dräger and heat energy for various service providers on the premises. All of the generated heat is used for heating the workplaces in the factory halls and offices, and almost all of the 1 MW of power that will henceforth be produced will be used locally and will not be fed into the local power grid. “In this way, we are able to cut Dräger's power costs, as self-generated power is not subject to additional levies”, explains Björn Verwold, account manager at Stadtwerke Lübeck. Thermal output is 1272 kW, thermal efficiency is 53%, electrical efficiency is 41.7% which leads to an overall efficiency of 94.7%.

MODERN ENGINE, MORE PERFORMANCE

The long-standing cooperation for reliable power and heat supply thanks to MWM will also continue with the Stadtwerke Lübeck. In June 2020, the new MWM gas engine – which boasts best-in-class electrical and thermal efficiency – went live and continues to ensure hassle-free power and heat supply at Dräger. ■

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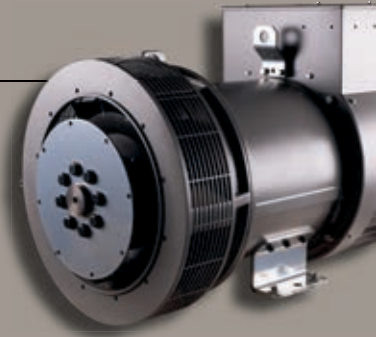
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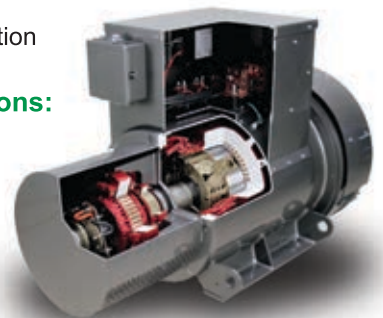
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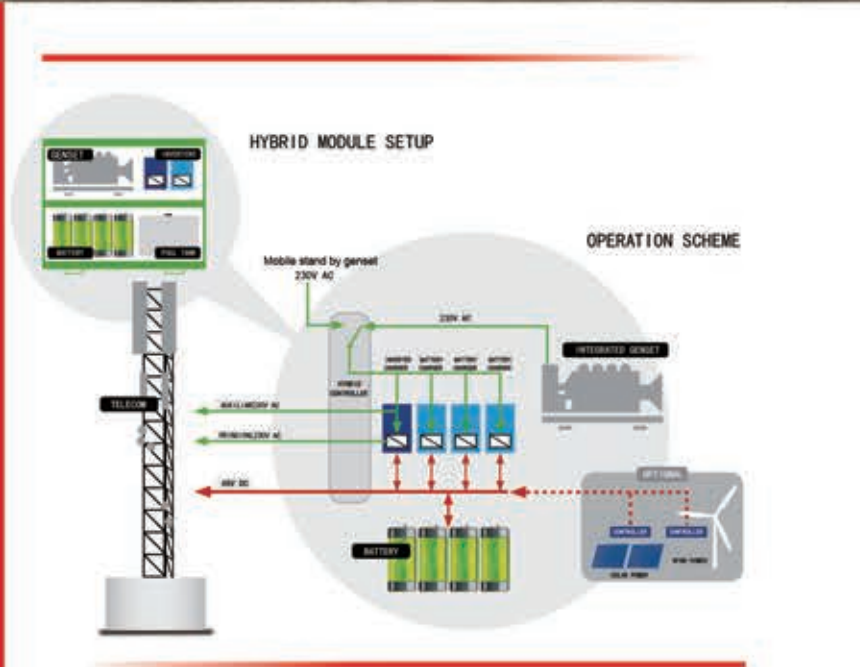


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A Rolls-Royce solution



Rolls-Royce has installed a microgrid at its Aiken facility with a solar array, a Series 4000 gen-set and an mtu Energy Pack with 1 MWh lithium-ion batteries.



Rolls-Royce's mtu Aiken plant marks 10 years, while new microgrid points toward the future. By **Mike Brezonick**

A MILESTONE AND A MICROGRID

As Rolls-Royce's mtu Aiken manufacturing facility looks back on its now 10-year history, it's perhaps more noteworthy that the site is providing a glimpse into a growing aspect of power generation.

The 395,000 sq. ft. campus in Graniteville, S.C., which produces off-highway mtu-brand diesel engines, opened in the fall of 2010 when the company decided to move its manufacturing operations from Detroit, Mich. What started off as an assembly plant for two product lines has continually expanded in size and scope.

"The original goal of the Aiken plant was to carve out our own space where we could take greater control over our destiny and our manufacturing here in the U.S.," said Joerg Klisch, director of Operations at the mtu Aiken plant. "Everything that we've been able to achieve here over the past 10 years reflects the positive culture and spirit of innovation that we have."

ENGINES FIRST

The facility began with the assembly of mtu Series 2000 and Series 4000 diesel engines, which are used in a variety of mobile and stationary applications. Tognum, which owned mtu before it was acquired by Rolls-Royce, bought the 100-acre campus in March of 2010.

By mid-October of the same year the 270,000 sq.ft. assembly building was modified and expanded to accommodate engine assembly and testing and since then, the company has added machining capacity for a range of large components.

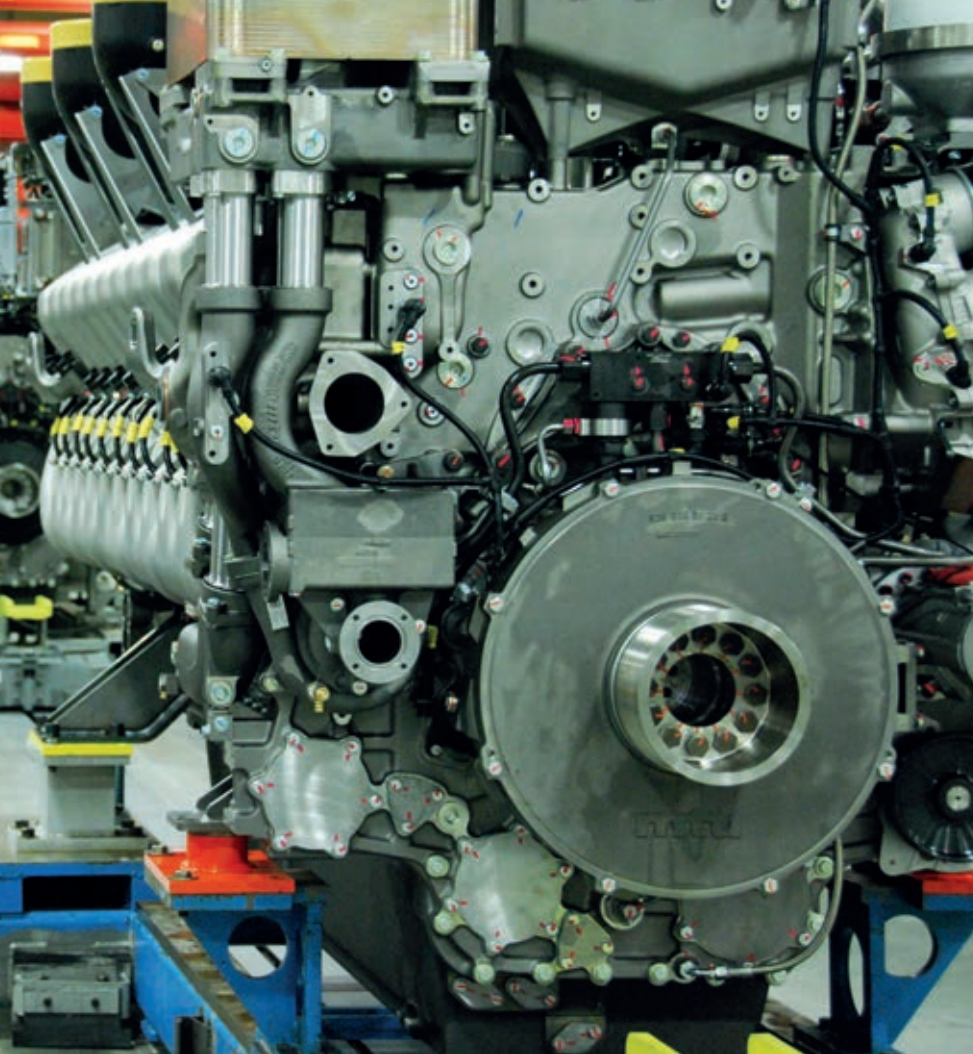
Rolls-Royce has continued to invest in the site, with additions including a Research & Development Center, incorporating test cells capable of emissions calibration and certification testing, as well as an

administration building. The plant has also grown to incorporate military propulsion systems, conducting complete overhauls of mtu Series 883 engines and power packs.

More intriguing have been additions focused on power generation. In 2017, Rolls-Royce installed a \$1.9 million solar field made up of more than 4200 photovoltaic panels. With a peak output of 1 MW, the solar energy is sent directly to the local utility grid.

As part of its microgrid system at Aiken, mtu has installed a second, 800 kW solar field, over the employee parking lot.





Rolls-Royce is marking 10 years of engine manufacturing at its MTU Aiken manufacturing facility in Graniteville, S.C. The facility builds mtu Series 2000 and Series 4000 engines, as well as military propulsion systems.

based power generation using solar panels, you have dc converted to ac versus if you have a rotating machine like an engine, which is going to produce ac current directly. Tying these together with the local utility to deliver optimum power can be quite challenging, yet very rewarding.

“If you’re using solar and suddenly there is cloud cover and less energy, how fast can your gen-set ramp up? Or are you able to predict the solar cover over the next 10 or 15 minutes and coordinate the power sources to adjust for that? We have controls that are quite stable with fast response and we can work with the customer to develop controls for their specific needs.”

Lakshminarayanan said Rolls Royce will use the Aiken installation to refine its microgrid technology, which could include new energy options. “We have started to develop our own fuel cell,” he noted. “So in the future, we will perhaps be integrating a fuel cell into the microgrid. If tomorrow, someone develops a new battery system, a new energy storage system or something involving hydrogen, which is becoming quite exciting nowadays, we have a platform for testing.

“As the energy landscape changes toward clean, green and decarbonized power, it’s very important that we as a company, look into the future and are pioneers of providing such solutions. We are looking to be the go-to source for a complete energy solution. It’s not just selling an engine, it’s looking to provide a complete energy system so that all the customer needs to do is come and say, ‘I need 1 MW, I need 5 MW, 10 MW or I need 100 MW,’ and we take care of everything.”

MICROGRID INSTALLED

More recently, Rolls-Royce has installed a second solar field, this one generating approximately 800 kW, that will be part of a newly installed microgrid that is set to go online in early 2021. The microgrid will initially provide power to the administration building and later will offset peak demand for the entire facility.

In addition to benefitting the plant, the

installation will serve as a demonstration platform.

“Number one, it will be a technology demonstrator for the North and South American markets,” said Dr. Arunachalam Lakshminarayanan, senior development engineer and microgrid project manager at Aiken. “Number two, it will serve as a test bed for our company’s future technologies. Third, which is equally important, is we will be consuming that power from the microgrid at our own facility for peak shaving purposes.”

TESTING NEW OPTIONS

Along with the solar arrays, the microgrid incorporates a 1.9 MW mtu Series 4000 diesel generator set, as well as a 1 MWh mtu Energy Pack with lithium-ion batteries. It is managed by a control technology sophisticated enough to deal with the various energy inputs.

“In a microgrid, the system can get a little complicated,” Lakshminarayanan said. “If you’re going to have inverter



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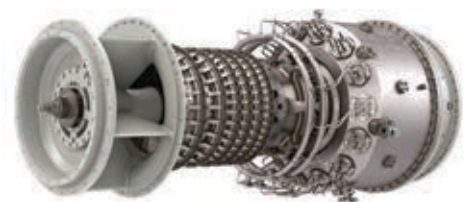
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50			26	41	52	61	70	78	93	106	119	127	134	141	147	153	158	163	168	173	177	181	185	189	193	196	200	203
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90					24	34	42	49	61	72	81	91	100	109	116	121	126	131	135	139	143	147	150	154	157	160	163	166
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750																							20	24	27	29	32	34

NOTE:
 1 MMSCFD MEASURED 14.7 AND 60°F NOT CORRECTED FOR COMPRESSIBILITY
 2 "N"=1.26
 3 SUCTION TEMPERATURE 100°F
 4 NATURAL GAS

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Oesse's new app for IC engine cooling

Oesse's HR.ange app includes information on 700 different projects

Cooling specialist Oesse has introduced its HR.ange app, a digital collection of about 700 projects of Oesse's HR cooling units for internal combustion engines.

The app includes solutions from basic set-up – from the cooler core to advanced units fully equipped with hoses, brackets, hydraulic motors and many other accessories, according to engine manufacturers' specifications and ready for a plug-and-play installation, the company said.

The app is periodically updated with new projects and is searchable by engine, type of equipment and application.

Oesse said its goal is to make the consultation of case histories quickly available based on several search criteria – the engine brand and model; the engine

power range starting from a few kW up to more than 2 MW; the application sector, such as agricultural machines, material handling, off-road equipment, oil & gas, on-road and railway; and the product configuration with a wide range of accessories.

For each selected engine model a range of information will be available, such as performance data, technical drawings and a summary sheet that allows for specific requests such as to speed up an economic offer or for customization. More specifics are available at www.oesse.com.

Online academy

Also available at the company's website is an online academy dedicated to heat exchange and its applications. Oesse Clips is available on the Blog section of the company's website and the videos are also distributed via Oesse's YouTube channel and social media.

The academy consists of a series of appointments describing processes and

technological solutions for Oesse's heat exchangers and their application sectors. Corporate culture, corporate social responsibility, organizational and process management projects are featured as well.

The first Oesse Clips included:

- A presentation on the Oesse HR.ange app.
- A three-part guide on heat exchange that described the different types of coolers, the operating principles of a crossflow heat exchanger and how the compactness of a plates and bars technology and the brazing process improve the exchange efficiency and mechanical resistance

Other Clips topics include lean techniques such as value added and non-value added (va/nva), a life-cycle assessment study on the environmental impact of a heat exchanger, air-oil coolers, and some specific solutions for the agricultural and forestry sector.



Oesse HR.ange		COMPANY PRODUCTS CASE HISTORIES ADMIN																	
Engine	HR CODE	ENGINE BRAND	ENGINE MODEL	TED STAGE	POWER (kW)	RPM	SECTOR	APPLICATION	CHARGED AIR COOLER	RAW PROTECTION GRID	HOUSING	SEB	HYDRAULIC MOTOR	OIL/WATER COOLER	PIPES	RESERVOIR	HYDRAULIC MOTOR SUPPORT	INTER WATER TANK	
HRCT0001	EU72	TO16 14	T6	55	2300		ENDOTHERMIC ENGINES												
HRCT0002	EU72	00011 104W	T3A	50	2000		ENDOTHERMIC ENGINES												
HRCT0003	EU72	TD011 104W	T3	65	2000		ENDOTHERMIC ENGINES												
HRCT0004	EU72	TC0 2011 104W	T3A	52	2300		ENDOTHERMIC ENGINES												
HRCT0005	EU72	TC0 2011 104W	T3A	52	2300		ENDOTHERMIC ENGINES												
HRCT0006	CUMMINS	403.5	T2	120	2300		OTHER (ON ROAD VEHICLES & MA...												
HRCT0007	CUMMINS	80.3	T3A	60	2300		OTHER (ON ROAD VEHICLES & MA...												
HR00100	SUBOTA	5220 M	T1	54	2000		OTHER AGRICULTURAL MACHINERY												
HR00101	SUBOTA	V5307 104B	T6	55	2000		OTHER AGRICULTURAL MACHINERY												
HR00102	EU72	80 840103C	T2	110	1500		SAWING MACHINERY & EQUIPME...												
HR00103	CUMMINS	104 30007	R05	150	2100		ENDOTHERMIC ENGINES												
HR00104	CUMMINS	104 300210	R10	157	2300		OTHER (ON ROAD VEHICLES & MA...												
HR00105	IS	444	T8	44	2000		FORKLETS												
HR00106	CUMMINS	Q243.2	T2	114	2300		FORCEN MACHINERY												
HR00107	CUMMINS	Q2075	T3A	490	2100		FORCEN MACHINERY												
HR00108	IS	444 700	T3A	120	2300		ENDOTHERMIC ENGINES												
HR00109	SUBOTA	01105	T3B	50.5	2000		OTHER AGRICULTURAL MACHINERY												
HR00110	CATERPILLAR	12012	T9	50	1500		ENDOTHERMIC ENGINES												
HR00111	CATERPILLAR	C2.2	T6	40.3	2000		ENDOTHERMIC ENGINES												

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LARGE BORE PISTONS

FROM 130 TO 640 MM DIA

PISTONS

Kolbenschmidt's range of products comprises large bore pistons for diesel engines, gas engines and compressors in the diameter range from 130 to 640 mm dia.

These are supplied in one-, two- or three-piece configuration made of aluminum alloy, nodular cast iron or forged steel.

Having such a comprehensive range of products Kolbenschmidt is in a position for any requirement.

PASSION FOR **TECHNOLOGY.**



RHEINMETALL

Rheinmetall is joining the United Nations Global Compact, or UNGC, a globe-spanning network. As a signatory, the company pledges to uphold the 10 principles of the UNGC regarding sustainable and responsible business management and development.

“Moving forward, we’ll be supporting this important, globe-spanning initiative with all our might, something we’re very proud of,” said Armin Papperger, chairman of the executive board of Rheinmetall AG. “Already today, we’re committed to exercising our influence in important areas such as human rights, labor standards, health and safety as well as environmental sustainability and countering corruption.

“Joining the Global Compact is a visible manifestation of our willingness to take responsibility and our commitment to achieving these lofty goals. From now on, we will be reporting regularly on our contributions in support of UNGC principles”,

Sustainability goals

Even before joining the UNGC, Rheinmetall oriented its sustainability strategy to the Sustainable Development Goals (SDG) of the United Nations. For example, the group aims to be CO₂-neutral by 2035. In this

Rheinmetall joins UN Global Compact

Company makes worldwide commitment to responsible and sustainable business and management

context, reduced consumption of energy and water is crucial.

“Transparent reporting on stability is very important to us. By publishing an annual UNGC progress report, we will be systematically pursuing this course in future,” said Ursula Pohen, head of the Corporate Social Responsibility department at Rheinmetall headquarters.

The UN Global Compact is the world’s biggest sustainability initiative. Called into being by the United Nations in 2000, it currently numbers 12,765 companies from 160 countries. All of the signatories

are committed to running their businesses in accordance with 10 universally acknowledged principles relating to human rights, labor standards, environmental protection and combatting corruption.

Furthermore, the signatories are obliged to report annually on their progress regarding implementation. Based on the ten principles and the seventeen SDGs, the United Nations – acting in cooperation with signatories of the UNGC – is working to achieve an inclusive and sustainable global economy that benefits all peoples, communities and markets. ■



Rheinmetall, which makes a variety of components and systems for engines, commercial vehicle and military applications, announced it is joining the United Nation Global Compact.

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Castings and Forgings

INCLUDING: **Crankshafts, Camshafts, Turbine Blades, High-Temperature Alloys, Ceramics and Coatings & Related Piston and Turbine Engine Components**

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Maschinenfabrik ALFING Kessler GmbH Business Unit Large

WE KEEP IT RUNNING

Photography: Friedrun Reinhold

Maschinenfabrik ALFING Kessler GmbH stands for highest competence in forging, heat treatment and machining of precision parts. Since more than 100 years over 10 million crankshafts, in a range between 0,5 to 8 m in length, have been produced. Due to our broad manufacturing capabilities and our experience, we added various other components to our product portfolio.

All operations starting from material testing, forging, heat treatment, pre-machining, surface treatment with induction hardening machines developed inhouse, grinding, finishing, assembly of accessories and balancing are made in our plant in Aalen-Wasserralfingen.

The medium-sized business is a global player which has acquired a prominent position on the world market.



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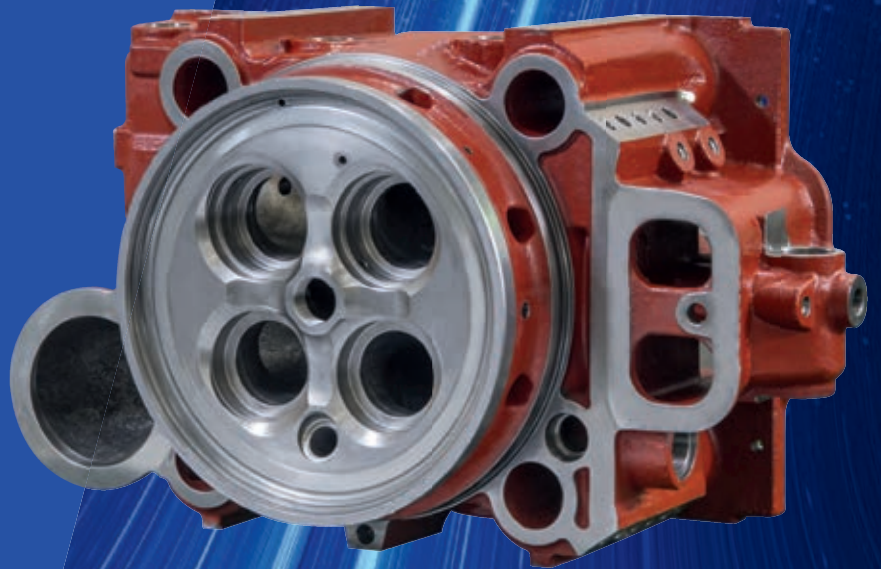
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How lubricants are enabling gas engine operators to upgrade their performance

Effectiveness of engine oil is influenced by a variety of stresses. By **Zoe Fard**

Marginal gains in gas engine performance can equate to significant savings in downtime, manpower and for the bottom line. In an industry that is constantly experiencing a financial squeeze, those margins are being strived for by operators and Original Equipment Manufacturers (OEMs), who gain from greater efficiencies.

The OEMs are at the forefront of improving performance, driven by three main factors. First, they are all seeking competitive advantage in a crowded global field. Gas engine manufacturers in power generation applications have created a highly competitive environment to advance their engines and achieve higher efficiencies and power. Second, changing emission regulations. OEMs are looking to the strictest emerging regulations when designing their engines and as a result, the environment becomes increasingly competitive. And third, unconventional sources of gas are being developed quickly in many markets. From biogas, to landfill gas and coal gas, OEMs need to adapt their engines to run on different fuel types, which constitute varying amounts of methane, again, to stay ahead of the competition and meet increasingly strict regulations.

One of the outcomes of this evolution of modern gas engine technology is increased

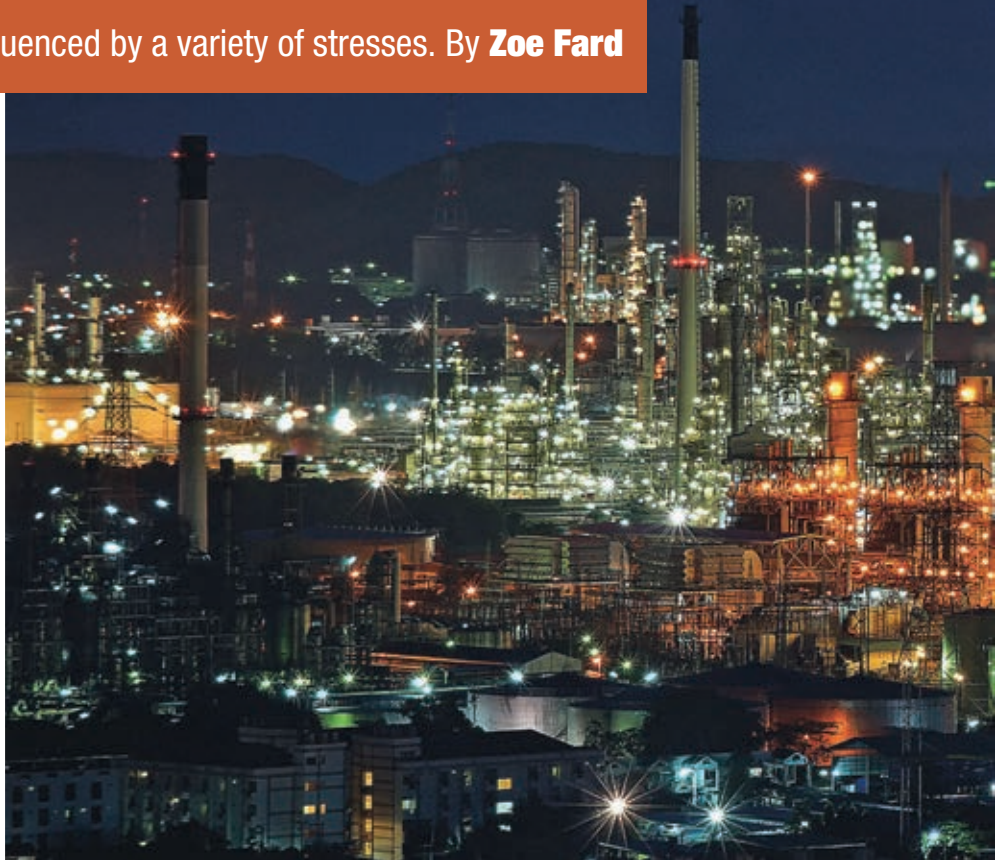
ABOUT THE AUTHOR

ZOE FARD, R&D product specialist at Petro-Canada Lubricants.

stress on the engine oil. Before advancing technologies are taken into account, the lubricant of a gas engine already needs to provide a number of functions that only complex formulations can achieve. It needs to be able to neutralize acids, resist oxidation and nitration based on combustion type, maintain OEM's required sulfated ash content and be compatible with the catalyst in addition to working for extended periods. The effectiveness of the oil will be influenced by a variety of stresses, which is why ongoing monitoring of the oil quality, adequate maintenance and timely

replacement (if needed) are imperative. The selection of the type and grade of lubricant should be based on the engine operating conditions, OEM recommendations, condition of the gas and the environment in which the engine is to operate.

However, during the past decade, gas engine oil developments have become more dynamic to adapt with the latest engine advancements. Incremental improvements made to the engine technology are driving lubricant companies to invest their own research and development. Petro-Canada Lubricants works closely with gas engine



OEMs to anticipate the demands of next generation engines. This is a positive drive for the industry as a whole; advancement is cyclical – while the machines improve, the oils step up and operators achieve an overall upgrade on their performance.

OILS CATCH UP - WHAT DO MODERN ENGINES REQUIRE?

Higher mechanical efficiency and power output in high performance modern engines is achieved by increasing the boost pressure of the engine and seeking higher compression ratios through engine design changes. Recent examples of design changes are the switch to steel pistons from traditional aluminium pistons and shorter piston top land. These highly efficient engines are operating at higher brake mean effective pressure (BMEP). The increased pressure means higher temperatures which new engine designs are built to accommodate. But it means the oil must also be able to handle sustained higher temperatures and harsher environments.

The advantage of steel pistons is better component strength, but thermal conductivity in steel is not as good as in aluminium. The oil is consequently exposed to higher temperatures for longer periods of time. In new piston designs, piston ring packs are located closer to the top of the piston where fuel burns. All of this puts additional stress on the lubricant, risking higher rates of oxidation and nitration, Base Number (BN) depletion, together with an increase in Acid Number (AN) and viscosity. This can result in shorter oil drain intervals as condemning limits are reached faster. In addition, accelerated oil degradation can result in increased ring groove and land deposits and piston undercrown varnish that can lead to efficiency loss and engine reliability issues. This supports the need for developing even more advanced, high-performance gas engine oils. Operators who have invested in advanced engine technology expect to avoid maintenance and unplanned downtime where possible. Therefore, selecting the right lubricant and avoiding a shortening of its life, is crucial. If oil changes must become more regular, any efficiencies gained from the improved engine technology could be cancelled out.

Another trend is to reduce oil consumption and emissions. The oil consumption rates have dropped considerably in the past decade. This reduction in oil consumption is the result of modified piston ring designs, oil spinners and updated valve stem sealing. Another design change is reduced clearance between piston crown land and cylinder liner for reduced emissions. These design changes improve combustion efficiency and reduce lube impacts on emissions but also results in higher level of stress to the lubricant, accelerating its degradation.

When considering the increased usage of alternative fuels, further development of the lubricant is demanded. Biogases or landfill, sewage and wood gases have multiple impurities including high sulfur, halogens and siloxanes that must be addressed by providing better acid control and deposit prevention properties in the oil formulation.

LUBRICANT COMPANIES RESPOND

Lubricant companies are striving to anticipate what OEMs are going to need for their evolving engines. Formulations are being developed with greater thermal and oxidative stability, neutralization ability, and high temperature deposit control tendency through advanced detergency and dispersancy. Modern engine technology is also pushing lubricant development to improve operation at reduced oil consumption rates and as mentioned, better performance with emerging raw fuels.

Companies are also forming technology partnerships to jointly recognize the adaption of new engine technology and its impact on the wider industry. Petro-Canada Lubricants, for example is working closely with gas engine OEMs and market-leading additive companies to anticipate the need for new formulations.

Additive technology is responding hand in hand with advancing engine requirements, preventing harmful deposits in the top ring grooves of steel piston engines to reduce wear in key engine parts and increase engine durability and life. Oils need to withstand increasingly severe operating environments to enable optimum output from new high-performance engines.

Lubricant development is focused on

supporting operators in getting the most from their engines and assisting them in making their business as efficient and profitable as possible.

CONTINUED EVOLUTION

Of course, improvements to performance are an ongoing phenomenon. For example, for the purpose of fuel economy and minimizing the overall greenhouse gas footprints, another trend in gas engines is emerging among manufacturers, whereby they are moving toward rich-burn engines with design changes to get comparable efficiency to lean-burn engines. Rich-burn combustion type creates more nitrogen oxide (NOx) which must be accounted for in the formulation. High NOx environments are one example of the myriad of routes the lubricant companies are required to explore as engine technology develops.

The need for gas engine oils to keep evolving is laid bare when it is considered that the development procedure takes two to five years. There is a need for about 6000 to 10 000 hours of field testing to verify performance and it is only through this level of rigorous testing that the oil can be formally adopted.

Gas engine OEMs and lubricant companies alike have pushed performance levels to new heights thanks to cutting-edge innovation, but the future offers further opportunity for improvement throughout the industry. Efficiencies will continue to be sought, no doubt achieved, and operators will attain a performance level not previously possible. It is an exciting time for the industry. ■



Engines powered by unconventional sources of gas, such as these using landfill gas, are being developed quickly in many markets. As engine manufacturers adapt their engines to run on different fuel types, one area of concern is the increased stress on engine oil.

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Manufacturer	Page Reference	Model	Type	Displacement (cc)	Pressure (bar)			Speed (rpm)		Rotation B = Bidirectional U = Unidirectional	Operating Temperature (°C)		Frame Size (mm)			Weight (kg)							
			P = Axial Piston RP = Radial Piston G = Gear V = Vane		Continuous	Intermittent	Maximum	min	max		min	max	L	W	H								
																	Speed (rpm)		Operating Temperature (°C)		Frame Size (mm)		
																	min	max	min	max	L	W	H
CONCENTRIC AB	*	D SERIES	G	22.9	207	228		600	3600	U		96	111	101	98	3.6							
		FM15 SERIES	G	50	275	300		600	3600	U		96	150	118	124	10.5							
		FM20 SERIES	G	23 TO 87	275	300		600	2800	U		96	202	159	160	12.3							
		FM30 SERIES	G	58 TO 161	275	300		600	2500	U		96	243	179	194	21.8							
		GC SERIES	G	1.06 TO 11.65	207	275		1000	4000	U, B		120	106	76.2	83.3	2.5							
		H SERIES	G	39.4	207	228		600	3600	B		96	100	111	135	6.8							
		WM1500 SERIES - AL CTR	G	19 - 50	275	300		500	3300	U		105	184	110	135	3.6							
		WM1500 SERIES - AL CTR	G	19 - 50	275	300		500	3300	B		105	184	110	135	3.6							
		WM300 SERIES	G	5.7	230	255		800	6000	U		90	89	62	70	1.6							
		WM600 SERIES	G	4 TO 12	207	228		500	4000	U		93	130	69	86	2.8							
WM900 SERIES - AL CTR	G	16 TO 28	275	300		500	4000	U		105	125	88	107										
HEMA	*	1MN	G	8,2 - 28,1	250	280		600	4000	B	-20	80	138	84	100								
		1600	M	12.38 - 41.30	170	180		500	3000	B	-20	80	183	127	134								
		1900	M	22 - 74.2	210	250		600	3000	B	-20	80	172	184	168								
		2200	M	53.6 - 110.8	210	250		600	2700	B	-20	80	186	187	184								
LIEBHERR MACHINES BULLE SA	202, 299, 320	FMF 25	P	25	350		380		5180	B	-25	115	135		15								
		FMF 32	P	31	350		380		5180	B	-25	115	135		15								
		FMF 45	P	46	420		450		4620	B	-25	115	156		22								
		FMF 58	P	58	420		450		4110	B	-25	115	164		23								
		FMF 64	P	64	420		450		4110	B	-25	115	164		23								
		FMF 90	P	91	350		380		3670	B	-25	115	159		32								
		FMF 100	P	103	350		380		3540	B	-25	115	159		34								
		FMF 125	P	126	350		380		3290	B	-25	115	179		45								
		FMF 165	P	166	350		380		3000	B	-25	115	201		58								
		FMF 250	P	257	350		380		2606	B	-25	115	214		85								
		DMFA 355	P	356	400		450		2400	B	-25	115	406		135								
		CMVE 85	P	85	380		400		3900	B	-25	115	303		52								
		CMVE 108	P	108	380		400		3470	B	-25	115	313		65								
		CMVE 135	P	136	380		400		3250	B	-25	115	333		73								
		CMVE 165	P	166	380		400		3000	B	-25	115	374		78								
		FMV 75	P	75	420		450		3900	B	-25	115	175		34								
		FMV 100	P	103	350		380		3540	B	-25	115	175		41								
		FMV 140	P	141	350		380		3160	B	-25	115	194		58								
		FMV 165	P	166	350		380		3000	B	-25	115	220		79								
		FMV 250	P	259	350		380		2600	B	-25	115	238		106								
		DMVA 108	P	108	450		500		3350	B	-25	115	345		70								
		DMVA 165	P	168	450		500		3000	B	-25	115	376		80								
		DMVA 215	P	217	450		500		2700	B	-25	115	435		90								
		DMVA 370	P	371	450		500		2400	B	-25	115	434		200								
		DMVA D 165-108	P	275	450		500		3000	B	-25	115	547		137								
		DMVA D 165-165	P	336	450		500		3000	B	-25	115	567		158								
DMVA D 215-165	P	384	450		500		2700	B	-25	115	616		179										

* This manufacturer is not represented in this 2021-2022 edition of the Power Sourcing Guide with a section description of its products.

Manufacturer	Page Reference	Model	Type	Displacement (cc)	Pressure (bar)			Speed (rpm)		Rotation B = Bidirectional U = Unidirectional	Operating Temperature (°C)		Frame Size (mm)			Weight (kg)	
			P = Axial Piston RP = Radial Piston G = Gear V = Vane		Continuous	Intermittent	Maximum	min	max		min	max	L	W	H		
CONCENTRIC AB	*	Calma Series	G	6.2 - 23.7			250	400	4000	U, B		105					
		D Series	G	3.8 - 22.9	207	228		600	3600	U		96	111	101	98	4	
		Ferra F12 Series	G	16 - 41	275	300		700	3000	U		93	166	106	107	10	
		Ferra F15 Series	G	19 - 50	275	300		600	3600	U		96	150	118	124	11	
		Ferra F20 Series	G	123 - 161	275	300		600	3600	U		96	202	159	160	12	
		Ferra F30 Series	G	123 - 161	275	300		600	3600	U		96	243	179	194	22	
		GC Series	G	1.0 - 11.6	207	275		1000	4000	U, B		120	106	76	83	3	
		H Series	G	39	207	228		600	3600	B		96	100	111	135	7	
		W100 Series	G	2	207	228		800	6000	U		90	75	49	54	1	
		W1200 Series - AI Ctr	G	33	214	235		700	3000	U		93	132	88	107	6	
		W1200 Series - CI Ctr	G	33	214	235		700	3000	U		93	132	88	107	13	
		W1500 Series - AI Ctr	G	50	275	300	330	500	3300	U		105	156	110	135	9	
		W300 Series	G	0.8 - 5.7	230	255		800	6000	U		90	89	62	70	2	
		W600 Series	G	4 - 12	275	290		700	4000	U		93	130	69	86	3	
		W900 Series - AI Ctr	G	31	275	300		500	4000	U		105	129	88	107	5	
W900 Series - CI Ctr	G	31	275	300		500	4000	U		105	129	88	107	11			
HAWE HYDRAULIK SE	*		P			205 - 400		300 - 450	500	1900 - 3600	u	-40	60	211 - 432	115 - 272	150 - 326	21 - 130
			G	1.2 - 8.1	280	300		600	4000	U	-40	100	88	76	91		
HEMA	*		G	4 - 250	170 - 250	180 - 280		450 - 600	2500 - 3000	u	-40	250	138 - 318	84 - 255	100 - 239		
KRAL AG	*	CL	G				100			U	-40	250					
		CK	G				70			U	-40	150					
LIEBHERR MACHINES BULLE SA	202, 299, 320	DPVO 108	P	108	400		450		2100	U	-25	115	311			56	
		DPVO 140	P	140	400		450		2100	U	-25	115	344			65	
		DPVO 165	P	168	400		450		2100	U	-25	115	348			74	
		DPVO 215	P	217	400		450		2000	U	-25	115	405			125	
		DPVO 215i	P	217	400		450		2600	U	-25	115	398			125	
		DPVD 108	P	108	400		450		2200	U	-25	115	476			158	
		DPVD 165	P	168	400		450		2100	U	-25	115	558			144	
		DPVP 108	P	108	400		450		2300	U	-25	115	416			227	
		DPVP 108i	P	108	400		450		2800	U	-25	115	556			313	
		DPVP 165	P	168	400		450		2100	U	-25	115	518			380	
		DPVP 165i	P	168	400		450		2600	U	-25	115	606			380	
		DPVG 108	P	108	450		500		3000	U	-25	115	331			69	
		DPVG 140	P	140	450		500		2850	U	-25	115	365			79	
		DPVG 165	P	168	450		500		2700	U	-25	115	359			96	
		DPVG 280	P	283	450		500		2500	U	-25	115	395			134	
LH30V0045	P	47	280		320		3000	U	-25	115	216			20			
LH30V0085	P	85	280		320		2400	U	-25	115	281			43			
LH30V0028	P	28	280		320		3300	U	-25	115	208			18			
VOITH TURBO GMBH & CO. KG	*	Low Pressure IGP Type IPN	G	32.1 - 200	63 - 100		80 - 125	400	3600	B	-20	80					
		Low/Med. IGP Type IPNE/ IPME	G	13.1 - 200	40 - 125		40 - 125	400	3600	B	-20	80					
		Med. Pressure IGP Type IPM	G	6.7 - 80.3	175		210	400	3000	B	-20	80					
		Med. Pressure IGP Type IPC	G	20.7 - 252	210		250	400	3200	B	-20	80					
		Med. Pressure IGP Type IPA	G	6.7 - 80.3	175		210	400	3600	B	-20	80					
		High Pressure IGP Type IPH	G	20.7 - 126	250 - 300		300 - 330	300	3000	B	-20	80					
		High Pressure IGP Type IPV	G	3.6 - 252	250 - 345		250 - 345	400	3600	B	-20	80					
High Pressure IGP Type IPVS	G	3.6 - 64.9	265 - 345		300 - 420	400	3600	B	-20	80							

* This manufacturer is not represented in this 2021-2022 edition of the Power Sourcing Guide with a section description of its products.

Manufacturer	Page Reference	Model	Type	Construction	Actuation	Function	Flow Rating (L/min)	Pressure Rating (bar)
			DV - Directional Valve IL - In-line Aux. Control CV - Cartridge Valve D - Divider	P - Poppet S - Spool PC - Pressure Compensated Spool	M - Manual HP - Hydraulic Pilot OO - On/Off Solenoid E - Electric Proportional	D - Directional Control P - Pressure Control F - Flow Control S - Solenoid Valve PS - Proportional Solenoid M - Motion Control		
BRAND HYDRAULICS CO.	*		D	S	HP	F	114 - 454	207
			DV	S, PC	M, E	D	22.7 - 170	207 - 310
			DV	S	E/M	D	22.7	276
			DV	S	M	D	45.4	241
			DV	S	E/M, E	D	45.4	241
			DV	S	E/M, E	D	90.8	241
			DV	S	E	D	114.0	207
			IL	P, PC, S	M, E, HP	F, P, D	37.8 - 341	207
HAWE HYDRAULIK SE	*	PSL, Size 2	DV	PC	M, HP, E	D	60.0	420
		PSL, Size 3	DV	PC	M, HP, E	D	120	420
		PSL, Size 5	DV	PC	M, HP, E	D	270.0	400
		PSLF, Size 3	DV	PC	M, HP, E	D	120	400
		PSLF, Size 5	DV	PC	M, HP, E	D	270.0	400
		LHT, Size 2	IL	P	HP	P	28	400
		LHT, Size 3	IL	P	HP	P	130.0	420
		LHT, Size 5	IL	P	HP	P	250	400
		LHK, Size 2	IL	P	HP	P	20.0	400
		LHK, Size 3	IL	P	HP	P	60	360
		LHK, Size 4	IL	P	HP	P	100.0	350
		LHDV	IL	P	HP	P	80	420
HEMA	*	MV025	DV	S	M	D	25.0	250
		MV024	DV	S	M	D	30	250
		MV026	DV	S	M	D	30.0	250
		MV045	DV	S	M, HP, OO	D	50	280
		MV046	DV	S	M, HP, OO	D	50.0	280
		MV050	DV	S	M, HP, OO	D	80	280
		MV051	DV	S	M, HP, OO	D	50.0	280
		MV052	DV	S	M, HP, OO	D	50	280
		SV033	DV	S	M, HP, OO	D	150.0	230
		33	DV	S	M,HP	D	150	230
		34	DV	S	M, HP, OO	D	150.0	230
		35	DV	S	M, HP, OO	D	150	230
		MV180	DV	S	M	D	180.0	250
		MV181	DV	S	M, HP, OO	D	180	250
		MV182	DV	S	M, HP	D	180.0	250
		MV183	DV	S	M, HP, OO	D	180	250
		MV4009	DV	S	M, HP	D	205.0	210
		MV4109	DV	S	M, HP	D	205	210
		MV4011	DV	S	M, HP, OO	D	270.0	230
		MV059	DV	S	HP	D	375	250
		MV4013	DV	S	M, HP, OO	D	450.0	230

* This manufacturer is not represented in this 2021-2022 edition of the Power Sourcing Guide with a section description of its products.



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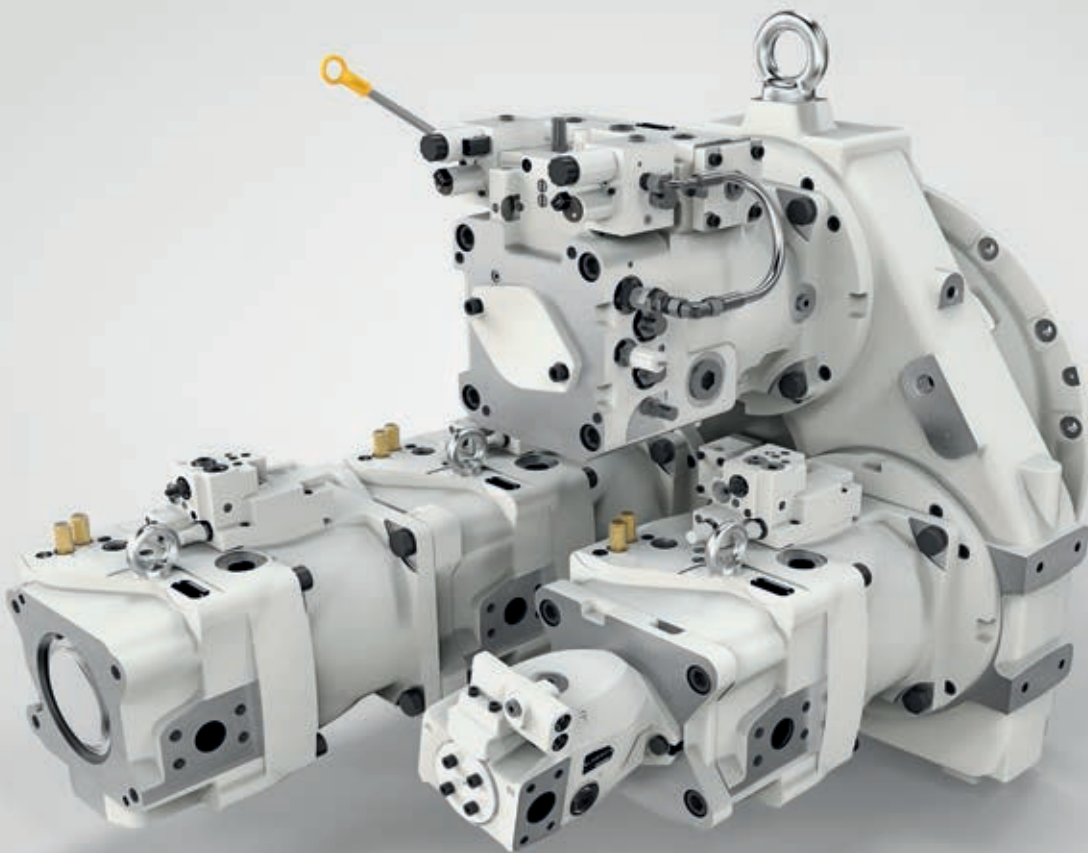
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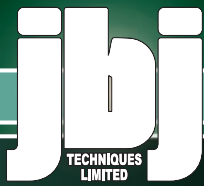
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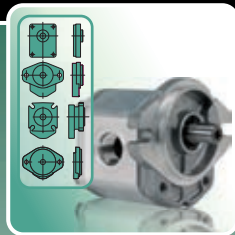
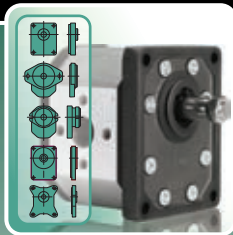


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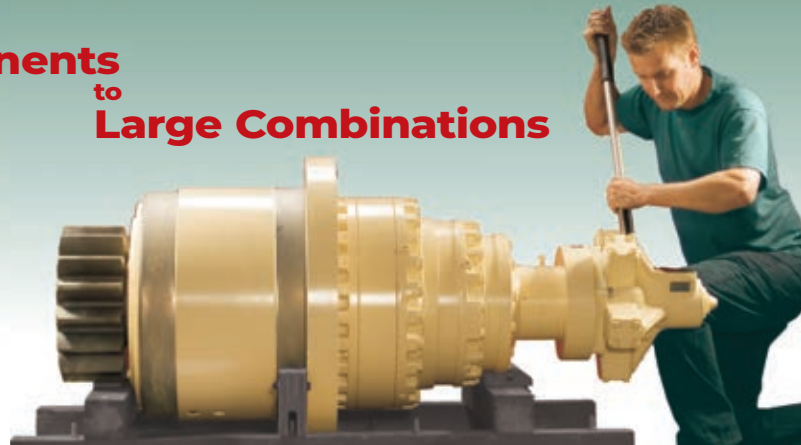
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STANDARDS

A KEY PART OF FLUID POWER TECHNOLOGY

Why Standards matter

Designing, assembling and maintaining a hydraulic or pneumatic system often involves putting together a variety of components, often from a variety of suppliers. Without standards for dimensional interchangeability, performance measurement and communication, these processes would be much more difficult.

Standards benefit users because they:

- simplify the use of fluid power;
- help educate users on how to correctly size and apply products;
- determine product performance and how it is measured, allowing comparison;
- communicate needs in a commonly understood language;
- are written with input from users.

Standards benefit manufacturers because they:

- provide uniform methods for testing products and advertising their ratings;
- help to assure system integrity and safety in the application of fluid power;
- help to improve efficiency of fluid power products and systems;
- simplify the variety of products and sizes in the marketplace;
- encourage new product development;
- help avoid confusion in communicating with customers.

Since 1969, the National Fluid Power Association (NFPA) has worked to foster cooperation among users and manufacturers by developing International (ISO) standards.

Standards for fluid power products and systems fall into three basic categories:

Communication standards define the basic terms, symbols and other communication tools used in the fluid power industry. Vocabularies, graphic symbols and dimension codes are typical subjects for communication standards.

Design standards establish dimensions, tolerances or other physical characteristics of products. They ensure that fluid power products meet dimensional criteria that enable interfacing and interchangeability.

Performance standards provide a voluntary method of rating products. Pressure rating, particle counting methods used in contamination analysis, and methods of testing for strength and volume are typical performance standards.

To learn more about fluid power standards and/or get involved with the development of ISO standards contact Denise Husenica at 414-778-3354 or email dhusenica@nfpa.com.



REFERENCE	DOCUMENT TITLE	COMMITTEE
ISO 10041-1:2010	<i>Pneumatic fluid power — Electro-pneumatic continuous flow control valves — Part 1: Main characteristics to include in the supplier's literature</i>	ISO/TC 131/SC 5
ISO 10041-2:2010	<i>Pneumatic fluid power — Electro-pneumatic continuous flow control valves — Part 2: Test methods to determine main characteristics to include in the supplier's literature</i>	ISO/TC 131/SC 5
ISO 10094-1:2010	<i>Pneumatic fluid power — Electro-pneumatic pressure control valves — Part 1: Main characteristics to include in the supplier's literature</i>	ISO/TC 131/SC 5
ISO 10094-2:2010	<i>Pneumatic fluid power — Electro-pneumatic pressure control valves — Part 2: Test methods to determine main characteristics to include in the supplier's literature</i>	ISO/TC 131/SC 5
ISO 10099:2001	<i>Pneumatic fluid power — Cylinders — Final examination and acceptance criteria</i>	ISO/TC 131/SC 3/ WG 2
ISO 10100:2020	<i>Hydraulic fluid power — Cylinders — Acceptance tests</i>	ISO/TC 131/SC 3/ WG 1
ISO 10372:1992	<i>Hydraulic fluid power — Four- and five-port servovalves — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 10762:2015	<i>Hydraulic fluid power — Mounting dimensions for cylinders, 10 MPa (100 bar) series</i>	ISO/TC 131/SC 3/ WG 1
ISO 10763:2020	<i>Hydraulic fluid power — Plain-end, seamless and welded precision steel tubes — Dimensions and nominal working pressures</i>	ISO/TC 131/SC 4/ WG 6
ISO 10766:2014	<i>Hydraulic fluid power — Cylinders — Housing dimensions for rectangular-section-cut bearing rings for pistons and rods</i>	ISO/TC 131/SC 7/ WG 2
ISO 10767-1:2015	<i>Hydraulic fluid power — Determination of pressure ripple levels generated in systems and components — Part 1: Method for determining source flow ripple and source impedance of pumps</i>	ISO/TC 131/SC 8/ WG 1
ISO 10767-2:1999	<i>Hydraulic fluid power — Determination of pressure ripple levels generated in systems and components — Part 2: Simplified method for pumps</i>	ISO/TC 131/SC 8/ WG 1
ISO 10767-3:1999	<i>Hydraulic fluid power — Determination of pressure ripple levels generated in systems and components — Part 3: Method for motors</i>	ISO/TC 131/SC 8/ WG 1
ISO 10770-1:2009	<i>Hydraulic fluid power — Electrically modulated hydraulic control valves — Part 1: Test methods for four-port directional flow-control valves</i>	ISO/TC 131/SC 5/ WG 2
ISO 10770-2:2012	<i>Hydraulic fluid power — Electrically modulated hydraulic control valves — Part 2: Test methods for three-port directional flow-control valves</i>	ISO/TC 131/SC 5/ WG 2
ISO 10770-3:2020	<i>Hydraulic fluid power — Electrically modulated hydraulic control valves — Part 3: Test methods for pressure control valves</i>	ISO/TC 131/SC 5/ WG 2
ISO 10771-1:2015	<i>Hydraulic fluid power — Fatigue pressure testing of metal pressure-containing envelopes — Part 1: Test method</i>	ISO/TC 131/SC 8/ WG 11
ISO 11170:2013	<i>Hydraulic fluid power — Sequence of tests for verifying performance characteristics of filter elements</i>	ISO/TC 131/SC 6/ WG 2
ISO 11171:2020	<i>Hydraulic fluid power — Calibration of automatic particle counters for liquids</i>	ISO/TC 131/SC 6/ WG 1
ISO 11500:2008	<i>Hydraulic fluid power — Determination of the particulate contamination level of a liquid sample by automatic particle counting using the light-extinction principle</i>	ISO/TC 131/SC 6/ WG 1
ISO 11727:1999	<i>Pneumatic fluid power — Identification of ports and control mechanisms of control valves and other components</i>	ISO/TC 131/SC 5/ WG 3
ISO 1179-1:2013	<i>Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 1: Threaded ports</i>	ISO/TC 131/SC 4/ WG 1
ISO 1179-2:2013	<i>Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 2: Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E)</i>	ISO/TC 131/SC 4/ WG 1
ISO 1179-3:2007	<i>Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 3: Light-duty (L series) stud ends with sealing by O-ring with retaining ring (types G and H)</i>	ISO/TC 131/SC 4/ WG 1
ISO 1179-4:2007	<i>Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 4: Stud ends for general use only with metal-to-metal sealing (type B)</i>	ISO/TC 131/SC 4/ WG 1
ISO 11926-1:1995	<i>Connections for general use and fluid power — Ports and stud ends with ISO 725 threads and O-ring sealing — Part 1: Ports with O-ring seal in truncated housing</i>	ISO/TC 131/SC 4/ WG 1
ISO 11926-2:1995	<i>Connections for general use and fluid power — Ports and stud ends with ISO 725 threads and O-ring sealing — Part 2: Heavy-duty (S series) stud ends</i>	ISO/TC 131/SC 4/ WG 1
ISO 11926-3:1995	<i>Connections for general use and fluid power — Ports and stud ends with ISO 725 threads and O-ring sealing — Part 3: Light-duty (L series) stud ends</i>	ISO/TC 131/SC 4/ WG 1
ISO 11943:2021	<i>Hydraulic fluid power — Online automatic particle-counting systems for liquids — Methods of calibration and validation</i>	ISO/TC 131/SC 6/ WG 1

REFERENCE	DOCUMENT TITLE	COMMITTEE
ISO 12151-1:2010	Connections for hydraulic fluid power and general use — Hose fittings — Part 1: Hose fittings with ISO 8434-3 O-ring face seal ends	ISO/TC 131/SC 4/ WG 6
ISO 12151-1:2010/ Amd 1:2017	Connections for hydraulic fluid power and general use — Hose fittings — Part 1: Hose fittings with ISO 8434-3 O-ring face seal ends — Amendment 1	ISO/TC 131/SC 4/ WG 6
ISO 12151-2:2003	Connections for hydraulic fluid power and general use — Hose fittings — Part 2: Hose fittings with ISO 8434-1 and ISO 8434-4 24 degree cone connector ends with O-rings	ISO/TC 131/SC 4/ WG 6
ISO 12151-3:2010	Connections for hydraulic fluid power and general use — Hose fittings — Part 3: Hose fittings with ISO 6162-1 or ISO 6162-2 flange ends	ISO/TC 131/SC 4/ WG 6
ISO 12151-4:2007	Connections for hydraulic fluid power and general use — Hose fittings — Part 4: Hose fittings with ISO 6149 metric stud ends	ISO/TC 131/SC 4
ISO 12151-5:2007	Connections for hydraulic fluid power and general use — Hose fittings — Part 5: Hose fittings with ISO 8434-2 37 degree flared ends	ISO/TC 131/SC 4
ISO 12151-6:2009	Connections for hydraulic fluid power and general use — Hose fittings — Part 6: Hose fittings with ISO 8434-6 60 degree cone ends	ISO/TC 131/SC 4
ISO 1219-1:2012	Fluid power systems and components — Graphical symbols and circuit diagrams — Part 1: Graphical symbols for conventional use and data-processing applications	ISO/TC 131/SC 1/ WG 1
ISO 1219-1:2012/ Amd 1:2016	Fluid power systems and components — Graphical symbols and circuit diagrams — Part 1: Graphical symbols for conventional use and data-processing applications — Amendment 1	ISO/TC 131/SC 1/ WG 1
ISO 1219-2:2012	Fluid power systems and components — Graphical symbols and circuit diagrams — Part 2: Circuit diagrams	ISO/TC 131/SC 1/ WG 1
ISO 1219-3:2016	Fluid power systems and components — Graphical symbols and circuit diagrams — Part 3: Symbol modules and connected symbols in circuit diagrams	ISO/TC 131/SC 1/ WG 1
ISO 12238:2001	Pneumatic fluid power — Directional control valves — Measurement of shifting time	ISO/TC 131/SC 5/ WG 3
ISO 12669:2017	Hydraulic fluid power — Method for determining the required cleanliness level (RCL) of a system	ISO/TC 131/SC 6
ISO 12829:2016	Hydraulic spin-on filters with finite lives — Method for verifying the rated fatigue life and the rated static burst pressure of the pressure-containing envelope	ISO/TC 131/SC 6/ WG 2
ISO 13726:2008	Hydraulic fluid power — Single rod cylinders, 16 MPa (160 bar) compact series with bores from 250 mm to 500 mm — Accessory mounting dimensions	ISO/TC 131/SC 3/ WG 1
ISO 14540:2013	Hydraulic fluid power — Dimensions and requirements for screw-to-connect quick-action couplings for use at a pressure of 72 MPa (720 bar)	ISO/TC 131/SC 4
ISO 14541:2013	Hydraulic fluid power — Dimensions and requirements for screw-to-connect quick-action couplings for general purpose	ISO/TC 131/SC 4
ISO 14743:2020	Pneumatic fluid power — Push-in connectors for thermoplastic tubes	ISO/TC 131/SC 4/ WG 9
ISO 15086-1:2001	Hydraulic fluid power — Determination of the fluid-borne noise characteristics of components and systems — Part 1: Introduction	ISO/TC 131/SC 8/ WG 1
ISO 15086-2:2000	Hydraulic fluid power — Determination of the fluid-borne noise characteristics of components and systems — Part 2: Measurement of the speed of sound in a fluid in a pipe	ISO/TC 131/SC 8/ WG 1
ISO 15086-3:2008	Hydraulic fluid power — Determination of the fluid-borne noise characteristics of components and systems — Part 3: Measurement of hydraulic impedance	ISO/TC 131/SC 8/ WG 1
ISO 15171-1:1999	Connections for fluid power and general use — Hydraulic couplings for diagnostic purposes — Part 1: Coupling not for connection under pressure	ISO/TC 131/SC 4
ISO 15171-2:2016	Connections for fluid power and general use — Hydraulic couplings for diagnostic purposes — Part 2: Coupling with M16 x 2 end for connection under pressure	ISO/TC 131/SC 4/ WG 4
ISO 15217:2000	Fluid power systems and components — 16 mm square electrical connector with earth contact — Characteristics and requirements	ISO/TC 131/SC 5/ WG 3
ISO 15218:2003	Pneumatic fluid power — 3/2 solenoid valves — Mounting interface surfaces	ISO/TC 131/SC 5/ WG 3
ISO 15407-1:2000	Pneumatic fluid power — Five-port directional control valves, sizes 18 mm and 26 mm — Part 1: Mounting interface surfaces without electrical connector	ISO/TC 131/SC 5/ WG 3
ISO 15407-2:2003	Pneumatic fluid power — Five-port directional control valves, sizes 18 mm and 26 mm — Part 2: Mounting interface surfaces with optional electrical connector	ISO/TC 131/SC 5/ WG 3
ISO 15524:2011	Pneumatic fluid power — Cylinders — Single-rod short-stroke cylinders, 1 000 kPa (10 bar) series, bores from 20 mm to 100 mm	ISO/TC 131/SC 3
ISO 15552:2018	Pneumatic fluid power — Cylinders with detachable mountings, 1 000 kPa (10 bar) series, bores from 32 mm to 320 mm — Basic, mounting and accessories dimensions	ISO/TC 131/SC 3/ WG 2
ISO 16028:1999	Hydraulic fluid power — Flush-face type, quick-action couplings for use at pressures of 20 MPa (200 bar) to 31,5 MPa (315 bar) — Specifications	ISO/TC 131/SC 4

REFERENCE	DOCUMENT TITLE	COMMITTEE
ISO 16028:1999/ Amd 1:2006	<i>Hydraulic fluid power — Flush-face type, quick-action couplings for use at pressures of 20 MPa (200 bar) to 31,5 MPa (315 bar) — Specifications — Amendment 1</i>	ISO/TC 131/SC 4
ISO 16030:2001	<i>Pneumatic fluid power — Connections — Ports and stud ends</i>	ISO/TC 131/SC 4/ WG 9
ISO 16030:2001/ Amd 1:2005	<i>Pneumatic fluid power — Connections — Ports and stud ends — Amendment 1</i>	ISO/TC 131/SC 4/ WG 9
ISO 16431:2012	<i>Hydraulic fluid power — System clean-up procedures and verification of cleanliness of assembled systems</i>	ISO/TC 131/SC 6
ISO 16589-1:2011	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 1: Nominal dimensions and tolerances</i>	ISO/TC 131/SC 7/ WG 4
ISO 16589-1:2011/ Amd 1:2018	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 1: Nominal dimensions and tolerances — Amendment 1</i>	ISO/TC 131/SC 7/ WG 4
ISO 16589-2:2011	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 2: Vocabulary</i>	ISO/TC 131/SC 7/ WG 4
ISO 16589-3:2011	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 3: Storage, handling and installation</i>	ISO/TC 131/SC 7/ WG 4
ISO 16589-4:2011	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 4: Performance test procedures</i>	ISO/TC 131/SC 7/ WG 4
ISO 16589-5:2011	<i>Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 5: Identification of visual imperfections</i>	ISO/TC 131/SC 7/ WG 4
ISO 16656:2016	<i>Hydraulic fluid power — Single rod, short-stroke cylinders with bores from 32 mm to 100 mm for use at 10 MPa (100 bar) — Mounting dimensions</i>	ISO/TC 131/SC 3/ WG 1
ISO 16860:2005	<i>Hydraulic fluid power — Filters — Test method for differential pressure devices</i>	ISO/TC 131/SC 6/ WG 2
ISO 16873:2011	<i>Hydraulic fluid power — Pressure switches — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 16874:2004	<i>Hydraulic fluid power — Identification of manifold assemblies and their components</i>	ISO/TC 131/SC 5/ WG 2
ISO 16889:2008	<i>Hydraulic fluid power — Filters — Multi-pass method for evaluating filtration performance of a filter element</i>	ISO/TC 131/SC 6/ WG 2
ISO 16889:2008/ Amd 1:2018	<i>Hydraulic fluid power — Filters — Multi-pass method for evaluating filtration performance of a filter element — Amendment 1</i>	ISO/TC 131/SC 6/ WG 2
ISO 16902-1:2003	<i>Hydraulic fluid power — Test code for the determination of sound power levels of pumps using sound intensity techniques: Engineering method — Part 1: Pumps</i>	ISO/TC 131/SC 8/ WG 1
ISO 16908:2014	<i>Hydraulic filter element test methods — Thermal conditioning and cold start-up simulation</i>	ISO/TC 131/SC 6/ WG 2
ISO 17082:2004	<i>Pneumatic fluid power — Valves — Data to be included in supplier literature</i>	ISO/TC 131/SC 5/ WG 3
ISO 17165-1:2007	<i>Hydraulic fluid power — Hose assemblies — Part 1: Dimensions and requirements</i>	ISO/TC 131/SC 4/ WG 6
ISO 17559:2003	<i>Hydraulic fluid power — Electrically controlled hydraulic pumps — Test methods to determine performance characteristics</i>	ISO/TC 131/SC 8
ISO 18237:2017	<i>Hydraulic fluid power — Method for evaluating water separation performance of dehydrators</i>	ISO/TC 131/SC 6/ WG 2
ISO 18413:2015	<i>Hydraulic fluid power — Cleanliness of components — Inspection document and principles related to contaminant extraction and analysis, and data reporting</i>	ISO/TC 131/SC 6
ISO 18582-1:2016	<i>Fluid power — Specification of reference dictionary — Part 1: General overview on organization and structure</i>	ISO/TC 131/SC 1/ WG 4
ISO 18582-2:2018	<i>Fluid power — Specification of reference dictionary — Part 2: Definitions of classes and properties of pneumatics</i>	ISO/TC 131/SC 1/ WG 4
ISO 18869:2017	<i>Hydraulic fluid power — Test methods for couplings actuated with or without tools</i>	ISO/TC 131/SC 4/ WG 4
ISO 19879:2021	<i>Metallic tube connections for fluid power and general use — Test methods for hydraulic fluid power connections</i>	ISO/TC 131/SC 4/ WG 6
ISO 19973-1:2015	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 1: General procedures</i>	ISO/TC 131/WG 4
ISO 19973-2:2015	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 2: Directional control valves</i>	ISO/TC 131/WG 4
ISO 19973-2:2015/ Amd 1:2019	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 2: Directional control valves — Amendment 1</i>	ISO/TC 131/WG 4
ISO 19973-3:2015	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 3: Cylinders with piston rod</i>	ISO/TC 131/WG 4

REFERENCE	DOCUMENT TITLE	COMMITTEE
ISO 19973-4:2014	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 4: Pressure regulators</i>	ISO/TC 131/WG 4
ISO 19973-5:2015	<i>Pneumatic fluid power — Assessment of component reliability by testing — Part 5: Non-return valves, shuttle valves, dual pressure valves (AND function), one-way adjustable flow control valves, quick-exhaust valves</i>	ISO/TC 131/WG 4
ISO 20145:2019	<i>Pneumatic fluid power — Test methods for measuring acoustic emission pressure levels of exhaust silencers</i>	ISO/TC 131/SC 5/ WG 5
ISO 20401:2017	<i>Pneumatic fluid power systems — Directional control valves — Specification of pin assignment for 8 mm and 12 mm diameter electrical round connectors</i>	ISO/TC 131/SC 5/ WG 3
ISO 21018-1:2008	<i>Hydraulic fluid power — Monitoring the level of particulate contamination of the fluid — Part 1: General principles</i>	ISO/TC 131/SC 6/ WG 1
ISO 21018-3:2008	<i>Hydraulic fluid power — Monitoring the level of particulate contamination of the fluid — Part 3: Use of the filter blockage technique</i>	ISO/TC 131/SC 6/ WG 1
ISO 21018-4:2019	<i>Hydraulic fluid power — Monitoring the level of particulate contamination in the fluid — Part 4: Use of the light extinction technique</i>	ISO/TC 131/SC 6/ WG 1
ISO 21287:2004	<i>Pneumatic fluid power — Cylinders — Compact cylinders, 1000 kPa (10 bar) series, bores from 20 mm to 100 mm</i>	ISO/TC 131/SC 3/ WG 2
ISO 23181:2007	<i>Hydraulic fluid power — Filter elements — Determination of resistance to flow fatigue using high viscosity fluid</i>	ISO/TC 131/SC 6/ WG 2
ISO 23309:2020	<i>Hydraulic fluid power systems — Assembled systems — Methods of cleaning lines by flushing</i>	ISO/TC 131/SC 6/ WG 1
ISO 27407:2010	<i>Hydraulic fluid power — Marking of performance characteristics on hydraulic filters</i>	ISO/TC 131/SC 6/ WG 2
ISO 2941:2009	<i>Hydraulic fluid power — Filter elements — Verification of collapse/burst pressure rating</i>	ISO/TC 131/SC 6/ WG 2
ISO 2942:2018	<i>Hydraulic fluid power — Filter elements — Verification of fabrication integrity and determination of the first bubble point</i>	ISO/TC 131/SC 6/ WG 2
ISO 2943:1998	<i>Hydraulic fluid power — Filter elements — Verification of material compatibility with fluids</i>	ISO/TC 131/SC 6/ WG 2
ISO 2944:2000	<i>Fluid power systems and components — Nominal pressures</i>	ISO/TC 131
ISO 3019-1:2001	<i>Hydraulic fluid power — Dimensions and identification code for mounting flanges and shaft ends of displacement pumps and motors — Part 1: Inch series shown in metric units</i>	ISO/TC 131/SC 2
ISO 3019-2:2001	<i>Hydraulic fluid power — Dimensions and identification code for mounting flanges and shaft ends of displacement pumps and motors — Part 2: Metric series</i>	ISO/TC 131/SC 2
ISO 3019-2:2001/ Cor 1:2006	<i>Hydraulic fluid power — Dimensions and identification code for mounting flanges and shaft ends of displacement pumps and motors — Part 2: Metric series — Technical Corrigendum 1</i>	ISO/TC 131/SC 2
ISO 3320:2013	<i>Fluid power systems and components — Cylinder bores and piston rod diameters and area ratios — Metric series</i>	ISO/TC 131/SC 3
ISO 3601-1:2012	<i>Fluid power systems — O-rings — Part 1: Inside diameters, cross-sections, tolerances and designation codes</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-1:2012/ Amd 1:2019	<i>Fluid power systems — O-rings — Part 1: Inside diameters, cross-sections, tolerances and designation codes — Amendment 1</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-1:2012/ Cor 1:2012	<i>Fluid power systems — O-rings — Part 1: Inside diameters, cross-sections, tolerances and designation codes — Technical Corrigendum 1</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-2:2016	<i>Fluid power systems — O-rings — Part 2: Housing dimensions for general applications</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-3:2005	<i>Fluid power systems — O-rings — Part 3: Quality acceptance criteria</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-3:2005/ Amd 1:2018	<i>Fluid power systems — O-rings — Part 3: Quality acceptance criteria — Amendment 1</i>	ISO/TC 131/SC 7/ WG 3
ISO 3601-4:2008	<i>Fluid power systems — O-rings — Part 4: Anti-extrusion rings (back-up rings)</i>	ISO/TC 131/SC 7
ISO 3601-5:2015	<i>Fluid power systems — O-rings — Part 5: Specification of elastomeric materials for industrial applications</i>	ISO/TC 131/SC 7/ WG 3
ISO 3662:1976	<i>Hydraulic fluid power — Pumps and motors — Geometric displacements</i>	ISO/TC 131/SC 2
ISO 3722:1976	<i>Hydraulic fluid power — Fluid sample containers — Qualifying and controlling cleaning methods</i>	ISO/TC 131/SC 6/ WG 1
ISO 3723:2015	<i>Hydraulic fluid power — Filter elements — Method for end load test</i>	ISO/TC 131/SC 6/ WG 2

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REFERENCE	DOCUMENT TITLE	COMMITTEE
ISO 3724:2007	<i>Hydraulic fluid power — Filter elements — Determination of resistance to flow fatigue using particulate contaminant</i>	ISO/TC 131/SC 6/ WG 2
ISO 3939:1977	<i>Fluid power systems and components — Multiple lip packing sets — Methods for measuring stack heights</i>	ISO/TC 131/SC 7
ISO 3968:2017	<i>Hydraulic fluid power — Filters — Evaluation of differential pressure versus flow</i>	ISO/TC 131/SC 6/ WG 2
ISO 4021:1992	<i>Hydraulic fluid power — Particulate contamination analysis — Extraction of fluid samples from lines of an operating system</i>	ISO/TC 131/SC 6/ WG 1
ISO 4391:1983	<i>Hydraulic fluid power — Pumps, motors and integral transmissions — Parameter definitions and letter symbols</i>	ISO/TC 131/SC 2
ISO 4392-1:2002	<i>Hydraulic fluid power — Determination of characteristics of motors — Part 1: At constant low speed and constant pressure</i>	ISO/TC 131/SC 8/ WG 13
ISO 4392-2:2002	<i>Hydraulic fluid power — Determination of characteristics of motors — Part 2: Startability</i>	ISO/TC 131/SC 8/ WG 13
ISO 4392-3:1993	<i>Hydraulic fluid power — Determination of characteristics of motors — Part 3: At constant flow and at constant torque</i>	ISO/TC 131/SC 8/ WG 13
ISO 4393:2015	<i>Fluid power systems and components — Cylinders — Basic series of piston strokes</i>	ISO/TC 131/SC 3
ISO 4395:2009	<i>Fluid power systems and components — Cylinder piston rod end types and dimensions</i>	ISO/TC 131/SC 3
ISO 4395:2009/Cor 1:2010	<i>Fluid power systems and components — Cylinder piston rod end types and dimensions — Technical Corrigendum 1</i>	ISO/TC 131/SC 3
ISO 4397:2011	<i>Fluid power connectors and associated components — Nominal outside diameters of tubes and nominal hose sizes</i>	ISO/TC 131/SC 4/ WG 6
ISO 4399:2019	<i>Fluid power systems and components — Connectors and associated components — Nominal pressures</i>	ISO/TC 131/SC 4/ WG 6
ISO 4400:1994	<i>Fluid power systems and components — Three-pin electrical plug connectors with earth contact — Characteristics and requirements</i>	ISO/TC 131/SC 5/ WG 2
ISO 4401:2005	<i>Hydraulic fluid power — Four-port directional control valves — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 4405:1991	<i>Hydraulic fluid power — Fluid contamination — Determination of particulate contamination by the gravimetric method</i>	ISO/TC 131/SC 6/ WG 1
ISO 4406:2021	<i>Hydraulic fluid power — Fluids — Method for coding the level of contamination by solid particles</i>	ISO/TC 131/SC 6/ WG 1
ISO 4407:2002	<i>Hydraulic fluid power — Fluid contamination — Determination of particulate contamination by the counting method using an optical microscope</i>	ISO/TC 131/SC 6/ WG 1
ISO 4409:2019	<i>Hydraulic fluid power — Positive-displacement pumps, motors and integral transmissions — Methods of testing and presenting basic steady state performance</i>	ISO/TC 131/SC 8/ WG 13
ISO 4411:2019	<i>Hydraulic fluid power — Valves — Determination of differential pressure/flow rate characteristics</i>	ISO/TC 131/SC 5/ WG 2
ISO 4412-1:1991	<i>Hydraulic fluid power — Test code for determination of airborne noise levels — Part 1: Pumps</i>	ISO/TC 131/SC 8/ WG 1
ISO 4412-2:1991	<i>Hydraulic fluid power — Test code for determination of airborne noise levels — Part 2: Motors</i>	ISO/TC 131/SC 8/ WG 1
ISO 4412-3:1991	<i>Hydraulic fluid power — Test code for determination of airborne noise levels — Part 3: Pumps — Method using a parallelepiped microphone array</i>	ISO/TC 131/SC 8/ WG 1
ISO 4413:2010	<i>Hydraulic fluid power — General rules and safety requirements for systems and their components</i>	ISO/TC 131/SC 9
ISO 4414:2010	<i>Pneumatic fluid power — General rules and safety requirements for systems and their components</i>	ISO/TC 131/SC 9
ISO 5597:2018	<i>Hydraulic fluid power — Cylinders — Dimensions and tolerances of housings for single-acting piston and rod seals in reciprocating applications</i>	ISO/TC 131/SC 7/ WG 2
ISO 5598:2020	<i>Fluid power systems and components — Vocabulary</i>	ISO/TC 131/SC 1/ WG 2
ISO 5599-1:2001	<i>Pneumatic fluid power — Five-port directional control valves — Part 1: Mounting interface surfaces without electrical connector</i>	ISO/TC 131/SC 5/ WG 3
ISO 5599-1:2001/ Cor 1:2007	<i>Pneumatic fluid power — Five-port directional control valves — Part 1: Mounting interface surfaces without electrical connector — Technical Corrigendum 1</i>	ISO/TC 131/SC 5/ WG 3
ISO 5599-2:2001	<i>Pneumatic fluid power — Five-port directional control valves — Part 2: Mounting interface surfaces with optional electrical connector</i>	ISO/TC 131/SC 5/ WG 3
ISO 5599-2:2001/ Amd 1:2004	<i>Pneumatic fluid power — Five-port directional control valves — Part 2: Mounting interface surfaces with optional electrical connector — Amendment 1</i>	ISO/TC 131/SC 5/ WG 3

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ISO 5599-2:2001/ Cor 1:2007	<i>Pneumatic fluid power — Five-port directional control valves — Part 2: Mounting interface surfaces with optional electrical connector — Technical Corrigendum 1</i>	ISO/TC 131/SC 5/ WG 3
ISO 5781:2016	<i>Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 5782-1:2017	<i>Pneumatic fluid power — Compressed air filters — Part 1: Main characteristics to be included in supplier's literature and product-marking requirements</i>	ISO/TC 131/SC 5/ WG 5
ISO 5782-2:1997	<i>Pneumatic fluid power — Compressed-air filters — Part 2: Test methods to determine the main characteristics to be included in supplier's literature</i>	ISO/TC 131/SC 5/ WG 5
ISO 5783:2019	<i>Hydraulic fluid power — Code for identification of valve mounting surfaces and cartridge valve cavities</i>	ISO/TC 131/SC 5/ WG 2
ISO 6020-1:2007	<i>Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series — Part 1: Medium series</i>	ISO/TC 131/SC 3/ WG 1
ISO 6020-2:2015	<i>Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series — Part 2: Compact series</i>	ISO/TC 131/SC 3/ WG 1
ISO 6020-3:2015	<i>Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series — Part 3: Compact series with bores from 250 mm to 500 mm</i>	ISO/TC 131/SC 3/ WG 1
ISO 6022:2006	<i>Hydraulic fluid power — Mounting dimensions for single rod cylinders, 25 MPa (250 bar) series</i>	ISO/TC 131/SC 3/ WG 1
ISO 6099:2018	<i>Fluid power systems and components — Cylinders — Identification code for mounting dimensions and mounting types</i>	ISO/TC 131/SC 3
ISO 6149-1:2019	<i>Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 1: Ports with truncated housing for O-ring seal</i>	ISO/TC 131/SC 4/ WG 1
ISO 6149-2:2006	<i>Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 2: Dimensions, design, test methods and requirements for heavy-duty (S series) stud ends</i>	ISO/TC 131/SC 4/ WG 1
ISO 6149-3:2006	<i>Connections for hydraulic fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 3: Dimensions, design, test methods and requirements for light-duty (L series) stud ends</i>	ISO/TC 131/SC 4/ WG 1
ISO 6149-4:2017	<i>Connections for fluid power and general use — Ports and stud ends with ISO 261 metric threads and O-ring sealing — Part 4: Dimensions, design, test methods and requirements for external hex and internal hex port plugs</i>	ISO/TC 131/SC 4/ WG 6
ISO 6150:2018	<i>Pneumatic fluid power — Cylindrical quick-action couplings for maximum working pressures of 1 MPa, 1,6 MPa, and 2,5 MPa (10 bar, 16 bar and 25 bar) — Plug connecting dimensions, specifications, application guidelines and testing</i>	ISO/TC 131/SC 4/ WG 4
ISO 6162-1:2012	<i>Hydraulic fluid power — Flange connections with split or one-piece flange clamps and metric or inch screws — Part 1: Flange connectors, ports and mounting surfaces for use at pressures of 3,5 MPa (35 bar) to 35 MPa (350 bar), DN 13 to DN 127</i>	ISO/TC 131/SC 4
ISO 6162-2:2018	<i>Hydraulic fluid power — Flange connections with split or one-piece flange clamps and metric or inch screws — Part 2: Flange connectors, ports and mounting surfaces for use at a pressure of 42 MPa (420 bar), DN 13 to DN 76</i>	ISO/TC 131/SC 4/ WG 2
ISO 6164:2018	<i>Hydraulic fluid power — Four-screw, one-piece square flange connections for use at pressures of 42 MPa, DN 25 to 80</i>	ISO/TC 131/SC 4/ WG 2
ISO 6194-1:2007	<i>Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 1: Nominal dimensions and tolerances</i>	ISO/TC 131/SC 7/ WG 4
ISO 6194-2:2009	<i>Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 2: Vocabulary</i>	ISO/TC 131/SC 7
ISO 6194-3:2009	<i>Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 3: Storage, handling and installation</i>	ISO/TC 131/SC 7
ISO 6194-4:2009	<i>Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 4: Performance test procedures</i>	ISO/TC 131/SC 7/ WG 4
ISO 6194-5:2008	<i>Rotary-shaft lip-type seals incorporating elastomeric sealing elements — Part 5: Identification of visual imperfections</i>	ISO/TC 131/SC 7/ WG 4
ISO 6195:2013	<i>Fluid power systems and components — Cylinder-rod wiper-ring housings in reciprocating applications — Dimensions and tolerances</i>	ISO/TC 131/SC 7/ WG 2
ISO 6263:2013	<i>Hydraulic fluid power — Compensated flow-control valves — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 6264:1998	<i>Hydraulic fluid power — Pressure-relief valves — Mounting surfaces</i>	ISO/TC 131/SC 5/ WG 2
ISO 6301-1:2017	<i>Pneumatic fluid power — Compressed-air lubricators — Part 1: Main characteristics to be included in supplier's literature and product-marking requirements</i>	ISO/TC 131/SC 5/ WG 5
ISO 6301-2:2018	<i>Pneumatic fluid power — Compressed-air lubricators — Part 2: Test methods to determine the main characteristics to be included in supplier's literature</i>	ISO/TC 131/SC 5/ WG 5
ISO 6358-1:2013	<i>Pneumatic fluid power — Determination of flow-rate characteristics of components using compressible fluids — Part 1: General rules and test methods for steady-state flow</i>	ISO/TC 131/SC 5

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ISO 6358-1:2013/ Amd 1:2020	<i>Pneumatic fluid power — Determination of flow-rate characteristics of components using compressible fluids — Part 1: General rules and test methods for steady-state flow — Amendment 1: Effective conductance</i>	ISO/TC 131/SC 5/ WG 3
ISO 6358-2:2019	<i>Pneumatic fluid power — Determination of flow-rate characteristics of components using compressible fluids — Part 2: Alternative test methods</i>	ISO/TC 131/SC 5/ WG 3
ISO 6358-3:2014	<i>Pneumatic fluid power — Determination of flow-rate characteristics of components using compressible fluids — Part 3: Method for calculating steady-state flow-rate characteristics of systems</i>	ISO/TC 131/SC 5
ISO 6403:1988	<i>Hydraulic fluid power — Valves controlling flow and pressure — Test methods</i>	ISO/TC 131/SC 8
ISO 6432:2015	<i>Pneumatic fluid power — Single rod cylinders, 1 000 kPa (10 bar) series, bores from 8 mm to 25 mm — Basic and mounting dimensions</i>	ISO/TC 131/SC 3/ WG 2
ISO 6537:1982	<i>Pneumatic fluid power systems — Cylinder barrels — Requirements for non-ferrous metallic tubes</i>	ISO/TC 131/SC 3
ISO 6547:1981	<i>Hydraulic fluid power — Cylinders — Piston seal housings incorporating bearing rings — Dimensions and tolerances</i>	ISO/TC 131/SC 7
ISO 6605:2017	<i>Hydraulic fluid power — Test methods for hoses and hose assemblies</i>	ISO/TC 131/SC 4/ WG 6
ISO 6952:1994	<i>Fluid power systems and components — Two-pin electrical plug connectors with earth contact — Characteristics and requirements</i>	ISO/TC 131/SC 5/ WG 2
ISO 6953-1:2015	<i>Pneumatic fluid power — Compressed air pressure regulators and filter-regulators — Part 1: Main characteristics to be included in literature from suppliers and product-marking requirements</i>	ISO/TC 131/SC 5/ WG 5
ISO 6953-2:2015	<i>Pneumatic fluid power — Compressed air pressure regulators and filter-regulators — Part 2: Test methods to determine the main characteristics to be included in literature from suppliers</i>	ISO/TC 131/SC 5/ WG 5
ISO 6953-3:2012	<i>Pneumatic fluid power — Compressed air pressure regulators and filter-regulators — Part 3: Alternative test methods for measuring the flow-rate characteristics of pressure regulators</i>	ISO/TC 131/SC 5
ISO 7241:2014	<i>Hydraulic fluid power — Dimensions and requirements of quick-action couplings</i>	ISO/TC 131/SC 4/ WG 4
ISO 7368:2016	<i>Hydraulic fluid power — Two-port slip-in cartridge valves — Cavities</i>	ISO/TC 131/SC 5/ WG 2
ISO 7425-1:2021	<i>Hydraulic fluid power cylinders — Dimensions and tolerances of housings for elastomer-energized, plastic-faced seals — Part 1: Piston seal housings</i>	ISO/TC 131/SC 7/ WG 2
ISO 7425-2:2021	<i>Hydraulic fluid power cylinders — Dimensions and tolerances of housings for elastomer-energized, plastic-faced seals — Part 2: Rod seal housings</i>	ISO/TC 131/SC 7/ WG 2
ISO 7789:2007	<i>Hydraulic fluid power — Two-, three- and four-port screw-in cartridge valves — Cavities</i>	ISO/TC 131/SC 5/ WG 2
ISO 7790:2013	<i>Hydraulic fluid power — Four-port modular stack valves and four-port directional control valves, sizes 02, 03, 05, 07, 08 and 10 — Clamping dimensions</i>	ISO/TC 131/SC 5/ WG 2
ISO 7986:1997	<i>Hydraulic fluid power — Sealing devices — Standard test methods to assess the performance of seals used in oil hydraulic reciprocating applications</i>	ISO/TC 131/SC 7
ISO 8132:2014	<i>Hydraulic fluid power — Mounting dimensions for accessories for single rod cylinders, 16 MPa (160 bar) medium and 25 MPa (250 bar) series</i>	ISO/TC 131/SC 3/ WG 1
ISO 8133:2014	<i>Hydraulic fluid power — Mounting dimensions for accessories for single rod cylinders, 16 MPa (160 bar) compact series</i>	ISO/TC 131/SC 3/ WG 1
ISO 8139:2018	<i>Pneumatic fluid power — Cylinders, 1 000 kPa (10 bar) series — Mounting dimensions of rod-end spherical eyes</i>	ISO/TC 131/SC 3/ WG 2
ISO 8140:2018	<i>Pneumatic fluid power — Cylinders, 1 000 kPa (10 bar) series — Mounting dimensions of rod-end clevises</i>	ISO/TC 131/SC 3/ WG 2
ISO 8426:2008	<i>Hydraulic fluid power — Positive displacement pumps and motors — Determination of derived capacity</i>	ISO/TC 131/SC 8/ WG 13
ISO 8434-1:2018	<i>Metallic tube connections for fluid power and general use — Part 1: 24° cone connectors</i>	ISO/TC 131/SC 4/ WG 6
ISO 8434-2:2007	<i>Metallic tube connections for fluid power and general use — Part 2: 37 degree flared connectors</i>	ISO/TC 131/SC 4/ WG 6
ISO 8434-3:2005	<i>Metallic tube connections for fluid power and general use — Part 3: O-ring face seal connectors</i>	ISO/TC 131/SC 4/ WG 6
ISO 8434-6:2009	<i>Metallic tube connections for fluid power and general use — Part 6: 60 degree cone connectors with or without O-ring</i>	ISO/TC 131/SC 4/ WG 6
ISO 8778:2003	<i>Pneumatic fluid power — Standard reference atmosphere</i>	ISO/TC 131/SC 5/ WG 3

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ISO 9110-1:2020	<i>Hydraulic fluid power — Measurement techniques — Part 1: General measurement principles</i>	ISO/TC 131/SC 8/ WG 13
ISO 9110-2:2020	<i>Hydraulic fluid power — Measurement techniques — Part 2: Measurement of average steady-state pressure in a closed conduit</i>	ISO/TC 131/SC 8/WG 13
ISO 9461:1992	<i>Hydraulic fluid power — Identification of valve ports, subplates, control devices and solenoids</i>	ISO/TC 131/SC 5/WG 2
ISO 9974-1:1996	<i>Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 1: Threaded ports</i>	ISO/TC 131/SC 4/WG 1
ISO 9974-2:1996	<i>Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 2: Stud ends with elastomeric sealing (type E)</i>	ISO/TC 131/SC 4/WG 1
ISO 9974-3:1996	<i>Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 3: Stud ends with metal-to-metal sealing (type B)</i>	ISO/TC 131/SC 4/WG 1
ISO 9974-4:2016	<i>Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing — Part 4: Dimensions, design, test methods and requirements for external hex and internal hex port plugs</i>	ISO/TC 131/SC 4/WG 6
ISO/TR 10686:2013	<i>Hydraulic fluid power — Method to relate the cleanliness of a hydraulic system to the cleanliness of the components and hydraulic fluid that make up the system</i>	ISO/TC 131/SC 6
ISO/TR 10771-2:2008	<i>Hydraulic fluid power — Fatigue pressure testing of metal pressure-containing envelopes — Part 2: Rating methods</i>	ISO/TC 131/SC 8/WG 11
ISO/TR 10946:2019	<i>Hydraulic fluid power — Gas-loaded accumulators with separator — Selection of preferred hydraulic ports</i>	ISO/TC 131/ WG 1
ISO/TR 10949:2002	<i>Hydraulic fluid power — Component cleanliness — Guidelines for achieving and controlling cleanliness of components from manufacture to installation</i>	ISO/TC 131/SC 6
ISO/TR 15640:2011	<i>Hydraulic fluid power contamination control — General principles and guidelines for selection and application of hydraulic filters</i>	ISO/TC 131/SC 6
ISO/TR 16194:2017	<i>Pneumatic fluid power — Assessment of component reliability by accelerated life testing — General guidelines and procedures</i>	ISO/TC 131
ISO/TR 16386:2014	<i>Impact of changes in ISO fluid power particle counting — Contamination control and filter test standards</i>	ISO/TC 131/SC 6/WG 1
ISO/TR 17209:2013	<i>Hydraulic fluid power — Two-, three- and four-port screw-in cartridge valves — Cavities with ISO 725 (UN and UNF) threads</i>	ISO/TC 131/SC 5
ISO/TR 19972-1:2009	<i>Hydraulic fluid power — Methods to assess the reliability of hydraulic components — Part 1: General procedures and calculation method</i>	ISO/TC 131/SC 8/WG 11
ISO/TR 22164:2020	<i>Hydraulic fluid power — Application notes for the optimization of the energy efficiency of hydraulic systems</i>	ISO/TC 131/SC 9/WG 1
ISO/TR 22165:2018	<i>Pneumatic fluid power — Application notes for the improvement of the energy efficiency of pneumatic systems</i>	ISO/TC 131/SC 9/WG 2
ISO/TR 22681:2019	<i>Hydraulic fluid power — Impact and use of ISO 11171:2016 $\mu\text{m}(b)$ and $\mu\text{m}(c)$ particle size designations on particle count and filter test data</i>	ISO/TC 131/SC 6/WG 1
ISO/TR 4808:2021	<i>Hydraulic fluid power — Interpolation method for particle count and filter test data</i>	ISO/TC 131/SC 6/WG 1
ISO/TR 4813:2021	<i>Hydraulic fluid power — Background, impact and use of ISO 11171:2020 on particle count and filter test data</i>	ISO/TC 131/SC 6/WG 1
ISO/TS 11619:2014	<i>Polyurethane tubing for use primarily in pneumatic installations — Dimensions and specification</i>	ISO/TC 131/SC 4/WG 9
ISO/TS 11672:2016	<i>Connectors for fluid power and general use — Designation and nomenclature</i>	ISO/TC 131/SC 4/WG 6
ISO/TS 11686:2017	<i>Connectors for fluid power and general use — Assembly instructions for connectors with adjustable stud ends and O-ring sealing</i>	ISO/TC 131/SC 4/WG 1
ISO/TS 13725:2016	<i>Hydraulic fluid power — Method for evaluating the buckling load of a hydraulic cylinder</i>	ISO/TC 131/SC 3/WG 1
ISO/TS 17165-2:2018	<i>Hydraulic fluid power — Hose assemblies — Part 2: Practices for hydraulic hose assemblies</i>	ISO/TC 131/SC 4/WG 6
ISO/TS 18409:2018	<i>Hydraulic fluid power — Hose and hose assemblies — Method of collecting a fluid sample for analyzing the cleanliness of a hose or hose assembly</i>	ISO/TC 131/SC 4/WG 6



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2021-2022 BASIC SPECIFICATIONS

TRANSMISSIONS

Manufacturer	Page Reference	Series/Model	Transmission Type	Max Input Power (kW)	Max Input No Load Speed (rpm)	Input Torque (Nm)	Speeds, Forward/Reverse	Mounting - Engine, Midship, Remote	Configuration - Drop: Short, Intermediate, Long, Inline	Weight (kg)	Application: OH - Off-Highway ON - On-Highway PG - Power Gen ST-IND - Stationary/Industrial
FLENDER GRAFFENSTADEN	*	TX / TR / TSD / welded and casted casings	Toothing	100000	4000	700000		Mounting	parallel or coaxial shaft line	60000	PG - IND
FUNK DRIVETRAIN	*	HMD 12700	Hydrostatic motor driven	104	2500	407	4		Inline	194	
		HMD 18000	Hydrostatic motor driven	149	4000	949	2		Drop	356	
		HMD 23000	Hydrostatic motor driven	75	3000	271	3F/4R		Inline	151-159	
		HMD 33000	Hydrostatic motor driven	101	2400	407	4		Drop	290	
		HMD HS17000	Hydrostatic motor driven	93	4300	1017	2		Drop	424	
		Powershift 2000 Series	Powershift	168	3000	1627	3F/3R, 4F/3R, 6F/3R	Engine, Midship, Remote		408	
		Powershift DF150	Powershift	112	3000	1288	4F/4R, 8F/4R	Engine, Midship, Remote		567	
		Powershift DF250	Powershift	186	2600	1898	4F/4R, 8F/4R, 11F/4R	Engine, Midship, Remote		680	
NAF NEUNKIRCHENER ACHSENFABRIK AG	*	PTA 87	Planetary Portal Bogie Axle		2700	7000	25				OH
		TAP 89	Planetary Bogie Axle		3300	12200	58				OH
		LAP 4401	Steering Axle directly driven		4000	920	40				OH
		LAP 5401	Steering Axle adjustable for different tyre sizes		3700	1040	40	Oscillating			OH
		LAP 44	Directly driven Steering Axle		3800	900	40				OH
		SAP 85	Planetary Rigid Axle directly driven		1780	360	8	for hydrostatic or electric drive			OH
		SAP 77	Planetary Rigid Axle		3600	5000	55				OH
TRANSFLUID S.P.A.	316	Revermatic 11-700	Powershift	95	3000	700	1/1	Engine	Drop	108	OH, ON
		Rangermatic 21-700	Powershift	95	3000	700	2/1	Engine	Drop	117	OH, ON
		Rangermatic 22-700	Powershift	95	3000	700	2/2	Engine	Drop	120	OH, ON
		Rangermatic 31-700	Powershift	95	3000	700	3/1	Engine	Drop	123	OH, ON
		Revermatic 11-700 RBD	Marine	140	3500	560	1/1	Engine	Drop	100	
		Revermatic 11-700 RBD	Industrial	130	3000	560	1/1	Engine	Drop	85	OH, ON
		DP280	Dropbox	130	3500	1700		Remote	Drop	30	OH, ON
		HTV700	Hybrid (industrial)	95	3000	700	3/1	Engine	Drop	245	OH, ON
		HTM700	Hybrid (marine)	140	3500	560	1/1	Engine	Drop	221	

2021-2022 BASIC SPECIFICATIONS

POWER TAKE-OFFS

Manufacturer	Page Reference	Series/Model	Rotation Direction	Torque Rating	Number of Mounting Bolts	Housing Material	Application: OH - Off-Highway ON - On-Highway PG - Power Gen ST-IND - Stationary / Industrial
TRANSFLUID S.P.A.	316	HFR	210-318	7750	/	cast iron	ST-IND
		HFO	314	4900	/	cast iron	ST-IND

2021-2022 BASIC SPECIFICATIONS

GEARBOXES & HEADS

Manufacturer	Page Reference	Series/Model	Gear Ratio	Output Torque (Nm)	Max Input Power (kW)	Gearing Arrangement	Max Input Speed (rpm)	Backlash (arcmin)	Mounting Configuration	Shaft Alignment
FUNK DRIVETRAIN	*	F9R	3.27 - 117: 1	8135 - 12,880	27	Planetary	2800			
		F12R	13.2:1-81.31:	10,168 - 16,948	35	Planetary	2800			
		F25R	5.0:1-54.6:1	18,710 - 33,895	71	Planetary	2800			
NAF NEUNKIRCHENER ACHSENFABRIK AG	*	2-Motor-Gearbox (VGZ 76) - 1. motor	4.03	8200		standstill shifting	4500			
		2-Motor-Gearbox (VGZ 76) - 2. motor	1.68	8200		standstill shifting	4500			
		DualSync	1.88	8900		CVT functionality	4750			
		DualSync	5.92	8900		CVT functionality	4750			
		HydroSync	3.58	5000		CVT functionality	3500			
		HydroSync	1.08	5000		CVT functionality	3500			

2021-2022 BASIC SPECIFICATIONS

PUMP DRIVES

Manufacturer	Page Reference	Series/Model	# Pads	Input Power (kW)	Input or Output Max Speed (rpm)	Input Torque (Nm)	Output Torque (Nm) Per Pad	Available Clutch	Mounting - Engine, Remote	Pump adapter sizes	Weight (kg)
FUNK DRIVETRAIN	*	Series 28000 Direct	1	268 (360)	3000	881 (650)	881 (650)	Yes	Engine, Remote	A, B, C, or D	
		Series 28000	1	242 (325)	3000	780 (575)	780 (575)	Yes	Engine, Remote	A, B, C, or D	
		Series 28000	2, 3	268 (360)	3000	1017 (750)	881 (650)	Yes	Engine, Remote	A, B, C, or D	
		Series 59000	2, 3, 4	522 (700)	3000	1695 (1250)	881 (650)	Yes	Engine, Remote	A, B, C, or D	
		Series 56000	2, 3, 4, 5	708 (950)	2500	2712 (2000)	2712 (2000)	Yes	Engine, Remote	B, C, D, E, or F	
		Series 57000	4	708 (950)	2500	2712 (2000)	2712 (2000)	Yes	Engine, Remote	C, D, or E	
TRANSLUID S.P.A.	316	SPD 11	1	270	560	up to 860	168	SAE BB640	Engine, Remote	SAE B	50
		SPD 12	1	270	860	860	382	SAE BB640	Engine, Remote	SAE B	73
		MPD 14	2	545	2000	2000	440	SAE CC650	Engine, Remote	SAE B/C/D/E/BB	195
		MPD 18	4	772	3350	3350	520	SAE CC650	Engine, Remote	SAE B/C/D/E/BB	350
		MPD 22	4	1385	6300	6300	795	SAE CC650	Engine, Remote	SAE B/C/D/E/BB	530

2021-2022 BASIC SPECIFICATIONS

ELECTRIC DRIVETRAINS

Manufacturer	Page Reference	Series/Model	Power Rating (kW)	Hydraulic Pump Pad Outputs	Max Output Torque NM	Max Output Speed (rpm)	Output Configuration
JOHN DEERE	178	GPD200-2	100-200	Up to 3			
		EPD200-2	100-200	Up to 3			
		EMD100-1	100		4000	2400	
		EMD200-3	100-200		4200	4500	In-line and 4WD drop

Parallel hybrid for rail tunnel maintenance

The diesel unit delivers a maximum power of 55 kW at 2800 r/min, while the electric motor delivers 35 Kw at 3000 r/min; one hour in electric-only mode

Transfluid was chosen by an Italy-based company specializing in the design and construction of railway vehicles for the supply of its first Parallel-Hybrid system to operate wagons used for tunnel maintenance, where internal combustion engines are less and less accepted. Transfluid said its diesel-electric Parallel-Hybrid system is a plug & play product, which comprehends mechanical and electrical components, including signal and power cables.

The Parallel-Hybrid allows operation in pure electric mode when it is necessary and in diesel mode where it is permitted.

One-hour electric mode

The diesel unit delivers a maximum power of 55 Kw at 2800 r/min, while the electric motor delivers 35 Kw at 3000 r/min. The system's battery has a capacity of 28.8 kWh and for this application, Transfluid reports an autonomy in full electric mode of approximately one hour.

According to Transfluid, with this propulsion system (for which the company can supply also full-electric versions) machinery manufacturers can source their own diesel-electric hybrid or full-electric vehicles with the advantage of a single supplier from design to commissioning as well as a single warranty for all components. The commissioning is fully carried out by Transfluid only, as well as assistance and spare parts procurement.

The Parallel-Hybrid system by Transfluid is suited for a variety of mobile applications, among which industrial vehicles, lifting machinery and marine applications.

Transfluid is a global specialist in industrial and marine transmission and components headquartered in Italy. ■

The Parallel-Hybrid system by Transfluid, shown here used on a railway tunnel maintenance machine, is suited for a variety of mobile applications.





K & KX Fluid Couplings



Electric Machine



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KFBD Fluid Coupling



Hybrid Module



Towerclutch



Stelladrive Splitter Box

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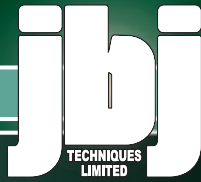


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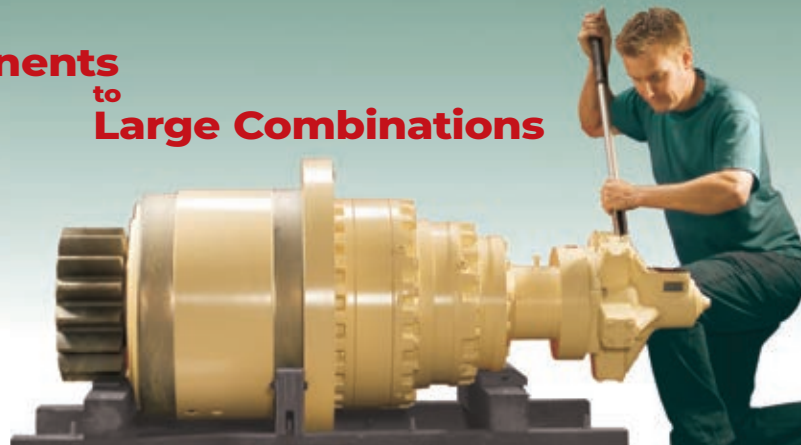
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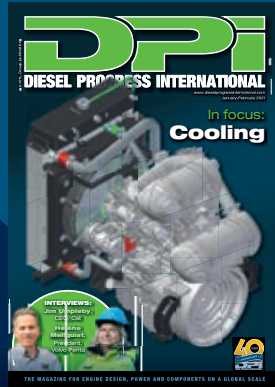
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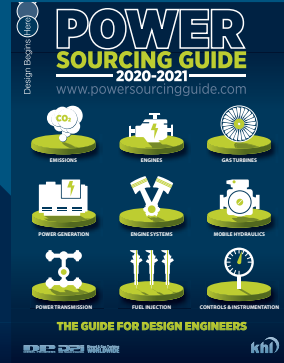
The KHL Power Division portfolio...



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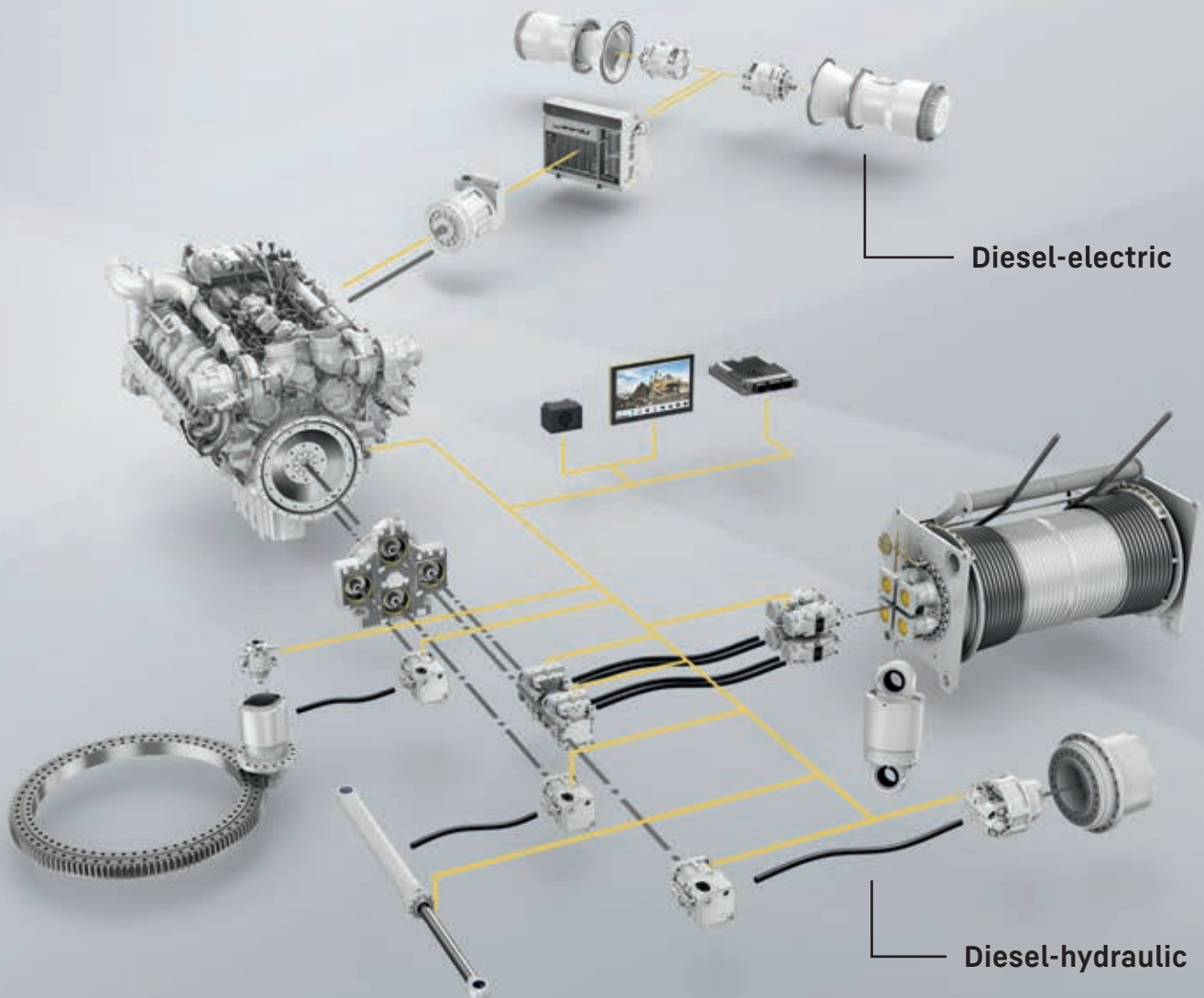
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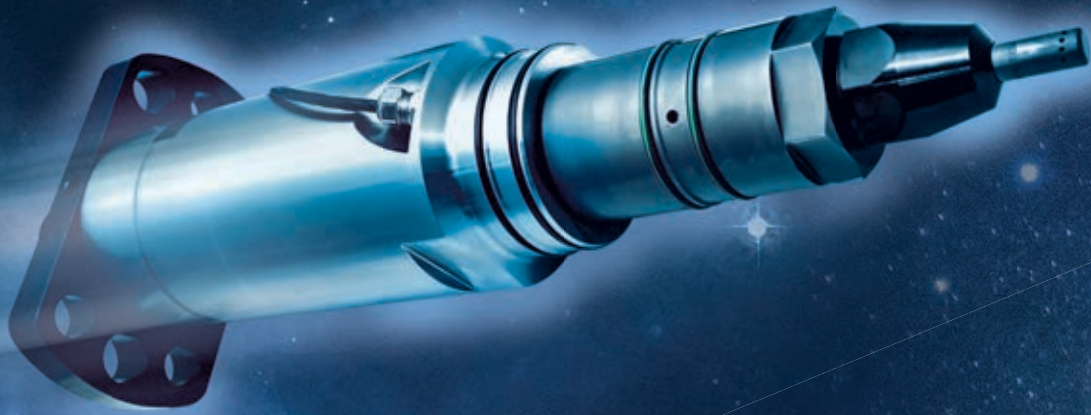
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Founded in 1930, OMT has served engine builders with dependable, high precision fuel injection equipment from the early days of large diesel engine development. In the intervening years, OMT has established long term customer relationships as a reliable partner of engine builders serving the global markets for marine propulsion, power generation and rail traction. Using our long experience and comprehensive know-how in the field of injection systems for distillate and heavy fuels, we develop tailored solutions to help our customers optimise their diesel, gas and dual-fuel engines for highest performance and lowest life-cycle costs.

CUSTOMISED SOLUTIONS.

OMT develops and manufactures a wide range of customised fuel injection systems dedicated to fulfilling the specific requirements of medium- and low-speed engines of each customer.

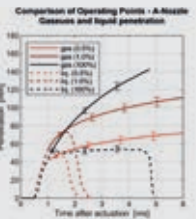
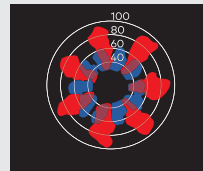
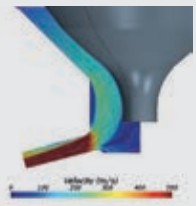
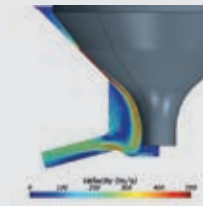
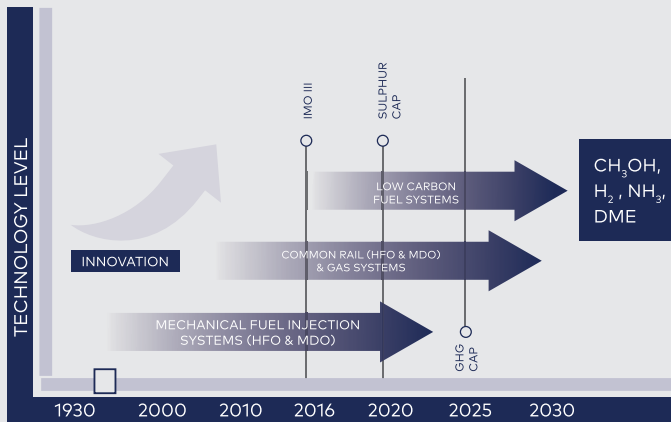
Our products cover a broad range of engine power outputs, from 1,000 to 80,000 kW, and include:

- Mechanical, high pressure «pump-line-nozzle» injection systems for light and heavy fuel oils
- Wide range electronically controlled injectors, for diesel and dual fuel engines
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- Gas prechambers



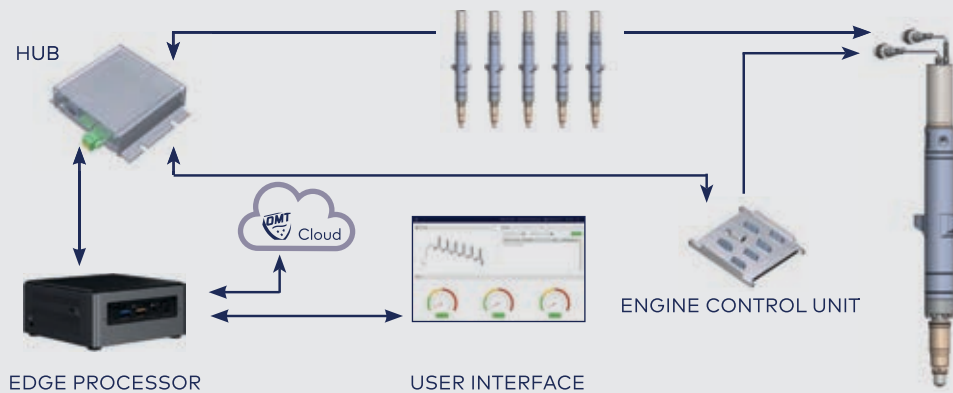
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We cooperate closely with engine designers and builders to develop state-of-the-art fuel injection systems capable of meeting the demanding requirements of modern large engines in terms of fuel efficiency, reduced emissions and low life cycle costs. Our latest **2200bar** common rail injection system can reduce cost of dual fuel engines as it is capable of delivering both full power in diesel mode and very small pilot injections in gas mode, so that a separate micropilot system is no longer needed. We invest in the green future of large engines by developing injection systems capable of handling low carbon liquid fuels such as methanol and ammonia, as well as high pressure gases, to enable reduction of greenhouse gas emissions.



...AND BEYOND!

Innovation in the large engine business goes beyond the creation of modern fuel systems. Digitalisation can transform engine and ship management by enabling remote monitoring and predictive maintenance. To lead this trend, OMT created **OMT Digital**, a spin-off company dedicated to the development of new product features and added value service offerings through the power of data analytics. Together, the two companies developed an instrumented injector and an intelligent injection system that enable predictive maintenance and remote monitoring of performance and health status of the injector.



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Consortium to develop medium-speed engine fueled by ammonia

MAN Energy, Woodward L'Orange among partners

MAN Energy Solutions announced the beginning of its 'AmmoniaMot' (Ammonia Engine in German) project with partners from industry, including Woodward L'Orange.

AmmoniaMot aims to define the steps necessary to produce a dual-fuel, medium-speed engine capable of running on diesel fuel and ammonia. Supported by the German Federal Ministry of Economics and Technology (BMWi), and due to run for three years from December 2020, project partners include the University of Munich, Neptun Ship Design and WTZ.

"MAN Energy Solutions views this project as closely aligned with its own strategy for developing sustainable technologies and welcomes the opportunity to work with external partners," said MAN Energy Solutions Dr. Alexander Knaf, head of R&D, Four-Stroke Engineering at MAN in Augsburg. "For us, the path to decarbonizing the maritime economy starts with fuel-decarbonization and, in this context, ammonia is an excellent candidate in that it is carbon-free and eminently green when produced from renewable electricity sources."

Engines by 2024

MAN Energy Solutions Two-Stroke Business has already announced that it will deliver ammonia-fueled engines by 2024.

Christian Kunkel, Head of Combustion Development, Four-Stroke R&D, MAN Energy Solutions, said: "With the DNV classification society forecasting approximately a 30% share of the maritime fuel market for ammonia by 2050, there is a general need for successful engine projects to display

ammonia's viability. There is little doubt but that ammonia will become an important carbon-free energy carrier and thus will contribute to decarbonising the maritime sector. The AmmoniaMot project will deliver the base for future, commercial, four-stroke engines, which will be key in legitimising ammonia as a fuel and furthering the maritime energy transition."

Partner roles

The University of Munich (TUM) will employ a rapid-compression expansion machine to establish the fundamentals concerning the combustion of ammonia and will develop, together with MAN, the combustion models necessary for fast adaption of the technology to different engine sizes.

Neptun Ship Design (NSD) will analyze international regulations to ensure technical and safety requirements in a encapsulated, modularized fuel system. Such scalable components are a prerequisite for the



introduction of ammonia engines in shipping. A prototype of the fuel system itself will be used on the test engine at WTZ. NSD will work in close cooperation with MAN on a roadmap regarding which steps are necessary to use ammonia engines with all necessary ancillary systems in new ships and conversions.

WTZ is a specialist within the field of energy conversion and will utilize a high-speed test engine to develop a combustion concept for the new engine. This will be done in close collaboration with MAN and will also form the basis for defining any requirements for exhaust gas aftertreatment.

Scaling technology up

Woodward L'Orange, a global manufacturer of injection systems, will produce the injection system for the ammonia tests at TUM and WTZ. Together with MAN, the technology will be scaled up to large, four-stroke engines in the project.

MAN Energy Solutions said it will transfer the technology to large-bore, four-stroke engines and prepare for commercial development and production. ■

“There is little doubt but that ammonia will become an important carbon-free energy carrier and thus will contribute to decarbonising the maritime sector.”

Christian Kunkel, MAN



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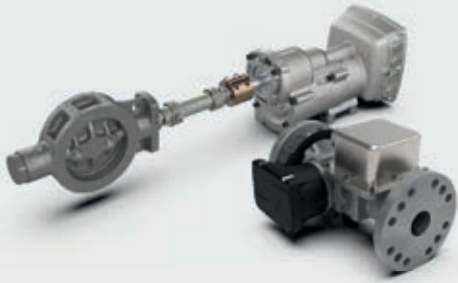
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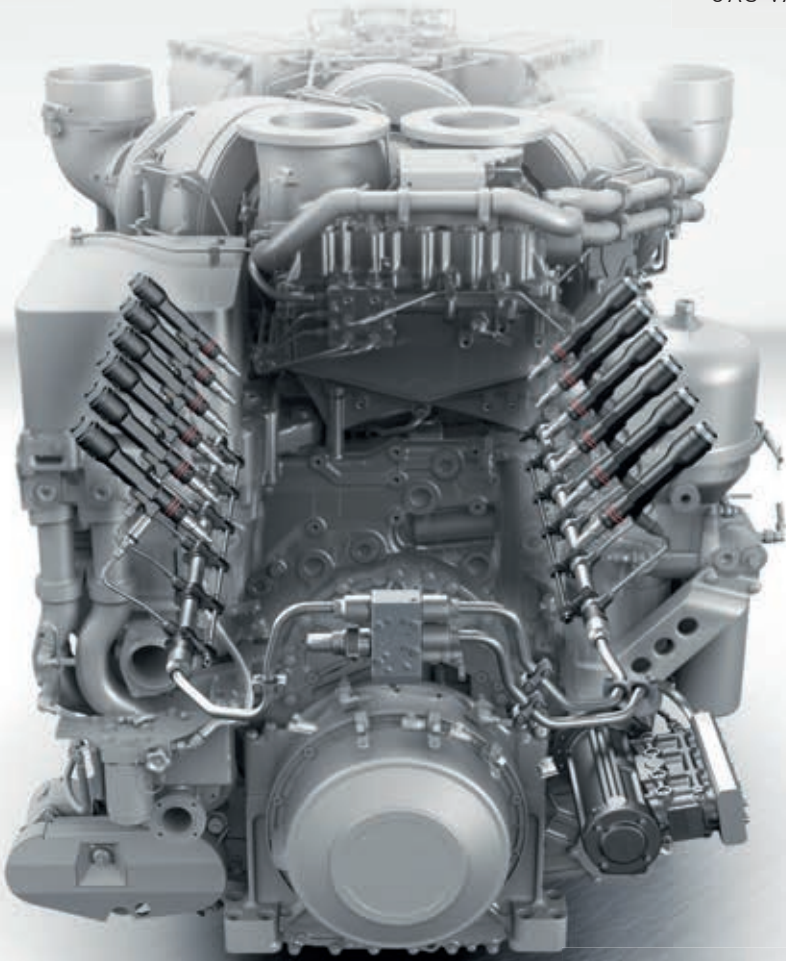
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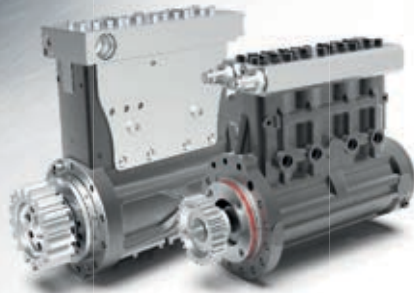
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THE ENDLESS PURSUIT OF CLEANLINESS

Parker Filtration reinvents itself and its products to support wide range of customers. By **Chad Elmore**

Adapting to change is an endless pursuit. Fuel filter designs have evolved to keep pace with changes in diesel engine emissions regulations and the chemistry of the fuel. The Filtration Group at Parker Hannifin Corp. has also reinvented itself over the past several years to better serve a wide range of customers as well as incorporate the Clarcor filter business it acquired in 2017. One truth that has remained constant, however, is that heavy-duty on- and off-road equipment still require effective engine filtration to keep working through challenging conditions.

Today, Parker Filtration's original equipment (OE) business is handled by the Engine Mobile OE Division (EMOE), which encompasses the Racor and Fuel Manager brands of fuel, crankcase, oil, air and marine filtration products. The division can draw on the

products and expertise of dozens of Parker Hannifin subsidiaries and more than 57,000 employees globally.

"Internally, in support of Parker's WIN Strategy, Parker formalized the 'Simple by Design approach,'" said Wayne Dube, Fuel Filtration product manager, Parker Filtration. "That term has a lot of different meanings within the organization, but an important one is utilizing the strength of Parker as a whole. We are looking across the various Parker organizations and sharing and utilizing as many of the resources as we can.

"For example, Parker designs and manufactures engineered seal products, adhesives and other components used in our filters. Leveraging the strength of Parker for our benefit – and that of our customers – is a key part of the path."

Meanwhile, the 82,000 sq. ft.

Parker Filtration Innovation Center in Columbia, Tenn., helps keep an eye where the path is leading. The Innovation Center develops cutting-edge filtration technologies that can then be applied to multiple applications. Parker scientists engineer new media and filter elements that are specific to a customer's product design and filtration requirements. Another advantage of the Innovation Center is the use of computer simulation and modeling to predict performance as well as testing harsh environments before products are used in real-world scenarios. "They look at what's going on in the market and what we can do with media to improve our filtration capabilities," said Brad Fleming, Engineering Market leader, Construction & Mining, Parker Filtration. "The Innovation Center is looking long-term at future trends and the future of filter media, where our divisions are focused on immediate customer needs."

"Our team is now comprised of engineers in five locations led by Division



The 82,000 sq. ft. Parker Filtration Innovation Center in Columbia, Tenn.

Engineering Manager Chris Van Lewen,” said Dube. “But we work as one team and we’re cross-functional. We have engineers that sit in Mississippi, Connecticut, and California. We are not necessarily working on location-specific projects at each center, because we’re a blended team that works together to create solutions for our customer’s filtration needs.”

In addition to the Innovation Center, which is located in Tennessee, engineers are also located in Nebraska.

Dube said new products are developed with an eye toward ease of manufacturing. “As the success of a product continues to grow, we want to be able to manufacture it closer to where our customers are located. That means having a design that is easily manufactured in multiple locations globally.”

FIFTH GENERATION FILTRATION

One of the most innovative products to come from Parker Filtration’s EMOE Division is the Fuel Manager Gen V fuel filter/water separator. The modular filters are designed for agricultural, industrial and construction equipment, as well as generators and commercial vehicles.



The Fuel Manager Gen V filter from Parker Filtration was designed for equipment in markets that need to minimize downtime.

The true genesis of the project was during conversations with engineers at engine and equipment manufacturers as well as dealer service departments and the end-user – the latter group of people “who really see the challenges day-to-day and will tell you, quite frankly, what you need to do to make the product better,” said Dube.

Based on those conversations, “we made sure the new product is designed in such a way that it improves the end-user experience,” said Dube. “A machine is only valuable if it’s operating, so we want to make sure that our product provides the maximum amount of up time and actually improves productivity for the operator.”

Equipment manufacturers wanted to extend service intervals from a norm of 500 hours to 750 and even beyond 1000 hours, which suggested larger filters to make room for higher performing media. Simply making bigger fuel filters did not appear to be an option, however.

“More and more, we’re hearing that customers want improved water separation,” said Dube. “The concern is that more biodiesel is being used in blends with diesel fuel and that does make water separation more difficult. With a traditional fuel filter that separates water by rejecting it on the surface, as that filter loads up with particulate contaminants over its life, the media’s ability to separate water can be reduced. Customers want water separation performance to be maintained at a certain efficiency throughout the life of the filter, so that means using a media pack that coalesces water.”

“Our customers around the world are also looking for more biodiesel compatible products,” said Raj Kurri, Engineering Market leader, Ag & Power Generation, Parker Filtration. “We made sure the Gen V product was biodiesel compatible in terms of improved water separation.”

“With the Tier 4 emissions level, we heard pretty much the same thing from all of the major OEs,” said Dube. “Customers wanted smaller filters that captured more particles and pulled out more water and they wanted the filters to last longer. That was a big challenge.” Rather than limiting their focus on the dimensions of a filter, the product development team stepped back for a broader picture. The envelope that a filter needs on a machine is not limited to its physical size. “We also looked at the serviceability aspect,” said Dube. “By making the new filter easily serviced without tools and using only one hand, we could make the filter bigger because the overall space claim was smaller. That helped move us in the direction of lasting longer, because we could make the filter bigger so that it would hold more media, which in turn holds more particles and separates water better over time. The serviceability aspect led to the real engineering breakthrough in this product.”

Servicing the filter is simple, said the company, and only requires one-half turn to remove and install. Also, when the service element is fully installed, it provides three forms of sensory feedback. There is an audible click, the engagement is felt by the hand and the customer’s logo and part number face forward.

Ultimately, the Fuel Manager Gen V filter was designed for “any market that needs to really minimize their downtime,” said Fleming. “You can change this filter out in under a minute. Some people like that for convenience. Others require it, such as if you’re running a generator and for whatever reason the filter clogs up. You can quickly change this filter out with no tools, click the other one in and you’re up and running again.”

 www.parker.com/emoe

DOCUMENTING DESTRUCTIVE DEPOSITS

Southwest Research Institute develops new test for internal diesel injector contamination.

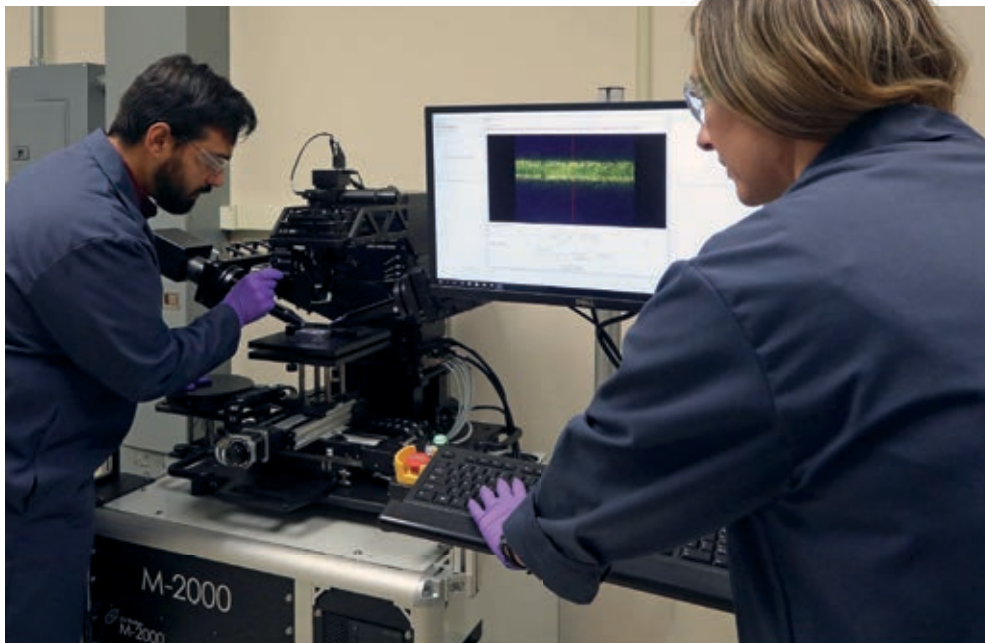
By **Mike Brezonick**

High pressure direct fuel injection is a fundamental technology for the modern diesel engine, bringing with it better fuel economy, better performance and helping achieve lower exhaust emissions through more precise control and shaping of fuel spray into engine cylinders.

With this increased precision comes a requirement for improved fuels, fuel additives and filtration, as internal diesel injector deposits (IDID) can seriously affect injector and ultimately, engine operation. Deposits formed inside fuel injectors, can disrupt fuel delivery by causing injector mechanisms to be sluggish or even stick, which can impact engine performance and could even result in engine failure.

Southwest Research Institute (SwRI), a global specialist in fuels and lubricants research, recently completed a project, sponsored by the Coordinating Research Council, to develop and evaluate a new test methodology to assess the deposit-forming tendencies of a given test fuel.

IDID testing has been used for several decades to study the formation of deposits and some tests have been used to determine if certain additives can prevent deposits or help remove them once they



Researchers at Southwest Research Institute (SwRI) have developed a new test methodology to assess the deposit-forming tendencies of diesel fuel. SwRI's test combines a specialized injector test rig with a variable angle spectroscopic ellipsometer (VASE) that can measure the thickness of deposits in fuel injectors.

have formed.

“Deposits can slow down or even plug an injector, which can stop the engine from working,” said Doug Yost, staff engineer in SwRI’s Fuels and Lubricants Division. “For many years, the most common IDID test methods involved some combination of full-size engines and test fuels, perhaps doped with excessive levels of additives or contaminants, which would ultimately yield deposits that can be characterized with the naked eye.

“But the need to visually rate the deposits meant that abnormally high levels of deposit were required. Obtaining the high levels of deposit meant using

higher than typical amounts of additives or contaminants. These test conditions were not representative of usual engine operation.”

SwRI’s test combines a specialized injector test rig with an instrument to measure the thickness of deposits in the injector. That instrument is a variable angle spectroscopic ellipsometer (VASE), a device that came from the computer industry, where it is used most frequently to measure the thickness of microchip layers during assembly. “Instead of microchip layers, our VASE measures the thickness of deposits in the fuel injector,” Yost said.

Piping and Common Rail Systems for Diesel and Gas Engines



COMMON RAIL SYSTEM AND FUEL PIPES

NovaSwiss Common Rail Piping Systems are designed for today's sophisticated engines running on diesel, gas or in dual fuel mode, offering total flexibility because of its modular design. It can be adopted to virtually any engine's requirement.

VALVES, FITTINGS AND TUBES FOR HYDROGEN

NovaSwiss products are smaller, safer and more reliable. This makes them more economical for hydrogen applications up to 10'000 bar (20 kpsi).



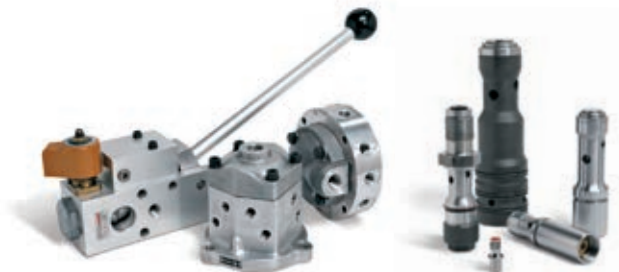
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Compact, modular structured design for flexible use on every modern Common Rail engine up to 3'600 bar for pressure oscillation compensation and fuel distribution.



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NovaSwiss air starting components are designed for reliable starting of virtually all diesel and gas engines. The extensive program includes air starting valves, distributors and start-up valves for piston starting.



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INJECTOR DEPOSITS TEST RIG

Under the method developed at SwRI, a single, new diesel injector is installed in the test rig. The test fuel is flowed through the injector, under controlled conditions, for a fixed period of time. After that, the injector is removed, disassembled, and visually inspected. The visual inspection looks for signs of injector sticking and visual deposits on internal parts.

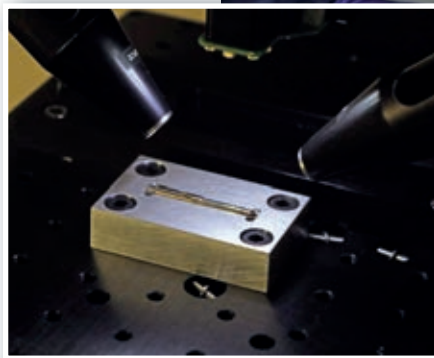
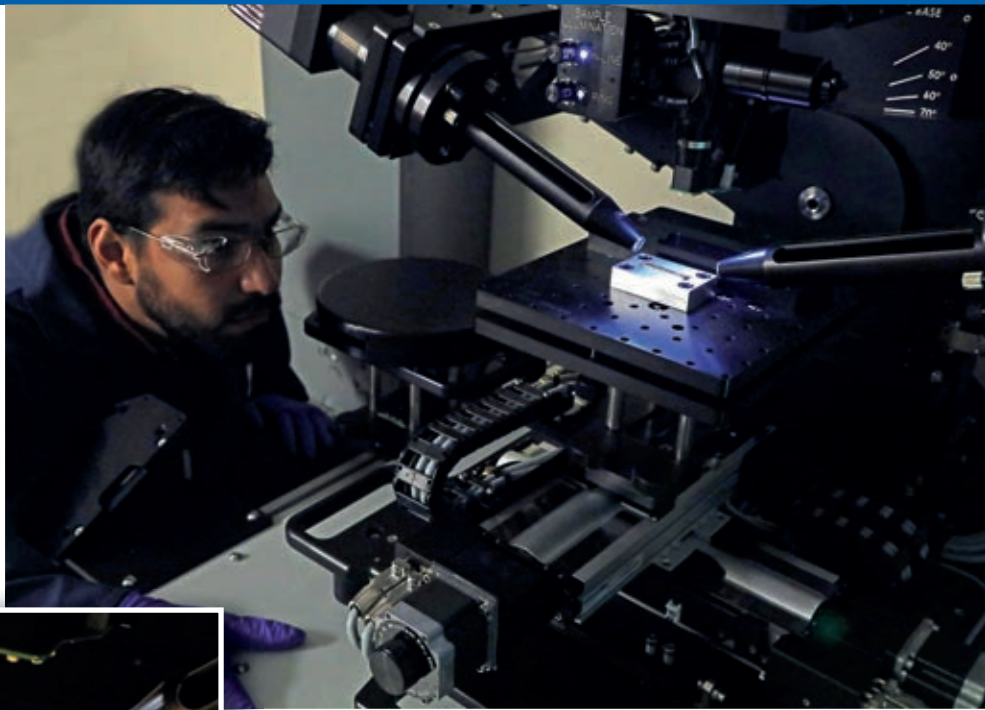
IDID can result from specific fuel chemistries, additive interactions, contaminants and other factors. The deposits are thin, measuring from tens to hundreds of nanometers thick. The thickness often makes them difficult to see with the unaided eye. Additionally, some deposits have little or no visible color, so even thick deposits can be difficult to visualize.

Until now, the only solution to assessing IDID was to run large amounts of fuel through the injector or dope the test fuel with extra-high levels of additives and contaminants. Doing so usually resulted in IDID that could be ranked visually, but most researchers agreed that these were not realistic results compared to standard engine operation.

SwRI incorporated spectroscopic ellipsometry technology that had been used primarily by computer chip manufacturers. IDID testing, which previously took hundreds of hours and required several hundred gallons of fuel, has been reduced to a seven-hour process that uses under 2 gal. (7 L) of fuel.

MEASURING DEPOSIT THICKNESS

Once the test injector has been disassembled and inspected, the injector pintle is placed in a custom fixture in the VASE. A laser in the VASE is aimed at the deposit. Conditioned light from



In testing, injector pintles are placed in a custom fixture in the VASE. Light from a laser and a quartz tungsten halogen lamp is passed through the deposit, is reflected off the pintle and is measured by a detector. This technique can measure deposits that are as thin as 10 nanometers and as thick as 1000 nanometers, regardless of the color of the deposit.

a quartz tungsten halogen lamp in the VASE is focused at the deposit. The collimated and polarized light passes through the deposit, reflects off the surface of the pintle, and passes back through the deposit to the detector.

The light that passes through the deposit undergoes a shift in the azimuth of polarization. The change describes an ellipse with the polarity of the original light that is related to the thickness of the deposit. This technique can measure deposits that are as thin as 10 nanometers and as thick as 1000 nanometers, regardless of the color of the deposit.

“There’s no more measuring with the naked eye,” he said. “We run the fuel test, and the VASE measures the thickness of the deposits on the injector parts.”

THE POWER OF ELLIPSOMETRY

Ellipsometry’s ability to measure these very thin films allow the SwRI IDID method to evaluate deposit formation at

a much more subtle level than previous test methods for evaluating system deposition. Previous methodologies required significant overdosing of additive or contaminants to develop sufficient deposits for visual analysis – levels completely uncharacteristic of typical operations. The VASE enables SwRI to perform testing with realistic challenges, thus ensuring a truer evaluation of additive performance or contaminant effects. SwRI began offering its IDID testing in late 2019.

SwRI performs a wide range of other research, development, and testing on diesel engines, pumps, injectors, and fuels and lubricants at its San Antonio, Texas, headquarters. Founded in 1947, it is one of the oldest independent non-profit research organizations in the world, providing engineering services to government and commercial clients globally.

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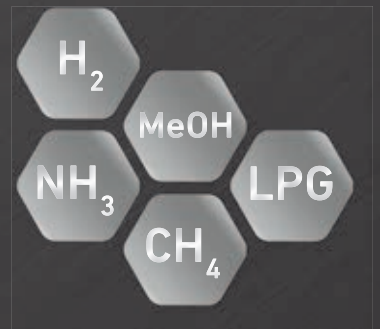
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Methanol Injector

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2020 Stationary Emissions At-A-Glance

UNITED STATES

Environmental Protection Agency (EPA)

Existing stationary diesel engines

TABLE 1
NESHAP EMISSION REQUIREMENTS FOR EXISTING STATIONARY CI ENGINES

ENGINE CATEGORY	EMISSION STANDARD	ALTERNATIVE CO REDUCTION
Area Sources		
Non-Emergency 300 < hp ≤ 500	49 ppm CO	70%
Non-Emergency > 500 hp	23 ppm CO	70%
Major Sources		
Non-Emergency 100 ≤ hp ≤ 300	230 ppm CO	-
Non-Emergency 300 < hp ≤ 500	49 ppm CO	70%
Non-Emergency > 500 hp	23 ppm CO	70%

Standards for spark ignition, gas-fired stationary engines are summarized in Table 2. The engine designations indicate two- or four-stroke (2S/4S) lean- or rich-burn (LB/RB) natural gas or landfill/digester gas (LFG/DG) engines.

TABLE 2
NESHAP EMISSION REQUIREMENTS FOR EXISTING STATIONARY SI ENGINES

ENGINE CATEGORY	EMISSION STANDARD	ALTERNATIVE CO/HCHO REDUCTION
Area Sources¹		
4SLB, Non-Emergency > 500 hp	Install OC ^a	
4SRB, Non-Emergency > 500 hp	Install NSCR ^b	
Major Sources		
2SLB, Non-Emergency 100 ≤ hp ≤ 500	225 ppm CO	-
4SLB, Non-Emergency 100 ≤ hp ≤ 500	47 ppm CO	-
4SRB, Non-Emergency 100 ≤ hp ≤ 500	10.3 ppm HCHO	-
LFG/DG, Non-Emergency 100 ≤ hp ≤ 500	177 ppm CO	-
4SRB, Non-Emergency > 500 hp	350 ppb HCHO	76% HCHO ^c

¹ Standards applicable only to engines operated > 24 hr/yr and installed in locations that are not "remote areas". Remote areas include (1) offshore locations along that portion of the coast that is in direct contact with the open seas, (2) pipeline segments with 10 or fewer buildings intended for human occupancy and no buildings with four or more stories within 660 ft. (220 yards) on either side of the centerline of any continuous 1 mile (1.6 km) length of pipeline, or (3) non gas-pipeline locations that have five or fewer buildings intended for human occupancy and no buildings with four or more stories within a 0.25 mile (0.4 km) radius around the engine.

^a The oxidation catalyst must provide a 93% CO emission reduction or a 47 ppm CO concentration.

^b The NSCR catalyst must provide a 75% CO reduction or a 30% THC reduction or a CO concentration of 270 ppm.

^c Alternative option: 30% THC reduction.

NEW ENGINES. NESHAP standards are also applicable to certain categories of new CI and SI engines located at major sources, Table 3. Note that "new" engine does not mean newly built engine – see the definitions above.

TABLE 3
NESHAP EMISSION REQUIREMENTS FOR NEW CI AND SI ENGINES AT MAJOR SOURCES

ENGINE CATEGORY	EMISSION STANDARD	ALTERNATIVE CO/HCHO REDUCTION
CI Engines		
Non-Emergency > 500 hp	580 ppb CH ₂ O	70% CO
SI Engines		
2SLB, Non-Emergency > 500 hp	12 ppm CH ₂ O	58% CO
4SLB, Non-Emergency > 250 hp	14 ppm CH ₂ O	93% CO
4SRB, Non-Emergency > 500 hp	350 ppb CH ₂ O	76% CH ₂ O

Note: New limited use engines > 500 hp at major sources do not meet any emission standards under the NESHAP.

New and reconstructed engines of lower horsepower (< 500 hp; 4SLB < 250 hp) located at major sources, as well as new engines located at area sources must meet the applicable NSPS CI or NSPS SI emission standards.

Other provisions

DIESEL FUEL. Certain categories of diesel engines are required to use ultra-low sulfur diesel (ULSD, max. 15 ppm S) fuel:

- Stationary non-emergency engines greater than 300 hp (223.7 kW) with a displacement of less than 30 L per cylinder, fully effective from 2013.
- Stationary emergency engines ≥ 100 hp (74.6 kW) that operate for more than 15 hours per year for emergency demand response, effective from 2015.

CRANKCASE FILTRATION. Stationary engines—including CI ≥ 100 hp (74.6 kW) at major source, CI > 300 hp (223.7 kW) at area source, and SI 100 to 500 hp (74.6 to 372.8 kW) at major source – must be equipped with closed or open crankcase filtration system in order to reduce metallic HAP emissions.

CATALYST TEMPERATURE. If catalysts are used, engines must be equipped with high temperature engine shutdown or continuous temperature monitoring systems to ensure that the catalyst inlet temperature remains between 450° to 1350°F (232° to 732°C) for lean burn engines and between 750° to 1250°F (399° to 677°C) for rich-burn engines.

EMISSION REQUIREMENTS FOR NON-EMERGENCY STATIONARY ENGINES

DISPLACEMENT (D)	POWER	YEAR	EMISSION CERTIFICATION
D < 10 L per cylinder	≤ 3000 hp	2007+	Nonroad Tier 2/3/4
		2007-2010	Nonroad Tier 1
	2011+	Nonroad Tier 2/4	
10 ≤ D < 30 L per cylinder	All	2007+	Marine Cat. 2 Tier 3/4/3/4
D ≥ 30 L per cylinder	All	2010-2011	Marine Cat. 3 Tier 1
		2012+	Marine Cat. 3 Tier 2/3

Nonroad diesel engines

TABLE 4
TIER 4 EMISSION STANDARDS—ENGINES ABOVE 560 KW, G/KWH (G/BHP-HR)

YEAR	CATEGORY	CO	NMHC	NO _x	PM
2011	Generator sets > 900 kW	3.5 (2.6)	0.40 (0.30)	0.67 (0.50)	0.10 (0.075)
	All engines except gensets > 900 kW	3.5 (2.6)	0.40 (0.30)	3.5 (2.6)	0.10 (0.075)
2015	Generator sets	3.5 (2.6)	0.19 (0.14)	0.67 (0.50)	0.03 (0.022)
	All engines except gensets	3.5 (2.6)	0.19 (0.14)	3.5 (2.6)	0.04 (0.03)

EUROPEAN UNION Stage 3/4 Standards

Stage 3 standards – which are further divided into two sub-stages: Stage 3 A and Stage 3 B – and Stage 4 standards for nonroad diesel engines are listed below. These limit values apply to all nonroad diesel engines of indicated power range for use in applications other than rail traction and inland waterway vessels. (See www.dieselnet.com for more details and inland waterway vessel data).

The implementation dates in the following tables refer to the market placement dates. For all engine categories, a sell-off period of two years is allowed for engines produced prior to the respective market placement date. The dates for new type approvals are, with some exceptions, one year ahead of the respective market placement date.

STAGE 3 A/B EMISSION STANDARDS FOR NONROAD DIESEL ENGINES							
CAT.	NET POWER kW	DATE*	CO g/kWh	HC	HC+NOX	NO _x	PM
Stage 3 A							
H	130 ≤ P ≤ 560	2006.01	3.5	-	4.0	-	0.2
I	75 ≤ P < 130	2007.01	5.0	-	4.0	-	0.3
J	37 ≤ P < 75	2008.01	5.0	-	4.7	-	0.4
K	19 ≤ P < 37	2007.01	5.5	-	7.5	-	0.6
Stage 3 B							
L	130 ≤ P ≤ 560	2011.01	3.5	0.19	-	2.0	0.025
M	75 ≤ P < 130	2012.01	5.0	0.19	-	3.3	0.025
N	56 ≤ P < 75	2012.01	5.0	0.19	-	3.3	0.025
P	37 ≤ P < 56	2013.01	5.0	-	4.7	-	0.025

* Dates for constant speed engines are: 2011.01 for categories H, I and K; 2012.01 for category J.

STAGE 4 EMISSION STANDARDS FOR NONROAD DIESEL ENGINES						
CAT.	NET POWER kW	DATE	CO g/kWh	HC	NO _x	PM
Q	130 ≤ P ≤ 560	2014.01	3.5	0.19	0.4	0.025
R	56 ≤ P < 130	2014.10	5.0	0.19	0.4	0.025

STAGE 3 B EMISSION STANDARDS FOR RAIL TRACTION ENGINES							
CAT.	NET POWER kW	DATE	CO g/kWh	HC	HC+NOX	NO _x	PM
Stage 3 B							
RC B	P > 130	2012	3.5	0.19	-	2.0	0.025
R B	P > 130	2012	3.5	-	4.0	-	0.025

Stage 5 Standards

Stage 5 emission limits for engines in nonroad mobile machinery (category NRE) are shown below. These standards are applicable to diesel (CI) engines from 0 to 56 kW and to all types of engines above 56 kW. Engines above 560 kW used in generator sets (category NRG) must meet standards shown in Category NRG-v/c-1^a.

STAGE 5 EMISSION STANDARDS FOR NONROAD ENGINES							
CATEGORY	IGN.	NET POWER kW	DATE	CO	HC g/kWh	NO _x	PM 1/kWh
NRE-v/c-1	CI	P < 8	2019	8.00	7.50 ^{a,c}	0.40 ^b	-
NRE-v/c-2	CI	8 ≤ P < 19	2019	6.60	7.50 ^{a,c}	0.40	-
NRE-v/c-3	CI	19 ≤ P < 37	2019	5.00	4.70 ^{a,c}	0.015	1×10 ⁻¹²
NRE-v/c-4	CI	37 ≤ P < 56	2019	5.00	4.70 ^{a,c}	0.015	1×10 ⁻¹²
NRE-v/c-5	All	56 ≤ P < 130	2020	5.00	0.19 ^c	0.40	0.015 1×10 ⁻¹²
NRE-v/c-6	All	130 ≤ P ≤ 560	2019	3.50	0.19 ^c	0.40	0.015 1×10 ⁻¹²
NRE-v/c-7	All	P > 560	2019	3.50	0.19 ^d	3.50	0.045 -

^a HC+NO_x ^b 0.60 for hand-startable, air-cooled direct injection engines

^c A = 1.10 for gas engines ^d A = 6.00 for gas engines

GOTHENBURG PROTOCOL Stationary engine guidelines

NO_x emissions limits for new stationary engines specified by the Gothenburg Protocol are listed. (applicable to all parties other than Canada and the United States).

NO _x EMISSION LIMITS FROM NEW STATIONARY ENGINES	
DESCRIPTION	NO _x LIMIT, MG/NM ³
Spark ignition (Otto) engines, 4-stroke, >1 MW	
Lean-burn engines	250
All other engines	500
Compression ignition (Diesel) engines, >5 MW	
Fuel: natural gas (jet ignition engines)	500
Fuel: heavy fuel oil	600
Fuel: diesel oil or gas oil	500

NO_x is specified as NO₂ equivalent. Concentrations are expressed at standard temperature and pressure conditions (273.15 K, 101.3 kPa) and at an oxygen reference content of 5%.

The limits do not apply to engines running less than 500 hr/yr. Startup, shutdown and maintenance of equipment are also excluded. Meeting the limits by lowering exhaust concentrations through dilution is not permitted.

The Protocol also specifies emission monitoring and reporting requirements.

WORLD BANK GUIDELINES Stationary engines

The maximum emission levels are expressed as concentrations, to facilitate monitoring. The emission limits are to be achieved through a variety of control and fuel technologies, as well as through good maintenance practice. Dilution of air emissions to achieve the limits is not acceptable.

The following are emission limits for engine driven power plants:

PARTICULATE MATTER PM emissions (all sizes) should not exceed 50 mg/Nm³.

SULFUR DIOXIDE Total SO₂ emissions should be less than 0.20 metric tons per day (tpd) per MWe of capacity for the first 500 MWe, plus 0.10 tpd for each additional MWe of capacity over 500 MWe. In addition, the SO₂ concentration in flue gases should not exceed 2,000 mg/Nm³, with a maximum emissions level of 500 tpd.

NITROGEN OXIDES Provided that the resultant maximum ambient levels of nitrogen dioxide are less than 150 µg/m³ (24-hour average), the NO_x emissions levels should be less than 2,000 mg/Nm³ (or 13 g/kWh, dry at 15% O₂). In all other cases, the maximum NO_x emission level is 400 mg/Nm³ (dry at 15% O₂).

Liebherr's LiView position transducer

LiView provides cylinder measurement data for driver assistance systems in Liebherr crawler loader

Liebherr announced that LiView, the intelligent position transducer for hydraulic cylinders, is mounted in the new Liebherr LR 636 G8 crawler loader and allows for reliable control of the bucket using precise measurement data, even under the most demanding conditions.

In mobile machines, assistance systems relieve the driver and can significantly increase efficiency. When hydraulic cylinders are involved, assistance systems require precise measurement data on the exact position of the cylinder.

"For our new generation of crawler loaders, it was important for us to have a position transducer that is on a par with the performance of our crawler loader," said Wolfgang Schulz, Product Line manager for crawler loaders at Liebherr-Werk Telfs GmbH. "Work with the crawler can sometimes release enormous forces.

"LiView has proven to be a reliable and, above all, robust solution here – thanks to its unique measuring principle and the great flexibility in the positioning of the electronics module."

Precise measurements

In the new LR 636 G8 crawler, the LiView position transducer provides precise measurement data on the tipping and lifting cylinders. This allows the driver to, among other things, activate automatic lifting and lowering of the bucket. This function is intended for loading work, where the lifting gear is to be repeatedly raised or lowered to a certain height. Once



LiView, an intelligent position transducer for hydraulic cylinders, is mounted in the new Liebherr LR 636 G8 crawler loader.

the set position is reached, the lifting or lowering stops automatically.

Likewise, a position can also be stored for tipping of the loading bucket in and out, which can be automatically controlled via the hydraulic sensor.

The position transducer consists of the processing electronics and two probes. LiView measures the cylinder's parameters using signals at different frequencies injected onto the cylinder itself. Piston position and speed are calculated in real-time by the processing electronics.

The LR 636 G8's areas of application include earthworks and landfill sites. It is suitable for applications that require extremely high breakout forces. Liebherr explained that the LiView position transducer uses the cylinder itself as an extremely robust sensing element, making it ideally suited to the high demands of the LR 636 G8.

With LiView the processing electronics

can be installed either directly on the outside of the cylinder or at any location near the cylinder; in the LR 636 G8, the LiView electronics module is installed under the cab.

Cylinder compatibility

In the LR 636 G8 crawler, LiView measures the position of the Liebherr cylinders for which the company employs a manufacture that guarantees high quality and durability. OEMs receive a fully tested cylinder and can connect the electronics module directly.

Liebherr hydraulic cylinders from the 380 bar series production range can be ordered with the position transducer already integrated. In addition to Liebherr's own cylinders, LiView is also suitable for numerous other cylinder types. Compatibility with new cylinders can be checked rapidly based on drawings and 3D models. ■

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Heinzmann's new data logger



Heinzmann's
new data logger

Heinzmann launched a data logger for the monitoring of exhaust gas emissions, together with CPK Automotive, both members of the Heinzmann Group.

The device, called NOx Control Box, monitors emissions according to the requirements of the German Federal ordinance 44th BImSchV for medium-sized combustion plants and internal combustion engines.

According to Heinzmann though, it also offers additional functionalities that other data loggers available on the market do not feature, as for example the monitoring of the efficiency of oxidation catalysts. Additional measurements and data which are not required by the German

NOx Control Box from group company CPK Automotive designed to monitor exhaust gas emissions from combustion plants and internal combustion engines

ordinance, are saved in a separate archive.

Used with any engine

The data logger can be used with any type of internal combustion engine and retrofitted with minimum effort in existing installations. The signal from an existing

NOx sensor after the SCR system can also be used thus avoiding the need for an additional sensor.

Open in- and out- channels allow the connection of the NOx data logger to the existing machine's control box; a CAN or analog communication with control systems is available as an option.

Collected data can be visualized and evaluated through Heinzmann's versatile Terminal NOx software.

Heinzmann and CPK Automotive market the NOx Control Box together (Heinzmann under the brand name NOx Secure). CPK Automotive is concentrated on service companies, utilities and final customers, while Heinzmann serves engine manufacturers and cogeneration plants. ■

Heinzmann makes strategic investment in Bright Sensors

In mid-2020, the Heinzmann Group announced a strategic investment in the Swiss based gas sensor and analyzer manufacturer Bright Sensors SA.

Through this step, Bright Sensors SA will be in the position to accelerate product development, marketing and sales of advanced gas sensors. The sensors are designed to reliably determine the quality characteristics of various gas compositions in gas grids and in the area of engine applications, which is particularly important for Heinzmann.

The investment provides Bright Sensors access to Heinzmann's more than 120 years of technical expertise in product development and manufacturing whilst simultaneously obtaining access to Heinzmann's global sales network.

Heinzmann obtained access to Bright Sensors propriety gas sensor



The high-end explosion-proof BlueEye EX-D certified gas analyzer.

technology allowing for ultra-low cost, real-time and accurate gas quality measurement which enable efficiency increases and make the use of gaseous fuels with various compositions – biomethane, hydrogen containing gas blends, etc. – technically and economic possible today.

"We are extremely proud to welcome Heinzmann as a strategic investor in our company since it demonstrates our technology is essential in a world that needs to decarbonize rapidly," Bright Sensors CEO Bart Riemens stated.

"The support and expertise of Heinzmann is exactly what we need in the current phase of our young company."

"On the way to decarbonization,



The compact portable gas analyzer BlueEye Mobile.

it is to be expected that the composition and consequent quality of the gaseous energy carriers offered will vary greatly," Heinzmann Group CEO Markus Gromer said. "With this strategic investment, Heinzmann is going to assist Bright Sensors in further development of technology for gas quality measurement which will become absolutely necessary in gas, combustion engines and gas turbine industries for achieving future environmental goals by use of "green" fuels."

Bright Sensors SA, founded in 2014 as a spin-off of EPFL (Swiss Federal Institute of Technology Lausanne) develops, manufactures, and sells natural gas quality sensors that allow real-time monitoring of natural gas quality.

HEINZMANN - YOUR PARTNER FOR EFFICIENT ENGINE & TURBINE MANAGEMENT SOLUTIONS

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- ▶ reducing emissions
- ▶ increasing efficiency and
- ▶ meeting challenging goals in terms of performance and service life.

Our affiliated companies use their expertise and know-how to produce a unique product range.

This enables us to offer our customers dedicated solutions to the most complex tasks from a single source.

CONTROLS - FUEL INJECTION - MONITORING - AUTOMATION



Gas Turbine Controls



Engine, Plant and Marine
Automation Systems



Retrofit Solutions



CHP & Generator Controls



Steam Turbine Controls



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Emission Control &
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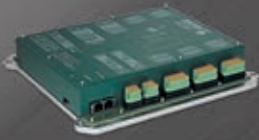
Engine Monitoring &
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Engine Controls



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Ignition Control Systems



Injection Systems for Alternative Fuels



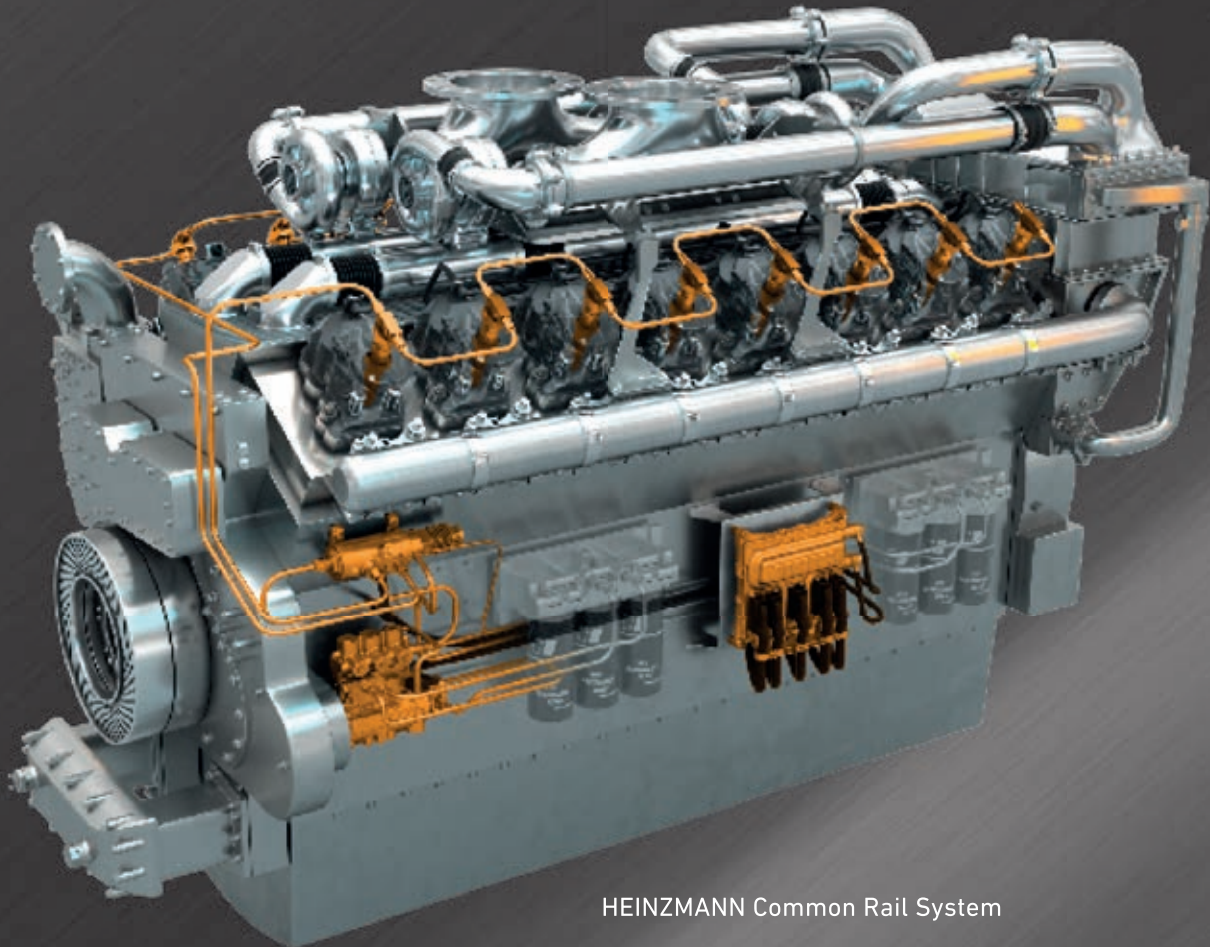
High-Pressure Pipes & Rail Solutions



Dual-Fuel Systems



Air Path Control



HEINZMANN Common Rail System



ENGINE CONTROL

One solution for CHP plant and marine engines

With our modular and highly flexible engine control system openECS, we are the independent energy engineering partner for complete control systems and dynamic technology modules for actuator control, knock and misfire detection as well as for cylinder pressure measurement and remote maintenance.

Large Engine Manufacturers

Cogeneration Plant Manufacturers

Industry and Public Contracting Authorities

Municipal and Utility Power Producers

Power Distributors

Engine Control Systems

- Highly flexible engine controls
- Dynamic technology modules
- Attractive visualizations
- Future proof remote service solutions
- Cooperations with research partners

Consulting & Engineering

- Gas / DF engine controllers
- Technology modules
- Individual concepts
- Tailor-made solutions

Training

for operators

- Gas / DF engine operations
- Gas / DF engine troubleshooting
- Gas / DF advanced

for developers

- Bachmann M-PLC
- AVAT openECS platform
- Engine control (Basic / Advanced)

Service & Support

- Hotline support
- On-site assistance
- Prompt spare part supply

Energy Automation Solutions

- Smart energy concepts and solutions
- Far-sighted plant automation concepts
- Virtual power plants and power storages
- General contractor for plant construction
- Partnerships with universities



HIGH PERFORMANCE PARTNER

With our 25 years of experience and expertise in the development of more than 10,000 landbased or offshore engine control systems, we have repeatedly revolutionized the control of large gas and dual fuel engines. Among other things, as developer and manufacturer of the 1000-times built TEM-Evo controls and single components.

The world's leading engine manufacturers, plant builders and service providers profit decisively from this broad know-how and rely on our advanced applications in the stationary and maritime sectors. In doing so, we are confident we will also find the optimum solution for you.



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